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Improving the electrocatalytic performances of eco-friendly Co/Carbon materials for water oxidation (OER) by ultrasound and microwave assisted synthesis

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The desing of sustainable procedures for the preparation of electrodes for the hydrogen fuel production through the electrocatalytic water splitting has attracted much interest in the last years. Herein, a novel environmentally friendly approach for the development of stable and active catalysts for the oxygen evolution reaction (OER) is reported. In details, the methodology aimed to develop a sequence of composites having a low-cobalt loading (<4%_{wt}) using activated carbon derived from pinecones as metal-supporting as well as co-active material, and polyphenols extracted from green tea as metal stabilizers. The approach exploited ultrasound (US), microwave (MW) and combined ultrasound-microwave (US/MW) assisted techniques with the purpose of enhancing the final electrocatalytic activity of the new composites. The results indicated that the electrodes followed the order of activity US>MW/US>MW>conventional heating, with the best sample requiring an overpotential of 365 mV to deliver the current density of 10 mA cm⁻² and a Tafel slope of 58 mV dec⁻¹.

Introduction

The ambitious challenge of developing cheap and efficient fuel cells, metal–air batteries and systems for energy conversion or storage necessarily passes through the design of low-cost and highly active electrodes.^{1–4} For example, considering the case of water-splitting, *i.e.* “the electrolysis of water to hydrogen and oxygen”,⁵ the evolution of hydrogen (HER) occurs at the cathode, while the oxygen evolution reaction (OER) takes place at the anode.⁶ The design of cheap and stable active electrodes for the OER is particularly attractive due to the elevated overpotential needed for the oxidation of water.^{7,8} In fact, while the HER is a two-electron transfer reaction, the OER is a four-electron oxidation, having a higher kinetic barrier.⁹

The substitution of noble metals has focused on relatively inexpensive and Earth’s crust abundant metals such as Mn, Fe, Cu, Ni and Co.^{14, 15}

Cobalt, which market has dramatically slump in 2019,¹⁶ making the metal much more affordable, have been studied as efficient OER catalysts since 1980s.¹⁷ Within that time, the literature has reported numerous successful novel Co-based OER catalysts, which can be divided into five different categories: nitrogen-doped (N-doped) carbon composites, oxides/hydroxides, chalcogenides, phosphides, and phosphates.¹⁸ Basing on the principles of green chemistry, cobalt-N-doped carbon composites have particularly emerged since they can be produced from biowaste-derived carbon, resulting in materials having a sensibly low carbon footprint.¹⁹ For example, some commonly employed carbon bio-sources include inexpensive and abundant algae, chitin or eggshells.^{20–22} In addition, the porous nature of some of these biowaste can enhance the electrocatalytic properties of the final electrocatalysts.^{20, 23} It must be also highlighted that in cobalt-N-doped carbon composites, a synergism effect could be observed as, a part from the metal active sites, the carbon itself can slightly catalyse the OER.^{24–30}

However, despite the ideal aim of creating sustainable catalysts, the preparation of N-doped carbon composites normally entails some environmental and ethical drawbacks. These important limits are attributable to the massive use of cobalt or to the low efficiency of the synthetic methodologies. In fact, conventional technologies (*i.e.* conventional heating) are still the mayor techniques used for the preparation of the electrocatalysts with remarkably energy-consumption disadvantages. In addition, and more importantly, a high content of cobalt is normally employed, ideally forcing the already intense and alarming mining of Co. Indeed, two-third of Co mines are placed in the Democratic Republic of the Congo (DRC), where the population is suffering of toxic pollution (due to artisanal mining) and child exploitations.^{31–33} As a result, if on a side Co remains

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Electronic Supplementary Information (ESI) available: Picture of the MW/US apparatus, EDX mapping, XRD patterns, N₂ physisorption isotherms, C 1s and N 1s core level spectra. See DOI: 10.1039/x0xx00000x

Some precious metals, such as Pt, Ir and Ru, and their oxides, have been reported between the most active electrocatalysts for OER.^{10–12} However, the high costs and, in some cases, the low stability, make their commercial application impractical.¹³

economically convenient and catalytically efficient, its utilization should be diminished as much as possible.

