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(Article begins on next page)

1	Comparative study of naphthalene adsorption on activated carbon
2	prepared by microwave-assisted synthesis from different typical coals in
3	Xinjiang
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23 Abstract:

Coal-based activated carbons (CACs) prepared from anthracite (A) coal, bituminous (B) 24 25 coal, and long flame (L) coal (i.e., ACAC, BCAC, and LCAC) from Xinjiang, China, using 26 KOH as activating reagent, were investigated under various microwave radiation power 27 levels. The results show that the adsorption capacity of the obtained activated carbons 28 (prepared under the optimum power level) towards naphthalene follows the order: ACAC > BCAC > LCAC. In addition, the textural properties of the CACs were investigated by 29 30 means of SEM and low-temperature N_2 adsorption. The surface chemistry features of the 31 CACs were investigated by XPS, FTIR spectroscopy and Boehm's titration method. ACAC 32 has a higher surface area, pore volume, and zero point charge (pH_{PZC}) than the BCAC and 33 LCAC, while acidic oxygen functional group of the ACAC is lower than that of BCAC and 34 LCAC. In addition, the adsorption of naphthalene from the aqueous solution on the CACs could be favorably described by the Freundlich isotherm. The adsorption kinetics fits very 35 36 well to the pseudo-second-order model. Among the three coals, A-coal was the best material having low ash content and less than 10% volatile content, which is beneficial for 37 the preparation of CAC using microwave -assisted synthesis for naphthalene adsorption. 38 39 Keywords: Microwave radiation; Activated carbons; Adsorption; Naphthalene

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45 **1. Introduction**

Activated carbon (AC), which is a crude form of graphite carbonaceous adsorbents is 46 47 known for its high porous surface area, controllable pore structure, and low acid or base reactivity, making it widely used as a gas-phase and liquid-phase adsorbent [1]. One of the 48 49 main challenges in the commercial manufacture of AC is to identify new precursors that are 50 cheap, accessible and available in abundant quantities. Such precursors would have a 51 potential for significant economic benefits. Many raw lignocellulosic materials such as rice 52 husk [2], Jatropha hull [3], pistachio nut shells [4], cassava peel [5], bamboo [6], bean pods 53 [7] and wood [1] have been used for the preparation of AC and have had different degrees of success over the years. However, some of these raw materials are difficult to collect and 54 55 have an unstable source. Recently, coals (being the first known precursor for AC) have 56 become again popular as raw materials for the production of AC because of their not very high price and wide prevalence [8]. 57

Among all provinces in China, Xinjiang province has the largest coal-producing area, the coals from which have different properties. The production of coal enormously increased, exceeding 1.6 million tons in 2013. Thus, the selection of coal as a stable alternative material for the preparation of AC in Xinjiang is significant.

The preparation of AC generally involves physical or chemical activation methods under high temperature by heating [5, 6]. Conventional electric furnace heating is the common method for AC production, and this method usually takes several hours and does not ensure a uniform temperature for various sizes and shapes of samples. In recent years, microwave radiation has emerged as a promising alternative method to heat materials. Microwave heating has been increasingly utilized in various technological and scientific fields for a variety of applications, because of its advantages; microwave heating affords faster and uniform heating rate and readily transforms to heat inside the particles by dipole rotation and ionic conduction as compared with conventional heating method [9, 10]. Nevertheless, according to the literature, information is lacking on preparation of AC from different kinds of coal under microwave radiation.

73 Polycyclic aromatic hydrocarbons (PAHs) always occur in oil, coal and tar deposits. In 74 addition, the compounds are formed from the incomplete combustion of carbon-containing 75 fuels, which are the most widespread organic pollutants. PAHs in the environment are 76 found primarily in soil, sediment and oily substances. These compounds can enter water bodies through atmospheric deposition, urban runoff and sewage discharges. As a class of 77 78 environmental pollutants, PAHs are a problem because some have been identified as 79 carcinogenic, mutagenic and teratogenic [11]. Currently, various methods have been used to remove PAHs in water; these methods include adsorption, biodegradation and sonication 80 [12, 13]. Moreover, adsorption has proved to be one of the most attractive techniques for 81 82 removing PAHs using AC from aqueous solutions. Cabal et al. [7] studied the adsorption of 83 naphthalene onto bean pod-derived carbons and found that carbon composition that includes mineral matter might play an important role in naphthalene retention. Yuan et al. 84 [14] prepared a series of porous carbons and used them for PAHs adsorption, and results of 85 experiments showed that the equilibrium data fit the non-linear Freundlich equation well 86 and the adsorption of PAHs appeared to be a two-stage process controlled by diffusive 87 transport processes. Iovino P et al. [15] studied single and competitive adsorption of toluene 88

and naphthalene onto activated carbon was fitted the Freundlich equation well. Thus, the
preparation of coal-based activated carbons (CACs) from suitable types of coal in Xinjiang
by microwave induction and their application in naphthalene adsorption from aqueous
solution are important.

