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## A review on microbiological decontamination of fresh produce with nonthermal plasma

This is a pre print version of the following article:						
Original Citation:						
Availability:						
This version is available http://hdl.handle.net/2318/1638412 since 2017-05-25T13:15:49Z						
Published version:						
DOI:10.1111/jam.13412						
Terms of use:						
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# NONTHERMAL PLASMA IN FRESH PRODUCE **DECONTAMINATION: A REVIEW ON MICROORGANISMS INVOLVED IN FOODBORNE OUTBREAKS.**

Journal:	Applied Microbiology
Manuscript ID	Draft
Journal Name:	Journal of Applied Microbiology
Manuscript Type:	JAM - Review Article
Date Submitted by the Author:	n/a
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Key Words:	Disinfection, Food processing, Non-thermal processes, Microbial contamination, Food safety
	SCHOLARONE <sup>™</sup> Manuscripts

1	NONTHERMAL PLASMA IN FRESH PRODUCE DECONTAMINATION: A REVIEW ON
2	MICROORGANISMS INVOLVED IN FOODBORNE OUTBREAKS.
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11	Running title: NONTHERMAL PLASMA AND FRESH PRODUCE
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#### 32 Summary

33 Food safety is a critical public health issue for consumers and the food industry because microbiological contamination

- 34 of food causes considerable social and economic burdens on health care. Most foodborne illness comes from animal
- 35 production, but as of the mid-1990s in the United States and more recently in the European Union, the contribution of
- 36 fresh produce to foodborne illness has rapidly increased.
- 37 Recent studies have suggested that sterilisation with nonthermal plasma could be a viable alternative to the traditional
- 38 methods for the decontamination of heat-sensitive materials or food because this technique proves capable of
- 39 eliminating microorganisms on surfaces without altering the substrate. In the last ten years, researchers have used
- 40 nonthermal plasma in a variety of food inoculated with many bacterial species. All of these experiments were conducted
- 41 exclusively in a laboratory and, to our knowledge, this technique has not been used in an industrial setting. Thus, the
- 42 purpose of this review is to understand whether this technology could be used at the industrial level. The latest
- 43 researches using nonthermal plasma on fresh produce were analysed. These evaluations have focused on the Log
- 44 reduction of microorganisms and the treatment time.

### 45 Keywords

- 46 Decontamination, foodborne outbreak, fresh produce, pathogenic microorganism, nonthermal plasma
- 47

## 48 Microorganisms and foodborne outbreak

49 Currently, the global burden of foodborne diseases due to the presence of contaminating and pathogenic

50 microorganisms in food remains high although in the 1990s some foodborne illnesses declined due to an intensive and

- 51 focused effort in checking some parts of the food chain (Purayidathil and Ibrahim, 2012; Braden and Tauxe, 2013;
- 52 WHO, 2015). In 2015, the Foodborne Diseases Active Surveillance Network (FoodNet) identified 20,107 confirmed
- cases of infections, 4,531 hospitalisations and 77 deaths caused by nine pathogens transmitted through food at 10 sites,
- 54 which encompassed 15% of the U.S. population. The incidence of confirmed cases per 100,000 were reported for
- 55 Salmonella (15'89), Campylobacter (12'97), Shigella (5'53), Cryptosporidium (3'31), Shiga Toxin-Producing E. coli
- 56 (STEC) non-O157 (164), STEC O157 (095), Vibrio (039), Yersinia (029), Listeria (024) and Cyclospora (013).
- 57 Compared with the incidence rate in 2012–2014, the incidence of confirmed infections in 2015 was significantly higher
- 58 for STEC non-O157 (40% increase) and Cryptosporidium (59% increase) (Huang et al., 2016). The 2014 overall
- 59 incidence for the nine pathogens was significantly lower compared with the 1996–1998 data (-29%) with further
- reductions in 2006–2008 (-3%) and 2011–2013 (-8%) (CDC 2014). The incidence of infections and the number of
- 61 hospitalisations were the highest for *Salmonella*; the percent of hospitalisation and deaths were the highest for *Listeria*.

62 The range of infections and the food sources that transmits them have changed as new pathogens have emerged or are 63 better detected, the high-risk population has increased, the previous syndromes of unknown cause have been linked to 64 foodborne infection, and the nature and sources of the food we eat has changed (Braden and Tauxe, 2013). Most 65 foodborne illnesses come from animal production, but as of the mid-1990s in the US and more recently in the EU, the 66 contribution of fresh produce to foodborne illness has rapidly increased (Nguyen-the et al. 2016). Many studies are 67 reporting foodborne outbreaks due to fresh produce in the United State, the European Union, and in Australia over the 68 last twenty years (Callejon et al. 2015; Nuesch-Inderbinen and Stephan 2016; Yeni et al. 2016). Food of non-animal 69 origin comprise a wide range of fruit, vegetables, salads, seeds, nuts, cereals, herbs, spices, fungi, and algae. Food of 70 non-animal origin are commonly consumed in a variety of forms: (i) ready-to-eat (RTE) foods in which the constituents 71 are raw or minimally processed (e.g., fresh-cut and prepackaged) and (ii) foods that are processed with heat or other 72 inactivation treatments. Food of non-animal origin are a major component of almost all meals. Mixed-ingredient RTE 73 salads are considered healthy and convenient and are popular with consumers. 74 From 2004 to 2012, the United States and European Union have reported a total of 377 and 198 fresh produce-75 associated outbreaks, respectively. This high number of outbreaks linked to fresh produce may be due to improved 76 surveillance, but it might also be related to changes in consumer food preferences, food production and distribution 77 practices, as well as the emergence of new foodborne pathogens (Harris et al. 2003; Sivapalasingam et al. 2004, 78 Callejon et al. 2015). In the United States, the absolute number of outbreaks due to fresh produce ranges from 23 to 60 79 per year and does not show a clear trend during this period. In fact, there were substantial increases in 2006 (57 80 outbreaks), 2008 (51 outbreaks), and 2011 (60 outbreaks) (CDC 2014). In the European Union, the number of outbreaks 81 fluctuate between 10 and 42, underlining increases in 2006 (29 outbreaks), 2009 (34 outbreaks) and 2010 (44 82 outbreaks). In the EU, sprouted fenugreek seeds (a fresh produce) were involved in the major food outbreak in 2011, 83 which resulted in 3000 cases of bloody diarrhoea, 852 cases of haemolytic-uremic syndrome (HUS) and 53 deaths. 84 A broad spectrum of microorganisms and food vehicles are involved in fresh produce-associated outbreaks. Norovirus 85 was the main pathogen responsible (59% of foodborne illnesses in the US and 53% of foodborne illnesses in the EU) 86 followed by Salmonella (18% of foodborne illnesses in the US and 20% of foodborne illnesses in the EU). Specifically, 87 in the US, Norovirus outbreaks were strongly correlated with the consumption of salads; in the EU, this pathogen was 88 mainly linked to berries (raspberries). Salmonella was the most common bacterial pathogen responsible for fresh 89 produce outbreaks, accounting for nearly half of the outbreaks due to bacteria (53% in the US and 50% in the EU). 90 Salmonella outbreaks was the microorganism involved in the majority of sprout-associated outbreaks (14 in the US and 91 11 in the EU). Regarding other microorganisms, E. coli and Campylobacter outbreaks were more prevalent in the US 92 than in the EU. Regarding food vehicle, E. coli was associated with the consumption of various fresh vegetables, fruits

93 and sprouts, whereas Campylobacter jejuni was involved in fresh produce outbreaks linked to the consumption of salad,

94 lettuce, tomatoes and melons (Callejon *et al.* 2015).

95 Surveys of fresh produce have revealed contamination with pathogenic bacteria in commodities such as tomatoes,

- 96 lettuce, salad greens, sprouting seeds, unpasteurized fruit juice, cantaloupe and nuts (EFSA 2013). At the same time,
- 97 evaluation of prevalence and trends of bacterial contamination in fresh fruits and vegetables initiated in Europe. In
- 98 Sweden, a survey on prepackaged ready-to-eat (RTE) mixed ingredient salad showed that 9% of the 141 samples were
- 99 contaminated with *Listeria monocytogenes*. The results of this study indicate that pathogenic bacteria can be present in
- 100 RTE salads in Sweden (Soderqvist *et al.* 2016). This public health concern should be addressed by improving the
- 101 hygiene of the raw ingredients, the production environment and the cold temperature from the manufacturer to the
- 102 consumer. There is a great need to address possible decontamination treatments for fresh fruit and vegetables from
- 103 production systems that would otherwise lack adequate safety. However, such treatments raise issues of acceptability by
- 104 consumers and the high costs incurred. The final use of fruits and vegetables in the food distribution chain, e.g., eaten
- 105 raw versus heat treated, could also be adapted with regard to the microbiological risks that they could pose.
- 106

### 107 Plasma Chemistry and Reactive Species

108 The term "plasma" refers to a partially or completely ionized gas consisting of photons, ions, free electrons and atoms
109 in their fundamental or excited states having a net neutral charge. The free electric charges (electrons and ions) make
110 plasma electrically conductive, internally interactive, and strongly responsive to electromagnetic fields.

