



**UNIVERSITÀ DEGLI STUDI DI TORINO** 

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### **Acidification of raw and co-digested pig slurries with alum before mechanical separation reduces gaseous emission during storage of solid and liquid fractions**

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#### 1 **Abstract**

2 Acidification of livestock slurries is used to reduce ammonia and methane emissions, 3 and mechanical separation is applied to concentrate organic matter and nutrients in 4 the resulting solid fraction (SF). The fractions obtained after separation are normally 5 stored on farms during long periods before they can be applied to soil or transported 6 to fields far away. During this storage period and/or transport, the emissions of 7 ammonia and greenhouse gases (GHG) can be high, causing environmental problems. 8 The aim of this study was to assess the effects of acidification before the separation of 9 raw and co-digested pig slurries on the gaseous emissions during the storage of the 10 resulting liquid fraction (LF) and SF. The emission rates of NH<sub>3</sub>, N<sub>2</sub>O, CO<sub>2</sub>, and CH<sub>4</sub> were 11 followed during 70 days of storage. 12 Acidification applied before separation significantly reduced the emissions of  $NH<sub>3</sub>$  and 13 GHG during the storage of the fractions from raw and co-digested slurries. The main 14 reductions were observed in the acidified fractions, relative to the non-acidified 15 fractions (that led to the highest gaseous emissions), in both slurries. Thus,  $NH<sub>3</sub>$  and 16 CH<sub>4</sub> emissions were significantly reduced in acidified LFs and  $N_2O$  emissions were 17 significantly reduced in acidified SFs. The  $CO<sub>2</sub>$  emissions were significantly reduced in 18 both acidified fractions from both slurries, since most of the inorganic C was released 19 during the acidification process. 20 It can be concluded that acidification before separation is a good abatement practice

21 to minimize ammonia emissions during separation and to reduce gaseous emissions 22 during the storage of slurry fractions.

- 1 **Keywords:** Acidification; aluminum sulfate; pig slurry; co-digested slurry; mechanical 2 separation; gaseous emissions; storage.
- 3
- 4

# 5 **1. Introduction**

6 Large volumes of livestock slurries are produced on farms due to the intensification of 7 livestock production (Abdalla, 2002). These slurries are normally stored in farms for 8 several months until they can be applied to agricultural fields. During their storage, 9 significant amounts of gaseous emissions are released to the atmosphere (Dinuccio et 10 al., 2008).

11 Emissions of ammonia (NH<sub>3</sub>) and greenhouse gases (GHG) such as nitrous oxide (N<sub>2</sub>O),

12 methane  $(CH_4)$ , and carbon dioxide  $(CO_2)$ , the main gases emitted from slurries

13 (Weiske and Petersen, 2006), affect the health of humans and other animals and

14 damage the environment (Erisman et al., 2008). Therefore, finding a proper way to

15 reduce these emissions has become an important issue (CEC, 2005).

16 Over the past few years anaerobic co-digestion of organic substrates (such as energy 17 crops and agro-industrial byproducts) and livestock manures has become increasingly 18 popular in Europe. However, the output from digesters (co-digested slurry) still 19 contains high amounts of organic matter which has not been completely degraded, 20 leading to residual GHG emissions (Dai et al., 2013). Co-digested slurry contains also 21 large amounts of ammonium (NH<sub>4</sub><sup>+</sup>); thus, NH<sub>3</sub> emissions also occur during storage 22 (Sommer, 1997; Resch et al., 2008).





1 Total amounts of 86 kg, for UP and AP, or 54 kg, for UC and AC, were mechanically 2 separated and the fractions obtained were weighed to calculate the recovery of the 3 process. A higher amount of UP and AP was used for the separation compared to the 4 amount of UC and AC used. The separation performance is affected by the TS content 5 of the slurry. The TS content of UP was lower than the TS content of UC and thus, a 6 higher amount of slurry was needed to obtain the SF required to perform the 7 experiment. The separation was performed using a laboratory scale device described 8 in Popovic et al. (2014), which works on the screw press principle.