93 The main objectives of this study were to prepare AC from coals by microwave 94 radiation and to evaluate the feasibility of using the produced AC to remove PAHs from 95 aqueous solutions. Three kinds of typical Xinjiang coals (anthracite (A)-coal, bituminous 96 (B)-coal and long flame (L)-coal) with KOH as activator were used to prepare AC. The 97 influence of microwave power on the adsorption capacities of the CACs for naphthalene 98 was investigated, enabling the process conditions for preparing CACs with high adsorption properties to be determined. In addition, the relationship between some 99 100 properties including the BET surface area, pore volume, pH_{PZC} and surface groups, as well 101 as the structures of CACs were investigated. Naphthalene, which is one of the most 102 abundant PAHs in wastewater, was chosen as the target pollutant.

103 **2. Experimental**

104 **2.1. Raw materials**

These raw coals (A-coal, B-coal and L-coal) were purchased from TBEA, Xinjiang Uygur Autonomous Region, China. The coals were crushed and sieved to 100 meshes. The resultant coals were washed four times with distilled water to remove dust and dried in an air oven at 110 °C for 4 h. After cooling, the powdered coals were stored in a glass jar at room temperature. All reagents used were of analytical grade. The proximate analysis of coal was determined by standard test method (GB/T 212-2008). The selected 111 physic-chemical properties of A-coal, B-coal and L-coal are shown in Table 1.

112 **Table 1 should be positioned here.**

113 **2.2. Preparation of CACs**

114 CACs were prepared within a microwave oven (MM823LA6-NS, Midea) at a frequency 115 of 2.45 GHz. The 10 g mixture of various ratios of dried coal powder with the activator 116 (KOH) was placed in a quartzose tube of a microwave reactor for activation under vacuum 117 atmosphere at a given power level (300, 500, 700 and 900 W). The resulting products were washed with 10% hydrochloric acid and distilled water until the filtrate reached a neutral 118 119 state. The preparation parameters of preparation for CACs from different kinds of 120 coals were decided based on the optimum conditions reported in previous literatures [16, 121 17].

122 **2.3. Characterization methods**

Elemental analysis of carbon, hydrogen and nitrogen was carried out using a VarioEL III analyzer. Sulfur content was determined by Eshka method (GB/T 214-2007). The ash content was determined according to proximate analysis of coal (GB/T 212-2008) and the standard test method for granular activated carbon. The oxygen content was determined by difference.

The XPS analysis was conducted using a PHI5700 ESCA system equipped with a Mg K_{α} X-ray source (1253.6 eV) under a vacuum pressure < 10⁻⁶ Pa. Pass energy was set as 187.85 and 29.35 eV for the survey and high-resolution spectra, respectively. The XPS spectra of the CACs were calibrated by taking the graphitic peak as 284.6 eV.

132 The surface morphology of the CACs was examined using scanning electron microscopy

(SEM) (JSM-6490LV, Japan) at accelerating voltages of 15 KV. Before observation, the
CACs were coated with gold in E-1010 Ion sputter.

The textural properties of the CACs were characterized by N₂ adsorption at 77 K using a surface area analyzer (Micromeritics, ASAP-2020, USA), and the surface areas (S_{BET}) of CACs were calculated from the isotherms using the Brunauer-Emmett-Teller (BET) equation. The total pore volume (V_t) was calculated by converting the adsorption amount at $P/P_0 = 0.95$ to a volume of liquid adsorbate. The external area (A_a), micropore area (A_m) and volume (V_m) were obtained using the t-plot method.

Different CACs samples were also analyzed with Fourier transform infrared spectrometer (Magna-IR 750), the samples were mixed with KBr powder and the mixtures were press into pellet. The spectra were recorded from 4000 to 400 cm⁻¹. The spectra were obtained with a resolution of 1 cm⁻¹, 10 scans per spectrum are used in FTIR measurements.