111 Electrons and photons are usually designated as "light" species in contrast to the rest of the constituents designated as

112 "heavy" species. The chemical effects occurring in an electrical discharge are the consequence of energy injection into

- a gas stream by way of electron-impact processes under the influence of an electric field. Collisions of energetic
- electrons with neutral species produce ionizations, fragmentations of molecules, and electronic, vibrational, and
- 115 rotational excitations of the neutral gas. Plasma chemistry can be divided into two parts: 1) a volume chemistry, which
- addresses the formation and loss reactions of species in the discharge volume, and 2) a surface chemistry, implying
- adsorption and desorption of molecules at the substrate surface or etching (Fridman 2008).
- 118 The elementary processes in nonthermal plasma (NTP) volume can be broadly divided into a primary process and a
- 119 secondary process based on the timescale of streamer propagation. Figure 1a summarizes the typical timescale of the
- elementary processes in NTP. The primary process (typical timescale of approximately  $10^{-8}$  s) includes ionization,
- 121 excitation, dissociation, light emission, and charge transfer. The efficiency of the primary process highly depends on the
- 122 energization methods and their parameters, such as the pulse, direct current (DC) + pulse, alternating current (AC), AC
- + pulse or DC, voltage rise-time, and frequency. The products of primary processes (electrons, radicals, ions, and

- 124 excited molecules) go to subsequent chemical reactions in the secondary process. Some additional radical species and
- 125 reactive molecules are also formed by radical-neutral recombination in the secondary process. The timescale of the
- 126 secondary process is very fast (approximately  $10^{-3}$  s), so the residence time of the gas in the NTP reactor has modest or
- 127 no influence on the overall results. The total efficiency  $\eta_T$  of the NTP process will be the product of the efficiencies of
- 128 the primary process  $(\eta_{Primary})$  and of the chemical reactions in the secondary process  $(\eta_{Secondary})$  (i.e.), $\eta_T = \eta_{Primary}$ .
- 129  $\eta_{\text{Secondary}}$  (Kim 2004).
- 130

#### 131 Plasma-Surface Interaction

- 132 Many fundamental processes take place at the plasma-substrate interface. The plasma can deliver kinetic energy
- through ions accelerated in the sheaths and by vibrationally-excited molecules, potential energy through charged ions
- and metastable states, chemical energy through plasma-produced reactive atoms, radicals and electromagnetic energy
- from the decay of electronically excited species. The interactions with the surface are complex and regulated by specific
- 136 rate constants (K). The relation between the kinetics of surface processes and the kinetics of processes taking place
- 137 within the plasma near the surface can be seen in Figure 1b. The atom and molecule entering the plasma are converted
- 138 into activated species with kinetic rate constant Ka, following a specific reaction channel. The activated species arrive
- at the surface and may be adsorb there
- 140  $A + (s) \rightarrow A(s)$  (**Kb**).
- 141 After adsorption, they may make a chemical reaction with the surface
- 142  $A(s) + B(s) \rightarrow AB(s) + (s)$  (Kc), which then desorbs
- 143  $AB(s) \rightarrow AB + (s)$  (Ke), or which may spread onto the same surface (Kd).
- 144 Alternatively, the reactive atoms may desorb without undergoing any reaction
- 145  $A(s) \rightarrow A + (s) (Ki)$
- 146 or may undergo associative desorption with a reactive atom already on the surface
- 147  $A(s) + B(s) \rightarrow AB + (s) (Kj).$
- 148 Reactive species may couple in the plasma to form larger nuclei of materials and dust particles (Kg).
- 149 Finally, the product resulting from the recombination between desorbed species in the plasma may return to the surface
- 150 (Kh) (D'Angelo 2010).. Note that e represents an electron, (s) an open surface site, A(s) a specie A bound to the
- 151 surface, B(s) a specie B bound on the surface.
- 152

#### 153 How plasma acts on the microorganisms

154 The cytoplasmic membrane is the barrier between the inner compartment of the cell and the external environment, and 155 it is the main, and a very crucial target for most of the techniques of decontamination (chemical and/or physical), 156 targeting the membrane structure or specific functions. Comprehension of the kinetics of cell inactivation by 157 experimental investigation is the most important step to obtain a consistent temporal measure of microbial destruction.

158 One kinetic measurement parameter is known as Decimal value (D). This parameter has been used widely by studying 159 sterilization by plasma. The D value is the time required to reduce an original concentration of microorganisms by 90%. 160 The first complete analysis of literature on low pressure cold plasma (LPCP) sterilization was shown by Moisan et al. 161 (2001) regarding the role of UV photons and reactive species on the survival curve of microorganisms. In the classical 162 sterilization process, such plots show a single straight line, while plasma sterilization shows a survival diagram with two 163 or three different linear segments. The analysis of the three single steps in the survival curve suggested many basic 164 mechanisms: (i) direct destruction by UV irradiation of the genetic material of the microorganism; (ii) erosion of the 165 microorganism, atom by atom, through intrinsic photodesorption by UV irradiation to form volatile compounds 166 combining atoms intrinsic to the microorganisms; and (iii) erosion of the microorganism, atom by atom, through 167 etching. The etching results from the adsorption of reactive species from the plasma (glow or afterglow) on the 168 microorganism with which they subsequently undergo a chemical reaction to form volatile compounds. In certain cases, 169 the etching mechanism is enhanced by UV photons acting synergistically with the reactive species (Laroussi et al. 170 2005). Laroussi et al. (2002) studied the germicidal effect of atmospheric pressure cold plasma. Depending on the type 171 of microorganism, the type of medium in which the microorganisms are seeded, the method of exposure (direct or 172 remote exposure) and the experimental work on the germicidal effects of cold atmospheric pressure plasma have shown 173 survivor curves with different shapes, revealing that bacteria inactivation by non-equilibrium high pressure plasmas is a 174 composite process. If UV is present in a dominant manner, the survivor curves often exhibit a first rapid step (small D 175 value) followed by a second slower step. When the presence of UV is not dominant, such as in the case of an air 176 plasma, single-slope survivor curves were mostly observed. However, in many cases, multi-slope curves have also been 177 reported.

Montie *et al.* (2000) proposed three mechanisms of cell destruction in the case of high-pressure cold plasmas assuming the presence of oxygen and moisture in the gas mixture: 1) the susceptibility of unsaturated fatty acids to attacks by hydroxyl radicals caused lipid peroxidation as confirmed by Dolezova and Lukes (2015); 2) the susceptibility of amino acids to oxidation caused protein; and 3) the formation of base adducts, which are generated through reactions with oxygen radicals that caused DNA oxidation.

183 Mendis *et al.* (2000) suggested that the membrane rupture of gram-negative bacteria is caused by charge accumulation

184 on the outer surface of the membrane; gram-positive bacteria do not undergo visible morphological changes (Laroussi

185 et al. 2002, 2005). However, different types of bacteria show a drastic reduction in cell viability. The diffusion of 186 plasma-generated reactive species through the cell membrane induces the promotion of some reactions with the inner 187 biomaterials: these reactions lead to cell death or non-viable cells (Lackmann and Bandow 2014). Recently, Guo et al. 188 2015 postulated an explanation to justify the role of UV radiation in different plasma conditions. When UV radiation 189 played a major role in the inactivation process, the gases were Ar or a  $N_2/O_2$  mixture in combination with microwave-190 driven discharge. In this context, the ionization energy of Ar is higher than  $N_2$  and  $O_2$ , making  $N_2$  and  $O_2$  ions (i.e.,  $N_2^+$ , 191  $N^+$ ,  $O_2^+$ , and  $O^+$ ). In these conditions, the amount of positive nitrogen ions and negative oxygen ions was similar, and 192 NO was generated with more respect to the electric discharge directly in the air. A similar mechanism happens with the 193 excited state of NO. UV radiation in this experimental condition plays a main role in bacterial inactivation because their 194 doses in the 200–300 nm wavelength range is higher than other experimental conditions.

