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## Impact of proton irradiation on photoluminescent properties of C-doped ZrO<sub>2</sub> films prepared by ALD --Manuscript Draft--

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<b>Abstract:</b>	<p>Amorphous C-doped zirconia thin films grown by ALD technique on fused silica substrates have high transmittance and significant photoluminescence (PL) capacity suitable for application as a transparent material to convert high energy into lower energy photons as well as an optical sensor of radiation. Due to carbon doping, zirconia films present three main PL transitions: Transition I and II at <math>\lambda_{em}=450</math> nm (<math>\lambda_{exc}=200</math> and <math>270</math> nm), related to <math>sp^3</math> and <math>sp^2</math> C-C bonds, and Transition III at <math>\lambda_{em}=450</math> nm (<math>\lambda_{exc}=300</math> nm) that can be assigned to C=O bonds which introduce <math>n</math> levels in the <math>\pi-\pi^*</math> gap. Protons with energy of 100 keV and two values of fluence (<math>1 \cdot 10^{12}</math> and <math>5 \cdot 10^{14}</math> p+/cm<sup>2</sup>) were used to modify the film properties. The changes induced by the radiation in the chemical composition of the films have been monitored as a function of irradiation dose using in-depth resolved XPS analysis. We demonstrate that C-Zr bonds are cleaved by protonation in favor of Zr-O, C-H and C=O bonds. As a consequence, more defect levels are formed in the <math>\pi-\pi^*</math> gap of C. Consequently, the emission due to Transitions I becomes more intense for high energy doses, getting intensity values close to Transitions I/II.</p>
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# Impact of proton irradiation on photoluminescent properties of C-doped ZrO<sub>2</sub> films prepared by ALD

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## ABSTRACT

Amorphous C-doped zirconia thin films grown by ALD technique on fused silica substrates have high transmittance and significant photoluminescence (PL) capacity suitable for application as a transparent material to convert high energy into lower energy photons as well as an optical sensor of radiation. Due to carbon doping, zirconia films present three main PL transitions: Transition I and II at  $\lambda_{em}=450$  nm ( $\lambda_{exc}=200$  and 270 nm), related to  $sp^3$  and  $sp^2$  C-C bonds, and Transition III at  $\lambda_{em}=450$  nm ( $\lambda_{exc}=300$  nm) that can be assigned to C=O bonds which introduce n levels in the  $\pi-\pi^*$  gap. Protons with energy of 100 keV and two values of fluence ( $1\cdot 10^{12}$  p+/cm<sup>2</sup> and  $5\cdot 10^{14}$  p+/cm<sup>2</sup>) were used to modify the film properties. The changes induced by the radiation in the chemical composition of the films have been monitored as a function of irradiation dose using in-depth resolved XPS analysis which evidenced modification of C-Zr, Zr-O, C-H, C≡C and C=O bonds. We demonstrate that C-Zr bonds formed in the film depth are cleaved by protonation in favor of Zr-O, C-H and C=O bonds establishment. As a consequence, more defect levels are formed in the  $\pi-\pi^*$  gap of carbon. Consequently, the emission due to Transitions I becomes more intense for high energy doses, getting intensity values close to Transitions I/II.

## 1. Introduction

Zirconium oxide (or zirconia, ZrO<sub>2</sub>) manufactured using the atomic layer deposition (ALD) technique is a relatively uncommon thin film material for optical applications. ALD enables conformal coating of complicated surfaces and allows for atomic-scale engineering of materials and therefore, for an ideal process for engineering of the optical properties of coatings.[1]

For many applications, zirconia may be implemented in the form of coatings, which may be a single film or a multilayer. Zirconia-based coatings are widely used for electric insulation in semiconductor devices [2], or as thermal barriers [3]. Zirconia thin films also represent a way to nanosize the material, which may result in an advantageous strategy for many demanding applications where traditionally bulk or powder materials have been used. The optical properties of thin films are known to be conditioned by their structure and microstructure, both dependent on the manufacturing method and the deposition conditions. Common ways to manufacture thin films of zirconia are (magnetron) sputtering [4] and electron-beam evaporation [5], although pulsed laser deposition [6] and sol-gel technique [7] may also be implemented. When starting from a metallic target, zirconia may be obtained by either post-deposition thermal annealing of sputtered zirconium, or by adding oxygen to the working gas during the deposition (reactive sputtering). Any of the aforementioned deposition techniques can provide polycrystalline or amorphous zirconia films of various packing densities and optical properties. In [8] ultrathin (about 3 nm thick) zirconia films prepared by Atomic Layer Deposition (ALD) were studied as a novel high-k material for use in microelectronics. The films were investigated for stoichiometry and surface roughness with the main focus on their electrical characteristics.

Zirconia's remarkable catalytic properties [9] and chemical persistence are exploited in bio- and medical applications [10], and it is a promising solid electrolyte [11]. The particular combination of chemical, mechanical and optical properties characterizing this ceramic renders it quite unique for applications in particularly

demanding fields like technologies for space and for nuclear energy [12]. For zirconium alloys used in corrosive and nuclear environments, zirconia is a protecting layer as it is exceptionally tolerant to radiation damage [13]. It is used in radiation dosimeters and devices for radiation imaging [14].

Among the properties of zirconia readily exploitable in optics are its high refractive index and significant luminescent yield [15]. Zirconia has three crystalline phases and both crystalline and amorphous zirconia coatings may be fabricated for specific applications. Stabilization and tuning of structural and hence mechanical and optical properties of zirconia is often used by doping with metals like Ce [16] and Er [17], or other ceramics like Y<sub>2</sub>O<sub>3</sub> [18], CeO<sub>2</sub> [19], Fe<sub>2</sub>O<sub>3</sub> and MnO<sub>2</sub> [20]. In particular, doping may be used to tune the luminescence properties of zirconia [21, 22].

Here we present a study on a set of C-doped amorphous thin films of zirconia manufactured by ALD for space applications. The films were prepared on fused silica substrates with a thickness of about 200 nm, which is relevant for many optical devices. Our recent study [23] reported characterization of these films in terms of their complex refractive index and its in-depth variation prior to and after irradiation with 100 keV protons.