The pH_{pzc} of CACs was determined by a mass titration method proposed by Noh and Schwarz [18], which is defined as the pH of the mixtures at which surface charge density on the adsorbent is zero. CAC (0.1 g) was added to 50 mL of 0.01 mol/L NaCl solutions, then, the pH had been adjusted to a set value between 2 and 12 with NaOH or HCl. The flasks were sealed and placed on a shaker for 48 h. The pH_{pzc} is the point where pH_{final}-pH_{inital} = 0.

The study of the surface functional groups was based on the Boehm titration method [19]. The basic groups were neutralized with HCl solution (0.05 mol L^{-1}). The various acidic groups were determined under two assumptions, as follow: NaHCO₃ neutralized carboxyl groups, NaOH neutralized carboxyl, lactone and phenolic groups and Na₂CO₃ neutralized carboxyl and lactone groups. An amount of 1.0 g of CAC was added to the 25.00 mL solution of one of the three 0.05 M reaction bases (NaHCO₃, Na₂CO₃ and NaOH). The solutions were then sealed and placed in a shaker for 48 h at 30 $^{\circ}$ C.

159 **2.4. Adsorption studies**

160 **2.4.1. Adsorption performance analysis**

Given the low solubility of PAHs in water, the use of ethanol as co-solvent was efficient for the solubilization of the naphthalene in the aqueous medium. Naphthalene was initially solved into ethanol aqueous solution (30 vol%) to prepare the stock solutions. The concentrations of adsorbate solutions were measured by a UV-75N spectrophotometer at $\lambda_{max} = 218$ nm.

For the adsorption experiment, 100 mL of the 30 mg L⁻¹ naphthalene solution was placed in a 250 mL conical flask. 15 mg of CAC prepared was added into the solution. The solution was then shaken for 60 min at 20 °C. The amount of the adsorbate (Q_e) was calculated as follow:

where $C_0 (\text{mg L}^{-1})$ and $C_e (\text{mg L}^{-1})$ are liquid-phase concentrations of naphthalene at initial and equilibrium, respectively. V (mL) represents the volume of the solution and m (g) stands for the mass of CAC used.

 $Q_e = \frac{(C_0 - C_e)V}{m}$

(1)

174 **2.4.2. Adsorption kinetics**

In the adsorption kinetic experiments, 100 mL of the 30 mg L^{-1} naphthalene solution containing 15 mg of the CAC was placed in 250 mL conical flask. The solution was then 177 shaken for various times at 20 °C.

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The pseudo-first-order, pseudo-second-order and intraparticle diffusion models wereapplied for analyzing the experimental data.

180 The pseudo-first-order kinetic rate equation is expressed as [20]:

$$\frac{1}{Q_{t}} = \frac{1}{Q_{e}} + \frac{k_{1}}{Q_{e}t}$$
(2)

where k_1 is the rate constant of pseudo-first-order sorption (min), which can be determined from the slope of the linearized pseudo-first-order rate equation, Q_e and Q_t (mg g⁻¹) are the adsorption capacities at equilibrium and time *t*, respectively.

185 The pseudo-second-order kinetic rate equation is expressed as [20]:

$$\frac{t}{Q_{\rm t}} = \frac{1}{k_2 Q_{\rm e}^2} + \frac{t}{Q_{\rm e}}$$
(3)

187 where k_2 is the second-order rate constant (g mg⁻¹ min⁻¹) can be determined from the 188 intercept of the linearized pseudo-second-order rate equation.

In the intraparticle diffusion model, the relationship between the adsorption capacity at time t, Q_t and $t^{1/2}$ could be written as [20]:

191
$$Q_t = K_p t^{1/2} + C$$
 (4)

where K_p is the intraparticle diffusion constant (mg g⁻¹ min^{-1/2}) and *C* is the intercept of the line, which is proportional to the boundary layer thickness.

194 **2.4.3. Adsorption isotherm**

For the adsorption isotherms experiments, 15 mg CAC and 100 mL various initial concentration of naphthalene solution (20-70 mg L^{-1}) were placed in a set of 250 mL conical flasks. Then the solution was shaken for 60 min at 20 °C. The Langmuir adsorption Eq. (5), predicts the existence of monolayer coverage of theadsorbate at the outer surface of the adsorbent [11].