195

## 196 Chemical reactions of plasma on microbial cell

197 As described, the effect of plasma treatment on microbial cells is mainly due to the plasma ions and cell interactions.

198 Commonly used oxygen and nitrogen gas plasmas are excellent sources of reactive oxygen-based and nitrogen-based

reactive species (O, O<sub>2</sub>, O<sub>3</sub>, OH, NO, and NO<sub>2</sub>) because they have a direct oxidative effect on the outer surface of

200 microbial cells. Atomic oxygen can potentially be a very effective sterilizing agent, with a chemical rate constant for

201 oxidation at room temperature of approximately 10<sup>6</sup> times that of molecular oxygen (Misra *et al.* 2011).

202 The lipid bilayer of microbial cells is more susceptible to atomic oxygen as the reactivity of atomic oxygen is much

203 higher than that of molecular oxygen, which can degrade lipids, proteins and DNA of cells. The damage of the double

bonds in the lipid bilayer causes impaired transportation of molecules in and out of the cell. The bombardment of

reactive oxygen species (ROS) on the surface of bacterial cells also disrupts the membrane lipids. During plasma use,

206 microorganisms are exposed to an intense bombardment by the radicals, which most likely provoke surface lesions that

207 the living cell cannot repair sufficiently, a process termed "etching". Plasma etching is based on the interaction of

208 relative energetic ions and activated species with the molecules of the substrate. The accumulation of charges imparts

an electrostatic force at the outer surface of cell membranes and can cause cell wall rupture called

210 electropermeabilization, which is the same principle occurring in pulsed electric fields. During plasma treatment, where

211 plasma initiates, catalyses, or helps sustain a complex biological response, compromised membrane structures (e.g.,

212 peroxidation) or changes in the membrane-bound proteins and/or enzymes leads to complex cell responses and may

affect many cells, as the affected cell then signals others.

214 The reactive species in plasma have been widely associated with direct oxidative effects on the outer surface of

215 microbial cells. The presence of water increases the effect of plasma: the highest efficiency in sanitization was observed

216 in moist organisms in comparison to dry organisms. One potential application of plasma in decontamination is based on 217 the damage the deoxyribonucleic acid (DNA) in the chromosomes by plasma reactive species. Radiobiology studies 218 conducted by Wiseman and Halliwell (1996) showed that the formation of ROS (hydroxyl radicals, hydrogen peroxide, 219 and superoxide anion) near DNA stimulates a strong biocidal effect. The use of plasma results in malondialdehyde 220 (MDA) formation in microbial cells, which is responsible for DNA adduct formation, leading to cell damage. In 221 particular, reactive species interact with water, leading to the formation of OH<sup>-</sup> ions, which are most reactive and 222 harmful to the cells. These radicals that formed in the hydration layer around DNA are responsible for 90% of DNA 223 damage. Hydroxyl radicals can then react with organics in its proximity leading to subsequent oxidation and 224 consequently, to DNA destruction as well as destruction of cellular membranes and other cell components. Several 225 active species can react with cells, but reactive oxygen species such as oxygen radicals (especially single state oxygen) 226 can produce significant effects on cells by reacting with various macromolecules (Thirumdas et al. 2015).

227

## 228 Plasma obtained at atmospheric pressure

Non-equilibrium atmospheric pressure discharges can operate in a wide range of temperatures and pressures and are
often called partial discharges (PD). PDs are gas discharges that are restricted electrical discharges. These discharges
can occur in the presence of a solid or liquid dielectric and frequently show a non-stationary character (a transition
between different plasma modes). The plasma is described by generative technology with the following main PDs:
dielectric-barrier discharges (DBD), corona discharges (CD), microwave discharges (MW) and atmospheric pressure

234 plasma jet (APPJ).

235 Siemens invented the DBD for the generation of ozone in 1857. Thereafter, it was established that the discharge takes 236 place in a number of individual filamentary breakdown channels in a plane-parallel gap with insulated electrodes. It was 237 shown that the plasma parameters of the micro-discharges (breakdown channels) can be controlled and modulated, and 238 therefore, the DBD process can be optimised for applications of interest. DBD installations have various electrode 239 configurations and are characterized by the presence of one or more solid dielectric layers (glass, quartz, and ceramic) 240 placed between the metal electrodes. The gap between the electrodes with the dielectric can range from 100 mm to 241 many centimetres. In atmospheric pressure environments, under 10 kV AC conditions, a few mm distance between the 242 electrodes is common. Multiple set-ups of the electrode systems are also common, and joint and non-joint electrode 243 configurations are possible (Denes and Manolache 2004). The dielectric layer plays an important role for (i) limiting the 244 discharge current and avoiding the arc transition (it enables to work with a continuous/pulsed mode) and (ii) distributing 245 random streamers on the electrode surface and ensuring a homogeneous treatment (Tendero et al 2006).

246 The second type of PDs is CD. Corona discharges are often called negative, positive, bipolar, AC, DC, or high 247 frequency (HF), depending on the polarity of the stressed electrodes, whether one or both positive and negative ions are 248 implicated in the current conduction, and on the nature of the driving field. Corona discharges are exclusive in 249 comparison to other plasmas due to the presence of a large low field drift region positioned between the ionization zone 250 and the passive (low field) electrode. Ions and electrons penetrating the above mentioned drift space will undergo 251 neutralization, excitation and recombination reactions including both electrons and neutral and charged molecular and 252 atomic species. Nevertheless, because of the multiple inelastic collision processes in the atmospheric pressure 253 environment, the charged active species running off from the ionization zone (electrons and ions) will have energies 254 lower than the ionization energies, and as a consequence, neutral chemistry (free radical chemistry) will typify the drift 255 region (Denes and Manolache 2004). 256 Microwave discharges (MW) are produced by electromagnetic waves with frequencies above hundreds of MHz. The 257 discharge usually burns in a box, where the waves are in resonance. Because of the necessity for a microwave-258 generating apparatus and the need for protection, this type of plasma, in general, seems to be of minor interest in 259 biotechnology, but it was often used in the basic research of NTP interactions with biomaterials. However, MW belongs 260 to one of the few NTP plasma sources already certified for medical use (Scholtz et al. 2015). 261 The last type of PDs is the atmospheric pressure plasma jet (APPJ) that can operate with radio frequency (RF) power or 262 microwave power. The ionized gas from the plasma jet flows out through a nozzle and is directed on a substrate situated 263 a few millimetres to a few centimetres downstream. This APPJ source configuration has been used for many 264 applications such as the surface treatment of different materials and biomedical applications and for example, the 265 induction of apoptosis in cancer cells. An apparatus with characteristics similar to APPJ is the APP torch system, but 266 the plasma is generated between the tip of the centre of the electrode and the ground electrode near the exit of the torch. 267 A relatively low electron and gas temperature characterizes the APPJs because gas molecules are dissociated between 268 the electrodes in a glow micro-discharge. In the case of plasma torches, a very high voltage of 10 to 50 kV is generally 269 applied, and the reactive gas is dissociated in an arc discharge. Consequently, a typical atmospheric pressure plasma 270 torch is predisposed to have a significantly greater gas temperature and plasma density than that found in APPJs (Kim et 271 al 2016). 272 273 Nonthermal plasma application on fresh produce 274 The potential of the nonthermal plasma technology in food decontamination has emerged since the mid-90s when many

studies that evaluated the effectiveness of plasma on pure cultures of many microorganisms started being published

276 (Surowsky et al. 2015). These studies found that the plasma inactivation capacity depended on many factors such as the

