

AperTO - Archivio Istituzionale Open Access dell'Università di Torino

Pre- and post-irradiation performance of FBK 3D silicon pixel detectors for CMS

This is the author's manuscript

Original Citation:

Availability:

This version is available <http://hdl.handle.net/2318/156806> since

Published version:

DOI:10.1016/j.nima.2014.06.029

Terms of use:

Open Access

Anyone can freely access the full text of works made available as "Open Access". Works made available under a Creative Commons license can be used according to the terms and conditions of said license. Use of all other works requires consent of the right holder (author or publisher) if not exempted from copyright protection by the applicable law.

(Article begins on next page)



UNIVERSITÀ DEGLI STUDI DI TORINO

This Accepted Author Manuscript (AAM) is copyrighted and published by Elsevier. It is posted here by agreement between Elsevier and the University of Turin. Changes resulting from the publishing process - such as editing, corrections, structural formatting, and other quality control mechanisms - may not be reflected in this version of the text. The definitive version of the text was subsequently published in: "Nuclear Instruments and Methods in Physics Research Section A: Accelerators, Spectrometers, Detectors and Associated Equipment", Volume 763, 1 November 2014, Pages 404–411, DOI: 10.1016/j.nima.2014.06.029

You may download, copy and otherwise use the AAM for non-commercial purposes provided that your license is limited by the following restrictions:

- (1) You may use this AAM for non-commercial purposes only under the terms of the CC-BY-NC-ND license.
- (2) The integrity of the work and identification of the author, copyright owner, and publisher must be preserved in any copy.
- (3) You must attribute this AAM in the following format: Creative Commons BY-NC-ND license (<http://creativecommons.org/licenses/by-nc-nd/4.0/deed.en>), + DOI: 10.1016/j.nima.2014.06.029

Pre- and post-irradiation performance of FBK 3D silicon pixel detectors for CMS

A. Krzywda^{a,*}, E. Alagoz^a, M. Bubna^a, M. Obertino^{b,d}, A. Solano^{c,d}, K. Arndt^a, L. Uplegger^e, G. F. Dalla Betta^g, M. Boscardin^f, J. Ngadiuba^h, R. Rivera^e, D. Menasce^h, L. Moroni^h, S. Terzo^h, D. Bortoletto^a, A. Prosser^e, J. Adreson^e, S. Kwan^e, I. Osipenkov^j, G. Bolla^a, C. M. Lei^e, I. Shipsey^a, P. Tan^e, N. Tran^e, J. Chramowicz^e, J. Cumalatⁱ, L. Perera^l, M. Povoli^g, R. Mendicino^g, A. Vilela Pereira^k, R. Brosius^a, A. Kumar^e, S. Wagnerⁱ, F. Jensenⁱ, S. Bose^m, S. Tentindoⁿ

^a*Purdue University, Department of Physics and Astronomy, West Lafayette, IN 47907-2036, USA*

^b*Università del Piemonte Orientale, Novara, Italy*

^c*Università di Torino, Torino, Italy*

^d*INFN, Sezione di Torino, Torino, Italy*

^e*Fermi National Accelerator Laboratory, Batavia, IL 60510-5011, USA*

^f*Centro per Materiali e i Microsistemi Fondazione Bruno Kessler (FBK), Trento, Via Sommarive 18, I-38123 Povo di Trento (TN), Italy*

^g*TIFPA INFN and Dipartimento di Ingegneria Industriale, Università di Trento, Via Sommarive 9, I-38123 Povo di Trento (TN), Italy*

^h*Università di Milano-Bicocca, Milan, Italy*

ⁱ*University of Colorado-Boulder, Department of Physics, Boulder, CO 80309, USA*

^j*Texas A&M University, Department of Physics, College Station, TX 77843, USA*

^k*Instituto de Física, Universidade do Estado do Rio de Janeiro (UERJ), Rua Sao Francisco Xavier, 524, 20550-013 Rio de Janeiro, RJ, Brazil*

^l*University of Mississippi, Department of Physics and Astronomy, University, MS 38677, USA*

^m*University of Nebraska-Lincoln, Lincoln, NE 68508, USA*

ⁿ*Florida State University, Tallahassee, FL 32306, USA*

Abstract

In preparation for the tenfold luminosity upgrade of the Large Hadron Collider (the HL-LHC) around 2020, three-dimensional (3D) silicon pixel sensors are being developed as a radiation-hard candidate to replace the planar ones currently being used in the CMS pixel detector. This study examines an early batch of FBK sensors (named ATLAS08) of three 3D pixel geometries: 1E, 2E, and 4E, which respectively contain one, two, and four readout electrodes for each pixel, passing completely through the bulk. We present electrical characteristics and beam test performance results for each detector before and after irradiation. The maximum fluence applied is $3.5 \times 10^{15} \text{ n}_{eq}/\text{cm}^2$.

Keywords: 3D, CMS, pixel detector, HL-LHC, radiation-hard

1. Introduction

Radiation-hard tracking detectors are being developed for Large Hadron Collider (LHC) experiments to withstand the increased radiation level expected from the High-Luminosity LHC (HL-LHC) upgrade, which will take place around 2020. The detectors currently in use in the innermost barrel layer of the CMS pixel tracker will collect fluences up to the order of $10^{15} \text{ n}_{eq}/\text{cm}^2$ in their lifetime. After the HL-LHC upgrade, the new detectors in this layer are estimated to receive ten times this amount [1]. The current planar pixel sensors are not designed to withstand this amount of radiation [2]. Three-dimensional (3D) silicon pixel detectors are a promising radiation-hard alternative [3].

*Corresponding author

Email address: akrzywda@purdue.edu (A. Krzywda)

35 3D sensors possess cylindrical electrodes that pass vertically through the bulk. This technology was first
36 introduced in 1997 [4], and has the advantage that inter-electrode distance is independent from substrate
37 thickness (Figure 1). This creates superior features: higher electric fields between the electrodes means lower
38 depletion voltages, and shorter charge carrier drift distance speeds up charge collection and increases radi-
39 ation hardness, therefore improving signal efficiency in irradiated sensors. The drawbacks of 3D technology
40 compared to planar are: complex processing procedures, increased noise due to higher pixel capacitance,
41 and lower efficiency in some low-field regions between electrodes of the same doping type.

42 The first full 3D sensors were fabricated at Stanford [5]. The fabrication process was developed further at
43 SINTEF (Oslo, Norway) for larger-scale production [6], [7]. To simplify the fabrication process, double-sided
44 processing was developed independently at both Fondazione Bruno Kessler (FBK) in Trento, Italy [8], and
45 CNM-IBM in Barcelona, Spain [9].

46 The 3D sensors considered in this study are "Double-side Double-type Column" (3D-DDTC), from the
47 batch ATLAS08, fabricated at FBK. Readout (n+) electrodes are etched from the front side, while ohmic
48 (p+) electrodes are etched from the back. In the original 3D-DDTC process at FBK, electrodes did not
49 pass through the silicon bulk, resulting in low-field regions between the tip of the columns and the surface.
50 In addition, calibration of the deep-reactive ion etching (DRIE) process to obtain the desired depth was
51 difficult and prone to create differences in electrode overlap [10].

52 The sensors considered in this study are part of the second generation of FBK 3D-DDTC sensors having
53 passing-through electrodes [11]. The devices are electronically characterized before being placed in a beam
54 at FNAL, both before and after proton irradiation. Similar studies of FBK 3D detectors have been done by
55 the ATLAS collaboration [12], on sensors from different wafer batches. The ATLAS Insertable B-Layer, to
56 be installed during the current LHC shutdown, will be partially instrumented with 3D sensors, thanks to
57 these characteristics [13], [14].