**9 2.2 Storage conditions** 

10 Acidified and non-acidified slurries and their corresponding fractions were stored in 11 open glass vessels (5 L capacity, inner diameter 0.17 m) for 70 days under undisturbed 12 conditions. Sample volumes of 4 L were stored in three replicates, leading to a total of 13 36 experimental units. Each slurry sample was weighed at the beginning and end of 14 the storage period in order to determine the weight loss during storage. Volume 15 reductions in all the slurry samples were recorded during the storage period by 16 measuring the increase in the headspace of the vessels. The vessels, once filled with 17 the slurry samples, had an initial headspace of 1 L for gas measurements. The storage 18 conditions were the same for all the samples stored. The experiment was run at 19 ambient temperature, which was recorded by an Onset<sup>®</sup> Hobo U12 data logger during 20 the whole storage period.

21 **2.3 Slurry analysis**

22 All the materials tested were analyzed at the beginning and end of the storage period 23 for their pH, total solids (TS), volatile solids (VS), total nitrogen (TN), and total



1 were rejected in order to have a representative measurement: the mean of the last 2 five values recorded.

3 Gas measurements took place daily between days 1 and 8, every two days from days 8 4 to 30, and every two days during the remaining period. Gas fluxes were calculated 5 according to Eq. 1 as follows:

$$
F = Q \frac{(C_{out} - C_{in})}{A}
$$
 (Eq. 1)

7 Where F (mg m<sup>-2</sup> h<sup>-1</sup>) is the gas flux, Q is the airflow rate (m<sup>3</sup> h<sup>-1</sup>) dosed to the vessels, 8  $C_{in}$  (mg m<sup>2</sup> h<sup>-1</sup>) is the gas concentration in the air inlet,  $C_{out}$  (mg m<sup>2</sup> h<sup>-1</sup>) is the gas 9 concentration in the air outlet of the vessel, and A (m<sup>2</sup>) is the emitting surface area of 10 the vessels.

11 The reduction efficiencies R (%) of the NH<sub>3</sub>, CO<sub>2</sub>, CH<sub>4</sub>, and N<sub>2</sub>O emissions from acidified 12 slurries and their fractions, relative to untreated slurries (Wang et al., 2014), were 13 calculated as follows (Eq. 2):

$$
R(\%) = 100 - Relative emission
$$
 (Eq. 2)

15 where the *Relative emission* (%) is calculated as the mean value of individual gas 16 fluxes during the whole storage period and is related to the mean values of each gas 17 flux from untreated slurries, as follows (Eq. 3):

18 *Relative emission* (%) = 
$$
\frac{F_{Acidified slurry}}{F_{Untreated slurry}} \chi 100
$$
 (Eq. 3)

19 The cumulative emissions (mg vessel<sup>-1</sup>) for each gas during the whole storage period 20 were calculated by the mean values between two sampling events multiplied by the 21 time interval between them, as described in Fangueiro et al. (2008). The cumulative

1 carbon (CH<sub>4</sub> and CO<sub>2</sub>) and nitrogen (NH<sub>3</sub> and N<sub>2</sub>O) emissions were expressed as 2 percentages (%) of the respective initial volatile solids (VS) and total nitrogen (TN) 3 content in each slurry and fraction.

4 To study the effect of the separation process on gaseous emissions, the sum of the 5 corrected cumulative emissions from acidified and non-acidified separated fractions 6 were compared with their respective unseparated slurries. The sum of the emissions 7 was calculated (Eq. 4) as follows:

$$
E_T = X_{LF} \cdot E_{LF} + X_{SF} \cdot E_{SF}
$$
 (Eq. 4)

9 where  $E_T$  is the sum of the corrected cumulative emissions from separated slurries,

10  $E_{LF}$  and  $E_{SF}$  are the corrected cumulative emissions for liquid and solid fractions,

11 respectively, and  $X_{LF}$  and  $X_{SF}$  are the proportions of liquid and solid fractions,

12 respectively, obtained after separation of acidified and non-acidified slurries.