200
$$\frac{C_{\rm e}}{Q_{\rm e}} = \frac{1}{q_{\rm m}K_{\rm L}} + \frac{C_{\rm e}}{q_{\rm m}}$$
 (5)

where $C_{\rm e}$ and $Q_{\rm e}$ are as defined in Eq. (1), $q_{\rm m}$ is adsorption maximum (mg g⁻¹); $K_{\rm L}$ is sorption equilibrium constant (L mg⁻¹).

The Freundlich isotherm [11] is an empirical equation employed to describe heterogeneous systems, and is expressed by the following Eq. (6):

$$\log Q_{\rm e} = \frac{1}{n} \log C_{\rm e} + \log K_{\rm F} \tag{6}$$

where $K_{\rm F}$ is a constant which represents a measure of the adsorption capacity of the adsorbent for specific solute, and *n* is a measure of intensity of adsorption.

The Temkin model considers the effects of some indirect adsorbent-adsorbate interactions on an adsorption isotherm, because of these interactions, the heats in adsorption would more often decrease than increase with increasing coverage [21]. This equation has the form:

212
$$Q_e = B \ln C_e + B \ln a \qquad (7)$$

where the term *B* corresponds to *RT/b*, *T* is absolute temperature (T), *R* is the gas constant (L g⁻¹), *b* is the Temkin constant related to the heat of sorption (kJ mol⁻¹), and C_e is the equilibrium concentration (mg L⁻¹).

216 **3. Results and discussion**

217 **3.1.** Effect of microwave power on naphthalene adsorption on CACs

The CACs were prepared with a coal alkali ratio of 1:2 at a radiation time of 10 min.

219 When the microwave power was at 300 W, the pore structures had not adequately developed, and the adsorption amount was small, however, the adsorption capacity showed 220 221 a drastic increase with the increase of microwave power (Fig. 1); such a phenomenon could 222 be ascribed to the combined effect of internal and volumetric heating, which expanded the 223 carbon structure [22]. However, if microwave power is higher than 700 W, over-gasification 224 might cause the destruction of pore structures, thereby progressively decreasing adsorption 225 capability. Moreover, exorbitant temperatures might produce local hotspots, leading to external ablation, shrinkage and collapse of the carbon framework, and consequently 226 227 reducing the accessibility of active sites. Therefore, the microwave power levels proposed were at 500 and 700 W for the effective activation of the ACAC (LCAC) and BCAC, 228 229 respectively. Porosity development may depend on ash. Indeed, mineral matter is known to 230 act as a catalyst to accelerate gasification reactions during activation processes [23]. 231 Furthermore, the release of volatile matter favors porosity development. The adsorption amounts of naphthalene on the CACs prepared under the optimum power level followed the 232 order: ACAC > BCAC > LCAC. This result may be due to the fact that A-coal has lower 233 contents of volatile matter and ash than B-coal and L-coal [24]. Thus, A-coal is a more 234 235 suitable raw material for CACs production than B-coal and L-coal.

236 Fig. 1 should be positioned here.

237 **3.2. Characterization of CACs**

238 3.2.1. Element contents analysis

According to the results, the three CACs had similar elemental compositions (Table 1).

240 The carbon content of the CACs pronouncedly increased after activation. On the contrary,

the oxygen content was decreased in CACs. Meanwhile, the C/O ratios increased from 2.81,
2.49, 2.39 for the A-coal, B-coal and L-coal to 4.58, 4.42 and 4.26 for the ACAC, BCAC,
LCAC, respectively, this could be due to some oxygen-containing groups were eliminated
from the carbon surface. Meanwhile, the content of nitrogen and sulfur also had a certain
decrease.

246 3.2.2. XPS analysis

The survey spectra of the CACs contained distinct peaks for carbon and oxygen and weak peaks for nitrogen (Fig. 2). It can be seen that the C content increased while the contents of O decreased after microwave treatment, implying the elimination of the oxygen groups of CACs during the activation process.