58 2. 3D detectors

59 The sensors are fabricated on Float Zone p-type high-resistivity wafers, thickness $200 \pm 20 \mu\text{m}$. All
60 columns pass completely through the silicon bulk. The electrodes are hollow, with metal contact made to
61 the wafer surface by small planar diffusion. The surface isolation of electrodes is accomplished by p-spray
62 implantations on both wafer sides as shown in Figure 1.

63 These 3D devices house a standard edge region about 1 mm wide, with planar guard rings surrounding the
64 active area. Double-sided sensors do not have an active edge, as that requires a support wafer which would
65 make the backside inaccessible. The dead area has been decreased to $200 \mu\text{m}$ or less in recent production
66 batches at FBK by implementing "slim-edge" technology [15]. More detailed information on 3D-DDTC can
67 be found in [11].

68 Each 3D sensor is read out using the PSI46v2 read-out chip (ROC) [16]. The sensors are diced and bump-
69 bonded to the ROC with indium bumps at SELEX (Italy). The ROC has 4160 read-out pixels arrayed as
70 $52 \text{ columns} \times 80 \text{ rows}$, with pitch $150 \mu\text{m}$ and $100 \mu\text{m}$, respectively.

71 Three different 3D pixel configurations, 1E, 2E, and 4E, have been tested. The numbers in "1E," "2E,"
72 and "4E" refer to the number of readout electrodes in each pixel. Each n+ electrode is surrounded by six p+
73 electrodes in the 1E configuration and four p+ electrodes in the 2E and 4E configurations (Figure 1). The
74 inter-electrode distance (the diagonal length between an n+ electrode and its nearest corner p+ electrode)
75 for the 1E, 2E, and 4E configurations are $90 \mu\text{m}$, $62.5 \mu\text{m}$, and $45 \mu\text{m}$, respectively. For 1E sensors, although
76 the inter-electrode distance refers to the diagonal electrode separation, there are p+ columns $50 \mu\text{m}$ from
77 the n+ in the short-pitch direction to reduce low-field regions between the n+ electrodes of neighboring
78 pixels.

79 Assembly is performed in the P3MD lab at Purdue University and in the INFN laboratories in Turin,
80 Italy. The assembly procedure is similar to that of the CMS forward pixel detector modules as described in
81 [17]. Bump-bonded ROCs are glued and wire-bonded to a very high density interconnect (VHDI) circuit,
82 which in turn is wire-bonded to a fan-out board. The fan-out board and VHDI are glued to a base plate
83 (Figure 2).

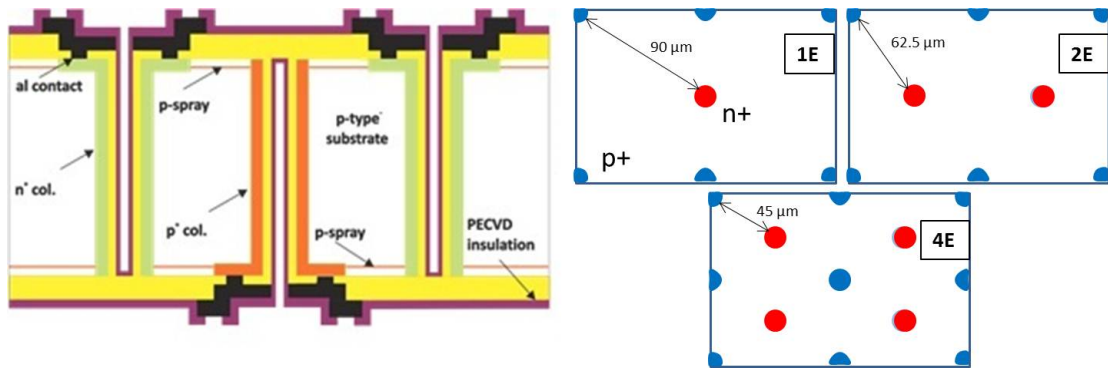


Figure 1: Left: 3D cross section. Electrodes are etched from either side and pass completely through the bulk. Right: Top-down view of FBK 1E, 2E, and 4E configurations.

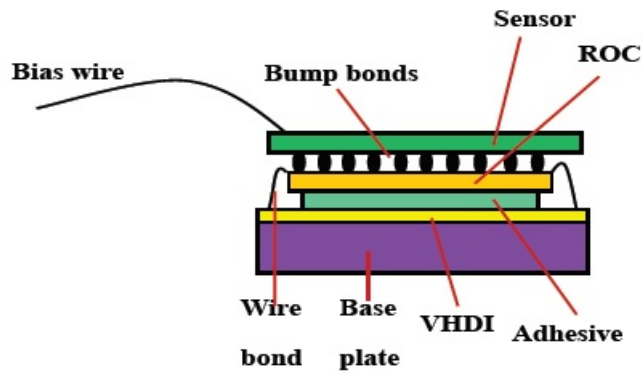


Figure 2: Artistic model of 3D assembly components. Each sensor is bump-bonded to a ROC, which is in turn connected to the DAQ system through a VHDI.

84 **3. Sample preparation and experimental setup**

85 The laboratory test stand consists of a PSI46 DAQ board connected to a PC. The DAQ board has an
86 FPGA, a 12-bit ADC, and a 64 MB SDRAM buffer. The board and corresponding software were developed
87 to qualify detectors using the PSI46v2 ROC [18]. An Agilent E3631A power supply provides voltage to
88 the board. A Keithley 2410 source meter is used to bias the sensors and measure leakage current. For
89 measurements that require cooling, the detector is placed inside a humidity-controlled cooling chamber.

90 *3.1. Irradiation*

91 Sensors are irradiated at the Los Alamos LANSCE facility. The average flux per macro-pulse for a 1 cm²
92 sample is 2.33x10¹¹ 800 MeV protons. The 1 MeV neutron equivalent NIEL damage factor for 800 MeV
93 protons is 0.71 [19]. Obtained fluences are 7x10¹⁴ n_{eq}/cm² and 3.5x10¹⁵ n_{eq}/cm² (henceforth denoted 7E14
94 and 3.5E15 n_{eq}/cm²). Due to laboratory procedure at Los Alamos, the sensors are left at room temperature
95 for about one hour after irradiation before being transferred to a refrigerator at -20 °C. Other than this, no
96 annealing is applied to the sensors after irradiation.

97 *3.2. Beam Tests*

98 The sensors are tested with 120 GeV protons at the Fermilab meson test beam facility. No magnetic
99 field is applied. Devices under test (DUTs) are placed in pairs inside a telescope tracker (Figure 3). The
100 trigger signal is provided by two PMTs coupled to scintillators downstream from the telescope.

101 The telescope consists of eight tracking planes – four 2x3 and four 2x4 planar modules for the CMS
102 forward pixel detector. Pixels in each chip are arranged in 52 columns with pitch 150 μm (local x-axis) by
103 80 rows with pitch 100 μm (local y-axis), the same as the 3D chips to be tested. The 2x3 and 2x4 planes
104 are oriented perpendicular to one another and rotated 25 degrees about their local x-axes to increase charge
105 sharing and improve the tracking resolution in the local y-coordinate (Figure 4). More detailed information
106 on the telescope can be found in [20].