The purpose of this work is to demonstrate the possibility to prepare active Co-based material for the OER reaction, having a low metal content, through environmentally friendly and energetically efficient synthetic techniques and employing low toxicity and biomass derived reagents. According to the literature, a synthetic strategy that takes in consideration all these aspects simultaneously, has not been reported yet.

A sequence of electrocatalysts based on Co has been prepared using carbon derived from pinecones and employing ultrasound (US), microwave (MW) and combined microwave-ultrasound (MW/US) techniques. A low metal loading of <math><4\%_{\text{wt}}</math> was selected, alternatively to the 25-50%_{wt} metal loading normally reported in the literature for this type of materials.³⁴⁻³⁷ Carbon derived from pinecones has been selected due to the large availability and low cost of pinecones. In addition, it has been demonstrated that carbon from pinecones exhibit enhanced properties for the adsorption of metals.³⁸⁻⁴⁹ The N-doping of carbon has been performed using a low-toxicity nitrogen source, *i.e.* urea.⁵⁰ Polyphenols extracted from green tea were used as stabilizer and ligand of cobalt, having similar functional groups of Co-ligands reported in the literature.⁵¹⁻⁵⁴ With all of these considerations, a sequence of seven different samples was prepared and exhaustively characterized by powder X-ray diffraction (XRD), N₂ physisorption (Langmuir model), scanning electron microscopy (SEM) plus energy-dispersive X-ray spectroscopy (SEM-EDX), inductively coupled plasma mass spectrometry (ICP-MS) and X-ray photoelectronic spectroscopy (XPS).

All the materials were tested in the OER reaction, studying the influence of the use of carbon derived from pinecones (using commercially available activated carbon as counterpart), the doping with nitrogen, the stabilization with polyphenols and the influence of the different synthetic procedures (conventional heating vs MW and US procedures) on the final electrocatalytic activities. The most active materials were also tested operating at 60 ° and 80 °C. According to the literature, the best sample was found to be classifiable as an “excellent” electrocatalyst for the OER reaction.⁵⁵

Experimental

Materials

All the reagents employed in the synthesis and in the reactions were of analytical grade purity and were used without any further purification. Absolute ethanol (CH₃CH₂OH), acetone (CH₃COCH₃), isopropanol ((CH₃)₂CH₂OH) acetonitrile (CH₃CN), potassium hydroxide (KOH), cobalt (II) acetate (Co(OAc)₂), urea (CH₄N₂O) and Nafion 117 solution (~5 %) were purchased from Sigma-Aldrich Inc. (St. Louis, MO, USA). Green Malaysian tea was bought in a local market in Turin (Italy). Pinecones were collected in “Parco Valentino” nearby the University of Turin (Italy). Prior to the utilization, the

pinecones were washed in a US bath for 30' in water, acetone and acetonitrile, and sequentially dried in a 100°C oven, in order to remove all organic traces and resins. Commercial activated carbon Charcoal Norit CA1, from wood, was purchased from Sigma-Aldrich Inc. (St. Louis, MO, USA).

Preparation of Cobalt/pinecones catalyst

A sequence of catalysts having <math><4\%_{\text{wt}}</math> cobalt supported over activated carbon (AC) was prepared. The sequence includes different samples prepared aiming to investigate the difference between commercially available carbon and carbon derived from pinecones; the effect of the doping with nitrogen; the influence of the synthetic procedure for the adsorption of the metal (conventional vs MW vs US vs combined MW/US heating) and the impact of the utilization of polyphenols extracted from green tea as metal stabilizers.

Firstly, washed pinecones were carbonized at 600°C (30' at 1500 W) in an Ethos microwave (Milestones Srl, Bergamo, Italy). Where necessary, before carbonization, pinecones were mixed with urea (in order to obtain 10%_{wt} of nitrogen in the final product) and smashed together with the aid of a blender. Sequentially, the carbonaceous materials were activated through KOH washing in a US bath (30' stirring with a mass weight ratio KOH:carbon = 2:1 in 10 mL of distilled water each 400 mg of carbon) and carbonized again at 900 °C (30' at 1500 W) in an Ethos microwave.