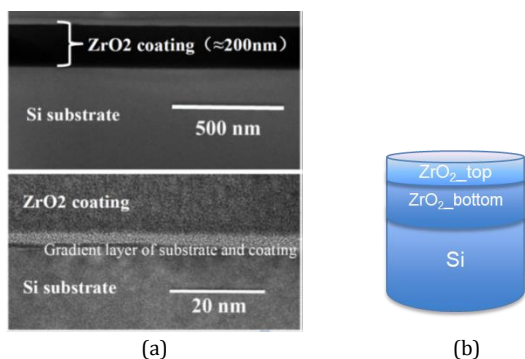
This article reports on the composition and the photo-induced luminescence (PL) ability of C-doped a-ZrO<sub>2</sub> films. The origins of PL in zirconia is still a subject of debate [24-26]. Oxygen vacancies [27] as well as impurities, which are either deposition-dependent or absorbed upon exposure of the film to the environment [28, 29], are normally indicated as PL origins. It is also known that the PL of zirconia is affected by both temperature regime and energetic particle irradiation [25]. In this study we show that the pivotal mechanism of the PL in our C-doped a-ZrO<sub>2</sub> films is the interaction of carbon impurities and protons with over-stoichiometric oxygen and this mechanism may be influenced by low-energy protons. Modification of the PL of the films may find applications in dosimetry and radiation imaging.

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## 2. Experimental details

### 2.1. Sample manufacturing and irradiation

Zirconia films were deposited using an R-200 Advanced system by Picosun Oy, on 3 mm thick fused silica and 0.5 mm thick crystalline silicon substrates. The deposition for 2000 cycles was performed using Tetrakis zirconium  $C_8H_{24}N_4Zr$  as precursor at 700 Pa pressure and the substrate temperature of 150 °C. The chosen deposition conditions assured a relevant carbon doping level via a slightly incomplete chemical reaction towards the sample surface. As carbon doping on zirconia was obtained through incomplete chemical reaction at the last stage of the film growth, the film resulted inhomogeneous in its upper 5% of thickness, approximately. TEM analysis performed using a FEI Talos F200 (Thermo Fisher) microscope confirmed the amorphous structure of the coatings and revealed no carbon agglomerates in the films, Fig.1a. Notice that the gradient layer between the Si substrate and the film evidenced in the figure, is composed mostly of the native silicon oxide covered with first atomic strata of zirconia. The results of ellipsometric and X-ray reflectometry analyses [23, 30] revealed the in-depth inhomogeneity of the film material. All films can be modeled as bilayers, Fig.1b, being the part near the substrate optically denser. The relatively thin upper part of all films (about 10 nm) has a lower refractive index and a higher extinction coefficient due to a higher amount of residual organic impurities.



**Fig. 1** Cross-section TEM image of zirconia film deposited on silicon substrate (a). Enlarged TEM image showing the microstructure of the interface gradient layer between zirconia coating and silicon substrate (b). Schematic representation of the zirconia film modeled as a bilayer of an optically denser bottom layer and a less dense top (upper) layer (c).

The samples deposited on fused silica were organized in two groups which differed by the amount of the residual organic substance in the upper part of the film: the samples 7A, 8A and 9A were richer in doping material in their thicker upper layer, while the samples 10A, 11A and 12A had thinner upper layer with less doping. [30]

The samples were then irradiated by low-energy protons (100 keV) at fluence ranging from  $1 \cdot 10^{12}$  p<sup>+</sup>/cm<sup>2</sup> through  $5 \cdot 10^{14}$  p<sup>+</sup>/cm<sup>2</sup>, Tab. 1, repeating the irradiation conditions for each of two groups of samples. The irradiation was conducted at the DiFu beamline of the Laboratory for ion beam interactions, RBI. A 100 keV proton beam was obtained using the 1 MV electrostatic Tandetron accelerator with a terminal voltage of 50 kV. Prior to irradiation, the chamber was evacuated down to  $5 \cdot 10^{-6}$  -  $5 \cdot 10^{-7}$  mbar. The beam was scanned over the sample using electrostatic scanners in order to homogenize the dose, and the current was monitored with periodic Faraday cup insertions, as well as readings from slits touching the outside of the beam. The area scanned is defined by the slits and was set to  $1 \times 1.5$  cm<sup>2</sup>, and  $1.5 \times 1.5$  cm<sup>2</sup>, depending on the sample.

**Table 1**

Irradiation parameters for the investigated samples.

Sample	Fluence (p <sup>+</sup> /cm <sup>2</sup> )	Average rate (p <sup>+</sup> /cm <sup>2</sup> s)
--------	--	--

7A	1,00E+12	1,67E+10
10A	1,00E+12	1,67E+10
8A	2,00E+13	1,08E+10
11A	2,00E+13	1,04E+10
11B	4,50E+12	1,08E+10
9A	5,00E+14	1,12E+11
12A	5,00E+14	2,04E+10
FS A	1,00E+12	1,71E+10
FS B	5,00E+14	6,81E+10

### 2.2. Characterization techniques

Optical, microstructural and compositional properties of the C-doped zirconia samples have been thoroughly investigated before and after proton irradiation and reported in our previous publication [23].

XPS data for pristine and for irradiated samples were acquired by Thermo Fisher K-Alpha spectrometer using only its AlK $\alpha$  monochromated X-ray source (1486.6 eV). The chemical composition of the films was studied for the film surface and in-depth profile. The XPS measurements were collected for C1s, O1s and Zr3d core levels at three different depths of the film, which were achieved after 600 s, 1200 s and 1740 s of sputtering with Ar<sup>+</sup> ions, respectively. These sputtering times correspond, approximately, to 60 nm from the surface (or 1/3 of the film thickness), to 120 nm from the surface (2/3 of film thickness) and to 170 nm from the surface, which is almost at the film bottom.

Photo-induced luminescence was measured by a FluoroMax 4 spectrofluorometer (Horiba Jobin Yvon, Edison, NJ, USA). Adjustment of the position of the sample was necessary in order to get an incidence angle of 30°.

## 3. Characterization results and discussion

### 3.1. XPS analysis

The XPS spectra were analyzed using SpecsLab2 CasaXPS software (Casa Software Ltd). The processing includes subtraction of Shirley-type background [31]. The fitting of peak profiles (both spectral positions and areas) was performed using symmetrical Gaussian-Lorentzian approximation. The relative concentrations of the investigated chemical species were determined through normalization of the peak areas to their photoionization cross-sections calculated using Scofield formula [32].