13 To assess the global warming potential (GWP) of each treatment, the  $N_2O$  and CH<sub>4</sub>

14 cumulative emissions were converted to  $CO<sub>2</sub>$  equivalents by using their respective

15 GWPs. According to IPCC (2013), in a 100-year time horizon, the GWP values are 298

16 and 25 for  $N_2O$  and CH<sub>4</sub>, respectively. For NH<sub>3</sub> emissions, the value is estimated to be

17 1% of the deposited  $N_2O$  (de Vries et al., 2011).

### 18 **2.5 Statistical analysis**

19 All the data obtained were analyzed by analysis of variance (one-way ANOVA). The 20 statistical significance of the differences among the means was determined by a Tukey 21 test at P<0.05. The statistical software package used was STATISTIX 7.0 (Analytical 22 Software, Tallahassee, FL).

#### 1 **3. Results and discussion**

### 2 **3.1 Initial slurry characteristics**

3 The main characteristics of the slurries at the beginning of the storage period are given 4 in Table 1. Untreated raw pig slurry (UP) had a significantly (P<0.05) lower initial pH 5 (7.28) than untreated co-digested (UC) slurry (pH 7.85). Therefore, less alum was 6 required to lower the pH to 5.5 in raw (2% w/w) than in co-digested slurry (3.5% w/w). 7 The total solids (TS) content was significantly (P<0.05) higher in UC (55.2 g kg<sup>-1</sup> slurry) 8 than in UP (45.9 g kg<sup>-1</sup> slurry) and both increased significantly (P<0.05) with 9 acidification by 64% and 33%, respectively. This increase in TS was previously observed 10 by Eriksen et al. (2008), Kai et al. (2008), and Fangueiro et al. (2009) and was attributed 11 to the sulfate added with the acid. The increase in TS promoted by acidification was 12 transferred to the acidified liquid fractions (ALFs) when separation was applied: higher 13 TS concentrations were observed in the ALFs from both slurries, relative to the 14 untreated LFs, while a decrease in TS was observed in the ASFs, relative to the SFs, 15 from both slurries (Table 1). A recent study by Hjorth et al. (2015) reported that 16 hydrolysis is accelerated by acidification; thus, the increase in TS (and in the 17 corresponding total VS content) in the ALF was probably due to an increase in low 18 molecular weight carbohydrates derived from cellulose or hemicellulose present in the 19 LF of the slurries. 20 The total nitrogen (TN) content was significantly (P<0.05) higher in UC (57.9 g kg<sup>-1</sup> TS)

22 concentration was significantly (P<0.05) decreased by acidification (on a dry weight

21 than in UP (53.7 g kg<sup>-1</sup> TS) and in both cases was not affected by acidification. The TN

23 basis). However, the reduction in TN concentration was mainly due to the increase in

1 the TS content and was not significant when considering the concentration on a wet 2 weight basis (Table 1).

3 The total ammonium nitrogen (TAN) content was also significantly ( $P < 0.05$ ) higher in 4 UC (40.1 g kg<sup>-1</sup> TS) than in UP (35.5 g kg<sup>-1</sup> TS) and, in both cases, was increased by 5 acidification compared to untreated slurries (Table 1).

