

AperTO - Archivio Istituzionale Open Access dell'Università di Torino

Occurrence of ochratoxin A before bottling in DOC and DOCG wines produced in Piedmont (northern Italy)

This is the author's manuscript

Original Citation:

Availability:

This version is available <http://hdl.handle.net/2318/78029> since

Terms of use:

Open Access

Anyone can freely access the full text of works made available as "Open Access". Works made available under a Creative Commons license can be used according to the terms and conditions of said license. Use of all other works requires consent of the right holder (author or publisher) if not exempted from copyright protection by the applicable law.

(Article begins on next page)



UNIVERSITÀ DEGLI STUDI DI TORINO

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21

This Accepted Author Manuscript (AAM) is copyrighted and published by Elsevier. It is posted here by agreement between Elsevier and the University of Turin. Changes resulting from the publishing process - such as editing, corrections, structural formatting, and other quality control mechanisms - may not be reflected in this version of the text. The definitive version of the text was subsequently published in [Spadaro D., Lorè A., Garibaldi A., Gullino M.L. (2010) - Occurrence of ochratoxin A before bottling in DOC and DOCG wines produced in Piedmont (northern Italy). *Food Control*, 21, 1294-1297. DOI: 10.1016/j.foodcont.2010.02.017].

You may download, copy and otherwise use the AAM for non-commercial purposes provided that your license is limited by the following restrictions:

- (1) You may use this AAM for non-commercial purposes only under the terms of the CC-BY-NC-ND license.
- (2) The integrity of the work and identification of the author, copyright owner, and publisher must be preserved in any copy.
- (3) You must attribute this AAM in the following format: Creative Commons BY-NC-ND license (<http://creativecommons.org/licenses/by-nc-nd/4.0/deed.en>), [10.1016/j.foodcont.2010.02.017]

22 **Occurrence of ochratoxin A before bottling in DOC and DOCG wines produced in**
23 **Piedmont (northern Italy)**

24

25 D. Spadaro^{1,2*}, A. Lorè², A. Garibaldi², M.L. Gullino²

26 ¹ DiVaPRA – Plant Pathology, University of Turin, Via L. da Vinci 44, I-10095,

27 Grugliasco (TO), Italy

28 ² AGROINNOVA – Centre of Competence for the Innovation in the Agro-environmental

29 Sector, University of Turin, Via L. da Vinci 44, I-10095, Grugliasco (TO), Italy

30

31 *Corresponding author.

32 *E-mail address:* davide.spadaro@unito.it (D. Spadaro).

33

34 **Abstract**

35 Italy is one of the countries where ochratoxin A (OTA) contamination in wine poses more
36 risks. Previous surveys on the occurrence of OTA have poorly considered north Italian
37 wines. In this study, 1,206 red and white DOC and DOCG wines produced in Piedmont
38 (Northern Italy) from 2000 to 2007 have been analyzed for OTA level ($0.116 \mu\text{g l}^{-1}$) and
39 incidence (68.0%). The monitoring - the widest per number of Italian wine samples
40 considered - analyzed the OTA contamination of wines in tanks just before bottling. OTA
41 level and incidence were significantly higher in red ($0.121 \mu\text{g l}^{-1}$, 69.4%) than in white
42 ($0.086 \mu\text{g l}^{-1}$, 61.3%) wines. Among the white wines, the incidence was significantly lower
43 in the Moscato wines (7.3%), due to the different wine processing. The differences in the
44 mean OTA level in the three main grapevine varieties of red wines could be related to the
45 harvest period. Among the Nebbiolo appellations, a reduction of the OTA level was noticed
46 with increasing the wood aging period. A significant effect of the vintage year was also
47 registered.

48

49 *Keywords: Aspergillus carbonarius, HPLC, mycotoxins, ochratoxin A, survey, wine.*

50

51 **1. Introduction**

52

53 Ochratoxin A (OTA) was first detected in wine by Zimmerli and Dick (1996). On grapes,
54 OTA is produced by *Aspergillus* belonging to the section *Nigri* (black aspergilli), and in
55 particular by *Aspergillus carbonarius* (Battilani & Pietri, 2002). OTA constitutes a serious
56 threat for the human and animal health, as it is a potent nephrotoxin, which also exhibits
57 immunosuppressive, teratogenic and carcinogenic properties. Currently, the European

58 Union has a specific regulation for the OTA thresholds in different food, 2 µg/kg being the
59 maximum level of the mycotoxin allowed for wine, grape must and grapes (European
60 Commission, 2006).