251 **Fig. 2 should be positioned here.**

252 3.2.3. Surface morphology

SEM images of the coals and CACs are shown in Fig. 3. It showed that the surfaces of the coals are fairly smooth without any pores. After activation, the external surfaces of the three CACs exhibited a highly pronounced and almost irregular pore structure. Reaction (1) to result in the widening the existing pores by the internal structure of carbon matrix and to create new porosities [25], as follows:

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 $6KOH + C \rightarrow 2K + 3H_2 + 2K_2CO_3 (1)$

259 Fig. 3 should be positioned here.

260 3.2.4. Textural structure

261 The isotherms demonstrated a sharp rise at the low P/P_0 range, and a gradual increase at

the relatively high P/P_0 range (Fig. 4). According to the IUPAC classification system, all

the adsorption isotherms belonged to type I, thereby indicating that all the CACs were 263 mainly micropores. The desorption branch presents a small hysteresis loop at high relative 264 265 pressures, thereby indicating the presence of mesoporosity. This adsorption behavior suggests a combination of microporous-mesoporous structure. Among the samples, the 266 267 ACAC showed the best developed porosity. Such porous features may be ideally adapted for the removal of aromatics from an aqueous phase. The BET surface area and pore volume of 268 the ACAC were evaluated as 1450.28 m² g⁻¹ and 0.66 cm³ g⁻¹, respectively (Table 2), 269 270 which are both larger than those of BCAC and LCAC. This finding may be due to the high 271 ash levels of B-coal and L-coal (Table 1), given that ashes do not contribute to porosity, 272 high ash levels in the precursor naturally lead to reduced pore volumes [24]. In addition, when a small amount of volatile overflows, the left pore channels play an important role in 273 274 the activation process, which obviously promotes pore development of CACs, however, highly volatile coal will lead to agglomeration during carbonization, and a large 275 amount of volatile gas discharge increases the processing load, generally, less than 10% of 276 277 the volatile matter is beneficial [26]. And these are directly related to its adsorptive capacity, 278 which is corresponding with the previous adsorption results.

- 279 **Fig. 4 should be positioned here.**
- 280 **Table 2 should be positioned here.**
- 281 3.2.5. Surface chemistry features of CACs

ACAC has a higher pH_{PZC} value and more basic groups than BCAC and LCAC (Table

- 283 3). Moreover, ACAC has less number of acidic functional groups than BACA and LCAC.
- 284 These results could be due to the different physical properties of the raw coals. Furthermore,
- ACAC achieved the largest naphthalene adsorption amount among the CACs. It could be

concluded the decease of acid oxygen-containing functional groups and the increase of
basic groups in the ACAC could enhance the adsorption amount of naphthalene.

288 **Table 3 should be positioned here.**

289 3.2.6. FTIR spectra of CACs

290 The three CACs showed similar FTIR spectra (Supporting information Fig. S1), 291 indicating that they have identical species of functional groups on the surface. The broad band at approximately 3450 cm⁻¹ is assigned to the O-H stretching vibration of the 292 293 hydroxyl functional groups, including hydrogen bonding [27]. The peak is less pronounced 294 in the ACAC sample than in the other samples, implying the presence of a lower number of 295 -OH groups in the carboxylic groups of ACAC than in those of BCAC and LCAC. As observed among the samples, ACAC had the lowest number of acid oxygen-containing 296 functional groups. The minimal acidic oxygen functional groups such as phenols and 297 298 carboxyls of the CACs may enhance the adsorption capacity of naphthalene from the 299 aqueous solution, as shown in the results of the acid-base titration.

300 **3.3. Adsorption kinetics of naphthalene on CACs**

301 The adsorption kinetics of naphthalene is shown in Fig. 5. The kinetic models of pseudo-first-order, pseudo-second-order, and intraparticle diffusion were tested to correlate 302 303 the experimental kinetic data of naphthalene on the three CACs (Table 4). The three CACs 304 appeared to have similar behaviors in terms of kinetics. The adsorption process has two stages: at the first stage, naphthalene is rapidly adsorbed onto the easily accessible 305 hydrophobic sites within the first 20- min period. At the second stage, the uptake is 306 307 probably limited by the slower migration of naphthalene to less accessible sites associated 308 with mesopores, thus taking a longer adsorption time. Yuan et al. [14] reported similarly

that the adsorption process of PAHs onto petroleum coke-derived porous carbon also was the two-stage. In addition, the adsorption rate constants of ACAC determined are higher than that of BCAC and LCAC. This is due to that ACAC has higher surface area, more abundant sorption sites and superior distribution of pore sizes than BCAC and LCAC (Table 2 and Fig. 4). An ideal percentage of pores of ACAC in the mesopore and macropore (20–500 Å) size ranges could be minimized the kinetic diffusion resistance during the adsorption process [28].

