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1 **Influence of wind velocity and wind direction on measurements of**
2 **spray drift potential of boom sprayers using drift test bench**

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11

12 **Abstract**

13 In 2009, the European Directive for a Sustainable Use of Pesticides (128/2009/CE)
14 established important mandatory actions to be accomplished by all Member States (MS)
15 in the European Union. The main objective is to achieve the sustainable use of
16 pesticides by reducing their risks and impacts on human health and the environment.
17 Among other important actions, drift reduction measures are essential to avoid the entry
18 of plant protection products (PPP) in water or other undesirable areas. As the risk of
19 environmental contamination is directly related to the spray application technology,
20 there is a strong need for objective methods for drift evaluation as well as robust
21 procedures for the classification of sprayers according to their risk of contamination.

22 For this purpose, and as a complementary tool to actual drift measurement
23 methodologies in the field or in laboratory conditions, a new method has been proposed
24 for the quantification of the potential drift generated by horizontal boom sprayer
25 systems using an ad hoc test bench.

26 This study aims to evaluate the influence of wind velocity and wind direction on the
27 drift potential value (DPV) using the proposed methodology and test bench. The results
28 indicated that wind velocities below 1.0 m s^{-1} have a negligible influence on the DPV.
29 Front wind led to higher DPVs than lateral wind. A global analysis of data indicates that
30 the proposed methodology and test bench are interesting tools for the quick and
31 objective evaluation of the potential drift if used in appropriate environmental
32 conditions.

33 **Keywords:** drift potential value (DPV), drift test bench, wind velocity, wind direction,
34 spray deposition, spray drift.

35 **Highlights**

36 A drift test bench is promising for assessing the drift potential of boom sprayers
37 Wind velocity $<1 \text{ m s}^{-1}$ does not impact drift potential value of medium spray nozzles
38 Wind direction relative to bench position affects DPV more than does wind velocity

39

40 **1. Introduction**

41 The European Directive for a Sustainable Use of Pesticides (128/2009/EC) (EP, 2009),
42 officially published in October 2009, established a point of no return in Europe for the

43 improvement of all aspects pertaining to crop protection. Improved crop protection
44 processes with higher efficacy and efficiency could increase the benefits of plant
45 protection products (PPP) while reducing the risk of environmental contamination and
46 realizing better and high-quality food production and more sustainable agriculture.
47 Currently, agriculture is considered a major contributor to water pollution owing to the
48 use of nitrates, phosphates, and pesticides (Doruchowski et al., 2014).

49 This directive required all EU Member States (MS) to establish dedicated buffer zones,
50 defined as permanently vegetated areas of land that are managed separately from the
51 remainder of a field or catchment for the runoff of various agricultural pollutants
52 (Muscutt et al., 1993). The specific characteristics of these zones are defined in each
53 MS's National Action Plan (NAP). Among other technical information and
54 specifications, the NAP must include the minimum requirements for buffer zone widths
55 and its relation with different spray application techniques, mainly in terms of its
56 capacity to reduce/avoid drift, and therefore, the risk of environmental damage. It is
57 therefore clear that drift measurement methodologies along with an accurate
58 classification scheme for every single sprayer/technology based on the potential
59 contamination risk are essential tools.

60 Spray drift, defined as 'the quantity of plant protection product that is carried out of the
61 sprayed (treated) area by the action of air currents during the application process' (ISO,
62 2005) can be one of the most important (or main) factors affecting the risk of
63 environmental pollution with pesticides, and therefore, there is a strong need for drift
64 measurement methods. Moreover, according to the measured values, standardized
65 protocols for the classification/evaluation of different spray technologies based on their
66 risk of contamination are also required. These two steps will allow the MS to proceed

67 with a proportional definition and sizing of buffer zones that are more adapted to
68 particular situations.

69 In the last few years, several studies aimed at evaluating and quantify the effect of the
70 different parameters involved in spray drift. Nevertheless, considerable effort is required
71 to classify different crop protection techniques in spray drift reduction classes (ISO,
72 2006). This is further complicated by the fact that these classes frequently vary greatly
73 because of the influence of weather conditions (Zande et al., 2000; Balsari et al., 2007;
74 Zande et al., 2010) and by differences in the measurement protocols and techniques
75 (Arvidsson et al., 2011).

76 In most cases, the spray drift measurements in the field follow the standardized protocol
77 established by ISO 22866:2005, resulting in very complicated and time-consuming
78 experiments (Phillips and Miller, 1999; Ravier et al., 2005; Carlsen et al., 2006;
79 Schamphelreire et al., 2008; Rimmer et al., 2009) and even a high dependence on
80 external factors. Moreover, field experiments with different spraying systems cannot be
81 performed under directly comparable and exactly repeatable conditions. Information
82 about the driftability of an intended sprayer configuration can typically be obtained;
83 however, these results are unsuitable for establishing any type of ranking or
84 classification because of their great variability. The difference in drift reduction
85 capabilities can therefore generally be determined only through sufficient repetitions
86 under similar conditions and pair- wise comparison. The fall-out drift measurements
87 presented in literature (Arvidsson et al., 2011) can, in some cases, differ by as much as a
88 factor of 10 for the same nozzle size and working pressure, which can be attributed to
89 different factors such as the weather conditions and spray application technology
90 (Nuyttens et al., 2006). Arvidsson et al (2011) found 0.20% and 0.94% variations in
91 drift per degree temperature and per m s^{-1} wind velocity, respectively.

92 Therefore, various studies have proposed alternatives for drift measurements in an
93 attempt to develop easy, repeatable, and precise methods as complementary procedures
94 to actual standards. One of the proposed alternatives, related to field crop sprayers, is
95 Balsari et al.'s (2007) use of an *ad hoc* drift test bench. This method allows the drift
96 potential value (DPV) to be quantified during a simulated application process with
97 selected working parameters. Gil et al. (2014) used this method for measuring the DPV
98 of a range of conventional and air injection flat fan nozzles. Their results demonstrated
99 that the drift test bench can be considered an adequate complement to actual standard
100 protocols for field measurements of drift (ISO, 2005). Zande et al. (2014) found similar
101 results for field measurements (ISO 22866) using a test bench, and they ranked the
102 nozzles that were similar in terms of drift reduction classes. Other indoor tests reported
103 good correlation between the drift reduction potentials from the test bench and the wind
104 tunnel measurements (Nuyttens et al., 2014).