61 There is a correlation between the mycotoxin contamination and the colour class of the
62 wine: both the incidence of contamination and the concentration of the toxin are higher in
63 red than in rosé or white wines (Otteneder & Majerus, 2000), due to the maceration of the
64 must with grape skins, which might favour OTA extraction from the skin (Blesa, Soriano,
65 Moltó, & Mañes, 2006). In Europe, a concentration gradient was also observed from the
66 north to the south of Europe, especially for red wines (Pietri, Bertuzzi, Pallaroni, & Piva,
67 2001). This could be attributed to the hotter and more humid climatic conditions in
68 southern countries that can better favour the growth of *A. carbonarius* and the consequent
69 production of OTA. A geographical gradient has also been observed from north to south of
70 Italy (Brera et al., 2008).

71 Piedmont is a northern Italian region vocated to the production of high quality red and
72 white wines, including worldwide known denominations, such as Asti, Barbaresco,
73 Barbera, Barolo, Dolcetto, Nebbiolo and Roero. Over 70% of the regional wine production
74 is represented by Appellation of Controlled and Guaranteed Origin (DOCG) and
75 Appellation of Controlled Origin (DOC) wines.

76 Generally, all the previous reports considering Italian wines, analyzed few samples from
77 the northern regions and summarily concluded that the northern wines have very low levels
78 or not detectable OTA contamination. In particular, Visconti, Pascale, and Centonze
79 (1999), analyzed 56 samples of red (38), rosé (8), white (9) and dessert (1) wine, finding
80 87% of contamination, ranging from < 0.01 to 7.6 µg/kg, but the authors affirmed that most
81 of the samples where coming from southern Italy. Pietri, Bertuzzi, Pallaroni, and Piva

82 (2001) analyzed 111 Italian wines, 23 of them produced in north-western Italy (9 in
83 Piedmont): the mean was 0.011 $\mu\text{g/l}$ and the incidence was 65%. An extensive study on the
84 OTA contamination on Italian wines was carried out by Brera et al. (2008), that analyzed
85 1166 samples: none of the 34 wines produced in Piedmont trespassed the limit of detection
86 (0.01 $\mu\text{g/l}$). All the above-mentioned papers analyzed wines in bottles purchased in local
87 food stores. Anyway, Grazioli, Fumi, and Silva (2006) reported a significant reduction of
88 the OTA content in wines after 12 months of bottle-aging. In our study, all the samples
89 were withdrawn from wines still in the tanks of the wineries just before bottling.
90 The aim of this study was to assess the incidence and level of OTA in Piedmontese red and
91 white wines DOC (Appellation of Controlled Origin) and DOCG (Appellation of
92 Controlled and Guaranteed Origin), over a wide period (from 2000 to 2007). A second aim
93 was to evaluate if the colour, the grapevine variety, the vintage year, and the wood aging
94 period had an effect on the OTA content. In particular, the wines produced from Nebbiolo
95 grapes can receive different appellations based on the wood and bottle aging period
96 (Nebbiolo, Roero, Barbaresco, and Barolo).

97

98 **2. Materials and methods**

99

100 *2.1. Samples*

101 A total of 1,206 samples of wines produced in Piedmont were analyzed, all of them
102 collected between 2004 and 2008 from 132 wineries distributed all around the Piedmont
103 region, at the end of the winemaking process just before bottling. The wines were produced
104 from grapes harvested in the period 2000-2007. A lower number of samples for the years
105 2000-2002 is related to the fact that just aged wines were collected for this period. The

106 wine samples - all of them DOC (Appellation of Controlled Origin) or DOCG (Appellation
107 of Controlled and Guaranteed Origin) - included 1,002 red wines and 204 white wines.