The pseudo-second-order model had higher R^2 and Q_{exp} values that were closer to the 316 317 experimental values than the pseudo-first-order and intraparticle diffusion models. The 318 pseudo-second-order model demonstrated better fitting for all three CACs than the others. Cabal et al. [7] also found the experimental data of adsorption kinetics of aqueous 319 320 naphthalene on the AC from bean pods were fitted to the pseudo-second kinetic model well. The adsorption mechanism and the potential rate-determining steps of naphthalene on 321 CACs could be involved in mass transport and chemical reaction processes [21]. In addition, 322 ACAC has higher mesopore volume, which is supported that intraparticle diffusion could 323 be involved in the sorption process of naphthalene on CACs. However, it was not the only 324 325 rate-determining step.

326 Fig. 5 should be positioned here.

327 Table 4 should be positioned here.

328 **3.4. Adsorption isotherm of CACs**

The adsorption isotherms of naphthalene from the solution on CACs are depicted in Fig. S2 (Supporting information). Table 5 lists the parameters of the Langmuir, Freundlich and Temkin adsorption isotherm models of naphthalene on three CACs at 20 °C, along with

their regression coefficients (R²). Compared with Langmuir and Temkin, the equilibrium 332 data was well represented by the Freundlich equation. Similarly, Yuan et al. [14] reported 333 334 that the equilibrium adsorption isotherms of naphthalene from water on petroleum 335 coke-derived porous carbon was fitted the Freundlich equation well. This indicates that the 336 adsorption of naphthalene onto CACs is heterogeneous and may not be confined to a monolayer adsorption. As shown in Table 5, "1/n" values are between 0.1 and 1, thereby 337 indicating a favorable adsorption [21]. Since naphthalene is nonpolar compounds, this 338 339 observation indicates a strong hydrophobic interaction between the CAC and naphthalene 340 with a favorable adsorption [16].

Table 5 should be positioned here.

342 **3.5. Effect of CACs' surface characteristics on naphthalene adsorption**

The adsorption amount of the adsorbate on CACs is generally related to the CACs' surface characteristics, texture and surface physicochemical properties. Results (Fig. S3 Supporting information) showed that obtaining a well-developed total pore volume, high surface area, low oxygen content, and a high basic functional group is necessary to improve the adsorption capacity towards naphthalene on CACs.

348 **4. Conclusions**

Three kinds of ACs were prepared from typical coals in Xinjiang using microwave radiation. Our results indicate that microwave heating is an effective method for the processes involved. The BET surface area and pore volume of ACAC (obtained at 700 W) were higher than those of BCAC and LCAC. For CACs, the presence of microporousmesoporous structures enhanced the specific naphthalene adsorption. The FTIR spectra suggested that the CACs had similar functional groups on the surface, and that of ACAC

355	contained higher number of basic functional groups and higher pH_{PZC} than the other
356	samples. The ACAC had a lower number of acid oxygen-containing groups. The results
357	agreed with those obtained from acid-base titration. In addition, raw coal with a low content
358	of ash and volatile matter was suitable for the preparation of ACs. For the three CACs, the
359	Freundlich isotherm model described the equilibrium data well. The optimum adsorption
360	capacity towards naphthalene on the ACAC was 167.01 mg g ^{-1} . Moreover, the adsorption
361	kinetics fits very well to the pseudo-second-order model. Among the three coals, anthracite
362	coal is the best material for the preparation of CACs for naphthalene adsorption.
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473 **Figure captions:**

- 474 Fig. 1 Adsorption amount of naphthalene on the ACAC, BCAC and LCAC prepared using
- 475 various microwave power levels ($C_0 = 30 \text{ mg g}^{-1}$).
- 476 Fig. 2 XPS survey spectra of raw coals and CACs.
- 477 Fig. 3 SEM micrographs of the raw coals and CACs at 5000× magnification.
- 478 Fig. 4 N₂ adsorption/desorption isotherms at 77 K (a) and pore size distribution (b).
- 479 (ACAC and LCAC under microwave power of 500 W and BCAC under 700 W).
- 480 Fig.5 Adsorption kinetics of naphthalene on CACs (C_0 = 30 mg L⁻¹, 20 °C).
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Fig.1. Adsorption amount of naphthalene on the ACAC, BCAC and LCAC prepared