105 ISO's ad hoc working group for drift measurements (ISO TC 23/SC 6/WG 16) officially
106 adopted the test bench as a new method for measuring the drift potential of horizontal
107 boom sprayer systems (ISO, 2014). However, further investigations are required to
108 clarify the effect of environmental conditions (mainly wind velocity and its relative
109 direction to the bench) to define the maximum limits for these wind factors so as to
110 avoid a negative influence on the results. Vanella et al. (2011) concluded that this
111 method needs relatively stable atmospheric conditions, as the combined effects of wind
112 velocity and direction significantly affected the drift potential of the sprayer.

113 In the context of improving the present ISO draft standard concerning drift potential
114 measurements by the use of test bench, the aim of the present study was to evaluate the
115 effect of wind velocity and wind direction on the DPV in order to define a wind
116 velocity threshold value to indicate in that ISO methodology. Repetitive field trials were

117 made keeping all the other sprayer working parameters (forward velocity, nozzle
118 characteristics, working pressure, and boom height) constant. For this purpose a
119 reference spraying system defined according to ISO 22369-2 was tested through 20
120 repetitions..

121 **2. Materials and methods**

122 *2.1 Experimental design*

123 The bench consists of a 12 m × 0.5 m steel frame with slots for collectors (Petri dishes)
124 situated at 0.5-m intervals (Figure 1). Each slot is equipped with a sliding cover that
125 makes it possible to cover/uncover the collector as needed. Once the boom sprayer
126 passes by the entire bench, a pneumatic system automatically uncovers the collectors to
127 capture the spray fraction that remains suspended in the atmosphere behind the boom
128 before settling after some time. The purpose of the bench is to collect and quantify, in
129 the absence of wind, the potential drift fraction, defined as the spray fraction that
130 remains suspended over the bench immediately after the sprayer pass and that can be
131 carried out of the target zone by weather air currents (Balsari et al., 2007).

132 A 12-m-long stainless steel bench was placed at the centre of the right-hand-side spray
133 boom of the sprayer at 3.0 m from the centre axis of the tractor in coincidence with the
134 middle point of the right-hand side of the boom (Gil et al., 2014), maintaining a NW-SE
135 position relative to the wind direction. Artificial collectors with a capture area of 153.94
136 cm² (Petri dishes with 14-cm diameter) were placed at 0.5-m intervals along the bench
137 slots. The sample position was 0.30 m above the ground, as recommended by ISO
138 (2014). The first two collectors remained permanently uncovered whereas the others on
139 the bench (length: 10 m) were initially covered using the sliding plates of the test bench.
140 The sprayer started application using only the right-hand side of the boom half over the

141 bench, spraying a 2 mg/L solution of water and tracer (yellow Tartrazine E 102). The
142 spray track started 20 m before the bench and then moved over the bench with the
143 covered collectors. Spraying was continued for a further 20 m after the end of the test
144 bench, for a total spray length of 52 m. After the sprayer passed over the end of the
145 bench and reached a point exactly 2 m beyond the last covered collector, an automatic
146 pneumatic system activated the sliding covers initiated by the passing spray boom,
147 which revealed the Petri dishes so as to capture the droplets still airborne over the
148 bench. Droplets were collected for 60 s after the opening of the system. Every single
149 Petri dish was then covered, adequately labelled, and placed in dry and dark conditions
150 until the laboratory determination of the tracer concentration. To determine the presence
151 of tracer as background in the environment before each trial, two open petri dishes were
152 placed on the bench and picked up before the next spray test. The tracer concentration at
153 the artificial collectors was quantified using a spectrophotometer (Thermo Scientific
154 Genesys 20).

155 Field trials were conducted 20 times using a conventional mounted 12-m boom sprayer
156 (Ilemo Hardi, S.A.U., Lleida, Spain). The working pressure (3.0 bar), sprayer forward
157 speed (6 km h^{-1}), boom height above the test bench surface (0.5 m), and nozzle type and
158 size (XR 110 03 flat fan nozzle 110° Teejet®, Spraying Systems Co., Wheaton, Illinois,
159 USA) were selected according to the reference spraying system (ISO, 2010) and
160 maintained constant during all the tests (Fig. 2). The resulting spray volume rate was
161 236 L ha^{-1} .

162 During the tests, weather conditions such as the wind velocity, wind direction, air
163 temperature and relative humidity were recorded continuously every second s at 2.0 m
164 height from the ground. For this purpose, a Campbell weather station with a Datalogger
165 CR800, a sonic anemometer (wind sonic 232), and two temperature and humidity

166 sensors (HC2S3) were placed laterally 5 m from the test bench position and 5 m from
167 the end of the bench, avoiding any interference at the measurement area.

168 2.2 Quantification of DPV

169 After the sprayer passed over the bench, the deposit on each artificial collector (D_i)
170 (unit: $\mu\text{L cm}^{-2}$), was calculated as follows:

$$D_i = \frac{(\rho_{smp} - \rho_{blk}) \times V_{dil}}{\rho_{spray} \times A_{col}}$$

171

172 where D_i is the spray deposit on a single deposit collector (unit: $\mu\text{L cm}^{-2}$); ρ_{smp} , the
173 absorbance value of the sample (adim.); ρ_{blk} , the absorbance value of the blanks (adim.);
174 V_{dil} , the volume of the dilution liquid (deionised water) used to dissolve the tracer
175 deposit from the collector (unit: μL); ρ_{spray} , the absorbance value of the spray mix
176 concentration applied during the tests and sampled at the nozzle (adim.); and A_{col} , the
177 projected area of the collector for capturing the spray drift (unit: cm^2).

178 Once the amount of tracer on every single collector was measured, the DPV was
179 calculated as follows:

$$DPV = \sum_{i=1}^n D_i / RSD \times 100$$

180

181 where DPV is the drift potential value (dimensionless); D_i , the spray deposit on a single
182 deposit collector (unit: $\mu\text{L cm}^{-2}$); n , the number of collectors (20); and RSD , the
183 reference spray deposit under the boom as calculated using the intended volume rate
184 (unit: $\mu\text{L cm}^{-2}$).

185 RSD represents the intended (theoretical) amount of spray deposit in the treated area,
186 assuming a perfectly even distribution under the boom. For the first set of trials, the
187 RSD values ranged from $1.5 \mu\text{L cm}^{-2}$ (150 L ha^{-1}) to $3.25 \mu\text{L cm}^{-2}$ (325 L ha^{-1}). The
188 RSD values were compared with the actually measured deposition values in the
189 uncovered collectors to obtain an understanding of the spray deposition under the boom
190 and to verify the eventual main deviations from the expected value.