### 6 **3.2 Gaseous emissions during storage**

#### 7 **3.2.1 NH3 emissions**

8 For the raw pig slurry, ammonia (NH<sub>3</sub>) emissions occurred mainly from the untreated 9 slurry (UP) and from its derived LF, and both followed the same trend (Fig. 1a). The 10 emissions started to rise from the beginning of the storage - to reach a peak of 170 mg 11 NH<sub>3</sub> m<sup>-2</sup> h<sup>-1</sup> at day 41 for UP and of 198 mg NH<sub>3</sub> m<sup>-2</sup> h<sup>-1</sup> at day 30 for the P-LF, slightly 12 decreasing afterwards until the end of the storage (Fig. 1a). These  $NH<sub>3</sub>$  emissions 13 accounted for losses of 18.8% (UP) and 25.7% (P-LF) of the initial N content and losses 14 of 31.9% (UP) and 39.2% (P-LF) of the initial TAN content (Table 2). 15 Untreated co-digested slurry (UC) and its fractions followed a different trend - relative 16 to raw slurry - regarding  $NH<sub>3</sub>$  emissions, with C-LF and C-SF showing the highest 17 emissions (Fig. 1b). The C-LF showed a gradual increase during the first 2 weeks, 18 reaching a peak (157 mg NH<sub>3</sub> m<sup>-2</sup> h<sup>-1</sup>) at day 30 before slightly decreasing until the end 19 of the storage. In contrast, the emissions from UC and C-SF were highest during the 20 first week and showed a gradual decrease from the beginning of the storage, reaching 21 undetectable values after 4 and 3 weeks, respectively. The UC showed values that 22 were always under 50 mg NH<sub>3</sub> m<sup>-2</sup> h<sup>-1</sup> and C-SF had the highest peak (116 mg NH<sub>3</sub> m<sup>-2</sup>) 23  $\,$  h<sup>-1</sup>) at day 3 (Fig. 1b), decreasing drastically afterwards. The highest NH<sub>3</sub> emissions

1 observed from C-LF and C-SF accounted for a total N loss of 18.5% and 9.8% of the 2 initial N content and a total loss of 30.8% and 26.6% of the initial TAN content, 3 respectively (Table 2).

4 The main differences observed regarding  $NH<sub>3</sub>$  emissions between raw and co-digested 5 slurry can be attributed to the initial slurry characteristics (Table 1). Besides the 6 chemical composition, the co-digested slurry originated from an anaerobic digester fed 7 with 67% pig slurry, 23% maize and triticale silage, and 10% farmyard manure and 8 cattle slurry. Undigested silage may explain the higher content of large particles in the 9 co-digested slurry, in comparison with the raw slurry. These particles normally have a 10 high content of cellulose and lignin; therefore, there may have been less C readily 11 available for degradation than in the raw slurry and thus, less mineral N should be 12 immobilized by microorganisms. To verify this statement, VS losses during storage 13 were calculated by mass balances using the initial and final analyses of the slurries 14 (Tables 1 and 3). The decrease in the VS content was greater in raw (41%) than in co-15 digested slurry (22%), confirming that the catabolic activity was higher in the raw pig 16 slurry. The decarboxylation of organic acids consumes protons and raises the pH, with 17 the corresponding release of  $NH<sub>3</sub>$  (Petersen et al., 2012). The raw slurry, after the 70-d 18 storage, had undergone a greater increase in pH than the co-digested slurry (Table 3) -19 another indicator giving support to previous findings.

20 Previous studies showed that the initial slurry characteristics affect the separation 21 performance of the slurry (Møller et al., 2002). Thus, the differences observed in the 22 NH<sub>3</sub> volatilization of the LFs and SFs from both slurries can be attributed to the initial 23 composition of the fractions. As explained before, the co-digested slurry had larger

1 particles, which were transferred to the SF. The P-SF was more compacted than the C-2 SF and thus had a higher density (563 kg m<sup>-3</sup>) than the C-SF (300 kg m<sup>-3</sup>). The lower 3 density of the C-SF may be related to the high content of straw in the co-digestate, 4 which was transferred to the SF. Straw normally contains high amounts of lignin and 5 cellulose, which are not readily degradable by microorganisms (Hansen et al., 2006). 6 Thus, microbial activity should be lower and immobilization of ammonium may be  $7$  minimal, allowing NH<sub>3</sub> release.

8 Acidification of slurries reduced  $NH<sub>3</sub>$  emissions drastically during the whole storage 9 period, with values always below 33 and 11 mg NH<sub>3</sub> m<sup>-2</sup> h<sup>-1</sup> in acidified raw pig slurry 10 (AP) and co-digested slurry (AC), respectively (Fig. 1).