Each Co-carbon sample was synthesized by firstly preparing a metal/carbon mixture (Solution A) made of 300 mg of pinecone carbon (or commercially available activated carbon) and 3 mL of an ethanol solution 81 mmol of Co(OAc)₂ (43 mg). Each mixture was left 24 h under stirring at room temperature, in order to let the metal ions adsorb on the carbon.⁴⁶

At the same time, a solution of polyphenols (Solution B) was prepared by modifying a reported procedure.⁵⁶ More in details, 6 g of green Malaysian tea were mixed with 150 mL of ethanol and sequentially irradiated with combined MW/US at 50°C for 15' (100 W MW+ 40 W US). The combined system MW/US has been designed by inserting a sonic horn made of pirex inside a RotoShynth (Milestone Srl, Bergamo, Italy) microwave chamber (please see Fig. S1 in the ESI for a picture of the equipment).

Finally, 9 mL of the tea extract solution (Solution B) were added to each mixture of metal/carbon (Solution A) previously prepared. The resulting solution was heated at 45 °C for 1 h in an oil bath, in a microwave-oven, in a US bath or in a combined MW/US apparatus. The resulting powders were filtered, washed several times with ethanol and dried at 80 °C.

Material characterization

XRD patterns were recorded using a Bruker D8 DISCOVER A25 diffractometer (PanAnalytic/Philips, Lelyweg, Almelo, The Netherlands) using CuKα (λ=1.5418Å) radiation. Wide angle scanning patterns were collected over a 2θ range from 10° to 80° with a step size of 0.018° and counting time of 5'' per step.

Inductively coupled plasma mass spectrometry (ICP-MS) analysis were carried out at the Research Support Service (SCAI) by digesting the samples in a solution $\text{HNO}_3:\text{HCl} = 3:1$.

SEM images were recorded in a JEOL JSM-6300 scanning microscope (JEOL Ltd., Peabody, MA, USA) equipped with Energy-dispersive X-ray spectroscopy (SEM-EDX) at 15 kV at the Research Support Service Centre (SCAI) from the University of Cordoba.

Specific surface area (SSA), micro- and mesopore volume were calculated by gas-volumetric analysis measuring N_2 adsorption-desorption isotherms at liquid nitrogen temperature using an ASAP 2020 physisorption analyser (Micromeritics). The SSA was calculated by the Langmuir method. Mesopore volume was determined by means of the Barrett-Joyner-Helenda (BJH) method, on the adsorption branch of nitrogen isotherms. Micropore volume was calculated by t-plot method. Before the measurement, the samples were outgassed at 100 °C overnight. ICP-MS analysis were performed after microwave-assisted acidic digestion of the samples and using a Perkin Elmer NexionX Spectrometer to measure the total amount of cobalt (%wt) contained. XPS studies were performed on a Physical Electronics spectrometer (PHI Versa Probe II Scanning XPS Microprobe) with monochromatic X-ray Al $K\alpha$ radiation (100 μm , 100 W, 20 kV, 1486.6 eV) and a dual-beam charge neutralizer. The spectrometer was calibrated with Au $4f_{7/2}$, Ag $3d_{5/2}$ and Cu $2p_{3/2}$ photoelectron lines at 84.0, 368.2 and 932.7 eV, respectively. The Au $4f_{7/2}$ line was recorded with 0.73 eV FWHM at a binding energy (BE) of 84.0 eV, under a constant pass energy mode at 23.5 eV condition. XPS spectra were analyzed using PHI SmartSoft software and processed using MultiPak 9.3 package. The binding energy values were referenced to adventitious C 1s signal at 284.8 eV. Recorded spectra were fitted using Gauss-Lorentz curves. Atomic concentration percentages of the constituent elements of the surfaces were determined considering the corresponding area sensitivity factor for the different measured spectral regions.