108

109 *2.2. Sample preparation and analysis*

110 The method developed by Visconti et al. (1999) with some modifications was used for
111 OTA determination. A 10 ml aliquot of each sample was diluted with 10 ml water solution
112 containing polyethyleneglycol (1%) and NaHCO₃ (5%), mixed and filtered through
113 Whatman[®] GF/A glass microfiber filter (GE Healthcare[®], Piscataway, NJ, USA). Ten ml of
114 diluted extract were cleaned up through an OchraTest[®] (Vicom[®], Milford, MA, USA)
115 immunoaffinity column. OTA was eluted by adding three times 0.75 ml methanol and
116 collected in silanized clean vial. The elute was dried using a microplate evaporator with air
117 flow at 40°C and recovered with 0.5 ml of HPLC mobile phase. Samples were analyzed in
118 a HPLC apparatus Agilent[®] 1100 series equipped with G1379 degasser, G1313A
119 autosampler, G1316A column thermostat set at 27°C, G1321A FLD - Fluorescence
120 Detector set at excitation and emission wavelengths of 333 and 460 nm, respectively,
121 G1311 quaternary pump and Agilent Chemstation G2170AA Windows XP operating
122 system (Agilent[®], Waldbronn, Germany). An analytical column RP-18 (XTerra[®] Waters[®],
123 Milford, MA, USA; 150 mm x 4.6 mm i.d., 5 µm) with a pre-column was used. The mobile
124 phase, eluting at 1 ml min⁻¹, consisted of an isocratic mixture of acetonitril:water:acetic
125 acid (99:99:2) for 18 min. 100 µl of sample were injected into the HPLC column and the
126 retention time of OTA was ca. 6.23 min.

127 The amount of OTA in the final solution was determined by using a calibration graph of
128 concentration versus peak area and expressed as ng/ml, achieved by injection into the
129 HPLC column of 100 µl of standard solutions of OTA (Sigma Chemical Co.[®], St Louis,

130 MO, USA). The recovery (Table 1) was determined on a blank wine spiked at three
131 concentrations of ochratoxin A (0.1, 2 and 10 $\mu\text{g l}^{-1}$). Each test was performed six times and
132 the median recovery value were respectively 90.6%, 91.8% and 92.4%. The repeatability
133 was, respectively, 2.64%, 2.71% and 2.82% (Table 1). The limit of detection (LOD) and
134 the limit of quantification (LOQ), based on the IUPAC definition (Thompson, Ellison, &
135 Wood, 2002) were respectively 0.0072 and 0.0093 $\mu\text{g l}^{-1}$. The high value of regression
136 coefficient ($R^2 \geq 0.99$) obtained indicated a good linearity of the analytical response.

137

138 *2.3. Statistical analysis*

139 Samples with a concentration of OTA higher than the LOD were considered positive,
140 whereas samples with concentrations lower than LOD were considered negative. Mean
141 OTA concentrations were calculated by using 0 for negative samples. Experimental results
142 are reported as mean \pm standard deviation and maximum. The Kruskal-Wallis test was used
143 to compare the mean OTA levels among the different vintage years, grapevine varieties of
144 red or white wines, and appellations of Nebbiolo wines, while the Mann-Whitney test was
145 used to compare the mean OTA levels in red / white wines, using the null hypothesis that
146 the levels were not different. The χ^2 test was used to compare the OTA contamination
147 frequencies of different categories of wines. Statistical analyses were performed by using
148 the programme SPSS Release 12.01.

149

150 **3. Results and discussion**

151

152 Most of the studies carried out on the OTA level and incidence analyzed wines in bottle
153 bought in the supermarkets or wine shops. A particularity of this study was to analyze the

154 OTA contamination of wines in tanks just before bottling and commercialization. Sample
155 population of the present study was composed of 1,206 units and 4 variables as follows:
156 colour of wine (red or white), grapevine variety, or appellation (Table 2), and year of
157 vintage (Table 3). The present study represents not only the widest monitoring on
158 Piedmontese wines for number of samples, but also on Italian wines and, excluding the
159 interlaboratory study realized for the European Commission in 2002 (Miraglia & Brera,
160 2002), it is the single monitoring with the highest number of sample analyzed. Previous
161 studies on Italian wines, carried out by Visconti et al. (1999), Pietri et al. (2001), and Brera
162 et al. (2008) analyzed respectively 56, 111, and 1166 Italian wine samples.

163 Comparing the results obtained in this study with similar monitoring, a generally low level
164 of contamination emerges in the wines produced in Piedmont, but the incidence of the
165 contamination is relatively high (68.0%). It means a high percentage of wines contaminated
166 with a low level of OTA. Brera et al. 2008 found an incidence of 64.3% on all the Italian
167 wine samples, but considering the north Italy wines, the incidence was only 7.3%. The
168 incidence resulted relatively high at European level (59.0%; Miraglia & Brera, 2002).