191 *2.3 Statistical analysis*

192 The data analysis consisted of evaluating the correlation between the wind
193 characteristics (velocity and direction) and DPV; also was analysed the relationship
194 between wind velocity and the recovery values (%) on the uncovered Petri dishes. This
195 analysis was performed using R software (R Development Core Team, 2011).

196 **3. Results**

197 *3.1 Wind characteristics during field trials*

198 The average wind velocity was $0.4\text{--}2.4 \text{ m s}^{-1}$, which allowed the correlation between the
199 wind characteristics and the DPV to be measured in each case. The wind direction in
200 relation to bench placement and tractor driving line was also recorded. During the field
201 trials, the most frequent wind directions were SE-NW (front wind relative to spray
202 track) and SW-NE (lateral wind). Figure 3 shows the distribution of all wind directions
203 during the trials and their relation with the bench position.. The average temperature
204 during the trials was $17 \text{ }^\circ\text{C}$, with a maximum of $18.9 \text{ }^\circ\text{C}$ and minimum of $16.1 \text{ }^\circ\text{C}$. The
205 relative humidity was $66.3\%\text{--}91.4\%$. Table 1 shows the mean values of all the
206 parameters recorded during the field trials.

207 During each trial, values of wind velocity and wind direction were recorded every
208 second.. A further analysis of these parameters (Fig. 4) indicates that wind velocities
209 corresponding to a lateral wind direction showed less variation during the trials than that
210 observed for frontal winds. Interestingly, the wind direction was generally more
211 uniform than wind velocity during each trial.

212 The correlation between the wind velocity and the wind direction is mostly important.
213 Figure 5 shows the correlation of the average values of wind velocity and wind
214 direction and its relation with the bench position. Interestingly, the wind velocities were
215 generally higher for front wind even with highly dispersed values. However, at these
216 high wind velocities corresponded the highest spray deposits registered in the Petri
217 dishes, resulting in the highest DPV values (Fig. 6).

218 *3.2 Correlation between DPV and wind characteristics*

219 Fig. 6 shows the DPV obtained in each spray test and its relation with the wind velocity.
220 DPVs obtained for an average wind velocity lower than 1 m s^{-1} showed great
221 uniformity, and no significant relationship was found between the DPV and the wind
222 velocity (Table 2). The coefficient of variation of all DPVs obtained in the trials under
223 wind velocity lower than 1 m s^{-1} was 5.29%, with an average DPV of 23.7. These
224 results are consistent with those of previous studies (Gil et al., 2014). Fig. 6 shows that
225 the DPV values obtained with wind velocity over 1 m s^{-1} (average: 65.26) presented a
226 higher variability (CV: 29.03%). According to the obtained results, a safety threshold of
227 wind velocity can be established at a maximum environmental average wind velocity of
228 1 m s^{-1} . A deeper analysis of the relation between DPV and wind characteristics
229 indicates that more erratic values were obtained with SE wind direction (front wind

230 related to test bench position), whereas S-SW wind direction (lateral wind related to
231 bench placement) had much less effect on the DPV (Fig. 6).

232 A detailed analysis of the relationship between DPV and wind direction indicates that
233 front wind has much more effect on DPV than lateral wind. Considering the tests results
234 (Table 3), with the front wind the highest values of DPV (65.26) and coefficient of
235 variation (47.78%) were obtained. When tests were operated with front wind, DPV
236 ranged from 110.42 (max) to 16.04 (min). On the opposite, when tests were made with
237 lateral wind more uniform data, with a narrower range of variability, were obtained. It is
238 also interesting to remark the important differences on the values of Pearson's coefficient
239 of correlation when comparing DPV with wind direction. While for the front wind the
240 Pearson's coefficient was 0.3417, for the lateral wind it was -0.489. All those figures
241 allow considering the front wind as with more influence on DPV, if compared with
242 lateral wind.

243 The effect of wind direction can also be observed in Fig. 7, which separately plots the
244 deposition curves along the test bench obtained from all the trials with S-SW wind
245 direction, corresponding to lateral wind, and the deposition curves obtained for the case
246 of front wind (SE wind). Important differences among the deposition on the collectors,
247 mainly in the last part of the test bench, were observed as a consequence of the wind
248 direction. In general, front wind blows spray droplets towards the last part of the bench,
249 generating a soft and homogeneous slope on the deposition curves, with relatively high
250 deposition on the rear part of the bench.

251 Another important effect of wind direction can be explained by the analysis of the
252 cumulative deposition along the test bench. Fig. 8 shows the cumulative deposition
253 curves obtained separated by the two different wind directions, front and lateral wind. In

254 this case, too, the effect of wind direction on the DPV is clear. The spray plume seems
255 to be displaced to the rear in the case of front wind, being collected 50% of the total
256 deposit in the first three meters of the bench, while the same percentage with lateral
257 wind was collected at the first one and a half meter of the bench (Fig. 8).

258 *3.3 Effect of wind on recovery deposit on uncovered collectors*

259 The recovery efficiency of the two uncovered petri dishes placed at the beginning of the
260 test bench during each trial was evaluated by calculating the percentage of liquid
261 collected from the total expected according to the spray volume applied as follows:

$$R (\%) = \frac{C_s \times V_s}{S \times C_d \times D} \times 10^7$$

262 where R is the recovery value on uncovered collectors (%); C_s , the tracer concentration
263 measured on the collector ($\mu\text{g L}^{-1}$); V_s , the amount of water added for tracer extraction
264 (mL); S , the collector surface (cm^2); C_d , the tracer concentration in the tank ($\mu\text{g L}^{-1}$);
265 and D , the intended applied volume rate (L ha^{-1}).

266 Fig. 9 shows the influence of the wind velocity on the recovery capacity of the
267 uncovered samples. The ANOVA test conducted to evaluate the recovery values
268 obtained on the uncovered collectors indicates no significant relationship between the
269 percentage recovery and the wind velocity ($P < 0.05$), particularly for wind velocities
270 below 1.5 m s^{-1} (Table 4). The average recovery value was 87% for all the tests with a
271 wind velocity below 1.5 m s^{-1} , indicating the good functioning of the spray boom
272 distribution.