11 The mean  $NH<sub>3</sub>$  reduction efficiencies obtained by acidifying raw and co-digested 12 slurries were 92% and 70%, respectively, relative to the non-acidified slurries. The 13 acidified fractions from raw slurry, AP-LF and AP-SF, showed reductions of 78% and 14 31%, respectively, while 96% reductions were observed for both fractions of the 15 acidified co-digested slurry, AC-LF and AC-SF.

16 The reductions in NH<sub>3</sub> emissions obtained in our study were greater than those of 17 previous studies where sulfuric acid was used as the acidifying additive. Dai and 18 Blanes-Vidal (2013) obtained a reduction of 77% when lowering the pH of pig slurry to 19 5.5 and Wang et al. (2014) observed a daily mean reduction of 40.2% for acidified 20 digested slurry. These differences may be partially due to the initial higher TS content 21 of the acidified slurries in our study (Vaddella et al., 2013). According to De Visscher et 22 al. 2002 the adsorption of N-NH<sub>4</sub><sup>+</sup> on suspended organic solids reduces the diffusion 23 coefficient resulting in lower  $NH<sub>3</sub>$  volatilization. In addition, at the end of the storage



## 18 **3.2.2 N<sub>2</sub>O emissions**

19 Nitrous oxide  $(N_2O)$  emissions are a byproduct of the nitrification/denitrification 20 process which occurs when both aerobic and anaerobic conditions coexist in manure 21 (Loyon et al., 2007). According to the measured  $N_2O$  emissions, such conditions only 22 appeared in the SFs from both slurries and in the untreated co-digested (UC) slurry. In 23 the remaining samples,  $N_2O$  emissions during the 70-day storage period were minimal, 1 as the conditions were mainly anaerobic (Fig. 2). Emissions of  $N_2O$  from the P-SF 2 occurred between days 6 and 23 of the storage, reaching a peak (351 mg  $N_2O$  m<sup>-2</sup> h<sup>-1</sup>) 3 at day 8 (Fig. 2a). These results are in agreement with previous studies by Dinuccio et 4 al. (2008) and can be attributed to the aerobic conditions and lower moisture content 5 of the SFs.

6 The C-SF showed lower N<sub>2</sub>O emission rates than P-SF, reaching a peak at day 41 (47 mg  $N_2$ O m<sup>-2</sup> h<sup>-1</sup>). At day 16 the emission started to decrease, until the end of the storage. 8 Untreated co-digested slurry had a high content of straw, which was displaced towards 9 the surface of the vessel during the storage due to its lower density in relation to the 10 liquid. This straw dried out with time due to water evaporation and acted as a surface 11 crust, with some aerobic zones in between the anaerobic parts. Therefore, the 12 nitrification/denitrification process, and thus the  $N_2O$  release, may have taken place 13 here. In agreement with our results, previous studies (Sommer et al., 2000; Berg et al., 14 2006) found  $N_2O$  production only when a dry crust was present on the slurry. In our 15 study this crust became drier with time - which may explain why the  $N_2O$  emissions 16 started at day 27 in UC. The N<sub>2</sub>O emission reached its peak at day 41 (32 mg N<sub>2</sub>O m<sup>-2</sup> h<sup>-</sup>  $17 \frac{1}{1}$ , decreasing afterwards until the end of storage (Fig. 2b).

18 The decrease of the TAN content during storage was greater than that of the TN 19 content in P-SF, C-SF, and UC, indicating that some NH<sub>4</sub><sup>+</sup> may have been nitrified during 20 storage - leading to  $N_2O$  release. It is of note that the NH<sub>3</sub> emissions decreased as the 21 proportion of oxidized NH<sub>4</sub><sup>+</sup> increased. The emission of NH<sub>3</sub> dropped when the N<sub>2</sub>O 22 emission started to rise: at days 6 and 20 in P-SF and C-SF, respectively, and at day 27 23 in UC. 