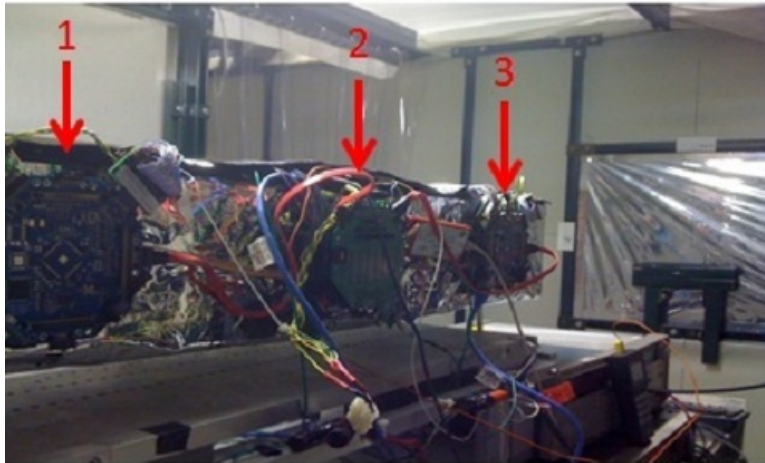


Figure 3: Photo of the telescope. There are three CAPTAN DAQ boards mounted on the telescope frame: one for the downstream detectors (1), DUTs (2), and upstream detectors (3).

107 The 3D sensors are enclosed in a thermally isolated box with water-cooled Peltier elements for sensor
108 cooling. The internal humidity and temperature of the box are monitored with a sensor mounted near the
109 DUT. The box itself is mounted on top of a remotely controlled rotary stage inside the telescope enclosure.
110 Temperature and angle are set remotely through a PC connection.

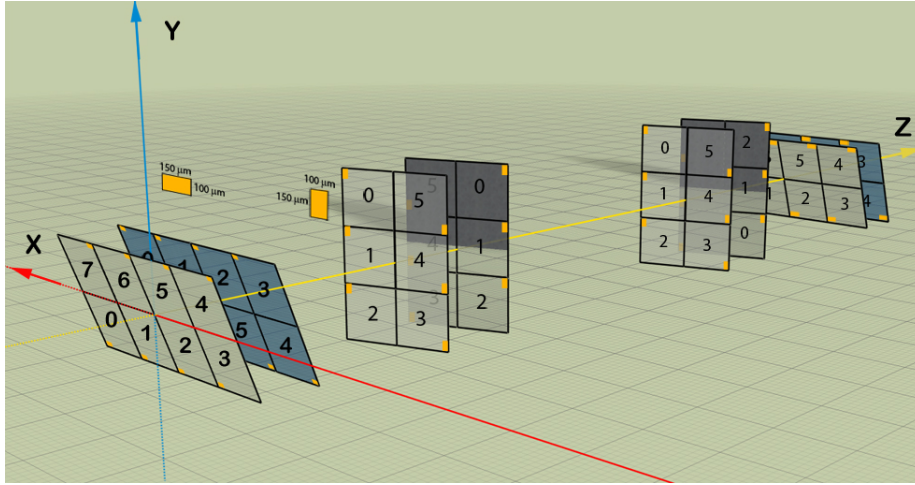


Figure 4: Geometrical layout of the telescope planes.

111 Data acquisition is controlled through CAPTAN, a DAQ system developed at FNAL [20]. CAPTAN
 112 employs a gigabit Ethernet connection which allows for remote control of the entire DAQ system from the
 113 test beam control room. The upstream telescope, downstream telescope, and DUTs are each attached to
 114 their own physical CAPTAN board. ROC voltages and settings are controlled through CAPTAN DAQ
 115 software.

116 Sensor charge collection, efficiency, and resolution are studied by independently varying bias, threshold,
 117 and angle. The sensors' optimal threshold and bias are determined immediately preceding the data taking
 118 process. Tracks are reconstructed for each event before determining efficiency and resolution. The telescope
 119 can achieve a track resolution as low as $6 \mu\text{m}$ [21].

120 4. Results and analysis

121 4.1. IV measurements

122 Leakage current (Figures 5 and 6) is measured with a Keithley source meter before and after irradiation
 123 to determine breakdown voltage. All devices experience breakdown between -20V and -40V bias. This is
 124 typical for FBK CMS 3D sensors [22]. It is difficult to determine the exact point of breakdown for many
 125 of the sensors, which is likely due both to soft breakdowns around local bulk defects, and systematic error
 126 (such as short time between measurements). A significant increase in breakdown voltage after irradiation
 127 is not clearly seen. Before and after irradiation, respectively, the instrument compliance is $99 \mu\text{A}$ and 505
 128 μA ; the results are normalized to -20°C .

129 There are notable discrepancies between lab and simulation results. The high leakage current and early
 130 breakdown in the real sensors are due to process-related defects. Fabrication-induced defects could not be
 131 incorporated into the simulations and are a major cause of the discrepancies between the real and simulated
 132 currents. These defects are now understood and have been improved in more recent batches [23].

133 4.2. Noise

134 Noise is determined by injection efficiency measurements, which are described in detail in [6]. The readout
 135 efficiency for each pixel is found using internal charge injection via the chip, and the data is fitted with an
 136 error function (S-curve). The width of the S-curve corresponds to the pixel noise. Noise measurements are
 137 taken at room temperature before irradiation, and -20°C after irradiation. The results are based on single
 138 measurements. They are shown in Figure 7.

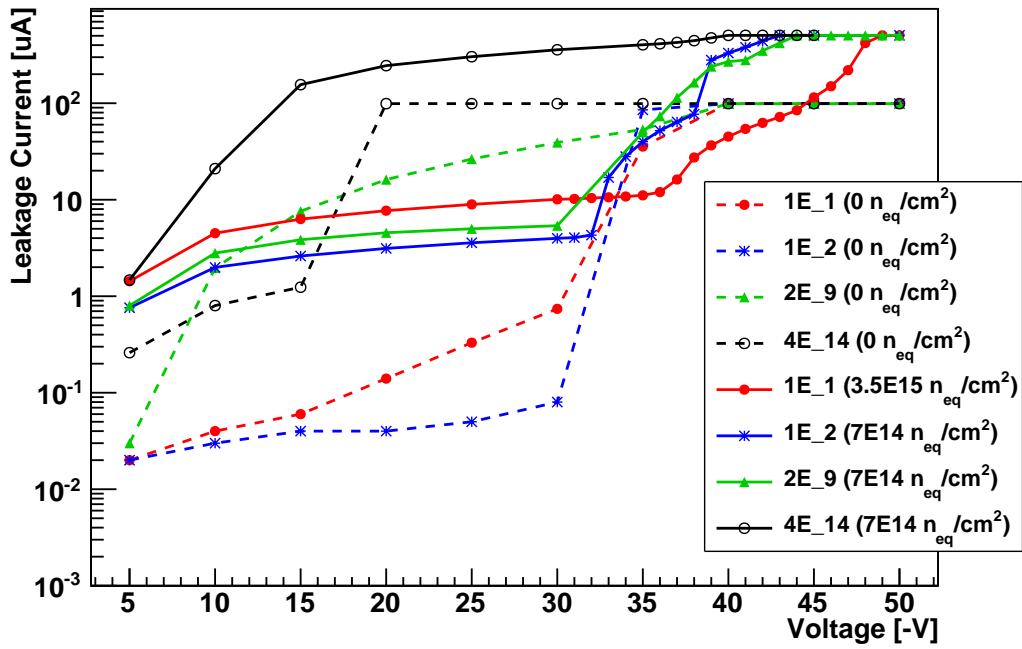


Figure 5: Laboratory IV measurements before and after irradiation.