273 *3.4 Spatial effect of wind direction on DPV*

274 The deposition curves of all trials were grouped according to the wind direction in
275 relation with the bench position. Fig. 10 shows the averaged deposition curves obtained
276 during all trials with lateral and front winds. The figure also shows the tendency curves
277 for the two cases and a plot of their corresponding mathematical expressions. In this
278 sense, the differences in deposition values along the test bench are noteworthy for the
279 two wind directions, being constants for every sampling point.

280 **4. Conclusions**

281 As specified in ISO 22369-2, 2010, weather conditions, especially those affecting wind
282 velocity and wind direction, have a variable influence on the final evaluation of the drift
283 potential obtained using a test bench. The results obtained from 20 tests operated at
284 different wind velocities and wind directions indicated that DPVs were not statistically
285 influenced when trials were conducted with average wind velocities below 1 m s^{-1} . This
286 value is higher than that recommended as maximum limit for wind velocity during
287 trials in the new proposed standard (ISO DIS 22401), which was initially 0.5 m s^{-1} .

288 The wind direction relative to the test bench and tractor forward direction clearly
289 influenced the spatial distribution of the spray deposition recovered along the whole
290 bench and affected the DPV values themselves. Front winds tended to provide higher
291 deposits on the rear part of the test bench. Therefore, field tests for drift measurements
292 using a test bench should be arranged carefully considering the wind direction relative
293 to the bench.

294 No significant effect was detected on recovery values on uncovered Petri dishes in trials
295 conducted with wind velocities below 1.5 m s^{-1} , resulting in an average value of 87%.

296 The recovery value on uncovered Petri dishes is a remarkable indicator of the actual

297 applied volume, avoiding undesirable mistakes during trials, and of the fact that no
298 deviations in spray distribution occurred during the tests.

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366 **Table 1** Wind velocity (m s^{-1}), wind direction, and DPVs recorded during field trials.

Test	Wind velocity (m s^{-1})			Wind direction		DPV
	Minima	Maxima	Average	Compass Rose	($^{\circ}$)	
1	0.8	2.4	1.6	S-SW	169.0	28.09
2	0.8	1.9	1.3	S-SW	171.4	25.39
3	0.8	2.1	1.4	S-SW	173.8	90.85
4	0.9	1.9	1.5	S-SW	173.8	86.04
5	1.0	2.4	1.6	S-SW	170.2	110.43
6	0.9	2.3	1.6	S-SW	160.9	65.86
7	0.8	2.5	1.4	S-SW	171.4	75.02
8	0.4	1.7	1.0	SE	217.8	31.22
9	0.4	1.4	0.9	SE	228.4	28.76
10	0.5	1.2	0.9	SE	227.0	13.11
11	0.3	1.0	0.7	SE	229.6	20.45
12	0.2	0.5	0.4	SE	264.5	18.41
13	0.3	0.9	0.5	SE	218.3	16.62
14	0.2	0.6	0.4	SE	201.2	19.29
15	0.5	1.2	0.8	SE	187.1	36.51
16	0.7	2.5	1.5	S-SW	139.5	25.26
17	0.5	2.4	1.6	S-SW	118.3	16.04
18	1.2	2.9	1.9	S-SW	131.6	80.47
19	1.2	3.2	2.2	S-SW	150.4	87.00
20	1.2	3.5	2.4	S-SW	147.3	92.67

367

368 **Table 2** ANOVA test for statistical analysis of relationship between DPV (dependent
 369 variable) and predictors (constant): wind velocity. Evaluated range: wind velocity < 1.0
 370 m s^{-1}

Model	Sum of Squares	df	Mean Square	F	Sig.
Regression	0.014	1	0.014	2.695	0.152
Residual	0.32	6	0.005		
Total	0.046	7			

371

372

373 **Table 3** Statistical analysis of DPV values and its relationship with wind direction.
 374 Average from all DPV values depending on wind direction

375

Wind direction	Average	CV	σ	Max	Min	Range	ρ^1
Front	65.26	47.78	31.18	110.42	16.04	94.38	0.3417
Lateral	23.04	33.01	7.6	36.50	13.11	23.39	-0.489

376 ρ^1 Pearson's coefficient of correlation between DPV and wind direction

377

378 **Table 4** ANOVA test for statistical analysis of relationship between percentage of
 379 recovery on uncovered collectors, %R (dependent variable) and predictors (constant):
 380 wind velocity. Evaluated range: wind velocity $<1.5 \text{ m s}^{-1}$

381

Model	Sum of Squares	df	Mean Square	F	Sig.
Regression	0.005	1	0.005	1.114	0.308
Residual	0.073	12	0.005		
Total	0.079	13			

382

383

384 FIGURE CAPTIONS

385 **Figure 1** Scheme of relative position of tractor and drift test bench during trials. Detail
386 of collectors over the bench.

387 **Figure 2** General overview of field trials.

388 **Figure 3** Compass rose representing all wind directions during trials and relative
389 position of bench.

390 **Figure 4** Boxplot of all wind velocity (upper) and wind direction (lower) measurements
391 for 20 trials.

392 **Figure 5** Relationship between wind velocity and wind direction for 20 trials. Relation
393 between average values of wind velocity and wind direction .

394 **Figure 6** Relationship between wind velocity and DPVs for 20 trials.

395 **Figure 7** Deposition curves along test bench classified according to wind direction.
396 Curves obtained during tests with front wind (upper). Curves obtained during tests with
397 lateral wind (lower).