169 Studies about the relationship between presence of black aspergilla in vineyard and final
170 level of OTA contamination in the wines produced, showed that even low levels of
171 mycotoxigenic fungi can be related to significant ochratoxin A contamination (Battilani,
172 Giorni, Bertuzzi, Formenti, & Pietri, 2006). The presence of *Aspergillus* section *nigri* in
173 Piedmontese vineyards was very low, either at veraison or at harvest (Spadaro, Lorè,
174 Ciavarella, Garibaldi, & Gullino, 2008).

175 As far as wine colour is concerned, a higher incidence of positive samples was observed in
176 the red (69.4%) compared to the white wines (61.3%). The χ^2 -test showed that the
177 frequencies of OTA occurrence in red and white wines were not comparable ($p=7 \times 10^{-137}$).

178 Also the mean OTA concentration was statistically higher ($p=0.001$, Mann-Whitney test) in
179 the red ($0.121 \mu\text{g l}^{-1}$) than in the white wines ($0.086 \mu\text{g l}^{-1}$). The percentage of red and
180 white wines with over $0.1 \mu\text{g l}^{-1}$ OTA were 24.6% and 13.7% respectively. The different
181 level of contamination in the red and white wines is related to the wine-making process –
182 red wines have longer maceration that favour the OTA extraction from the pomace to the
183 must (Grazioli et al., 2006) – and confirms previous studies (Otteneder & Majerus, 2000).
184 The maximum level of OTA detected in a white wine – a Roero Arneis produced in 2007 –
185 was $1.36 \mu\text{g l}^{-1}$, and the maximum level in a red wine – a Nebbiolo produced in 2005 – was
186 $2.63 \mu\text{g l}^{-1}$. Two red wines out of 1206 samples (0.17%) trespassed the maximum admitted
187 level of $2.0 \mu\text{g l}^{-1}$, established by the European legislation (EC Regulation 1881/2006).
188 Considering the white wine varieties, the statistical analysis ($p=0.001$; Kruskal-Wallis test)
189 showed a significant effect of the grape variety. In particular, the incidence (6.7%) of OTA
190 contamination in the Moscato wines was significantly lower than in all the other white
191 wines. The difference among the white wines could be explained by the different
192 winemaking processes. In particular, the Moscato grapevines are used for the production of
193 sparkling wines, such as Asti Spumante or Moscato d’Asti, where the grapes are
194 immediately and softly pressed, and the juice is immediately cooled and fermented at
195 controlled temperature.
196 Also among the red wines, a significant effect was shown by the grapevine variety tested
197 ($p=0.046$; Kruskal-Wallis test). In particular, the magnitude between the mean OTA
198 contamination levels of Barbera wines ($0.087 \mu\text{g l}^{-1}$) and Nebbiolo wines ($0.129 \mu\text{g l}^{-1}$) was
199 statistically significant ($p=0.011$; Mann-Whitney test). The contamination level of Nebbiolo
200 wines was also statistically different ($p=0.049$; Mann-Whitney test) from the level of the
201 Dolcetto wines ($0.117 \mu\text{g l}^{-1}$). Moreover, the incidence of contaminated Nebbiolo wines

202 (72.0%) was higher than the incidence of Barbera (67.0%) or Dolcetto (66.3%) ones. Such
203 difference could be explained with the different variety characteristics or harvesting period.
204 The bunch structure of the Barbera grapes is very compact, while the Nebbiolo grapes are
205 less compact, and the Dolcetto grapes are intermediate. This difference is accompanied by a
206 higher susceptibility to *Botrytis cinerea* of the Barbera grapes, and a lower susceptibility of
207 the Nebbiolo variety. Anyway, in our study such characteristics were not related to the
208 ochratoxin level found in the wines produced, as in previous studies (Battilani et al. 2004).
209 Dolcetto grapes are generally harvested after September 15, followed by the harvest of
210 Barbera grapes at the beginning of October, and finally by the vintage of Nebbiolo grapes,
211 in the second half of October. The late harvest of Nebbiolo grapes could favour a longer
212 contamination by *A. carbonarius* and a higher production of OTA. Generally the wines
213 produced from grapes left for longer times on the vines have higher OTA contamination
214 (Valero, Marín, Ramos, & Sanchis, 2008).