For Zr3d band, high resolution XP spectra taken on the pristine ZrO<sub>2</sub> sample reveal main peaks whose values of binding energy (181.9 eV) are typical for ZrO<sub>2</sub> on the film surface, while they are shifted (+0.1-0.3 eV) for the three depths inside the film, Fig.2a. As a result of the fitting procedure, it was obtained that the XPS signal is attributable in large part to the maximum coordination for zirconium (Zr<sup>4+</sup>) with the presence of a specie indicated as Zr-C whose binding energy is positioned between that of metallic Zr (positioned around 180.0-180.9 eV) and that relative to Zr<sup>4+</sup>. Hence, the broad peaks marked as Zr-C and colored in blue are assigned to zirconium bonded to the carbon atom. Due to the lower electronegativity of carbon with respect to oxygen, the Zr3d<sub>5/2</sub> core level binding energy is lower for zirconium atoms bonded to carbon atoms with respect to zirconium atoms bonded to oxygen. For each sample analyzed, no sub-oxides compounds like Zr<sub>2</sub>O<sub>3</sub> and ZrO were detected. It means that the ZrO<sub>2</sub> is the predominant oxidized specie [33].

The presence of the zirconium carbide in the film is confirmed by the C≡C bond signal revealed on C1s core level band acquired at internal levels of the film and reported in Fig. 2b (peaks marked with blue color). Besides the Zr-C bond, three components were used to fit the XPS signal for the C1s band, being the first corresponding to the carbonate bond C=O (peaks marked in purple), which is higher for the sample surface due to environmental contamination. The second component corresponds to the oxygen bond C-O and indicates presence of HCO species (peaks marked in orange). The third corresponds to the C-C bond, which overlaps with hydrocarbon bond C-H (peaks marked in green). Only three contributions

were employed to fit the C1s band at the top of the film as Zr-C bond signal was absent in that spectrum, supporting the aforementioned analysis of Zr3d band.

In the O1s band, a contribution assigned to the O-H bond was included, Fig. 2c. This signal encloses the *Oad* chemisorbed contribution,

so-called non-lattice oxygen [33]. These volatile species are weakly bonded and hence, the decrease of this peak may be partially due to the sputtering of the sample performed for the in-depth analysis.

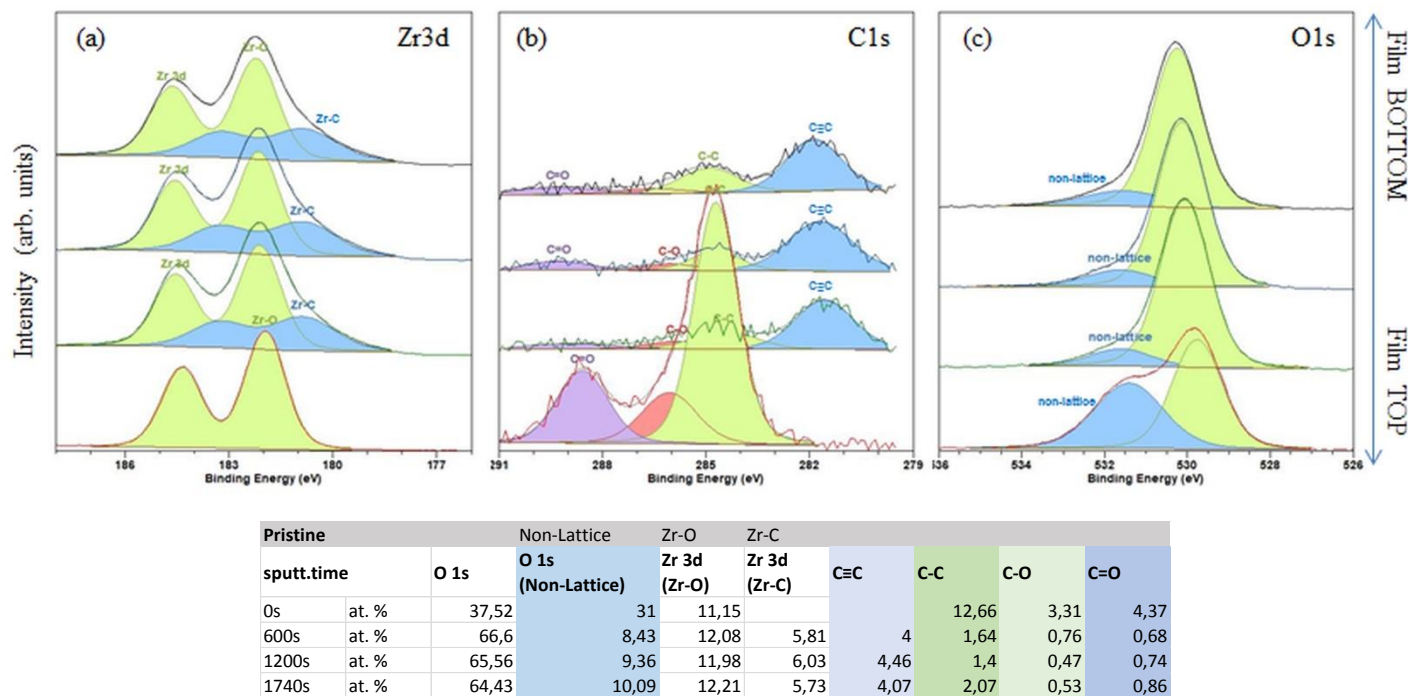


Fig. 2 Evolution of the high-resolution XP spectra of core levels of Zr3d (a), C1s (b) and O1s (c) along the thickness of a pristine ZrO<sub>2</sub> film.

After the proton irradiation, for all our samples, a general decrease of the intensity (and area) ratio was observed for the Zr-C bond signal in Zr3d band and for the C≡C bond signal in C1s band. In particular, this effect is more evident for samples 9A and 12A (fluence of 5·10<sup>14</sup> p<sup>+</sup>/cm<sup>2</sup>), along the entire film thickness but especially at the film bottom, whereas this ratio is slightly lower for the samples irradiated at lower dose (7A and 10A, fluence 1·10<sup>12</sup> p<sup>+</sup>/cm<sup>2</sup>). In particular, for sample 7A and 10A, protonation induced an increase of the C-C/C-H signal with respect to Zr-C exclusively at the top layer of the film, i.e. at 1/3 of the film thickness (60 nm). Conversely, for the samples 7 and 9 with initially higher amounts of non-lattice oxygen (higher O-H bond signal in O1s band and C-O bond in C1s band) this signal further increases upon irradiation and is further homogenized along all the film

thickness with the dose increase. This effect is much less expressed for the samples 10A and 12A with initially lower content of non-lattice oxygen. Therefore, we infer that protonation induces cleavage of C≡C bonds and, depending on the sample C-doping level (connected to the initial amount of non-lattice oxygen), this cleavage may induce formation of C=O and C-C/C-H bonds. The homogenization of the signal related to these bonds is determined by the increase of the irradiation effect along the distance from the sample surface which compensates the initial inhomogeneity of the film material. Formation of carbonates and hydrocarbonates at the expense of carbide is hence an effect of protonation of our ZrO<sub>2</sub> films. This effect is less pronounced for the samples initially poorer in doping material and in non-lattice oxygen.