## **3.2.3 CO2 emissions**

18 The emission rates of carbon dioxide  $(CO_2)$  showed high variability during the whole 19 storage period, with the highest rates observed in the first three weeks of storage (Fig. 20 3). Significantly higher emissions of  $CO<sub>2</sub>$  were observed from P-SF and C-SF, which 21 peaked at days 6 (8921 mg CO<sub>2</sub> m<sup>-2</sup> h<sup>-1</sup>) and 20 (7232 mg CO<sub>2</sub> m<sup>-2</sup> h<sup>-1</sup>), respectively, 22 before decreasing to values lower than 2000 mg  $CO_2$  m<sup>-2</sup> h<sup>-1</sup> at day 30. The cumulative 23  $CO<sub>2</sub>$  emissions from the SFs accounted for a total C loss (present in the initial VS

1 content) of 19.3% and 17.2% of the initial C content in P-SF and C-SF, respectively 2 (Table 2).

3 The  $CO<sub>2</sub>$  emissions are related to the amount of C present in the slurries (Fangueiro et 4 al., 2008); thus, fractions with a higher C content have higher  $CO<sub>2</sub>$  emission rates. In 5 accordance with this, the SFs in our study which had a higher C content (Table 1) were 6 the ones showing higher  $CO<sub>2</sub>$  emissions. In addition, SFs have greater aeration relative 7 to untreated slurries and LFs, which results in higher aerobic microbial activity. 8 The two main sources of  $CO<sub>2</sub>$  emission are the microbial degradation of organic matter 9 and urea mineralization (Moset et al., 2012). The high  $CO<sub>2</sub>$  release from C-SF during the 10 first three weeks of storage could have been due to these two processes, but also to a 11 higher rate of organic N mineralization. This organic N transformation is accompanied 12 by NH<sub>3</sub> volatilization which, as shown before (Fig. 1b), was significant during the first 13 three weeks. The  $CO<sub>2</sub>$  emissions dropped after 30 days in the SFs from both slurries, 14 probably due to depletion of the easily degradable C. In addition, the reduction of 15 slurry volume due to water evaporation and sample compaction diminishes the 16 aerobic nature of the conditions, which consequently reduces the microorganism-17 mediated aerobic degradation.

18 Acidification significantly (P<0.05) reduced the  $CO<sub>2</sub>$  emissions from both slurries and 19 fractions, except from day 30 onwards - when acidified SFs showed higher  $CO<sub>2</sub>$  values 20 than non-acidified SFs (Fig. 3). The mean reduction efficiencies for  $CO<sub>2</sub>$  were 48% and 21 54% for AP and AC, respectively, 48% and 70% for AP-LF and AC-LF, respectively, and 22 41% and 46% for AP-SF and AC-SF, respectively. Most of the dissolved  $CO<sub>2</sub>$  is lost 23 during the acidification process (Fangueiro et al., 2008); therefore, the high reduction 1 in  $CO<sub>2</sub>$  emissions during the storage of acidified slurries was partly due to this process. 2 However, the maintenance of low CO<sub>2</sub> emissions during storage also affects the NH<sub>3</sub> 3 volatilization - which, as shown before, was significantly reduced during the storage of 4 acidified slurries.

#### 5 **3.2.4 CH4 emissions**

6 Methane  $(CH<sub>4</sub>)$  is released from slurry as a consequence of C degradation in anaerobic 7 conditions (Hansen et al., 2006). Methane emissions were mainly observed in the 8 untreated slurries and LFs from both slurries, with higher rates in raw than in co-9 digested pig slurry (Fig. 4). This, as explained before, was due to the higher level of 10 readily degradable C present in raw slurry, relative to co-digested slurry, as most of the 11 easily degradable matter in co-digested slurry had been lost during the anaerobic 12 digestion (Perazzolo et al., 2015).