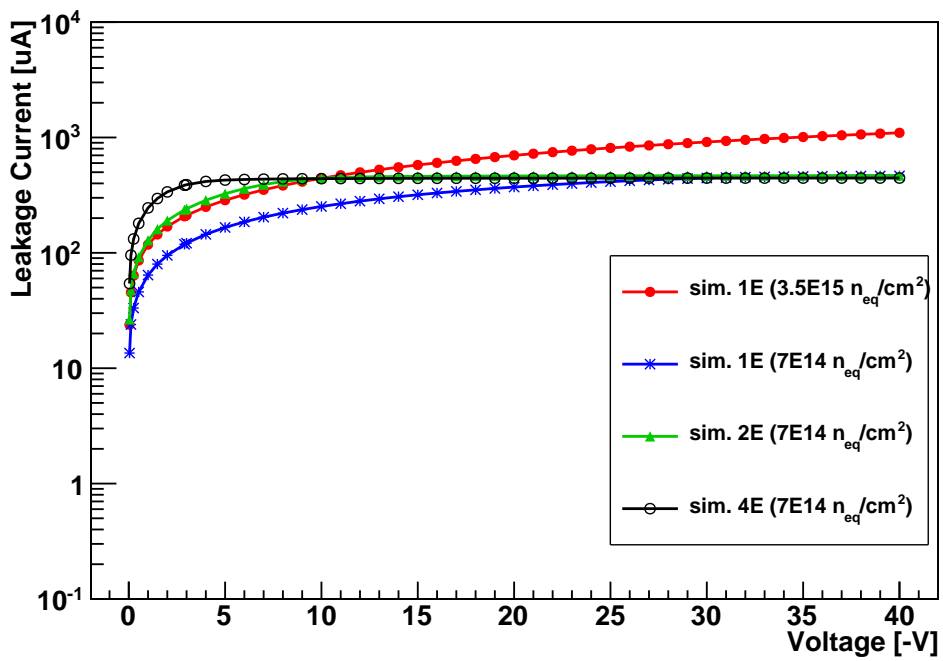


Figure 6: Simulated IV of irradiated sensors.

139 The sensor noise is related to pixel capacitance (electrode spacing) and irradiation level, among other
 140 factors. After irradiation, the noise increases by 20-30% in the 1Es and around 10% in the 2E. The 4E.14
 141 does not experience the same noise behavior as the other sensors, though conclusions about this behavior
 142 are difficult to draw due to the low statistics.

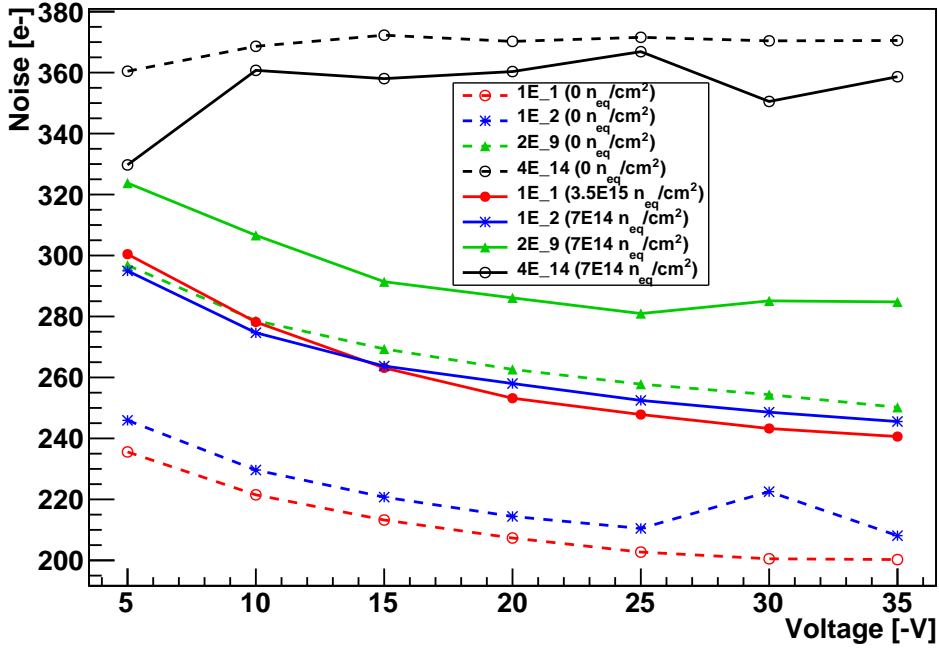


Figure 7: Noise as a function of bias before and after irradiation.

143 4.3. Test beam data analysis

144 Event data from the test beam are analyzed using software developed specifically for the Fermilab test
 145 beam. Charge is measured directly by the readout chip. Efficiency and resolution are calculated after
 146 iterative alignment of the telescope and DUTs. Due to limited data, pre-irradiation results are shown for
 147 the sensor 4E.12, while post-irradiation results are shown for the sensor 4E.14. Similarly, bias scan results
 148 are presented for the sensor 2E.11 before irradiation, and for the sensor 2E.9 after irradiation. All sensors
 149 are from the same batch.

150 4.3.1. Charge collection – simulations and beam tests

151
 152 Charge is read out in analog by the ROC directly, which is then converted into digital units after electronic
 153 calibration. The distribution of electron charge collected by the sensor over a set of events is a Landau curve
 154 convoluted with a Gaussian due to noise spreading. The charge is taken as the most probable value (MPV)
 155 of the distribution because the MPV is minimally affected by noise, and is ideally a constant for ionizing
 156 particles of charge ± 1 . For a perfectly charge-efficient sensor, the charge collected is 80 electrons per μm of
 157 substrate thickness.

158 Simulation model and domain

159
 160 TCAD simulations are performed to model the charge collection of irradiated sensors. The simulation
 161 assumes a single incident particle passing normally through a particular point on a pixel. Specifically, the

162 simulation point is located halfway between an n+ electrode and its nearest corner bias electrode. For 1E-
 163 type sensors, a second simulation is performed close to the readout. These coordinates are hereby referred
 164 to as "center" and "electrode," respectively. Simulation domains and coordinates are illustrated in Figure 8.

165 The simulations are carried out by solving continuity and Poisson equations simultaneously, including
 166 carrier drift, diffusion, generation, and recombination using Shockly-Read-Hall statistics and avalanche
 167 generation. A small characteristic section of the pixel cell is simulated, and then scaled to the full size of
 168 the device.

169 A substrate thickness of $200 \mu\text{m}$ and electrode diameter of $12 \mu\text{m}$ is used. The substrate is p-type with
 170 a doping concentration of $7 \times 10^{11} \text{ cm}^{-3}$, corresponding to a resistivity of $\sim 20 \text{ k}\Omega \cdot \text{cm}$. The doping
 171 concentration of all electrodes is assumed to be $5 \times 10^{19} \text{ cm}^{-3}$. All parameters are representative of FBK
 172 technology.

173 The model used to simulate the devices is the University of Perugia proton radiation damage model for
 174 p-type FZ silicon, with modified parameters [24], [25]. The model consists of three trap levels with two
 175 acceptor levels and one donor. The two acceptor levels, positioned slightly above the midpoint of the band
 176 gap, increase leakage current, change the effective doping concentration, and trap excess electrons from the
 177 conduction band. The donor level is farther away from the midpoint and serves to trap excess holes from
 178 the valence band.