Preparation of the electrodes

Each Co-carbon powder was firstly dispersed (5 mg/mL, 15' in an US bath) in a mixture made of 15 mL 30%vol isopropanol in water and 5 mL of a Nafion 117 solution (~5%, Sigma-Aldrich). The 2D working electrodes were prepared by drop-casting the different solutions over glassy carbon (GC) discs of 5 mm diameters (Pine Instruments Company). Before each usage, the GC electrodes were washed and cleaned. Specifically, the discs were firstly sonicated for 15' in pure isopropanol in order to remove any residual Nafion. Sequentially, the electrodes were polished using two distinct alumina (Al_2O_3) powders with different particle size (0.2 and 0.05 μm), which were previously mixed with water on the polishing pad, making a paste. After polishing, the electrodes were sonicated again at least three times (15' each one) in ultrapure water.

Finally, the discs were electrochemically cleaned by performing 100 cyclic voltammetric (CV) scans into an aqueous electrolyte composed of a nitrogen-saturated 0.5 M H_2SO_4 plus 0.5 M NaCl, at scan rate of 50 mV s^{-1} .

Electrochemical measurement

Linear-sweep voltammetric (LSV) measurements were recorded using a three-electrode electrochemical cell connected to a potentiostat/galvanostat tool (AUTOLAB PGSTAT30). Ag/AgCl and Pt foils were used as reference and counter electrodes. The experiments were performed in an oxygen-saturated aqueous solution of KOH 0.5 M.

Electrochemical measurements were recorded operating in the potential range 0.00-0.90 V vs Ag/AgCl, using a scan rate of 2 mV s^{-1} and 1600 rpm of rotation rate. All potentials were referenced to RHE according to the Nernst equation.^{57, 58}

The number of active sites were determined according to Stevens *et al.*^{59, 60} More in details, a sequence of cyclic voltammeteries (CVs) measurements were performed in a narrow potential window of -0.717 V to -0.817 V vs RHE (*i.e.* where no faradaic reactions occurred) at different scan rates (12- 48 mV s^{-1} at an interval of 4 mV s^{-1}). Sequentially, the slope of the lines of the graph scan rate vs J anodic-J cathodic (at -0.767 V vs RHE) was used to determine the number of active sites as well as the electrochemical surface area.

Results and discussion

Synthesis of Co-polyphenols/Carbon

The synthetic procedure for the preparation of the samples involved a sequence of steps aimed to maximise the electrocatalytic activity of the final electrodes for the OER, as summarized in Fig. 1.

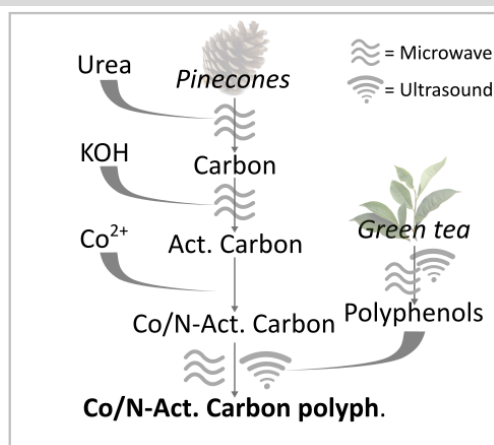


Fig. 1 Schematic diagram for the preparation of the Cobalt N-doped carbon materials.

In the first step, the washed pinecones were carbonized exploiting their peculiar porous structure for the efficient adsorption of metals.⁴⁹ As illustrated in TGA analysis in Fig.2, around 70 % of weight was lost during this procedure.

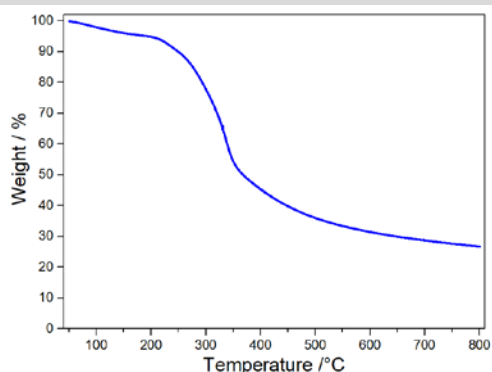


Fig. 2 Thermo gravimetric analysis (TGA) of washed pinecones.