13 Methane emissions from UP started to rise from the beginning of the storage, reaching 14 peaks at days 20 (641 mg CH<sub>4</sub> m<sup>-2</sup> h<sup>-1</sup>) and 34 (522 mg CH<sub>4</sub> m<sup>-2</sup> h<sup>-1</sup>) before decreasing to 15 values < 50 mg CH<sub>4</sub> m<sup>-2</sup> h<sup>-1</sup> from day 37 (Fig. 4a). The P-LF and P-SF followed the same 16 trend, with a peak of 743 mg CH<sub>4</sub> m<sup>-2</sup> h<sup>-1</sup> for P-LF and of 340 mg CH<sub>4</sub> m<sup>-2</sup> h<sup>-1</sup> for P-SF, in 17 both cases on day 13 (Fig. 4a). These  $CH_4$  emissions accounted for a loss (as a % of the 18 C present in the initial VS content) of 5.8%, 13.2%, and 1% of the initial C content in 19 UP, P-LF, and P-SF, respectively (Table 2). This C loss as  $CH_4$  is in accordance with the 20 values observed by Dinuccio et al. (2008) for pig slurry stored at 25°C, this temperature 21 being the mean temperature also registered in our study over the whole storage 22 period. 

1 The  $CH_4$  emissions from UC and C-LF showed high variability during storage, following 2 the same trend as raw pig slurry, and the values for C-SF were negligible (Fig 4b). A 3 slight increase in the  $CH_4$  emissions from UC and C-LF was observed at the beginning of 4 storage, reaching a peak at day 20 in both UC (125 mg CH<sub>4</sub> m<sup>-2</sup> h<sup>-1</sup>) and C-LF (95 mg CH<sub>4</sub> 5  $\,$  m<sup>-2</sup> h<sup>-1</sup>) and slightly decreasing afterwards until the end of the storage (Fig. 4b). The 6 cumulative CH<sub>4</sub> emissions in both cases accounted for less than 2% of the total initial C 7 content (Table 2).

8 Acidification may alter methanogenic activity, as the process is normally inhibited at 9 pH values below 6 (Weiland, 2010). Acidification reduced the CH<sub>4</sub> emissions from both 10 slurries and fractions (Fig. 4), with mean reduction efficiencies of 81% and 92% for AP 11 and AP-LF, respectively. The mean  $CH_4$  emissions were reduced in AC and AC-LF, by 12 91% in both cases. Wang et al. (2014) observed a mean CH<sub>4</sub> reduction efficiency of 13 80.8% when acidifying digested pig slurry to pH 5.5. This small difference in reduction 14 efficiencies could be due to the different timeframe in the calculation by Wang et al. 15 (2014), as they only considered the first 20 days of storage while we considered the 16 whole period (70 days). However, our reduction efficiencies closely resemble the 17 values observed by Petersen et al. (2014), who found that  $CH_4$  emissions were reduced 18 by 94% when pig slurry was acidified during storage.

## 19 **3.3** Effect of the combined acidification and separation on GHG emissions

20 To assess the effects of acidification applied before separation on net total GHG 21 emissions, the global warming potential (GWP) for each gas was considered in order to 22 express an overall effect in terms of  $CO<sub>2</sub>$  equivalents (Fig. 5).



20 abatement option to decrease net total GHG emissions during the storage of fractions

21 from both raw and co-digested pig slurries.

**3.4 Final slurry characteristics**

1 The main characteristics of the slurries at the end of the storage period are given in 2 Table 3.

3 After 70 days of storage, all sample volumes were reduced due to water evaporation 4 and organic matter degradation. The weight loss ranged from 0.5 kg to 1.4 kg, with 5 greater losses in the LFs (Table 3). The TS content decreased during storage: by 33% 6 and 14% in UP and UC, respectively. The VS content followed the same trend, with a 7 reduction of 41% and 22% in UP and UC, respectively. However, acidified slurries had 8 lower decreases in both the TS and VS contents: AP only showed a 5.2% decrease in TS 9 and 11% in VS, and AC maintained the same initial TS content and had a small 10 reduction of 3% in its VS content. The acidified LFs from both slurries followed the 11 same trend in terms of TS and VS content as their respective acidified slurries, while 12 the acidified SFs showed lower TS and VS reductions relative to the untreated SFs. 13 Microbial degradation is reduced upon acidification (Hjorth et al., 2015), by inhibition 14 of acidogenesis, acetogenesis, and methanogenesis. However, our results show that 15 some microbial degradation may still have occurred in the acidified slurries during 16 storage, as the final values of TS and VS were lower than their initial values.