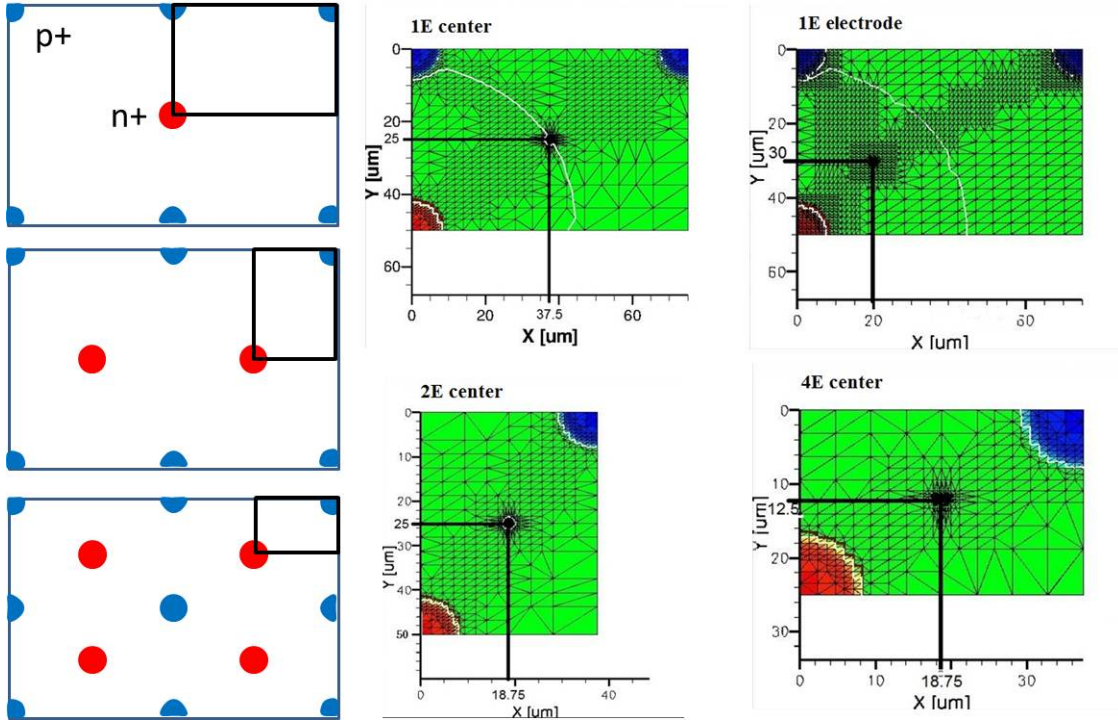


Figure 8: Simulation domains. In the figures on the right, green denotes bulk material, red a readout electrode, and blue a bias electrode.

179 *Pre-irradiation charge collection*

180
 181 Figure 9 shows the collected charge (MPV) of sensors before irradiation. Results are extracted from
 182 testbeam data. Full depletion is achieved at relatively low bias in unirradiated devices, as evidenced by
 183 the drop-off below 10 V in the 1E sensors. In the 4E, full depletion occurs at even lower bias. The charge
 184 asymptotically approaches 16 ke^- for the 1E_1 and 14 ke^- for the 1E_2, approximately. The charge collected
 185 by the 4E_12 is about 12.5 ke^- and is nearly constant with applied bias.

188 Experimental charge values are compared to simulation data in Figures 10 and 11. The testbeam data
 189 reproduces the simulation results very well in the electrode region. A threshold of 6 ke^- is applied in the
 190 analysis – any charge less than this was discarded. Such a large threshold is chosen due to the high level
 191 of noise in the detectors. The effect of carrier trapping is readily apparent in the 1E irradiated to $3.5\text{E}15$
 192 n_{eq}/cm^2 . At low applied voltages, charge collection is almost nonexistent at the "center" coordinate. Very
 193 little charge is collected even at larger voltages. By contrast, the "electrode" region does not see this effect,
 194 implying particles are only detectable in the immediate area around the readout. These effects are only seen
 195 in irradiated sensors, where significant charge trapping occurs. The area of the charge collection-efficient
 196 region can, in theory, be improved by increasing the number of readout electrodes, which serves to increase
 197 the electric fields within the bulk and decrease the charge carrier drift distance. Charge collection studies
 198 on highly irradiated 2E and 4E sensors are foreseen.

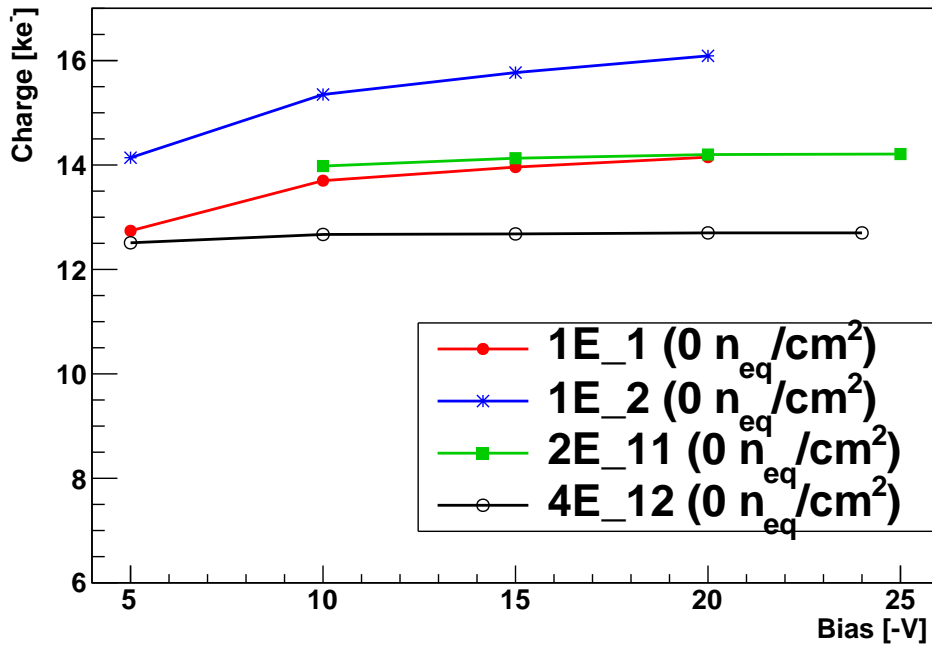


Figure 9: Charge (MPV) versus reverse bias voltage for un irradiated sensors.

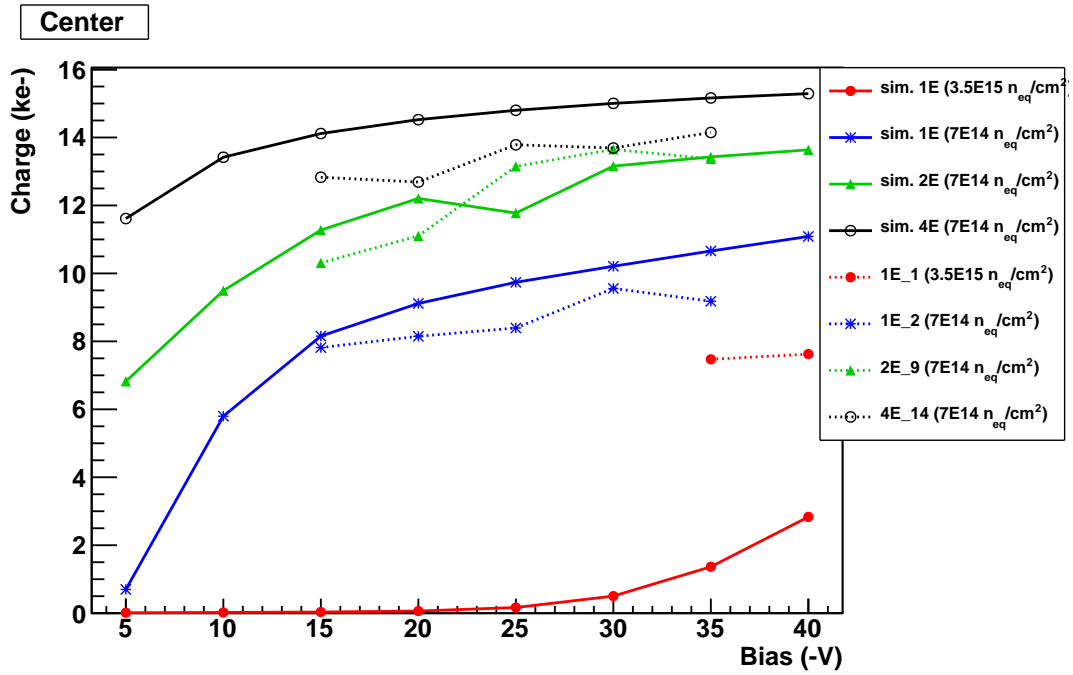


Figure 10: Charge (MPV) collected midway between the n+ and corner p+ electrodes, with simulations.