277 type of technology used to generate the plasma, the feed gas, the voltage, the treatment time, the direct or indirect 278 exposure, the species and the concentration of the tested microorganisms and the structural characteristics of the 279 produce (Li and Farid 2016). It is only in the last ten years that researchers began to apply nonthermal plasma to the 280 surface of different foods inoculated with many bacterial species. Of the 47 studies we found, 40% used cold plasma on 281 fresh fruits and vegetables, 21% on dry fruits, nuts and seeds, 19% on protein foods such as meat and cold cuts, 10% on 282 spices, 6% on liquids and 4% on the eggshells. All of these experiments were performed exclusively in the laboratory 283 and, to our knowledge, real industrial applications have not yet been made. Indeed, these studies have shown both the 284 ability of plasma processes to break down the microbial load and some limitations in the efficacy on biofilms, the 285 capacity of penetration and a lack of knowledge on the nutritional effects (Fernández and Thompson 2012; Niemira 286 2012; Pinela and Ferreira 2015; Surowsky et al. 2015; Thirumdas et al. 2015). The 34 studies on fresh foods, as defined 287 previously, are shown in Tables 1–7 since they were the most involved in the foodborne outbreaks that occurred in 288 Europe and industrialized countries. The studies were divided into seven groups based on the type of microorganism 289 subjected to the treatment. The authors applied cold plasma on fresh vegetables (56%), dry fruits, nuts and seeds (29%) 290 and spices (15%). Different plasma processes were used including plasma jet (34%), DBD (20%), MW (14%), low 291 pressure plasma (12%), CD (3%), and other plasma processes (17%). Furthermore, the gas most widely used was air 292 (44%), followed by pure Ar (17%), mixtures of He/O<sub>2</sub> and Ar/O<sub>2</sub> (12%) and pure N<sub>2</sub> (9%). 293 The inoculated microorganisms included Escherichia coli spp., Salmonella spp., Listeria spp., mesophilic bacteria, 294 fungi, yeast, spores and bacilli and even other microorganisms involved in the decay process. The microorganisms that 295 were most studied were E. coli spp., fungi, mesophilic bacteria and Salmonella spp. Notably, E. coli spp. and especially 296 toxin-producing species and *Salmonella* spp. are often responsible for foodborne outbreaks. As reported above, in 297 Europe, the main causative agent of these events is *Campylobacter jejuni* and *Campylobacter coli*, but in the tables, no 298 studies are reported that used this microorganism. Campylobacter jejuni was used in one study where it was inoculated 299 at a concentration of approximately 4 Log on skinless chicken breast and chicken thighs with the skin then subjected to 300 a direct treatment with air plasma at atmospheric pressure (DBD) for three minutes; this treatment was enough to break 301 down the microorganism of 2.45 Log and 3.11 Log, respectively (Dirks et al. 2012). The lack of studies on the plasma 302 treatment of foods inoculated with *Campylobacter* spp. could be due to it is a microaerophilic microorganism and the 303 difficulty in cultivation. To our knowledge, studies assessing the effectiveness of nonthermal plasma on food 304 contaminated with Norovirus have not been published since Norovirus, which is a primary cause of acute gastroenteritis 305 in both Europe and the United States, cannot be cultivated. There is only one study in which human faeces 306 contaminated with Norovirus GII.4 were treated with cold atmospheric pressure plasma for 15 minutes to reach a 307 reduction of 160 Log genomic equivalents ml<sup>-1</sup> (Ahlfeld et al. 2015).

325

308 To verify whether the effectiveness of the plasma treatment depended on the type of microorganism inoculated, the type 309 of technology, the type of gas, the type of food, and the exposure time, statistical analyses were performed on the data 310 reported in tables 1–7. The statistical analysis was conducted with the statistical package IBM SPSS Statistics 22.0 311 using Spearman's test, ANOVA, Probit regression analysis, and t test. At first, statistical analyses were performed by 312 considering the data as a whole, and then the data were divided by the type of microorganism treated, the type of plasma 313 process used, the type of gas for the generation of plasma, the treatment time, and the type of food treated. As shown in 314 tables 1–7, the data are not homogeneous, such as the data regard the treated microorganism groups and the type of 315 plasmas that were used. In some cases, the lack of homogeneity in the data prevented statistical analysis or resulted in 316 no significant differences due to groups containing a low number of data. In order to evaluate the microorganism 317 abatement due to the different process parameters. Log reduction was used. The mean and standard deviation of the 318 abatement and the treatment time related to different parameters are shown in table 8. On average, the plasma 319 treatments are able to reduce the microorganism on fresh produce by  $2.73 \pm 1.44$  Log, and this highlights their 320 potentiality in food decontamination. The mean abatement of the seven groups of microorganisms ranges from  $3.25 \pm$ 321 1.56 Log for *Listeria* spp. to  $1.51 \pm 1.04$  Log for bacilli and spores, but there are no statistically significant difference 322 between the groups. 323 Regarding the plasma processes that were studied, plasma jet was applied on all microorganisms that were considered 324 followed by DBD and MW, which were tested on all microorganisms except bacilli/spores and the so called "other"

identified as other treatment and  $123 \pm 0.64$  Log for corona discharge plasma. The ANOVA revealed a statistically

respectively. The abatements obtained with the different plasma processes range between  $3.55 \pm 1.63$  Log for those

significant difference comparing the mean abatements with the type of plasma used (F = 4.996, p < 0.001), especially

between the DBD and the plasma jet (p < 0.005) and between the DBD and the MW (p < 0.05). This highlights the

329 efficacy of the DBD more than the other two most used treatments, regardless of the type of microorganism or treated

330 food. Additionally, low pressure plasma and the so called "other processes" reached good microorganism reduction, but

they were not studied on all groups of microorganisms.

332 Furthermore, the mean abatement obtained in relation to the type of gas used to generate the plasma amounted between

 $410 \pm 0.85$  Log reached with SF6 and  $1.80 \pm 1.22$  Log with Ar. Moreover, the differences between the groups were

statistically significant (F = 4290, p < 0001) and in particular, from mixtures  $Ar/O_2$  and  $N_2$  (p < 005) and between the

mixtures Ar/O<sub>2</sub> and Ar (p < 0.05). This mixture was then proven to be the most effective (3.86 ± 0.94), immediately

- followed by air, that is the only gas used for generating plasma applied to all seven groups of microorganisms, and it
- reached a mean Log reduction of  $3.03 \pm 1.58$ . This is an important result because air is the least expensive gas, and this
- 338 characteristic could be critical for the application of plasma treatment on an industrial scale. No correlation was found

339 between the abatement and processing time used during the experiments except for bacilli and spores (Rho = 0.730, p 340 <0.05), which are the most resistant microorganisms among those surveyed. The treatment times ranged between 22:22 341  $\pm$  754 min for bacilli and spores and 345  $\pm$  377 min for *E. coli* spp. The ANOVA showed a statistically significant 342 difference between the treatment times used on different groups of microorganisms (F = 4.565, p < 0.05). Using the post 343 hoc Tukey's test, the most significant differences were found between E. coli spp. and mesophilic bacteria (p < 0.05), E 344 *coli* spp. and bacilli and spore (p < 0.01), *Listeria* spp. and bacilli and spores (p < 0.05) and, finally, between fungi and 345 bacilli/spores (p < 0.05). Therefore, E. coli spp. appears as the microorganism that requires little time to treat, and this is 346 definitely an important finding given the problems related to the disease because of toxin producers such as E. coli 347 O157:H7. The treatment time is also significantly different relative to the type of plasma used (F = 5.068, p < 0.001) and 348 in particular, between the treatment time with the plasma jet and MW (p <0001) and between MW and "other" 349 treatments (p < 0.05). In fact, the latter have proved to be the most rapid followed by those at low pressure, while MW 350 reached the highest treatment time. Plasma jet was the quickest among the most used treatments in the time to 351 microorganisms inactivation ( $426 \pm 645$  min). The mean treatment time of each group of microorganisms changes in 352 relation to the plasma process that is applied, except for Salmonella spp. mesophilic bacteria and fungi. Plasma jet and 353 DBD were the quickest in breaking the other group considered. 354 We did not find statistically significant differences in the Log reduction of E. coli spp., Listeria spp., mesophilic 355 bacteria, and bacilli/spores on the bases of the plasma process, even if E. coli spp. reached the higher abatement by MW 356 and DBD, Listeria spp. and mesophilic bacteria by DBD and bacilli/spores by MW. DBD was the most efficient 357 treatment applied to Salmonella spp. (p < 0.01), while low pressure plasma was the better for the treatment of fungi (p < 0.01) 358 0.05). The air resulted in the most efficient gas in the abatement of *Listeria* spp. (p < 0.05) and bacilli/spores (p < 0.05) 359 while no other differences were found for the other groups of microorganisms. 360 Plasma treatments achieved a higher mean reduction in microorganisms on fresh vegetables followed by dry fruits, nuts, 361 and seeds and spices. This higher mean Log reduction on fresh fruit and vegetables could be due to the higher activity 362 water since the humidity or amount of water plays a fundamental role in the production of reactive species to achieve 363 fast inactivation of microorganisms (Guo et al. 2015). Moreover, as reported by Surowsky et al. (2015), food structures 364 can create physical barriers to the plasma penetration, and the surface of spices (e.g., peppercorn) with cracks, grooves, 365 and pits might cause shadow effects for the emitted UV photons and other reactive species (Hertwig et al. 2015a). 366

#### 367 Conclusion

368 The application of plasma technology on an industrial scale is possible only if it reaches sufficient levels of

369 effectiveness, efficiency and economic and environmental sustainability.