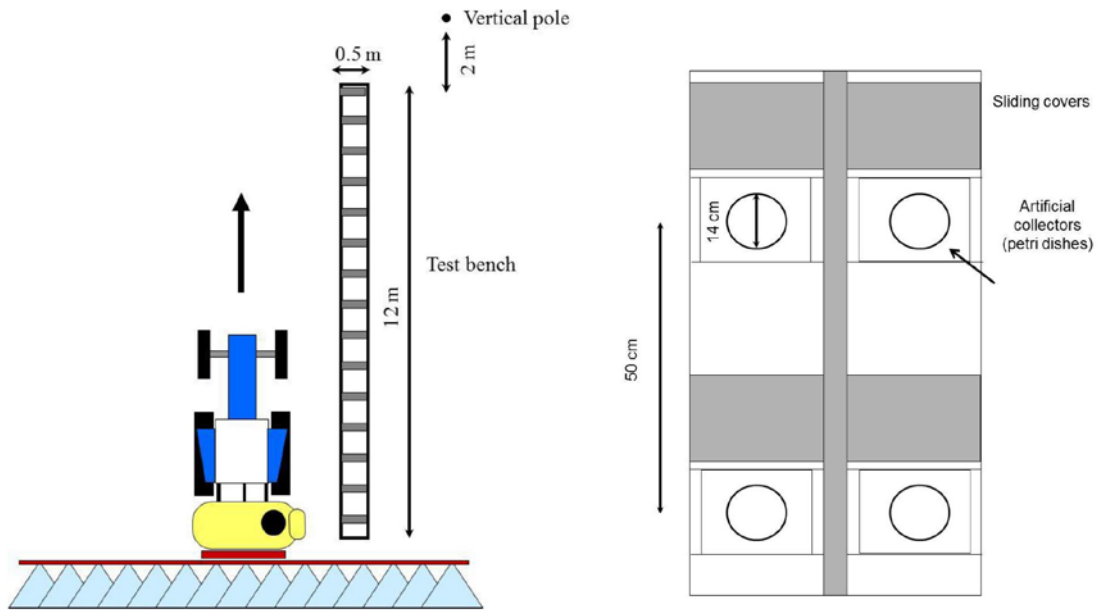
398 **Figure 8** Cumulative DPV averaged curves obtained with lateral wind and front wind.
399 Values of 50% and 75% cumulative DPV are shown.

400 **Figure 9** Effect of wind velocity on recovery values measured on uncovered collectors.
401 Values of wind velocity below 1.5 m s^{-1} did not cause significant variations in recovery
402 efficiency.

403 **Figure 10** Average deposition curves along bench obtained after individual curves,
404 classified according to wind direction. Theoretical deposition tendency observed for
405 lateral and front winds is also shown.