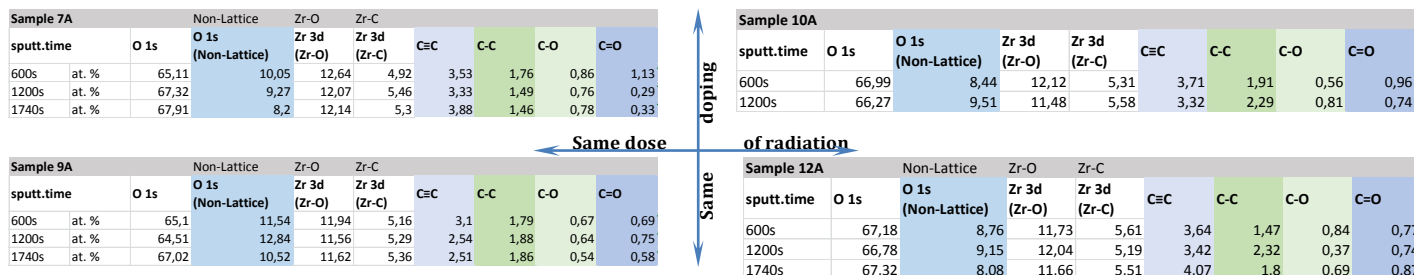


Fig. 3 Evolution of the principle XPS bands for carbon, oxygen and zirconium along the thickness of irradiated C-doped ZrO<sub>2</sub> films.

### 3.2. Analysis of PL maps

Fig. 4 reports PL maps obtained for pristine zirconia sample (a) and bare fused silica substrate (b), while Fig. I in the Supporting Information (S.I.) gives PLE spectrum. The PL and PLE data show that the visible emission around 450 nm can be activated by three possible transitions as

schematically illustrated in Fig. 5 of Ref.[34]: the first one (I) at higher energies ( $\lambda_{exc} \sim 200$  nm) may be ascribed to  $\sigma \rightarrow \sigma^*$  excitation, the second one (II) at  $\lambda_{exc} \sim 270$  nm corresponds to the  $\pi \rightarrow \pi^*$  excitation, while the third one (III) at  $\lambda_{exc} \sim 360$  nm corresponds to the  $n \rightarrow \pi^*$  excitation. For all three transitions, the emission is due to radiative decay from  $\pi^*$  level to n defects levels inside  $\pi \rightarrow \pi^*$  gap. For the transition I the radiative decay is accompanied by non-radiative decay from  $\sigma^*$  to  $\pi^*$  level.



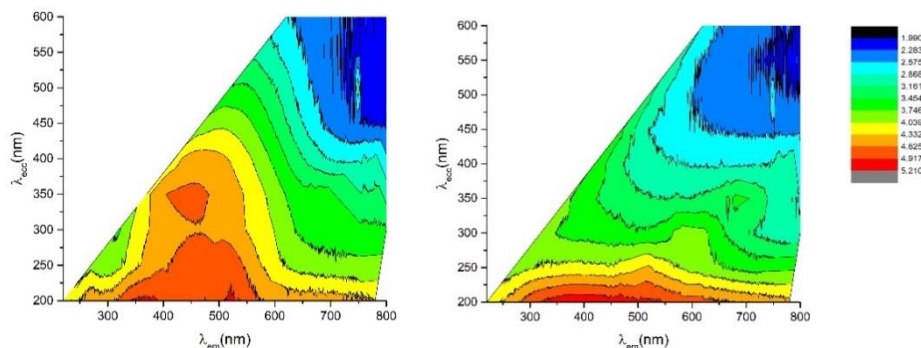


Fig. 4 PL maps for a pristine ZrO<sub>2</sub> film on fused silica (left) and on a bare fused silica substrate (right). The excitation wavelengths and the corresponding emission wavelengths are given on the y and x-axes, respectively.

Fig.5 reports PL maps for irradiated samples together with the element abundance retrieved from the survey spectrum taken at the surface of the irradiated samples. The atomic percentage as a function of the etching time is given for all the irradiated samples in Fig. III of S.I (with 1200 s of etching time corresponding to a penetration depth of 120 nm). As one can note in Fig. 5, the PL intensity ratio of Transition III with respect to Transition I and II increases for the two samples irradiated at higher doses, maybe due to the higher content of carbon partially bonded to oxygen which form n-levels inside  $\pi-\pi^*$  gap. In fact, oxygen content on the surface is very high, giving a ratio with Zr content much higher than the value expected for stoichiometric zirconia (O/Zr=2), especially for samples protonated at higher doses for whom the O/Zr ratio gets values up to 7 and 12. In

particular, the ratio between C=O and C-Zr bonds is higher for the irradiated samples as compared to the pristine samples (see Fig. 2 and 3), and it increases with the dose. C=O bonds in carbon materials are known to be responsible for the emission at  $\lambda_{em}=450$  nm excited at  $\lambda_{exc}=300$  nm (Transition III) [34]. Therefore, this kind of emission is more intense for high dose-irradiated samples, most probably due to the higher abundance of C=O bonds. The carbon increases on the surface along the radiation dose is due to the build-up of a carbonaceous contamination layer during the irradiation [23]. Although very thin (determined as 0.7 nm for the highest of used fluences [23]) such a layer is sufficiently thick to influence the survey mean values as the information depth of the XPS is approximately 5-10 nm which is comparable with the thickness of the contamination layer rich in carbon.