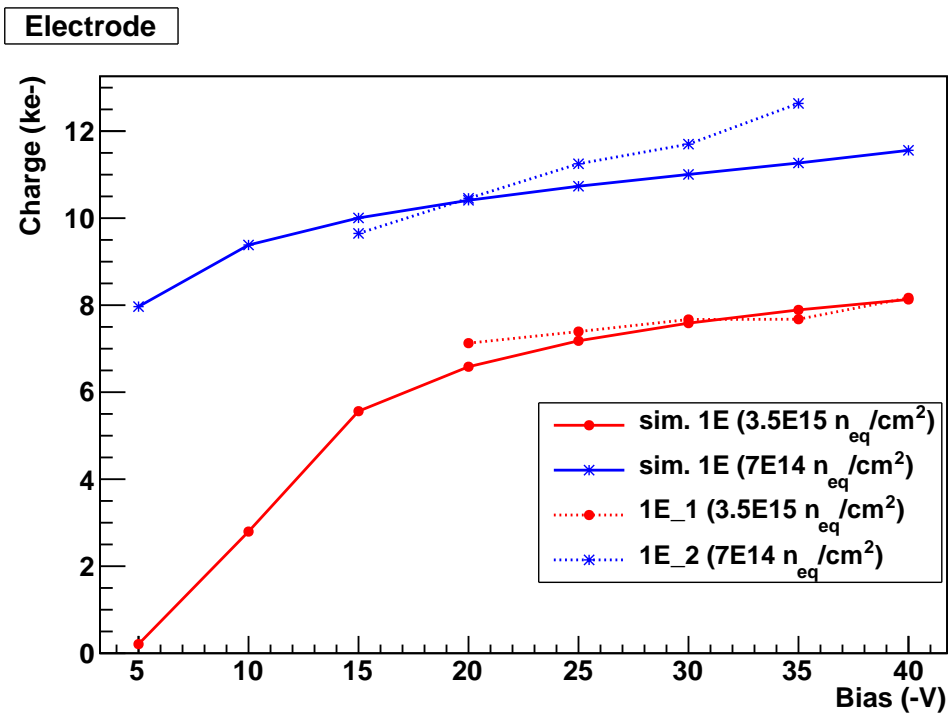


Figure 11: Charge (MPV) collected near the n+ readout electrodes, with simulations.

199 4.3.2. Tracking efficiency

200

201

202

203

204

205

206

207

208

209

210

211

212

213

214

215

216

217

218

219

220

221

222

Tracks are reconstructed by the following method: hits lying within a window of one pixel area around the direction defined by the line going through a pair of hits on the first and last planes of the telescope are used to perform a linear fit in space. Events must have hits in all eight telescope planes. DUT events with more than one track are rejected. Efficiency is studied at normal beam incidence to the sensor plane.

Tracking efficiency is determined on an event-by-event basis on the DUT. An event's efficiency is equal to one if a hit is registered within one pixel area of a reconstructed track and zero otherwise. The total sensor efficiency is determined by normalizing the efficiency of all events in a given run. The efficiency is strongly affected by the telescope track error, charge trapping, bias, and threshold. Tracking efficiency is also limited by the dead area inside the electrode columns. The area filled by an electrode cannot be used to track particles.

Figure 12 shows efficiency versus bias voltage. Operational bias voltages are determined from this data before scanning for optimum thresholds. The 1E_1 sees nearly 60% efficiency loss after irradiation to $3.5E15$ n_{eq}/cm^2 . The 2E_9 gives the best performance after irradiation, achieving over 90% efficiency. Tracking efficiency falls after approximately -30V due to breakdown in some sensors.

Figure 13 is a plot of tracking efficiency versus readout threshold. Threshold is displayed in arbitrary DAC units. Approximate electron values are calculated at peak efficiency, given in Table 1. Efficiency rises as the threshold decreases, until eventually the noise becomes too great for the chip to distinguish between real hits and noise and the sensor efficiency drops. Radiation-induced traps also degrade the signal, causing a drop in tracking efficiency due to a decreased signal-to-noise ratio. Efficiency loss after irradiation is greatest in the highly irradiated 1E_1 and smallest in the 2E_9. The relative losses due to irradiation are also given in Table 1.

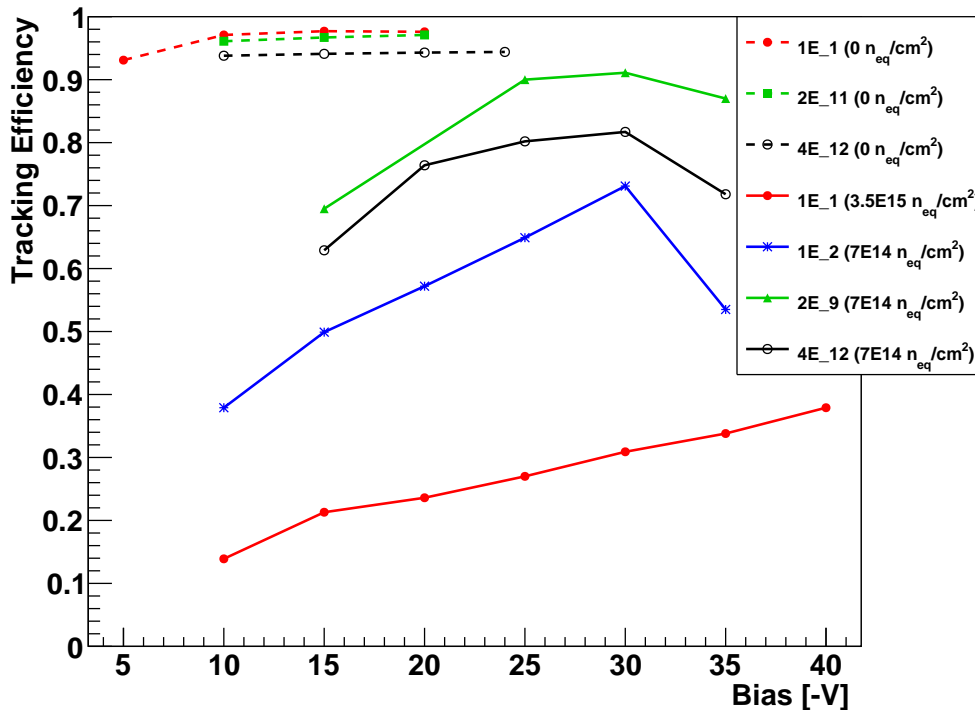


Figure 12: Tracking efficiency versus bias.