During the carbonization step, the carbon was doped with nitrogen. According to the literature, this procedure enhances the electrocatalytic-activity of the carbon by transforming the charge density and spin density of the carbon atoms.⁶¹⁻⁶³ In addition, transition metals such as Co, Ni and Cu, showed synergistic effect with the N-doped carbon for both the ORR and OER.^{64, 65}

The doping with nitrogen was performed using low-toxicity and cheap urea.⁶⁶ Remarkably, urea can be also derived from waste, making it a promising N-source in the circular economy, in good accordance with the scope of the work to make environmentally friendly electrocatalysts.⁶⁷ Sequentially, according to Chatha *et al.*,⁴⁶ the so-produced carbon was activated through a KOH washing, in order to further increase its metal adsorption properties.⁶⁸ After the adsorption of the metals, polyphenols were finally added aiming to chelate and stabilize the cobalt ions over the carbon structure.⁶⁹⁻⁷¹

A sequence of seven different catalysts was prepared by varying the synthetic procedure. As reported in Table 1, the samples were denoted using the following abbreviations: “CC” stands for Commercial Charcoal, “PC” for pinecones Charcoal, “pp” for polyphenols and “C”, “M”, “U” and “MU” respectively stand for “conventional-heating”, “microwave-assisted”, “ultrasound-assisted” and “combined microwave-ultrasound assisted” addition of polyphenols.

Table 1 List and description of the different catalysts.

Sample	Type of carbon	N-Doping	Polyphenols
Co/CC	Commercial Charcoal	NO	NO
Co/PC	Pinecones Charcoal	NO	NO
Co/N-PC	Pinecones Charcoal	YES	NO
Co/N-PC-pp-C	Pinecones Charcoal	YES	YES
Co/N-PC-pp-M	Pinecones Charcoal	YES	YES
Co/N-PC-pp-U	Pinecones Charcoal	YES	YES
Co/N-PC-pp-MU	Pinecones Charcoal	YES	YES

Materials characterization

As shown in SEM images in Fig. 3, prior to the activation and to the adsorption of the metals and polyphenols, the carbonized pinecones exhibited a micro-dimensional porous structure of pores of ~20 μm diameter.

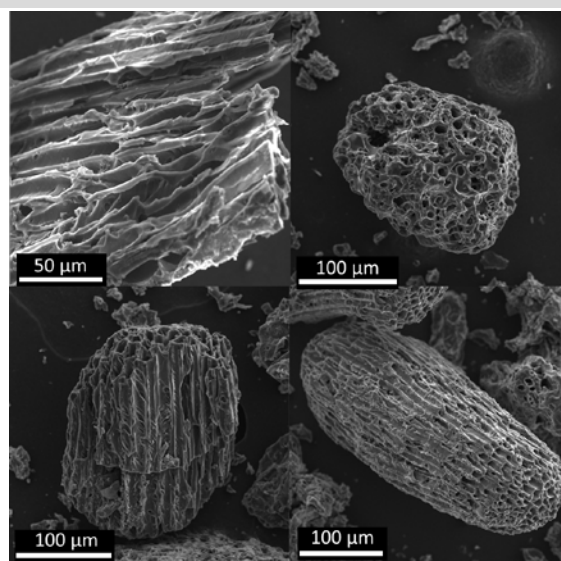


Fig. 3 SEM images of carbonized pinecones.

However, during the sequential steps of chemical activation, adsorption of metals and stabilization with polyphenols, the structure partially collapsed, as illustrated in the SEM images of the final samples, in Fig. 4.