370 The low pressure processes are very effective, especially against fungi and yeast, but they need a vacuum system, so 371 they cannot be used on-line. Nonthermal atmospheric plasma proves itself to be a suitable technology for use on fresh 372 produce to reduce the microbial load that is present and to avoid reaching the minimum infective dose of pathogens. 373 Considering the treatment time, it may be compatible with an industrial application using the DBD or the plasma jet. 374 Nonthermal plasma has many benefits including a lower operating temperature, lower water consumption, lower cost, 375 timely production of the acting agents, and a lack of residues during production when compared to thermal and 376 chemical treatments (Thirumdas et al. 2015; Ziuzina et al. 2015; Li and Farid 2016). Moreover, this technology could 377 be used for the degradation of chemical contaminants such as pesticides and mycotoxins as reported by Heo et al. 378 (2014) and Ouf et al. (2015), respectively. 379 The nonthermal plasma treatment could be a step in a multi-stage process in which microorganisms, pathogens and 380 chemical contaminants need to overcome in order to survive in the food environment. The correct combination of 381 hurdles can ensure microbial safety, stability and quality of foods (Pinela and Ferreira 2015). For example, nonthermal 382 plasma can be generated by applying electric fields to the gas that is inside packages (Ziuzina et al. 2012). Misra et al. 383 (2014) studied the effects of cold plasma on packaged strawberries, and they reached a 3 Log reduction of the total plate 384 count. Additionally, Min et al. (2016) inhibited E. coli O157:H7, Salmonella, L. monocytogenes, and Tulane virus 385 inoculated on Romaine lettuce treated in package by a DBD process. Therefore, this treatment received increasing 386 attention from the food industry because it can prevent the recontamination of fresh produce during the packaging step, 387 and it has the potential to scale up for commercial application (Li and Farid 2016). 388 The nutritional and organoleptic characteristics of fresh produce treated by plasma technology should be taken into 389 account because it does not negatively affect the consumer's buying decision. Some authors studied the impact of 390 plasma treatment on colour, pH, vitamins, fat and enzymes, but the results were not always uniform. Sometimes the 391 researchers encountered some colour changes that adversely affected the appearance of the product, while the 392 inactivation of enzymes such as polyphenol oxidase and peroxidase would be useful since they catalyse the browning 393 reaction at cut surfaces. Furthermore, there is a lack of evidence regarding organoleptic evaluations of fresh produce 394 treated by nonthermal plasma (Surowsky et al. 2015). 395 The aim of food industry is to produce healthy food with high nutritional and organoleptic quality, reducing the 396 environmental impact, while raising their economic standards with a net profit. This matter must be taken into account 397 for the evaluation of the economic and environmental sustainability of cold plasma treatments. 398 Niemira (2012) proposed some interesting considerations about the economic aspects of plasma in food safety and food 399 processing. These calculations derive from the transposition and the elaboration of the costs of plasma in non-food 400 commercial applications because the economic data presented in most food processing publications are not well

401	detailed. Presuming that plasma technology costs are higher commercially compared to the lab, there is a certain gain in
402	energy efficiency and other engineering advantages. Each cold plasma technology has specific fixed and recurrent costs,
403	which are difficult to predict; while other costs (like consumables, energy consumption and feed gas) can be predicted.
404	The electricity can be scaled from the lab to commercial equipment, reaching values comparable to other industrial
405	apparatus (up to 90 kW). The feed gases and their purity represent crucial costs: the price range for helium is 710–939
406	€ m <sup>-3</sup> . For oxygen and nitrogen purchased in gas cylinders, the price is about 2.25–9.22€ m <sup>-3</sup> , but if generated directly in
407	the plant from the surrounding air the costs were abated to $0.02-0.15   \text{m}^{-3}$ . In the past few years, advances were made
408	in realizing the industrial atmospheric plasma equipment devoted to non-food applications. On the whole, the trend is to
409	decrease both energy and process gas consumption, leading to situations of 35 kW of energy and 360 l min <sup>-1</sup> for plasma
410	jet technology and 100 l min <sup>-1</sup> for DBD plasma technology, which is less than the consumption calculated in Niemira
411	(2012) due to the drastically decreased costs when not using feed gases. Despite considerable improvements, it is
412	possible to consider Niemira's (2012) conclusions still applicable, especially regarding the grade uncertainty of the
413	optimal mixture composition for the biocidal activity. The antimicrobial contribution of very expensive gases, such as
414	helium, has to be verified with accuracy in order to justify the high price and to find the exact applications.
415	All these observations show that nonthermal plasma technologies could be applied at the industrial scale, especially for
416	the reduction of food spoilage microorganisms, foodborne pathogens and chemical contaminants. These outcomes
417	represent a main goal for improving public health and reducing the economic impact of health care associated with
418	foodborne outbreaks and removing unsold goods after the expiration date.
419	
420	Acknowledgements
421	The authors would like to thank Elisa Aimo Boot (Clean NT Lab) and Miriam Biasizzo for their help and cooperation.
422	
423	Conflict of Interest
424	No conflict of interest declared.
425	
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- 580

Microorganism	Substrate	Max. Log reduction	Plasma Source Process gas		Direct	Max exp.	. Reference	
					Indirect	time		
E. coli NCTC 12900	Cherry tomatoes	3 <sup>-1</sup> Log CFU sample <sup>-1</sup>	DBD	Air	Indirect	60 s	Ziuzina et al. 2014	
	Strawberries	3 <sup>-5</sup> Log CFU sample <sup>-1</sup>				300 s		
<i>E. coli BL21</i> and XL10	Iceberg lettuce	3 <sup>-</sup> 3 Log CFU sample <sup>-1</sup>	DBD	Air	Indirect	300 s	Ziuzina et al. 2015	
<i>E. coli</i> BL21 and XL10 (biofilm 24h, 4°C)	Iceberg lettuce	3 <sup>·</sup> 0 Log CFU sample <sup>-1</sup>				300 s		
<i>E. coli</i> BL21 and XL10 (biofilm 48h, 4°C)	Iceberg lettuce	40 Log CFU sample <sup>-1</sup>				300 s		
E. coli DSM1116	Apples	4 <sup>-6</sup> Log CFU g <sup>-1</sup>	MW	Air (20 l min <sup>-1</sup> )	Indirect	10 min	Baier et al. 2015a	
	Carrots	6 <sup>-5</sup> Log CFU g <sup>-1</sup>				300 s		
E. coli O157:H7 ATCC 35150	Dried fig	1 <sup>-</sup> 3 Log CFU g <sup>-1</sup>	MW	N <sub>2</sub>	Direct	10 min	Lee et al. 2015	
E. coli ATCC 11775	Lettuce	1 <sup>-5</sup> Log CFU g <sup>-1</sup>	Streamer CD	Ar	Indirect	10 min	Bermúdez-Aguirre et	
	Carrots	0 <sup>-5</sup> Log CFU g <sup>-1</sup>				10 min	<i>al.</i> 2013	
	Tomatoes	1 <sup>-7</sup> Log CFU g <sup>-1</sup>				10 min		
<i>E. coli</i> K12 (DSM 11250)	Corn salad	2 <sup>-7</sup> Log CFU cm <sup>-2</sup>	APPJ	Ar (20 l min <sup>-1</sup> )	Direct	120 s	Baier et al. 2013	
<i>E. coli</i> DSM 1116	Corn salad	4 <sup>-1</sup> Log CFU cm <sup>-2</sup>	APPJ	$Ar + 0.1\%O_2$	Semi	60 s	Baier et al. 2014	
	Cucumbers	$4.7 \text{ Log CFU cm}^{-2}$			Direct	60 s		
	Apples	$4.7 \text{ Log CFU cm}^{-2}$				60 s		
	Tomatoes	3 <sup>-</sup> 3 Log CFU cm <sup>-2</sup>				20 s		

Table 1 Studies regarding the treatment of *Escherichia coli* spp. on fresh produce.