406

407 Figure 1



408

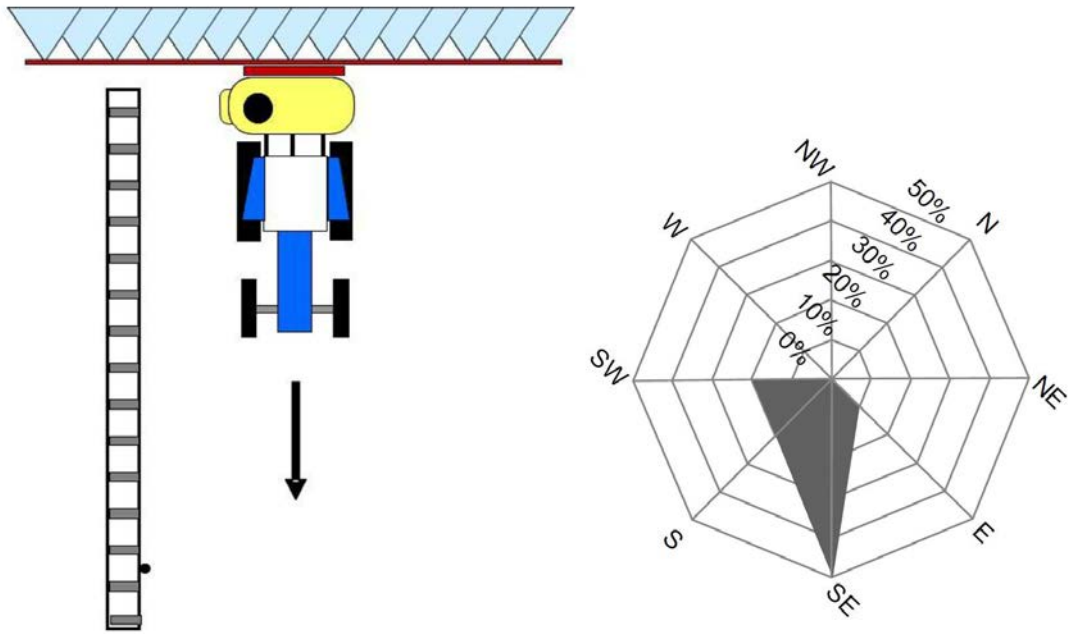
409 Figure 2



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411

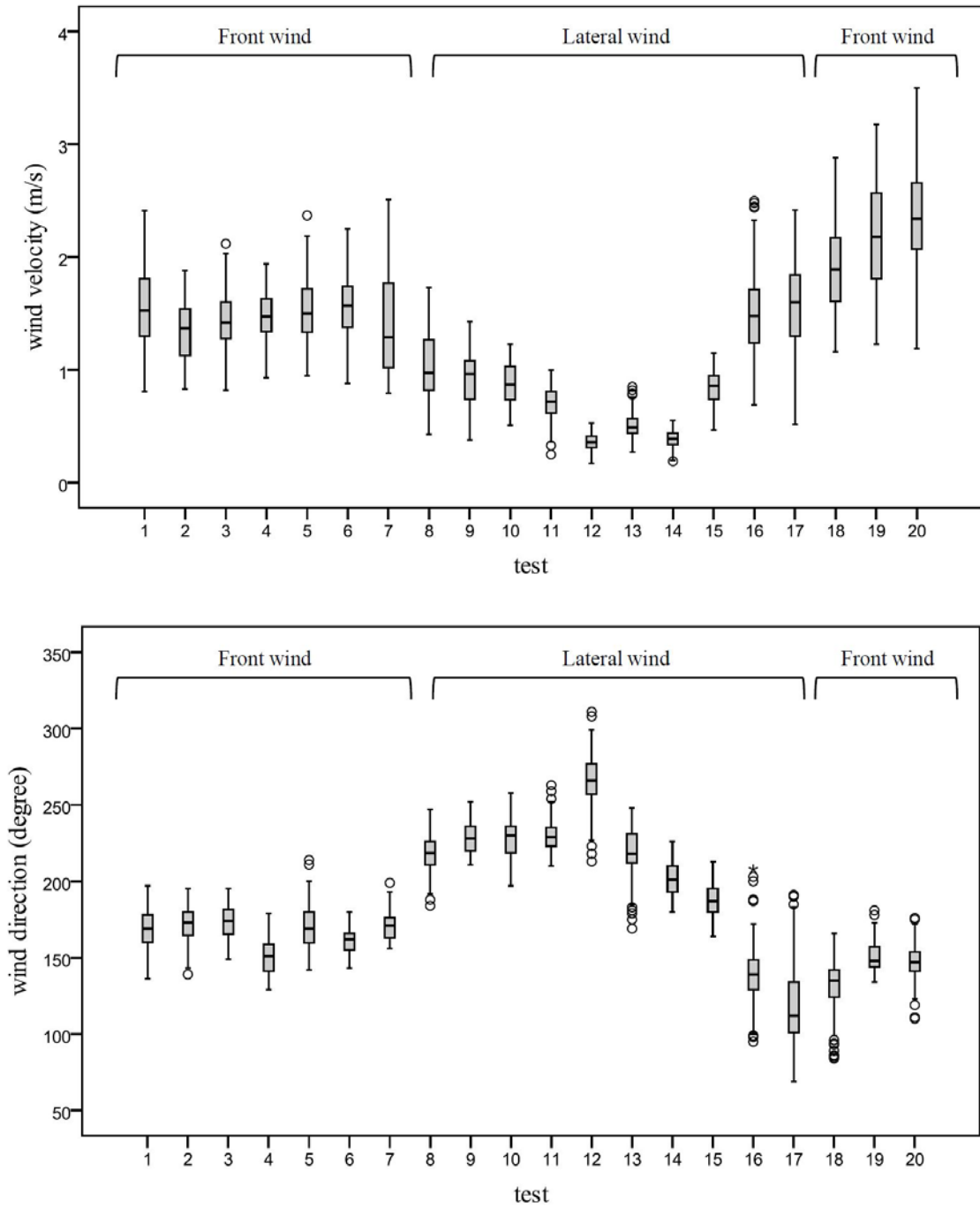
412 Figure 3



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414

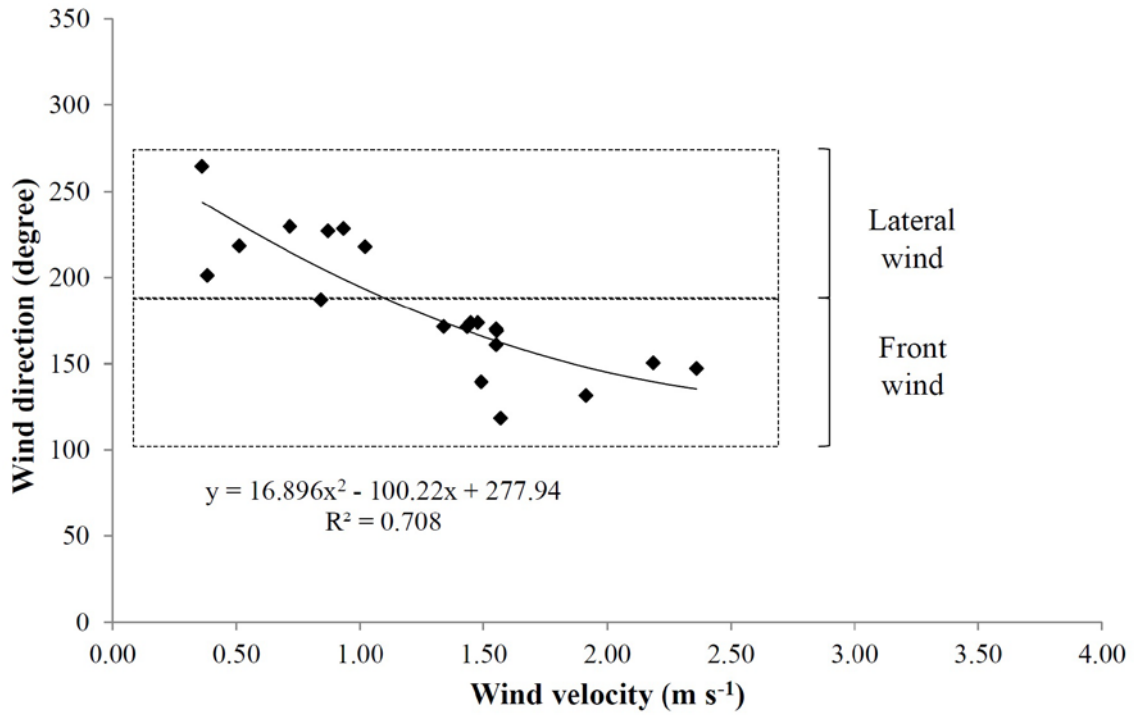
415 Figure 4



416

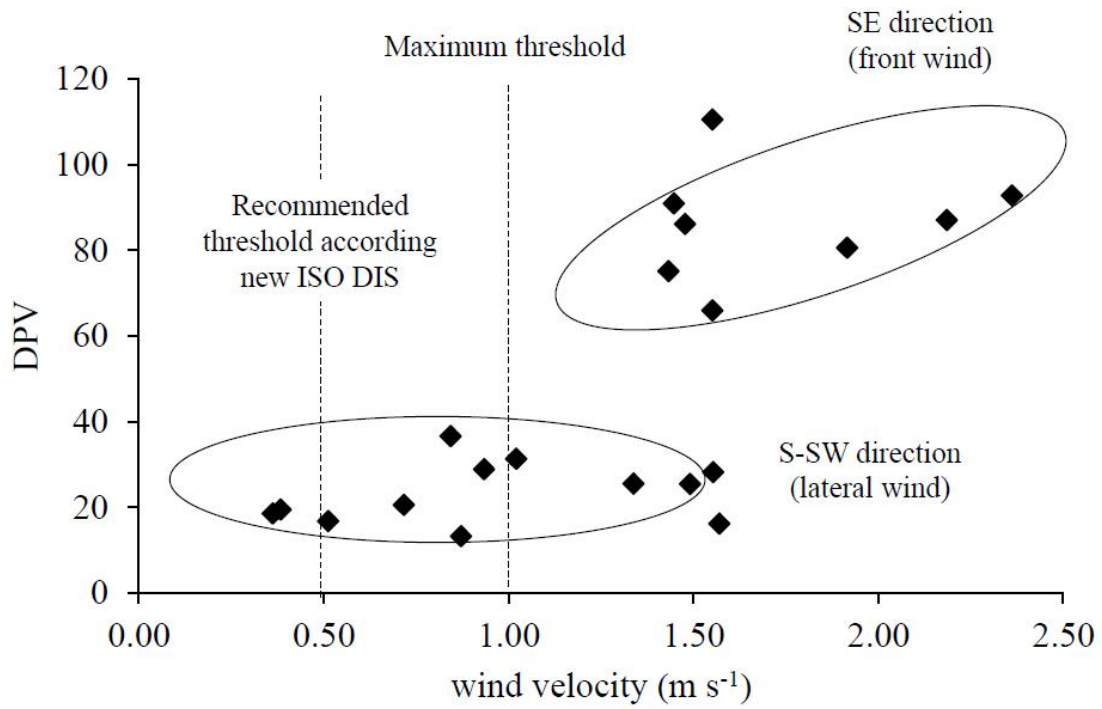
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418 Figure 5