215 Considering the wines produced from Nebbiolo grapes, four are the appellations, depending
216 also on the aging period before commercialization. In particular, the Nebbiolo appellation
217 does not include a compulsory aging, while the Roero, Barbaresco, and Barolo appellations
218 foresee an aging period (20, 24, and 36 months, respectively), including a period in wood
219 barrels (at least 6, 12, and 24 months, respectively). Such wood aging period in oak barrels
220 could contribute to reduce the mean OTA contamination observed in the Barolo wines
221 ($0.098 \mu\text{g l}^{-1}$), compared to the Barbaresco ($0.133 \mu\text{g l}^{-1}$), Roero ($0.175 \mu\text{g l}^{-1}$), or Nebbiolo
222 wines ($0.179 \mu\text{g l}^{-1}$). Previously, Savino, Limosani, and Garcia-Moruno (2007) found that
223 the OTA contamination in red wines can be reduced by oak wood fragments. Other studies
224 did not find any change in the OTA concentration in wine after 1-year aging (Visconti,
225 Perrone, Cozzi, & Solfrizzo, 2008).

226 Table 3 reports the incidence and level of contamination in the wines based on the year of
227 vintage. A relatively low level of OTA contamination was found in all the years taken in
228 consideration, ranging from 0.048 $\mu\text{g l}^{-1}$ in 2007 to 0.096 $\mu\text{g l}^{-1}$ in 2006. The magnitude
229 between the means of OTA levels in the years considered was statistically significant
230 ($p=0.002$, Kruskal-Wallis test). The incidence of OTA contamination was relatively high
231 for every year considered (ranging from 51.5% to 77.8%). Anyway it should be noticed that
232 the LOQ of the method, originally published by Visconti et. al (1999) and recommended by
233 the European Standard rEn 14133, was relatively low (0.0093 $\mu\text{g l}^{-1}$), permitting to find a
234 high number of positive samples. The years with a higher number of positive samples were
235 2000, 2003, 2006, and 2007. An explanation of this trend could be attributed to the climate
236 conditions that occurred in the harvest season of those years characterized by a September –
237 October period with intense rain and relatively high temperatures. Clouvel, Bonvarlet,
238 Martinez, Lagouarde, Dieng, and Martin (2008) found critical levels of OTA concentration
239 in French wines with humid and warm conditions during the 20 days before harvest.
240 Although Northern Italy is not at the moment a geographical area where OTA
241 contamination represents a significant risk in the vineyards, and the wines produced present
242 generally low levels of the mycotoxin, future scenarios of climatic changes, characterized
243 by a general increase of temperature and decrease of precipitation in this region (Salinari et
244 al., 2006) could favour *A. carbonarius* contamination. To prevent severe OTA
245 contaminations, a constant monitoring of the black aspergilli in vineyard and of the OTA
246 level on the wines should be performed.

247

248 **Acknowledgements**

249

250 Work carried out with grants from the Piedmont Region “Mycotoxin risk evaluation,
251 prevention and management in the Piedmontese wine chain” and the Cassa di Risparmio di
252 Torino Foundation “Presence of mycotoxins in the grapes and wine chain”. The authors
253 acknowledge Dr. Fabrizio Stecca (Enocontrol S.c.a.r.l., Alba, Italy) for providing the wine
254 samples.

255

256 **References**

257 Battilani, P., & Pietri, A. (2002). Ochratoxin A in grapes and wine. *European Journal of*
258 *Plant Pathology*, 108, 639-643.

259 Battilani, P., Logrieco, A., Giorni, P., Cozzi, G., Bertuzzi, T., & Pietri, A. (2004).

260 Ochratoxin A production by *Aspergillus carbonarius* on some grape varieties grown in

261 Italy. *Journal of the Science of Food and Agriculture*, 84, 1736-1740.

262 Battilani, P., Giorni, P., Bertuzzi, T., Formenti, S., & Pietri, A. (2006). Black aspergilli and
263 ochratoxin A in grapes in Italy. *International Journal of Food Microbiology*, 111, S53-S60.