- using various microwave power levels ($C_0 = 30 \text{ mg g}^{-1}$).
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	Moisture Ash Volatile Fixed Atom c				content	content %					
5	Samples	%	%	%	carbon %	С	Н	Ν	S	\mathbf{O}_{diff}	C/O
	A-coal	9.00	4.21	24.98	61.81	70.75	3.18	0.68	0.25	25.14	2.81
	B-coal	9.10	6.01	31.60	53.29	67.58	4.30	1.00	0.05	27.07	2.49
	L-coal	2.10	6.10	38.8	53.0	66.12	5.01	1.22	0.06	27.59	2.39
	ACAC	-	5.20	-	-	80.25	1.14	0.95	0.13	17.53	4.58
	BCAC	-	8.01	-	-	78.68	2.23	1.21	0.08	17.80	4.42
	LCAC	-	8.12	-	-	77.35	2.90	1.45	0.15	18.15	4.26
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561 Ta	able 2 Su	rface cha	racterist	ics of the j	prepared	d CACs.					
Samplas	Microv pow	wave ver	\mathbf{S}_{BET}	$\mathbf{A}_{\mathbf{m}}$	Ae	V_{mi}	e V _m	nes	Vt	V_{mic}/V_{mes}	Average pore radius
Samples	W	′ (1	$m^2 g^{-1}$)	$(m^2 g^{-1})$	$(m^2 g^{-1})$	(cm) g^{-1}	d^{3} (cn g^{-1}	n^3 (e ¹)	cm^{3} g^{-1})	(%)	(Å)
ACAC	50	0 1	450.28	614.36	835.92	2 0.26	5 0.4	0 0	.66	26/40	13.72
BCAC	70	0 1	209.99	869.35	340.64	4 0.38	3 0.1	7 0).55	38/17	18.08
LCAC	50	0 5	570.52	337.57	232.95	5 0.15	5 0.1	1 0	.26	15/11	15.54

549 Table 1 Characteristics of coals selected and atomic content of the coals and CACs.

 S_{BET} : specific surface area obtained by BET equation, A_m , A_e : micropore area, external surface area, V_{mic} , V_{mes} , V_t :

563 micropore volume, mesoporous volume, total pore volume.

Samples	Lactone $(mmol a^{-1})$	Phenolic $(mmol a^{-1})$	Carboxyl $(mmol a^{-1})$	Total acidic $(mmol a^{-1})$	Basic $(mmol a^{-1})$	pH _{PZ}
		(IIIII01 g) 0.0012	(IIIII01 g)		(IIIII01 g) 5 1250	7 25
ACAC	0.4000	0.0013	0.0047	0.4000	3.1230	7.55
BCAC	0.3924	0.0307	0.0120	0.4351	4.7900	7.2
LCAC	0.3815	0.0633	0.0233	0.4681	3.9250	7.1:
Table 1 leter	atia madal rar	omotone for the	adaption of a	anhthalana ar 41		
Table 4 Kin	leuc model par	ameters for the	ausorption of r	aprituation the on the	ie CAUS.	

572 Table 3 Surface chemistry of the CACs

Samples	$Q_{ m exp}$	Pseudo-first-order kinetic			Pseudo	-second-o	Intraparticle diffusion		
		model			kine	etic model	model		
	(mg g ⁻¹)	¹) k_1 Q_e R^2		k_2	$Q_{ m e}$	R^2	$k_{ m p}$	R^2	
		(min ⁻¹)	(mg g ⁻¹)		(g mg ⁻¹	$(mg g^{-1})$		$(mg g^{-1})$	
					min ⁻¹)			$min^{1/2}$)	
ACAC	167.01	2.3333	165.67	0.980	0.0033	166.71	0.999	8.9770	0.830
BCAC	161.36	2.2568	161.21	0.968	0.0014	161.37	0.997	4.0300	0.860
LCAC	145.15	2.0594	147.10	0.929	0.0019	144.68	0.996	8.9400	0.679

002	erres at	20 0.								
	Samples	La		Freundlich		Temkin				
		$K_{\rm L}({\rm L~mg^{-1}})$	$q_{\rm m}$ (mg	R^2	$K_{\rm F}({\rm L~g^{-1}})$	1/ <i>n</i>	R^2	В	K_t	R^2
			g ⁻¹)							
	ACAC	0.32	166.67	0.982	69.48	0.44	0.992	29.29	1.16	0.973
	BCAC	0.13	156.28	0.980	32.39	0.58	0.995	26.52	0.41	0.988
	LCAC	0.06	150.00	0.998	12.58	0.76	0.999	26.66	0.21	0.992
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Table 5 Isotherm constants for the adsorption of naphthalene in aqueous solution onto the CACs at 20 °C.