<i>E. coli</i> O104:H4 ST678	Corn salad	3 <sup>-3</sup> Log CFU cm <sup>-2</sup>	APPJ	$Ar + 0.1\%O_2$	Semi	120 s	Baier et al. 2015b		
	Corn salad	3 <sup>-</sup> 4 Log CFU cm <sup>-2</sup>			Direct	60 s			
<i>E. coli</i> O157:H7 (C9490)	Almonds	1 <sup>-3</sup> Log CFU ml <sup>-1</sup>	APPJ	Air	Direct	20 s	Niemira 2012		
E. coli O157:H7 (ATCC 35150)	Almonds	1 <sup>-1</sup> Log CFU ml <sup>-1</sup>			Direct	10 s			
<i>E. coli</i> O157:H7 (ATCC 43894)	Almonds	1 <sup>-1</sup> Log CFU ml <sup>-1</sup>			Direct	10 s			
<i>E. coli</i> type 1 (W00871)	Mango pericarps	$> 3.0 \text{ Log CFU cm}^{-2}$	Double APPJ	$He + 0.5\%O_2$	Direct	5 s	Perni et al. 2008a		
	Honeydew melon	$> 3.0 \text{ Log CFU cm}^{-2}$				5 s			
	pericarps								
<i>E. coli</i> type 1 (W00871)	Mango cut fruit	2 <sup>-5</sup> Log CFU cm <sup>-2</sup>	Double APPJ	$He + 0.5\%O_2$	Direct	30 s	Perni et al. 2008b		
	Cantaloupe melon	1 <sup>-5</sup> Log CFU cm <sup>-2</sup>				40 s			
	cut fruit								
<i>E. coli</i> O157:H7 ATCC 43894	Golden delicious	3 <sup>-6</sup> Log CFU ml <sup>-1</sup>	Gliding arc	Air (40 l min <sup>-1</sup> )	Indirect	120 s	Niemira and Sites		
	apples		plasma				2008		
Table 2 Studies regarding the treatment of Salmonella spp. on fresh produce.									
Microorganism	Substrate	Max. Log reduction	Plasma Source	Process gas	Direct	Max exp.	Reference		
					Indirect	time			
S. enterica serovar Typhimurium ATCC	Cherry tomatoes	6 <sup>-3</sup> Log CFU sample <sup>-1</sup>	DBD	Air	Indirect	10 s	Ziuzina et al. 2014		
14028									
S. enterica serovar Typhimurium ATCC	Strawberries	3 <sup>-8</sup> Log CFU sample <sup>-1</sup>				300 s			

14028

S. enterica serovar Typhimurium ATCC	Iceberg lettuce	2 <sup>-4</sup> Log CFU sample <sup>-1</sup>	DBD	Air	Indirect	300 s	Ziuzina et al. 2015
14028							
S. enterica serovar Typhimurium ATCC	Iceberg lettuce	4 <sup>-1</sup> Log CFU sample <sup>-1</sup>				300 s	
14028 (biofilm 24h, 4°C)							
S. enterica serovar Typhimurium ATCC	Iceberg lettuce	5 <sup>-1</sup> Log CFU sample <sup>-1</sup>				300 s	
14028 (biofilm 48h, 4°C)							
S. Typhimurium DT 104	Cabbage	1 <sup>-5</sup> Log CFU g <sup>-1</sup>	MW	N <sub>2</sub>	Direct	10 min	Lee et al. 2015
	Lettuce	1 <sup>-5</sup> Log CFU g <sup>-1</sup>				10 min	
S. enterica serovar Typhimurium 4/74	Lettuce	2 <sup>-7</sup> Log CFU sample <sup>-1</sup>	APPJ	N <sub>2</sub>	Direct	15 min	Fernández et al.
	Strawberries	1 <sup>-8</sup> Log CFU sample <sup>-1</sup>				15 min	2013
	Potatoes	0 <sup>-9</sup> Log CFU sample <sup>-1</sup>				15 min	
S. enterica DSM 17058	Black pepper seeds	2 <sup>-7</sup> Log CFU g <sup>-1</sup>	АРРЈ	Ar	Direct	15 min	Hertwig et al. 2015a
	Black pepper seeds	4 <sup>-</sup> 1 Log CFU g <sup>-1</sup>	MW	Air	Indirect	30 min	
S Anatum F4317	Almonds	$1.2 \log \text{CEU} \text{m}^{-1}$	ΔΡΡΙ	Air	Direct	20 s	Niemira 2012
S. Stanley H0558	Almonds	$1.1 \log \text{CEU m}^{-1}$	ΔΡΡΙ	Air	Direct	20 s	100000000000000000000000000000000000000
	Almonds				Direct	20 3	
S. Enteritidis P130	Almonds	FI Log CFU m <sup>1</sup>	АРРЈ	Air	Direct	20 s	
S. Typhimurium (mono colture biofilm)	Iceberg lettuce	3.74 Log CFU cm <sup>-2</sup>	Cold oxygen	Air	Direct	300 s	Jahid et al. 2015
<ul> <li>S. enterica DSM 17058</li> <li>S. Anatum F4317</li> <li>S. Stanley H0558</li> <li>S. Enteritidis PT30</li> <li>S. Typhimurium (mono colture biofilm)</li> </ul>	Black pepper seeds Black pepper seeds Almonds Almonds Iceberg lettuce	<ul> <li>2.7 Log CFU g<sup>-1</sup></li> <li>4.1 Log CFU g<sup>-1</sup></li> <li>1.2 Log CFU ml<sup>-1</sup></li> <li>1.1 Log CFU ml<sup>-1</sup></li> <li>1.1 Log CFU ml<sup>-1</sup></li> <li>3.74 Log CFU cm<sup>-2</sup></li> </ul>	APPJ MW APPJ APPJ APPJ Cold oxygen	Ar Air Air Air Air Air	Direct Indirect Direct Direct Direct	15 min 30 min 20 s 20 s 20 s 300 s	Hertwig <i>et al.</i> 2015 Niemira 2012 Jahid <i>et al.</i> 2015

plasma

S. Typhimurium (mix colture biofilm)	Iceberg lettuce	1 <sup>-74</sup> Log CFU cm <sup>-2</sup>	Cold oxygen			300 s	
			plasma				
S. Stanley H0558	Golden Delicious	3 <sup>-7</sup> Log CFU ml <sup>-1</sup>	Gliding arc	Air (40 l min <sup>-1</sup> )	Indirect	180 s	Niemira and Sites
	apples		plasma				2008
S. enterica serovars Enteritidis PT30	Black pepper seeds	5 <sup>-</sup> 0 Log CFU g <sup>-1</sup>	Arc discharge	Air (20 1 min <sup>-1</sup> ) +	Indirect	80 s	Sun et al. 2014
			plasma	Ar (14 l min <sup>-1</sup> )			

# Table 3 Studies regarding the treatment of Listeria spp. on fresh produce.

Microorganism	Substrate	Max. Log reduction	Plasma Source	Process gas	Direct	Max exp.	Reference
					Indirect	time	
L. monocytogenes NCTC 11994	Cherry tomatoes	67 Log CFU sample <sup>-1</sup>	DBD	Air	Indirect	120 s	Ziuzina et al. 2014
	Strawberries	4 <sup>·</sup> 2 Log CFU sample <sup>-1</sup>				120 s	
L. monocytogenes NCTC 11994	Iceberg lettuce	2 <sup>-3</sup> Log CFU sample <sup>-1</sup>	DBD	Air	Indirect	300 s	Ziuzina et al. 2015
L. monocytogenes NCTC 11994 (biofilm	Iceberg lettuce	3 <sup>-8</sup> Log CFU sample <sup>-1</sup>				300 s	
24h, 4°C)							
L. monocytogenes NCTC 11994 (biofilm	Iceberg lettuce	4 <sup>-5</sup> Log CFU sample <sup>-1</sup>				300 s	
48h, 4°C)							
L. monocytogenes KCTC 3569	Cabbage	2 <sup>-1</sup> Log CFU g <sup>-1</sup>	MW	He:O <sub>2</sub> (99.8:02)	Direct	10 min	Lee et al. 2015
	Lettuce	19 Log CFU g <sup>-1</sup>				10 min	

	Dried fig	1 6 Log CFU g <sup>-1</sup>				10 min	
L. innocua DSM 20649	Tomatoes	4 <sup>·</sup> 2 Log CFU cm <sup>-2</sup>	APPJ	$Ar + 0.1\%O_2$	Semi	20 s	Baier et al. 2014
					Direct		
L. monocytogenes Scott A	Mango cut fruit	$2^{\circ}5 \text{ Log CFU cm}^{-2}$	Double APPJ	$He + 0.5\%O_2$	Direct	30 s	Perni et al. 2008b
	Cantaloupe melon cut fruit	2 <sup>•</sup> 0 Log CFU cm <sup>-2</sup>				40 s	

 Table 4 Studies regarding the treatment of aerobic mesophilic bacteria on fresh produce.