Sensor (fluence [n_{eq}/cm^2])	Peak efficiency	Relative efficiency loss	Bias [-V]	Threshold [e^-]
1E_1 (0)	97.8%	n/a	15	4000
1E_2 (0)	97.6%	n/a	15	5600
2E_9 (0)	95.4%	n/a	5	6300
2E_11 (0)	97.8%	n/a	15	unknown
4E_12 (0)	94.5%	n/a	15	6000
1E_1 (3.5E15)	37.9%	61.2%	40	4900
1E_2 (7E14)	73.1%	25.1%	30	4300
2E_9 (7E14)	91.1%	4.5%	30	5000
4E_14 (7E14)	81.7%	n/a	30	6200

Table 1: Maximum tracking efficiency before and after irradiation. Threshold conversion is not available for the 2E_11.

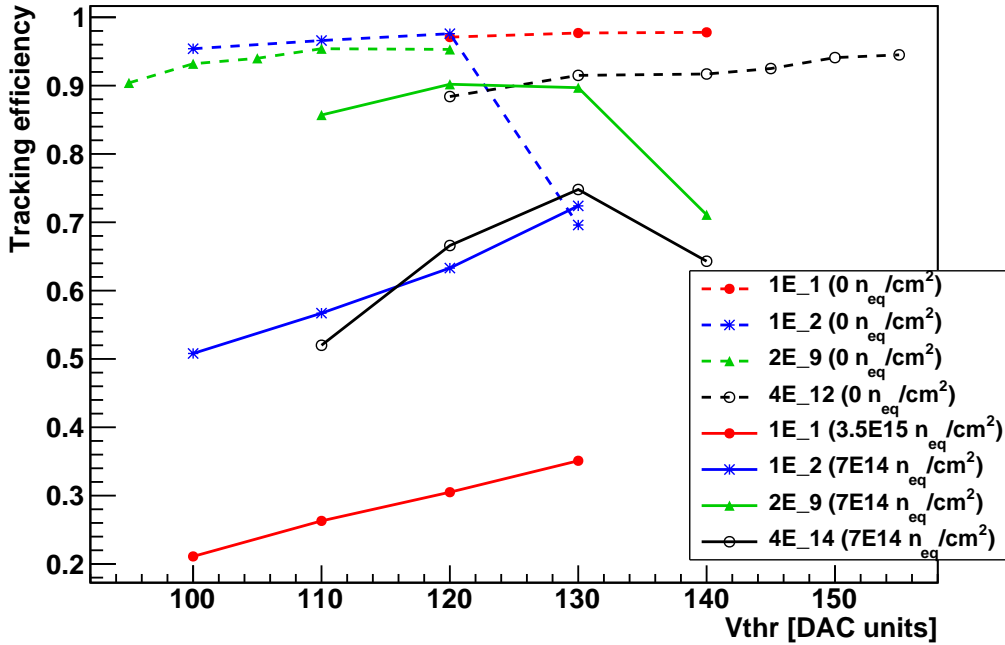


Figure 13: Tracking efficiency versus threshold.

223 4.3.3. Position resolution

224

225 Track residuals - the distance between the predicted and measured positions of a cluster - are calculated
 226 along the short-pitch direction. The residuals are fitted with a Gaussian; the overall sensor resolution is
 227 determined from the sigma of the fit (Figure 14). The error from the telescope is subtracted during the
 228 analysis. For single-hit clusters the residual is the width of the pixel. Better resolution is obtained when
 229 charge is shared between pixels. In this case, residuals are taken only for 2-pixel clusters. In the CMS barrel,
 230 charge sharing is achieved through a combination of detector tilt and a 4 T magnetic field. The test beam
 231 DUTs are tilted to various angles to emulate these effects.

232 Residuals for irradiated sensors can be improved through studies of charge versus x/y cluster position
 233 (charge asymmetry) averaged over each pixel. This is done on the first DUT alignment. Residuals are im-
 234 proved by reiterating the alignment procedure and using the measured charge to determine cluster positions

235 directly from the asymmetry plot. This will be implemented in future 3D studies.

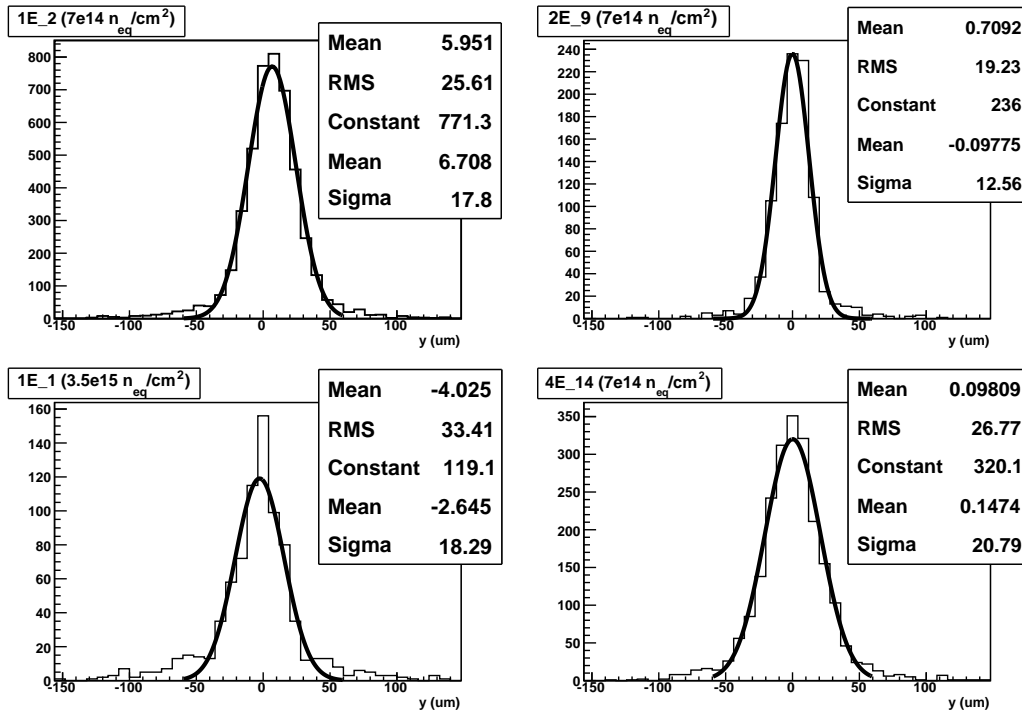


Figure 14: Irradiated sensor residuals for size two clusters, with Gaussian fit. Top left: 1E.2 (17.8 μm); top right: 2E.9 (12.56 μm); bottom left: 1E.1 (18.29 μm); bottom right: 4E.14 (20.79 μm). Note that the 1E.1 data provided low statistics.

236 5. Summary and Conclusions

237 3D tracking detectors are a promising radiation-hard candidate to replace planar detectors in the HL-
 238 LHC where the innermost barrel sensors must withstand a fluence of approximately $10^{16} n_{eq}/cm^2$. Electrical
 239 and beam tests were performed for FBK ATLAS08 3D detectors before and after irradiation. The detectors
 240 were bump-bonded at SELEX, Italy, and assembled and wired at the P3MD lab at Purdue University. Three
 241 of the detectors were irradiated to $7E14 n_{eq}/cm^2$, and one to $3.5E15 n_{eq}/cm^2$. Radiation damage effects
 242 are demonstrated with regards to charge collection, efficiency, and resolution of the particle tracks in beam
 243 tests, as well as leakage current and pixel noise. After irradiation, the 2E showed the least degradation
 244 of charge and efficiency. Lab and test beam studies are ongoing for more recent batches from FBK, with
 245 improved fabrication processes.