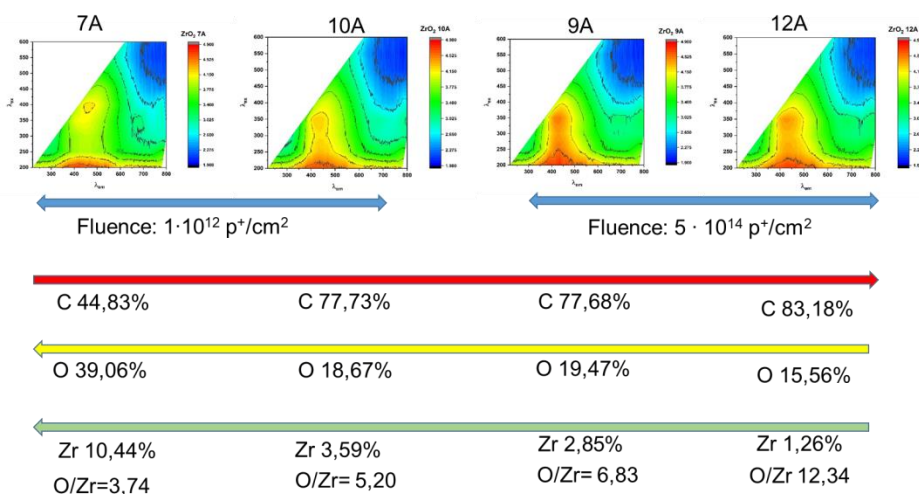


Fig. 5 PL maps for irradiated ZrO<sub>2</sub> films. Modification of the content of carbon, oxygen and zirconium on the films surface due to irradiation.

3.3. Theoretical simulation of proton-induced damage in C-doped ZrO<sub>2</sub>

In simulating the structural effects of proton irradiation in amorphous C-doped zirconia, the “Detailed calculation with full damage cascades” mode in SRIM [35] was employed, and the parameters listed in Tab. 2 were adopted.

Tab. 2 Parameters adopted in the SRIM simulation of 100 keV proton irradiation in C-doped ZrO<sub>2</sub>

Atom	Zr	O	C
Stoichiometry	1	2	0.001
Displacement energy (eV)	25	28	28
Lattice Binding Energy (eV)	3	3	3
Surface Binding Energy (eV)	6.33	2	7.41
Mass density (g cm <sup>-3</sup> )	5.68		

It is worth remarking that the reported carbon concentration is defined on a “upper limit” basis, and even in this case the effect of 4

carbon incorporation in the ZrO<sub>2</sub> matrix can be regarded as negligible in terms of the modeled depth profile of the linear density of induced vacancies. From such a profile (reported in Fig. 6) it is possible to estimate the geometrical features summarized in Tab. 3.

Tab. 3 Geometrical ion penetration features for 100 keV protons in carbon-doped zirconia

Direction	Range (nm)	Straggle (nm)
Longitudinal	542	85
Lateral projection	88	112
Radial	138	78

The damage density linearly increases from the film surface towards its depth. This means that the inner part of the film undergoes heavier impact from the radiation. The film material undergoes the structural transformations analyzed in the previous section. The

occurrence of these effects is larger in the upper part of the film due to a higher concentration of impurities. On the other hand, the proton impact increases with the film depth. These two effects induce film densification and lead to a more uniform film. After irradiation, the upper layer rich in impurities becomes much thinner, while the rest of the film is less absorbing [30].

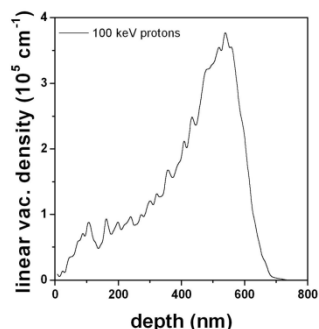


Fig. 6 Linear vacancy density profile induced by 100 keV protons in carbon-doped zirconia

### 3.4. Radiation impact on the composition of C-doped zirconia films

The change of the optical properties for the two types of films was different. Figure 7 compares the transmittance change for the samples 7 and 10 which belong to two different sample types and were irradiated at the same conditions. The induced decrease of transmittance is smaller for sample 10 in the entire investigated spectral range and it is nearly constant, about 2-3%. Instead, for sample 10 the same level of transmittance decrease is observed for the range over 600 nm, while the discrepancy is significantly more pronounced towards the shorter wavelengths, exceeding 5% in the ultraviolet.

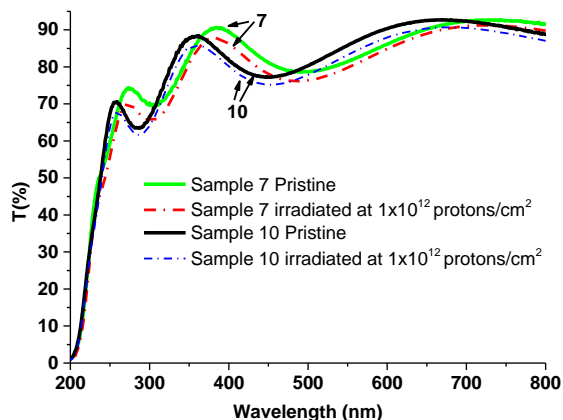


Fig. 7 Transmittance of samples 7 and 10 before and after irradiation.

For some samples, moderate radiation doses produced either no change or even a slight increase in the sample transmittance in the ultraviolet (UV) range. Figure 8 illustrates this effect with an example of the samples 11A and 11B which belong to the same group as sample 10. For the sample 11B which received a dose of  $4.5 \times 10^{12}$  p/cm<sup>2</sup>, the transmittance curve overlaps with that of the pristine sample in the range below 400 nm. For comparison, the insert in Fig. 8 reports the measured spectral transmittance for the uncoated fused silica substrate, for two different irradiation conditions. In the case of fused silica substrate, the damage reduction of the transmittance is well known [36]. For the substrate, the transmittance decrease is present in the entire spectral range and, with the radiation dose increased, the transmittance decay is increasing and more pronounced at shorter wavelengths.

As illustrated in the previous section, the substrates are more affected by the damage induced by 100 keV protons, Fig. 6. A fused silica substrate irradiated at the same conditions used for sample 11B loses about 2% of its transmittance due to formation of a  $\sim 600$ nm-thick damaged zone inside the material. This transparency lost is spectrally nearly uniform for the range 200-800 nm. The same value of the

transparency decay is kept for sample 11B in the visible and infrared range, while no transmittance decrease occurs in the UV for this sample, as illustrated in Fig. 8. Therefore, the unchanged UV-transmittance of sample 11B proves a significant enlargement of the UV transparency of the film materials. In fact, the induced modification within  $\sim 190$  nm of the film has been sufficient to compensate the decrease of the substrate transparency due to the 600nm-thick absorbing zone formed beneath the substrate surface.