Substrate	Max. Log reduction	Plasma Source	Process gas	Direct Indirect	Max exp. time	Reference
Strawberries	2 <sup>-</sup> 4 Log CFU g <sup>-1</sup>	DBD	Air	Indirect	300 s	Misra et al. 2014a
	3 <sup>-7</sup> Log CFU g <sup>-1</sup>		90%N <sub>2</sub> +10% O <sub>2</sub>	Indirect	300 s	
	3 <sup>-</sup> 1 Log CFU g <sup>-1</sup>		65%O <sub>2</sub> +16%N <sub>2</sub> +19%CO <sub>2</sub>	Indirect	300 s	
Melon (fresh cut)	3 <sup>-</sup> 4 Log CFU g <sup>-1</sup>	DBD	Air	Direct	30 min + 30 min	Tappi et al. 2016
Cherry tomatoes	5 <sup>°</sup> 0 Log CFU sample <sup>-1</sup>	DBD	Air	Indirect	300 s	Ziuzina et al. 2014
Strawberries	1 <sup>-6</sup> Log CFU sample <sup>-1</sup>				60 s	
Apples	3 <sup>-</sup> 4 Log CFU g <sup>-1</sup>	MW	Air (20 l min <sup>-1</sup> )	Indirect	300 s	Baier et al. 2015a
Cucumbers	1 <sup>-5</sup> Log CFU g <sup>-1</sup>				10 min	
Tomatoes	3 <sup>-</sup> 3 Log CFU g <sup>-1</sup>				300 s	
Carrots	5 <sup>-</sup> 2 Log CFU g <sup>-1</sup>				300 s	
Black pepper seeds	40 Log CFU g <sup>-1</sup>	MW	Air (18 l min <sup>-1</sup> )	Indirect	60 min	Hertwig et al. 2015c

Crushed oregano	1 <sup>-6</sup> Log CFU g <sup>-1</sup>				30 min	
Paprika powder	3 <sup>-</sup> 3 Log CFU g <sup>-1</sup>				60 min	
Red pepper powder	1 <sup>-</sup> 0 Log CFU g <sup>-1</sup>	MW	N <sub>2</sub> , N <sub>2</sub> :O <sub>2</sub> (99'3:0'7), He, He:O <sub>2</sub>	Direct	20 min	Kim et al. 2014
			(99.8:02)			
Black pepper seeds	0 <sup>-7</sup> Log CFU g <sup>-1</sup>	АРРЈ	Ar	Direct	15 min	Hertwig et al. 2015a
Black pepper seeds	2 <sup>.</sup> 0 Log CFU g <sup>-1</sup>	MW	Air	Indirect	30 min	
			<b>.</b> .	T L'	00	I. I. ( 1.0015
Blueberries	09 Log CFU g	АРРЈ	Air	Indirect	90 s	Lacombe <i>et al.</i> 2015
Chickpeas	$2.0 \text{ Log CFU ml}^{-1} \text{ cm}^{-2}$	Micro-discharge plasma	Air	Direct	300 s	Mitra et al. 2014
Iceberg lettuce	$4.1 \text{ Log CFU cm}^{-2}$	Cold oxygen plasma	Air	Direct	300 s	Jahid <i>et al.</i> 2015
Iceberg lettuce	1 <sup>-6</sup> Log CFU cm <sup>-2</sup>				300 s	

# Table 5 Studies regarding the treatment of fungi and yeast on fresh produce.

Table 5 Studies regarding the treatment of fungi and yeast on fresh produce.										
Microorganism	Substrate	Max. Log reduction	Plasma Source	Process gas	Direct	Max exp.	Reference			
					Indirect	time				
Yeast/molds	Strawberries	3 <sup>-</sup> 30 Log CFU g- <sup>1</sup>	DBD	Air	Indirect	300 s	Misra et al. 2014a			
Yeast/molds	Strawberries	3 <sup>-</sup> 30 Log CFU g <sup>-1</sup>	DBD	90%N <sub>2</sub> +10%O <sub>2</sub>	Indirect	300 s	Misra et al. 2014b			
	Strawberries	3 <sup>-</sup> 40 Log CFU g <sup>-1</sup>	DBD	65%O <sub>2</sub> +16%N <sub>2</sub> +19	Indirect	300 s				
				%CO <sub>2</sub>						
Yeast/molds	Cherry tomatoes	5 <sup>-0</sup> Log CFU sample <sup>-1</sup>	DBD	Air	Indirect	120 s	Ziuzina et al. 2014			

	Strawberries	14 Log CFU sample <sup>-1</sup>				300 s	
Yeast/molds	Black pepper seeds	3 <sup>-1</sup> Log CFU g <sup>-1</sup>	MW	Air (18 l min-1)	Indirect	300 s	Hertwig et al. 2015c
	Crushed oregano	1 <sup>·</sup> 8 Log CFU g <sup>-1</sup>				90 min	
	Paprika powder	No reduction				90 min	
A. flavus ATCC 200026	Red pepper powder	2 <sup>-5</sup> Log CFU g <sup>-1</sup>	MW	N <sub>2</sub>	Direct	20 min	Kim et al. 2014
		2 <sup>·</sup> 0 Log CFU g <sup>-1</sup>		Не	Direct	20 min	
		0 <sup>-4</sup> Log CFU g <sup>-1</sup>		N <sub>2</sub> :O <sub>2</sub> (99 3:07)	Direct	20 min	
		0 <sup>-3</sup> Log CFU g <sup>-1</sup>		He:O <sub>2</sub> (998:02)	Direct	20 min	
Yeast/molds	Blueberries	1 <sup>-</sup> 2 Log CFU g <sup>-1</sup>	APPJ	Air	Indirect	120 s	Lacombe et al. 2015
A. niger	Date palm fruit	30 Log CFU cm <sup>-2</sup>	Double APPJ	Ar	Direct	9 min	Ouf et al. 2015
S. cerevisae (NCYC 2843)	Mango pericarps	$> 3.0 \text{ Log CFU cm}^{-2}$	Double APPJ	He + 0,5%O <sub>2</sub>	Direct	10 s	Perni et al. 2008a
	honeydew melon	$> 3.0 \text{ Log CFU cm}^{-2}$				30 s	
	pericarps						
S. cerevisae (NCYC 2843)	Mango cut fruit	$2.5 \text{ Log CFU cm}^2$	Double APPJ	He + 0,5%O <sub>2</sub>	Direct	40 s	Perni et al. 2008b
	Cantaloupe melon cut	1 <sup>°</sup> 0 Log CFU cm <sup>-2</sup>	Double APPJ	He + 0,5%O <sub>2</sub>	Direct	40 s	
	fruit						
A. flavus WU 0211	Brown rice cereal bars	4 <sup>·</sup> 2 Log CFU g <sup>-1</sup>	APPJ	Ar	Direct	20 min	Suhem et al. 2013
A. parasiticus 631	Hazelnuts	50 Log CFU g <sup>-1</sup>	LPCP	SF6	Direct	300 s	Barasan et al. 2008
	Peanuts	3 <sup>-</sup> 3 Log CFU g <sup>-1</sup>				300 s	
	Pistachios	40 Log CFU g <sup>-1</sup>				300 s	

Natural fungi	ral fungi Pistachios		LPCP	$Ar + O_2 (10:1)$	Direct	60 s	Pignata et al. 2014			
Table 6 Studies regarding the treatment of bacilli and spores on fresh produce.										
Microorganism	Substrate Max. Log reduc		Plasma Source	Process gas	Direct	Max exp.	Reference			
					Indirect	time				
B.cereus spores ATCC 10876, ATCC	C Red pepper powder	No reduction	MW	N <sub>2</sub> , N <sub>2</sub> :O <sub>2</sub> (993:07),	Direct	20 min	Kim <i>et al.</i> 2014			
13061, W-1				He, He:O <sub>2</sub> (99 <sup>-</sup> 8:0 <sup>-</sup> 2)						
B. subtilis spores PS 832	Black pepper seeds	0 <sup>-8</sup> Log CFU g <sup>-1</sup>	APPJ	Ar	Direct	15 min	Hertwig et al. 2015a			
B. atrophaeus spores WIS 39 6/3		1 <sup>-</sup> 3 Log CFU g <sup>-1</sup>				15 min				
B. subtilis spores PS 832		2 <sup>-</sup> 4 Log CFU g <sup>-1</sup>	MW	Air	Indirect	30 min				
B. atrophaeus spores WIS 39 6/3		2,8 Log CFU g <sup>-1</sup>				30 min				
Total bacterial spores		0 <sup>-6</sup> Log CFU g <sup>-1</sup>	APPJ	Ar	Direct	15 min				
Total bacterial spores		1 <sup>-7</sup> Log CFU g <sup>-1</sup>	MW	Air	Indirect	30 min				
B. subtilis spores PS 832	Black pepper seeds	1 <sup>-0</sup> Log CFU g <sup>-1</sup>	APPJ	Ar, A r+ $0.2\%$ N <sub>2</sub>	Direct	15 min	Hertwig et al. 2015b			
				and/or 013%O <sub>2</sub>						
Total bacterial spores	Black pepper seeds	30 Log CFU g <sup>-1</sup>	MW	Air (18 l min <sup>-1</sup> )	Indirect	30 min	Hertwig et al. 2015c			

 Table 7 Studies regarding the treatment of other bacteria on fresh produce.