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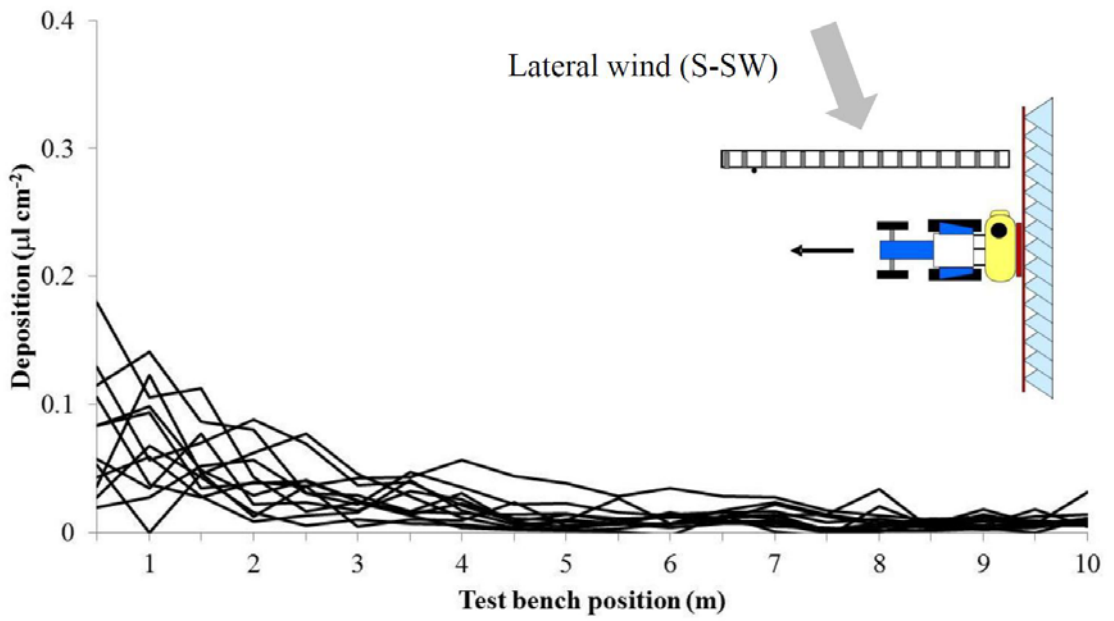
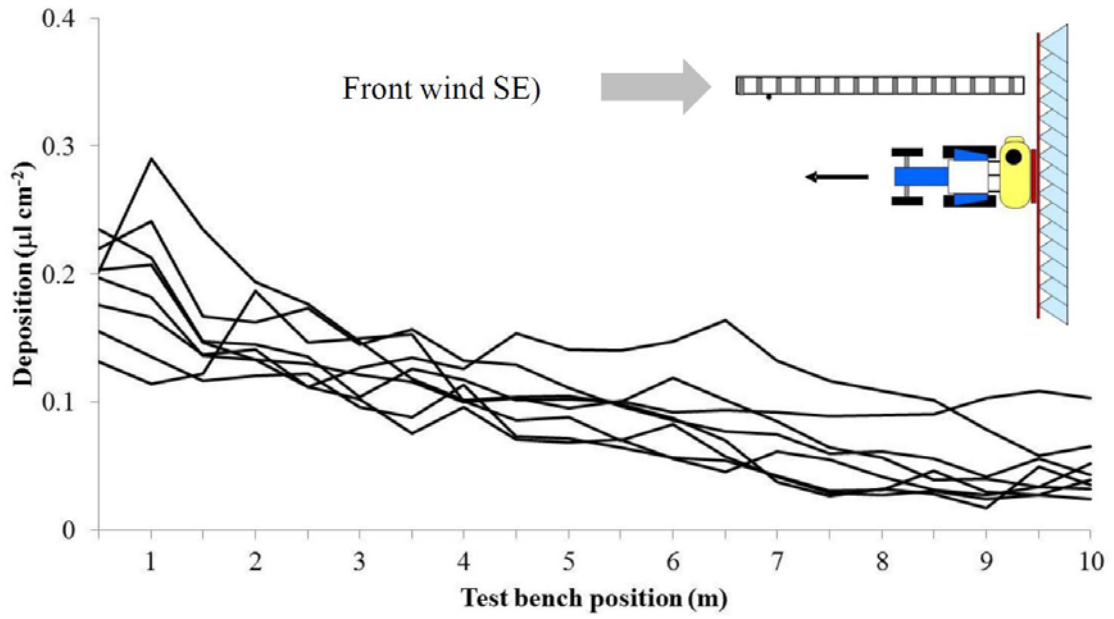
420 Figure 6



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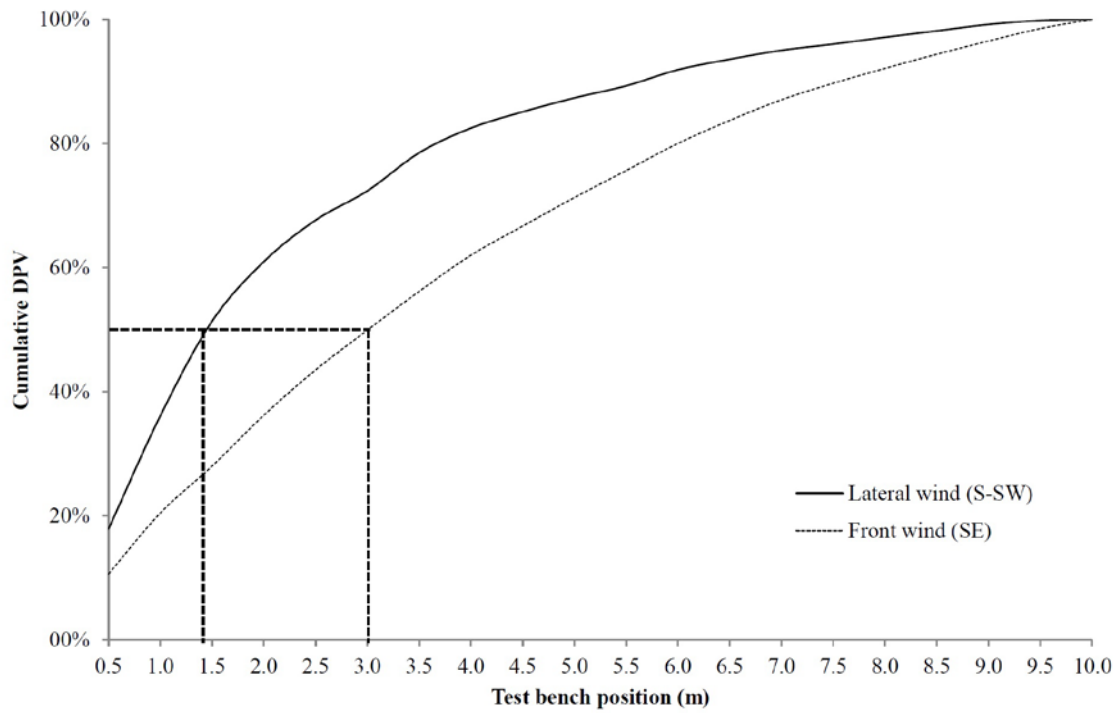
423 Figure 7