246 Acknowledgments

247 This work was funded by the U.S. Department of Energy under Grant DE-FG02-91ER40681, the National
 248 Science foundation under Cooperative Agreement PHY 0612805 UCLA Subaward 1000 G HD 870, the
 249 Provincia Autonoma di Trento through the Project MEMS2, and also by the Italian National Institute for
 250 Nuclear Physics (INFN) through the CSN5 Project TREDI.

251 The PSI46v2 ROCs were developed by R. Horisberger's research group (W. Erdmann, R. Horisberger,
 252 H.C. Kästli, and B. Meier) at the Paul Scherrer Institute in Switzerland.

253 **References**

- 254 [1] Silicon Strip Detectors for the ATLAS HL-LHC Upgrade, Physics Procedia vol. 37 (2012) pp. 915-922, ISSN 1875-3892.
 255 <http://dx.doi.org/10.1016/j.phpro.2012.02.429>
- 256 [2] Caminada, Lea, *Recent Developments of HEP Pixel Detector Readout Chips*, Physics Procedia vol. 37 (2012) pp. 1644-1653,
 257 ISSN 1875-3892. <http://dx.doi.org/10.1016/j.phpro.2012.02.488>
- 258 [3] Paula Collins, *Semiconductor detectors for high-luminosity environments*, Nucl. Inst. and Meth. A 581 (2007) p. 38.
 259 <http://dx.doi.org/10.1016/j.nima.2007.07.023>
- 260 [4] S. I. Parker et al., *3D - A proposed new architecture for solid-state radiation detectors*, Nucl. Instr. and Meth. A 395 (1997)
 261 p. 328. [http://dx.doi.org/10.1016/S0168-9002\(97\)00694-3](http://dx.doi.org/10.1016/S0168-9002(97)00694-3)
- 262 [5] C. Kenney et al., *Silicon detectors with 3-D electrode arrays: fabrication and initial test results*, IEEE Trans. Nucl. Sci.,
 263 vol. 46, no. 4, pp. 1224-1236, 1999. <http://dx.doi.org/10.1109/23.785737>
- 264 [6] O. Koybasi et al., *Electrical Characterization and Preliminary Beam Test Results of 3D Silicon CMS Pixel Detectors*,
 265 IEEE Trans. Nucl. Sci., vol. 55, no. 5, pp. 2775-2784, 2008. <http://dx.doi.org/10.1109/TNS.2011.2117439>
- 266 [7] T.E. Hansen et al., *First fabrication of full 3D-detectors at SINTEF*, 2009 JINST 4 P03010. [http://dx.doi.org/10.1088/1748-](http://dx.doi.org/10.1088/1748-0221/4/03/P03010)
 267 [0221/4/03/P03010](http://dx.doi.org/10.1088/1748-0221/4/03/P03010)
- 268 [8] A. Zoboli et al., *Double-sided, Double-Type Column 3-D Detectors: Design, Fabrication and Technology Evaluation*, IEEE
 269 Trans. Nucl. Sci., vol. 55, no. 5, pp. 2775-2784, 2008. <http://dx.doi.org/10.1109/TNS.2008.2002885>
- 270 [9] G. Pellegrini et al., *First double-sided 3-D detectors fabricated at CNM-IMB*, Nucl. Instr. and Meth. A 592 (2008) p. 38.
 271 <http://dx.doi.org/10.1016/j.nima.2008.03.119>
- 272 [10] A. La Rosa et al., *Characterization of proton irradiated 3D-DDTC pixel sensor prototypes fabricated at FBK*, Nucl. Instr.
 273 and Meth. A 681 (2012) pp. 25-33. <http://dx.doi.org/10.1016/j.nima.2012.03.048>
- 274 [11] G. Giacomini et al., *Development of double-sided full-passing-column 3D sensors at FBK*, IEEE Trans. Nucl. Sci., NS-
 275 60(3), pp. 2405-2410, 2013. <http://dx.doi.org/10.1109/NSSMIC.2010.5873785>
- 276 [12] A. Micelli et al., *3D-FBK pixel sensors: Recent beam tests results with irradiated devices*, Nucl. Inst. and Meth. A 650
 277 (2011) p. 150. <http://dx.doi.org/10.1016/j.nima.2010.12.209>
- 278 [13] The ATLAS IBL Collaboration, *Prototype ATLAS IBL Modules using the FE-I4A Front-End Readout Chip*, JINST 7
 279 (2012) P11010.
- 280 [14] C. Da Via et al., *3D Silicon Sensors: Design, Large Area Production and Quality Assurance for the ATLAS IBL Pixel
 281 Detector Upgrade*, Nucl. Instr. and Meth. A 694 (2012) p. 321.
- 282 [15] M. Povoli et al., *Slim edges in double-sided silicon 3D detectors*, 2012 JINST 7 C01015. [http://dx.doi.org/10.1088/1748-](http://dx.doi.org/10.1088/1748-0221/7/01/C01015)
 283 [0221/7/01/C01015](http://dx.doi.org/10.1088/1748-0221/7/01/C01015)
- 284 [16] W. Erdmann, *The 0.25 μm front-end for the CMS pixel detector*, Nucl. Instr. and Meth. A 549 (2005) 153.
 285 <http://dx.doi.org/10.1016/j.nima.2005.04.044>
- 286 [17] O. Koybasi et al., *Assembly and qualification procedures of CMS forward pixel detector modules*, Nucl. Instr. and Meth.
 287 A 638 (2011) 55. <http://dx.doi.org/10.1016/j.nima.2011.02.106>
- 288 [18] A. Starodumov et al., *Qualification procedures of the CMS pixel barrel modules*, Nucl. Instr. and Meth. A 565 (2006) 67.
 289 <http://dx.doi.org/10.1016/j.nima.2006.04.087>
- 290 [19] A. Vasilescu and G. Lindstroem, *Displacement damage in silicon*, Online compilation,
 291 <http://polzope.in2p3.fr:8081/ATF2/collected-information/displacement-damage-in-silicon-from-unno-san-kek/>.
- 292 [20] R. Rivera et al., *A Telescope Using CMS PSI46 Pixels and the CAPTAN for Acquisition and Control over Gigabit
 293 Ethernet*, 2009 IEEE NSS, Conference record paper.
- 294 [21] S. Kwan et al., *The CMS Pixel Tracking Telescope at the Fermilab Test Beam Facility*, submitted for publication.
- 295 [22] E. Alagoz et al., *Simulation and laboratory test results of 3D CMS pixel detectors for HL-LHC*, 2012 JINST 7 P08023.
 296 <http://dx.doi.org/10.1088/1748-0221/7/08/P08023>
- 297 [23] M. Obertino et al., *3D-FBK pixel sensors with CMS readout: First test results*, Nucl. Instr. and Meth. A Proof (2012).
 298 <http://dx.doi.org/10.1016/j.nima.2012.11.076>
- 299 [24] M. Petasecca et al., *Numerical Simulation of Radiation Damage Effects in p-Type and n-Type FZ Silicon Detectors*, IEEE
 300 Trans. Nucl. Sci., vol.53, no.5, pp.2971-2976, Oct. 2006. <http://dx.doi.org/10.1109/TNS.2006.881910>
- 301 [25] D. Pennicard et al., *Simulations of radiation-damaged 3D detectors for the Super-LHC*, Nucl. Instr. and Meth. A 592
 302 (2008) 16. <http://dx.doi.org/10.1016/j.nima.2008.03.100>
- 303 [26] P. Trub, *CMS pixel module qualification and Monte-Carlo study of $H \rightarrow \tau^+ \tau^- \rightarrow l^+ l^- E_T$* , Ph.D. dissertation,
 304 ETH Zurich, Zurich, Switzerland, 2008.