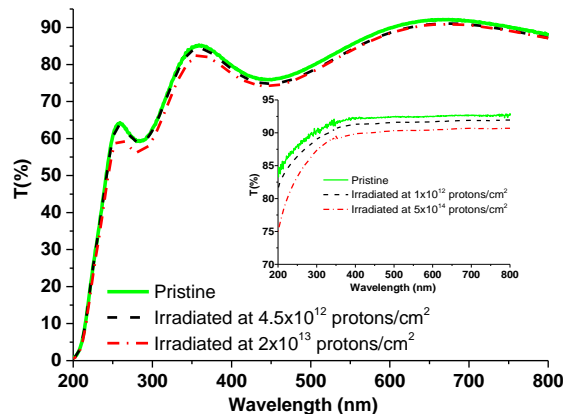


Fig. 8 Transmittance of samples 11A and 11B and of the uncoated fused silica substrate (in insert) before and after irradiation.

The transparency increase in C-doped zirconia films can be explained by reduction of carbon-related absorption. Indeed, thin films of amorphous carbon have a broad band absorption which maximum is positioned in the spectral range of carbon interband transitions 250-350 nm, as illustrated by Fig. 3 in ref. [38]. These transitions have sp<sup>3</sup> (diamond-like) and sp<sup>2</sup> (graphite-like) characters, but mostly the absorption is determined by strong  $\sigma \rightarrow \sigma^*$  transitions [39]. Conversely, the reduction of this last transition type upon irradiation has been confirmed by our PL analysis, see below.

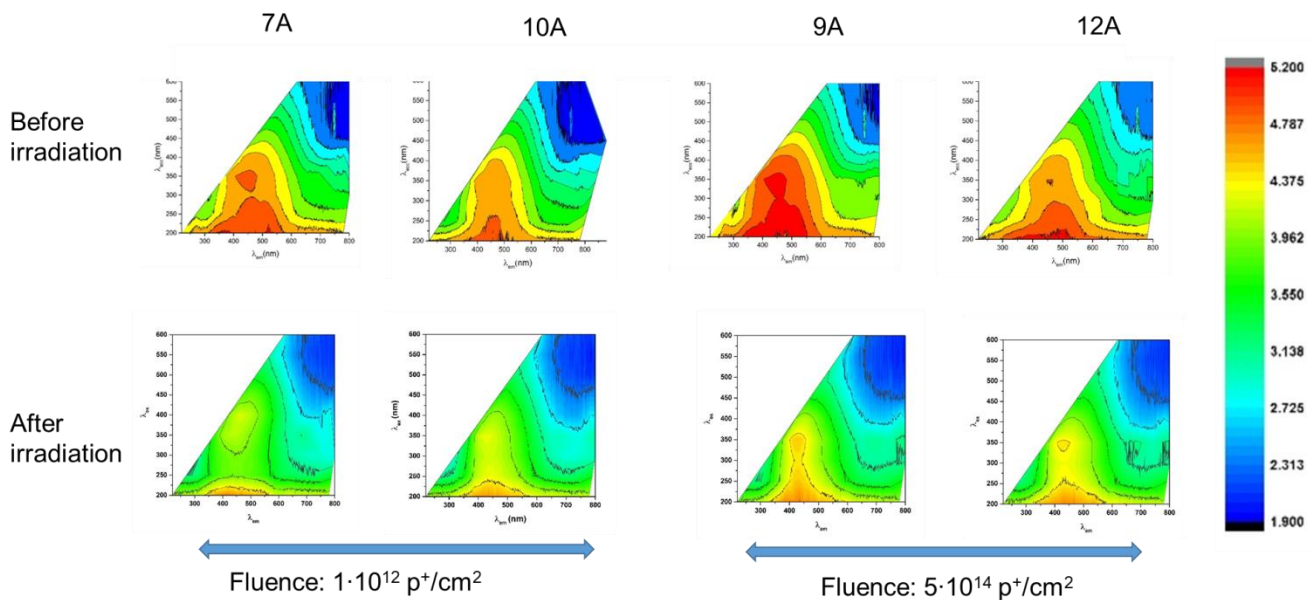
The enhancement of the UV transparency of the C-doped zirconia layers due to the impact of energetic particles was confirmed for all the samples by their increased laser-damage threshold values [37].

The reduced carbon content in the irradiated films was evidenced also by the reduction of the C1s-peak area in the XPS survey for the irradiated films compared to pristine ones. For the C1s-peak area estimation, the measurements acquired after etching for dozens of seconds were considered, so that the measurements were not affected by surface adsorption pollution. Thermo's Avantage software used for this calculation takes into account the sensitivity factor for each element.

During the irradiation, the film material may undergo chemical reactions similar to those happening during the ALD growth [e.g. 40] where metal-organic precursor interacts with oxygen and protons when water as co-reactant is used. Such reactions can lead to reduction of the carbon-related absorption. Notice that the non-lattice oxygen abundance in our zirconia films can act as oxidizer source for the completion of the reaction only partially completed during the film growth.

Summarizing, we can state that the XPS depth-resolved investigations revealed the cleavage of Zr-C and of C=O bonds as well as establishment of O-H and C-O bonds (HCO species formation), both increasing towards the film bottom and as the dose increases. The carbonate C=O species (CO<sub>3</sub> complexes attached to Zr atoms) are those responsible for the PL signal (Transition II). The possibly formed C-H bonds may decrease and this effect is more evident for higher radiation doses. Concerning the remaining carbon content, the percentage of carbon bonded to oxygen becomes higher for the samples irradiated at higher dose and this effect induces the increase of PL emission at  $\lambda_{em}=450$  nm excited at  $\lambda_{exc}=300$  nm (Transition II) with respect to the emission at  $\lambda_{em}=450$  nm excited at  $\lambda_{exc}=200-270$  nm (Transition I).

Fig. 9 gives a comparison between PL maps of each sample before and after irradiation and it is evident that the decrease of emission intensity for all the analyzed irradiated samples. This is due to reduction of carbon-zirconium bonds and decrease of carbon content inside the film upon the irradiation following the reactions (1) and (2). The effect is most pronounced for sample 7A, which indeed has the lowest C=O bond in C1s band after irradiation, Fig. 3.