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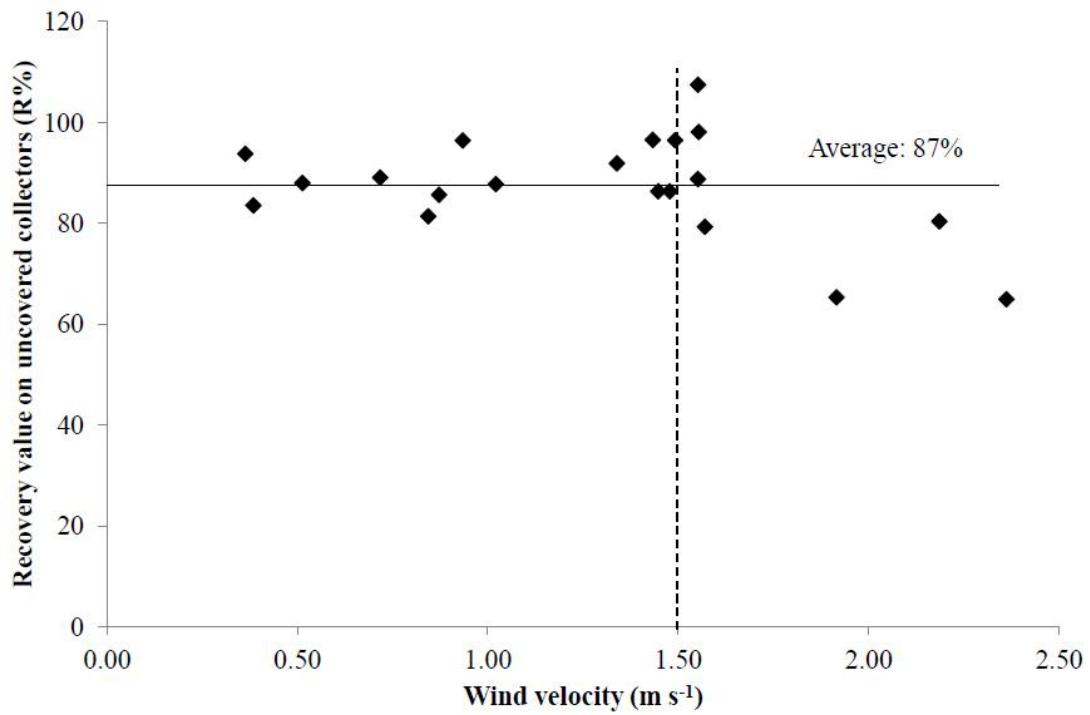
425

426 Figure 8



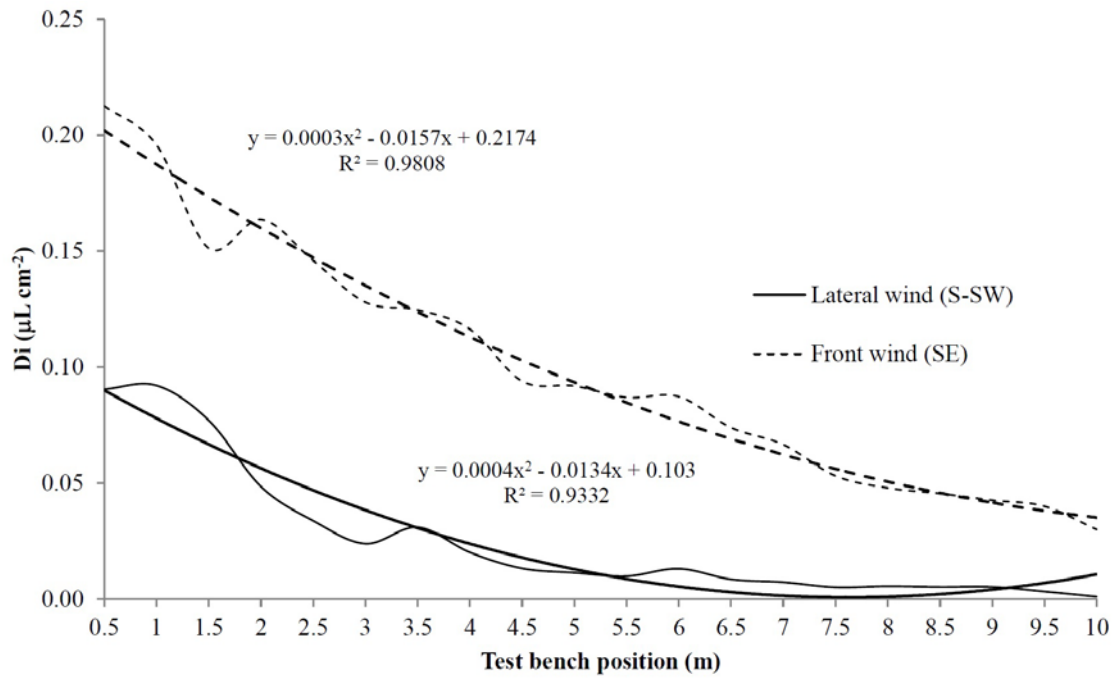
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428 Figure 9



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430 Figure 10



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432