264 Blesa, J., Soriano, J.M., Moltó, J. C., & Mañes, J. (2006). Factors affecting the presence of
265 ochratoxin A in wines. *Critical Reviews in Food Science and Nutrition*, 46, 473–478.

266 Brera, C., Debegnach, F., Minardi, V., Prantera, E., Pannunzi, E., Faleo, S., De Santis, B.,
267 & Miraglia, M. (2008). Ochratoxin A contamination in Italian wine samples and evaluation
268 of the exposure in the Italian population. *Journal of Agricultural and Food Chemistry*, 56,
269 10611–10618.

270 Clouvel, P., Bonvarlet, L., Martinez, A., Lagouarde, P., Dieng, I., & Martin, P. (2008).

271 Wine contamination by ochratoxin A in relation to vine environment. *International Journal*
272 *of Food Microbiology*, 123, 74-80.

273 European Commission (2006). Commission Regulation No. 1881/2006 of 19 December
274 2006 setting maximum levels for certain contaminants in foodstuffs. *Official Journal of the*
275 *European Union*, L365/5 – L365-24.

276 Grazioli, B., Fumi, M.D., & Silva, A. (2006). The role of processing on ochratoxin A
277 content in Italian must and wine: A study on naturally contaminated grapes. *International*
278 *Journal of Food Microbiology*, 11, S93-S96.

279 Miraglia, M., & Brera, C. (2002). Reports on tasks for scientific cooperation, Task 3.2.7.
280 Assessment of dietary intake of ochratoxin A by the population of EU. Member States.
281 *SCOOP Report*. Brussels, Belgium: European Commission. Available:
282 http://ec.europa.eu/food/fs/scoop/3.2.7_en.pdf. Accessed 1 July 2009.

283 Ottener, H., & Majerus, P. (2000). Occurrence of ochratoxin A (OTA) in wines:
284 influence of the type of wine and its geographical origin. *Food Additives and Contaminants*
285 17, 793–798.

286 Pietri, A., Bertuzzi, T., Pallaroni, L., & Piva, G. (2001). Occurrence of ochratoxin A in
287 Italian wines. *Food Additives and Contaminants* 18, 647–654.

288 Salinari, F., Giosuè, S., Tubiello, F.N., Rettori, A., Rossi, V., Spanna, F., Rosenzweig, C.,
289 & Gullino, M.L. (2006). Downy mildew (*Plasmopara viticola*) epidemics on grapevine
290 under climate change. *Global Change Biology*, 12, 1299-1307.

291 Savino, M., Limosani, P., & Garcia-Moruno, E. (2007). Reduction of ochratoxin A
292 contamination in red wines by oak wood fragments. *American Journal of Enology and*
293 *Viticulture*, 58, 97-101.

294 Spadaro, D., Lorè, A., Ciavarella, A., Garibaldi, A., & Gullino, M.L. (2008). Wines
295 produced in Piedmont: presence of *Aspergillus* spp. in vineyard and of ochratoxin A in
296 wines. *Journal of Plant Pathology*, 90, S2, 326-327.

297 Thompson, M., Ellison, S.L.R., & Wood, R., (2002). Harmonized guidelines for single-
298 laboratory validation of methods of analysis (IUPAC Technical Report). *Pure and Applied*
299 *Chemistry*, 74, 835-855.

300 Turrini, A., Saba, A., Perrone, D., Ciafala, E., & D'Amicis, A. (2001). Food consumption
301 pattern in Italy: The INN-CA study 1994-1996. *European Journal of Clinical Nutrition*, 55,
302 571-588.

303 Valero, A., Marín, S., Ramos, A.J., & Sanchis, V. (2008). Survey: Ochratoxin A in
304 European special wines. *Food Chemistry*, 108, 593-599.

305 Visconti, A., Pascale, M., & Centonze, G. (1999). Determination of ochratoxin A in wine
306 by means of immunoaffinity column clean-up and HPLC. *Journal of Chromatography A*,
307 864, 89-101.

308 Visconti, A., Perrone, G., Cozzi, G., & Solfrizzo, M. (2008). Managing ochratoxin A risk
309 in the grape-wine food chain. *Food Additives and Contaminants*, 25, 193-202.

310 Zimmerli, B., & Dick, R. (1996). Ochratoxin A in table wine and grape juice: occurrence
311 and risk assessment. *Food Additives and Contaminants*, 13, 655-668.