Microorganism	Substrate	Max. Log reduction	Plasma Source	Process gas	Direct	Max exp.	Reference
					Indirect	time	
Anaerobic mesophilic lactobacilli	Melon (fresh cut)	2 <sup>·</sup> 0 Log CFU g <sup>-1</sup>	DBD	Air	Direct	30 min + 30	Tappi <i>et al.</i> 2016
						min	
Anaerobic mesophilic lactococci	Melon (fresh cut)	2 <sup>-5</sup> Log CFU g <sup>-1</sup>				30 min + 30	
						min	
P. agglomerans (VCM)	Mango pericarps	$> 3.0 \text{ Log CFU cm}^{-2}$	Double APPJ	$He + 0.5\%O_2$	Direct	2 <sup>.</sup> 5 s	Perni et al. 2008a
G.r liquefaciens (NCIMB 9136)		$> 3.0 \text{ Log CFU cm}^{-2}$				2 <sup>.</sup> 5 s	
P. agglomerans (VCM)	honeydew melon	$> 3.0 \text{ Log CFU cm}^{-2}$				2 <sup>.5</sup> s	
	pericarps						
G. liquefaciens (NCIMB 9136)		$> 3.0 \text{ Log CFU cm}^{-2}$				2,5 s	
G. liquefaciens (NCIMB 9136)	Mango cut fruit	2 <sup>·</sup> 0 Log CFU cm <sup>-2</sup>	Double APPJ	$He + 0.5\%O_2$	Direct	10 s	Perni et al. 2008b
	Cantaloupe melon cut	2 <sup>·5</sup> Log CFU cm <sup>-2</sup>				20 s	
	fruit						
A. hydrophila planktonic	Iceberg lettuce	7 <sup>·</sup> 0 Log CFU ml <sup>-1</sup>	Cold oxygen	Air	Direct	15 s	Jahid <i>et al.</i> 2014
			plasma				
A. hydrophila biofilm	Iceberg lettuce	3 <sup>•</sup> 0 Log CFU cm <sup>-2</sup>				300 s	
Aerobic psychrotrophic bacteria	Melon (fresh cut)	1 0 Log CFU g <sup>-1</sup>	DBD	Air	Direct	30 min + 30	Tappi <i>et al</i> . 2016
						min	

 Table 8 Mean Log reduction and treatment time for different processing parameters.

	Microorganisms Log reduction (mean ± SD)								
Process parameter	All microorganism	E. coli spp.	Salmonella spp.	Listeria spp.	Mesophilic bacteria	Fungi/yeast	Bacilli/spores	Other	
All processes	2·73 ± 1·44	2 <sup>.</sup> 94 ± 1 <sup>.</sup> 41	2 <sup>.</sup> 87 ± 1 <sup>.</sup> 60	3·25 ± 1·56	$2.69 \pm 1.34$	$255\pm140$	$1.51 \pm 1.04$	$2.91 \pm 1.50$	
DBD	$3.49 \pm 1.33$	$3.38 \pm 0.40$	$4.34 \pm 1.46$	$4.30 \pm 1.59$	$320 \pm 116$	$3.28\pm1.27$		$1.83 \pm 0.76$	
Corona discharge	$1.23 \pm 0.64$	$1.23 \pm 0.64$							
Plasma jet	$2.32 \pm 1.16$	2 <sup>.</sup> 84 ± 1 <sup>.</sup> 23	$1.65 \pm 0.77$	$2.90 \pm 1.15$	$0.82 \pm 0.18$	$2.56 \pm 1.14$	$0.92 \pm 0.30$	$2^{\cdot}75\pm0^{\cdot}42$	
MW	$2.35 \pm 1.52$	$4.13 \pm 2.63$	$2.37 \pm 1.50$	$1.87 \pm 0.25$	$2.81 \pm 1.37$	$1.44 \pm 1.21$	$1.98 \pm 1.21$		
Low pressure	$3.58 \pm 1.25$					$3.58 \pm 1.25$			
Other plasma process	$355 \pm 163$		3 <sup>.</sup> 54 ± 1 <sup>.</sup> 35		$2.58 \pm 1.34$			$5.00 \pm 2.83$	
Air	$3.03\pm1.58$	$319\pm162$	3·20 ± 1·69	$4.30 \pm 1.59$	$2.84 \pm 1.31$	$225\pm166$	$2.47\pm0.57$	$3.10\pm2.30$	
$N_2$	$1\ 74\pm 0\ 64$		$1.68 \pm 0.65$			$2.50\pm0.00*$			
Не	$1.25\pm0.83$					$2.00 \pm 0.00*$			
Ar	$1.80 \pm 1.22$	$1.61 \pm 0.92$			$0.70 \pm 0.00*$	$3.62 \pm 0.88$	$0.90 \pm 0.36$		
$SF_6$	$410\pm0.85$					$4^{\circ}10 \pm 0^{\circ}85$			
He mixture	$2.32 \pm 0.77$	$2.50 \pm 0.71$		$2.02 \pm 0.33$		$1.96 \pm 1.24$		$2.75\pm0.42$	
N <sub>2</sub> mixture	$1.99 \pm 1.53$				$2.60 \pm 1.42$	$2.37 \pm 1.70$	$0.50 \pm 0.71$		
Ar mixture	$3.86\pm0.94$	$3.92 \pm 0.68$				$2.03 \pm 0.00*$			
Fresh vegetables	$3.08 \pm 1.37$	$3.25 \pm 1.29$	$3.02 \pm 1.59$	$3.42 \pm 1.54$	$3.02 \pm 1.34$	$2.73 \pm 1.17$		$2.91 \pm 1.50$	
Dry fruits, nuts, seeds	$2.18\pm1.42$	$1\ 20\pm 0\ 14$	$114\pm002$			$3.72\pm1.12$			
Spices	$1.92 \pm 1.35$		$3.93 \pm 1.16$		$2.10 \pm 1.30$	$144 \pm 121$	$1.51 \pm 1.04$		

	Treatment time (minute) (mean ± SD)									
All processes	9 80 ± 14 07	3·45 ± 3·77	$7.66 \pm 7.62$	$459\pm390$	$16.87\pm20.37$	$6.91 \pm 7.37$	$22.22 \pm 7.54$	16 <sup>.</sup> 90 ±27 <sup>.</sup> 72		
DBD	$1183\pm1966$	$420 \pm 179$	$403\pm216$	$3.80\pm1.64$	$13.50\pm22.84$	$440\pm134$		$60.00 \pm 0.00$		
Corona discharge	$10.00 \pm 0.00$	$10.00\pm0.00$								
Plasma jet	$4.26\pm6.45$	$0.74 \pm 0.64$	$8.71 \pm 7.84$	$0.50\pm0.16$	8 25 ± 9 55	$471\pm742$	$1500\pm000$	$0.11 \pm 0.12$		
MW	$1880 \pm 1491$	$8.33 \pm 2.89$	$16.67\pm11.55$	$10.00\pm0.00$	$25.00\pm22.22$	$12.57 \pm 9.34$	$28.00\pm4.47$			
Low pressure	$4.00 \pm 2.00$					$400\pm200$				
Other plasma process	$3.66 \pm 1.85$		3 <sup>.</sup> 58 ± 1 <sup>.</sup> 77		$5.00 \pm 0.00$			$2.62 \pm 3.36$		
*Data from only one study.										

#### **Figure captions**

**Figure 1** Time evolution of the elementary processes in NTP volume (a) and schematic surface processes (b) (modified from Kim *et al.* 2004 and D'Angelo 2010).



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