17 After storage, the TN and TAN concentrations of the pig and co-digested slurries had 18 significantly decreased, with PS and CS and their respective LFs showing the highest N 19 losses (Table 3). The N losses were 68% and 40% in the PS and CS slurry, respectively, 20 which are mainly attributable to  $NH<sub>3</sub>$  volatilization as the TAN values were reduced by 21 88% and 50%, respectively.

22 The same trend was followed by the LFs from both slurries, with TN losses of 77% and 23 65% from P-LF and C-LF, respectively. These fractions showed an almost complete loss 1 of TAN: 95% and 86% in P-LF and C-LF, respectively. These results are in agreement 2 with the studies by Perazzolo et al. (2015) and Fangueiro et al. (2008), where the losses 3 were highest in the LFs because they had the highest TAN:TN ratios and low TS contents.



### **4. Conclusions**

1 The following conclusions relate to the results obtained with the particular slurries,

2 and under the specific conditions, described previously.



1 total GHG emissions from pig slurry are higher than from co-digested slurry, the

2 reduction in the total gaseous emission is also higher.



17 scale measurements should be carried out in order to confirm these promising results.

### **Acknowledgements**

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![](_page_31_Figure_1.jpeg)

**a) Raw pig slurry**

![](_page_31_Figure_3.jpeg)

 

![](_page_31_Figure_5.jpeg)

![](_page_31_Figure_6.jpeg)

![](_page_32_Figure_1.jpeg)

**a) Raw pig slurry**

![](_page_32_Figure_3.jpeg)

 

 

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![](_page_33_Figure_1.jpeg)

**a) Raw pig slurry**

![](_page_33_Figure_3.jpeg)

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![](_page_34_Figure_1.jpeg)

**a) Raw pig slurry**

![](_page_34_Figure_3.jpeg)

 

 

**Fig. 5**

![](_page_35_Figure_1.jpeg)

![](_page_35_Figure_2.jpeg)

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- 1 Table 1. Main characteristics of untreated (non-acidified) and acidified raw and co-digested
- 2 pig slurries at the beginning of the storage period, presented as mean values of three
- 3 replicates with the standard deviations. For each parameter, means followed by different
- 4 letters are significantly (P<0.05) different from each other, based on a Tukey test.

![](_page_36_Picture_418.jpeg)

5 **UP:** Untreated pig slurry, LF: Liquid fraction, SF: Solid fraction, AP: Acidified pig slurry,

6 UC: Untreated co-digested pig slurry, AC: Acidified co-digested slurry, TS: Total solids,

7 VS: Volatile solids, TN: Total nitrogen, TAN: Total ammonium nitrogen.

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![](_page_37_Picture_402.jpeg)

![](_page_37_Picture_403.jpeg)

- **U**: Unseparated slurry, LF: Liquid fraction, SF: Solid fraction, UP: Untreated pig slurry,
- **AP**: Acidified pig slurry, UC: Untreated co-digested slurry, AC: Acidified co-digested
- slurry.
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1 **Table 3.** Main characteristics of untreated (non-acidified) and acidified raw and co-digested pig slurries at

- 2 the end of the storage period, presented as mean values of three replicates with the standard deviations.
- 3 For each parameter, means followed by different letters are significantly (P<0.05) different from each
- 4 other, based on a Tukey test.

![](_page_39_Picture_413.jpeg)

5 **UP:** Untreated pig slurry, LF: Liquid fraction, SF: Solid fraction, AP: Acidified pig slurry, UC: Untreated co-digested 6 pig slurry, **AC**: Acidified co-digested slurry, **TS**: Total solids, **VS**: Volatile solids, **TN**: Total nitrogen, **TAN**: Total 7 ammonium nitrogen.

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