**Fig. 9** PL maps for pristine (upper frame) and irradiated (lower frame) ZrO<sub>2</sub> films. Modification of the content of carbon, oxygen and zirconium in the films due to irradiation

#### 4. Conclusions

Amorphous C-doped zirconia thin films obtained using ALD technique on fused silica substrates have high transmittance and significant PL capacity. Carbon doping of zirconia was obtained through incomplete chemical reaction at the last stage of film growth. Due to carbon doping, zirconia films present three main PL transitions: Transition I and II at  $\lambda_{em}=450$  nm ( $\lambda_{exc}=200$  and 270 nm), related to sp<sup>3</sup> and sp<sup>2</sup> C-C bonds, and Transition III at  $\lambda_{em}=450$  nm ( $\lambda_{exc}=300$  nm) that can be assigned to C=O bonds which introduce n levels in the  $\pi$ - $\pi^*$  gap.

Since the high transparency of the films in the visible range is preserved by limiting the carbon content, the carbon-doped zirconia may find application as a transparent material to convert high energy into lower energy photons. Moreover, thanks to the substantial change of its optical properties under irradiation, the C-doped zirconia may find application as an optical sensor of radiation. In this study we hence investigated how the PL properties in C-doped zirconia films on silica substrate change under proton radiation. The films underwent low-energy proton irradiation with energy of 100 keV and two values of proton fluences ( $1 \cdot 10^{12}$  p<sup>+</sup>/cm<sup>2</sup> and  $5 \cdot 10^{14}$  p<sup>+</sup>/cm<sup>2</sup>) were used. The changes induced by the radiation in the chemical composition of the films have been monitored as a function of irradiation dose. To this aim, the in-depth resolved XPS analyses have been performed on both the pristine and irradiated samples. The ratio Zr-C/Zr-O bonds decreases under irradiation while the ratio C-H/C-Zr bonds increases, especially at higher doses. Analogously, the ratio C=O/C-Zr bonds increases with respect to pristine samples, especially for high-dose irradiated samples. Therefore, we can conclude that C-Zr bonds are cleaved by protonation in favor of Zr-O, C-H and C=O bonds establishment. As a consequence, more defect levels are formed in the  $\pi$ - $\pi^*$  gap of carbon. Consequently, the emission due to Transitions III becomes more intense for high energy doses, getting intensity values close to Transitions I/II.

#### Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

#### Data availability

Data may be obtained from the authors upon reasonable request.

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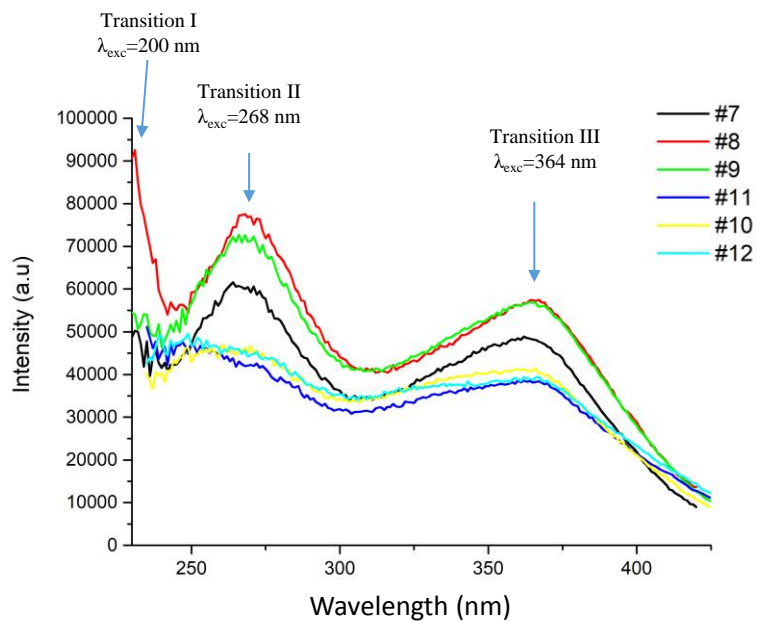
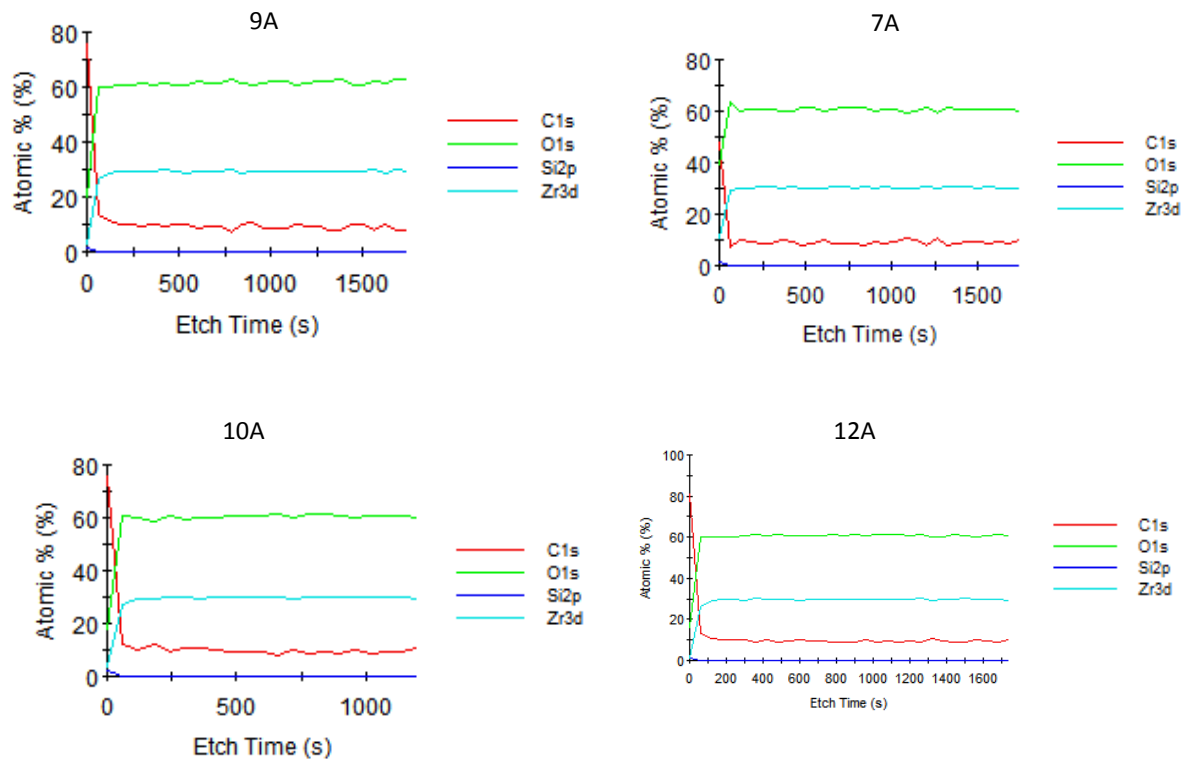
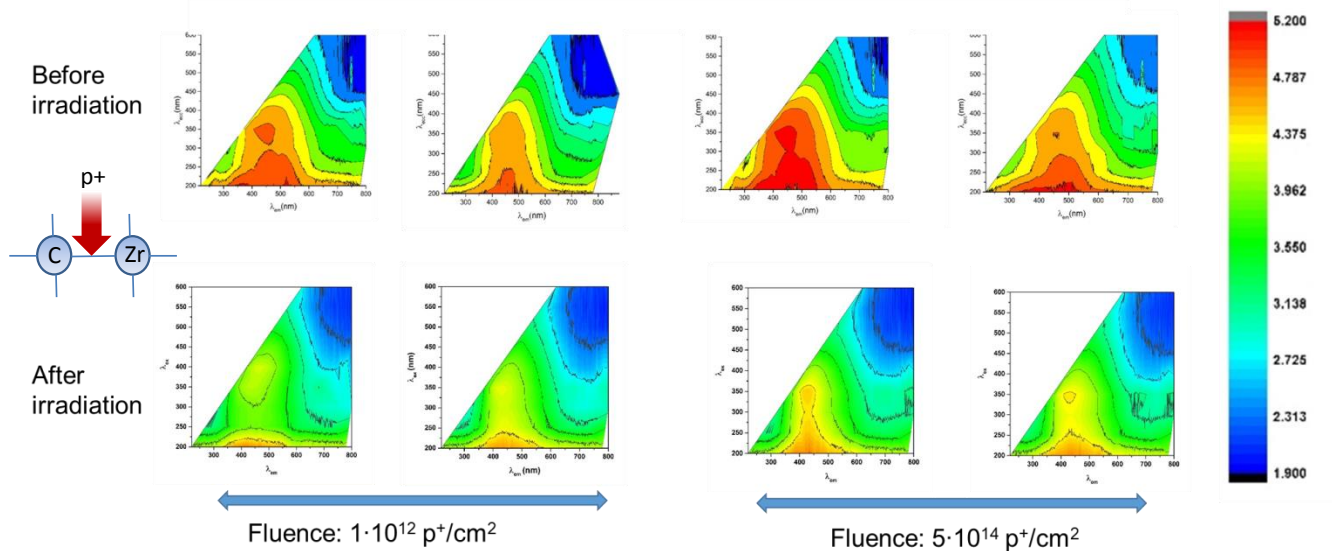
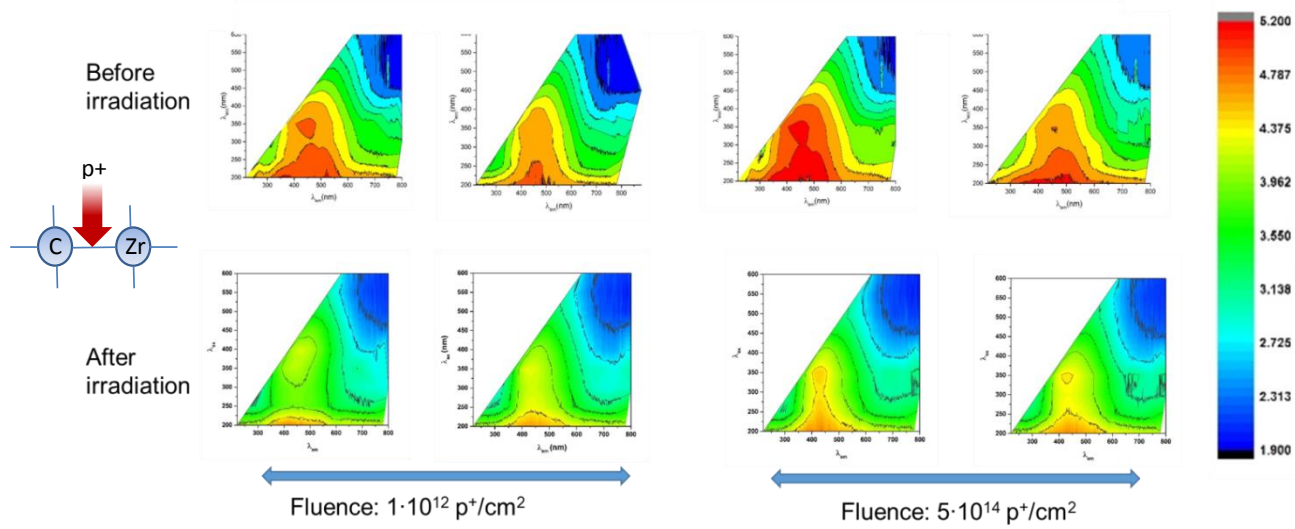
**Fig. I.** Spectral dispersion of the PL excitation for the emission at  $\lambda_{em}=442$  nm for pristine samples.

Fig. II. XPS analyses: Atomic percentage as a function of etching time for the irradiated sample



Graphical abstract







**Declaration of interests**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

## Highlights

- investigation on the composition and PL ability of C-doped  $\alpha$ -ZrO<sub>2</sub> films;
- systematical study of the impact of low-energy protons on C-doped zirconia films' composition and PL ability;
- XPS and PL spectroscopic analysis;
- possible applications in dosimetry and radiation imaging.

Dear Prof. Guido Grundmeier,

We would like to thank you as well as the Reviewers for investing time in considering and reviewing our manuscript entitled “Impact of proton irradiation on photoluminescent properties of C-doped ZrO<sub>2</sub> films prepared by ALD” manuscript APSUSC-S-22-24997. All the comments received have been carefully considered and addressed; as a result, significant changes have been made to the manuscript and supplemental document. In particular, we have added substantially more experimental data and further analysis:

- Surface morphology - SEM images.
- More details on the doping origin.
- Ellipsometric investigation on the film inhomogeneity and dopant in-depth distribution.
- XPS analysis data has been re-elaborated.

We are confident that these changes have improved our work and hope the Editor and Reviewers find the revised material satisfactory and would like to resubmit the paper in its new version.

The present manuscript has not been published nor is under review elsewhere. All authors have approved the revised materials and declare no conflicts of interest. Thank you for your consideration.

Best regards,

Anna Sytchkova, on behalf of co-authors.