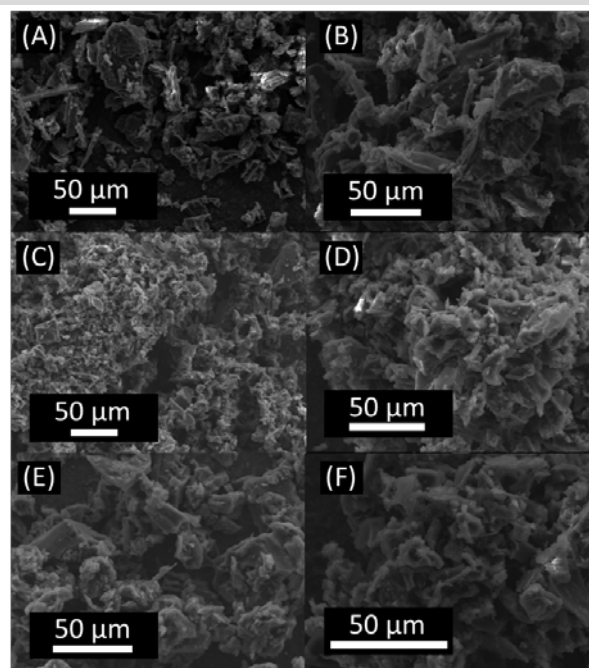


Fig. 4 SEM images of samples made from pinecones carbon. (A) Co/PC; (B) Co/N-PC; (C) Co/N-PC-pp-C; (D) Co/N-PC-pp-M; (E) Co/N-PC-pp-U and (F) Co/N-PC-pp-MU.

EDX-mapping micrographs allowed the examination of the surface distribution of Co, C, O and N. Remarkably, all the samples showed a homogeneous distribution of cobalt. Fig. 5 presents the C, Co, N and O EDX-mapping of Co/N-PC-pp-U, the most active sample in the tests for the OER (the EDX-mapping of all the samples can be found in the ESI Fig. S2).

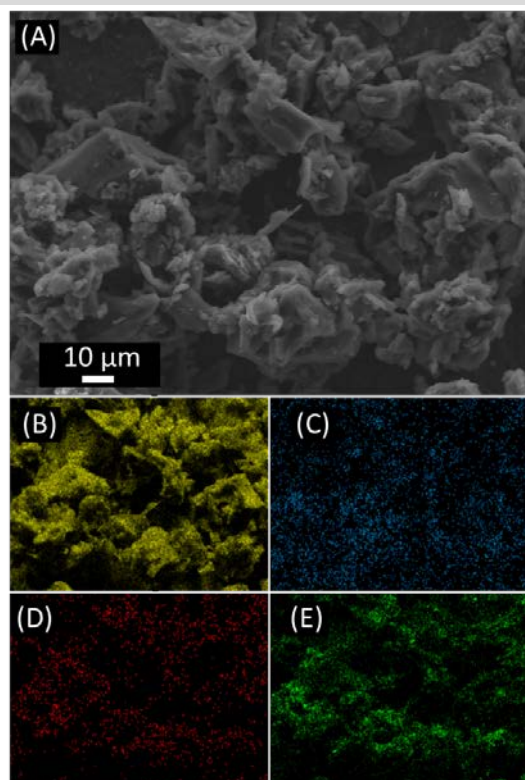


Fig. 5 SEM-EDX images with mapping analysis of (A) Co/N-PC-pp-U carbon hybrid structure: (B) carbon; (C) cobalt; (D) nitrogen and (E) oxygen.

The phase purity and crystallinity of the synthesized samples were subsequently investigated by XRD analysis. However, due to the low content of metal, no relevant peak could be observed (please see ESI Fig. S3 for the XRD patterns).

The nitrogen physisorption was carried out in order to determine the specific surface areas and the pores volumes (micro and meso) of the composite materials, as reported in Table 1 (please see ESI Fig. S4 for the isotherms). Nevertheless, no significant correlation between surface areas and catalytic activities were observed.

Table 2 Surface areas and pores volumes of the samples.

Sample	SSA m ² g ⁻¹	Pores cm ³ g ⁻¹ (micro; meso)
Co/CC	1493	0.20; 0.54
Co/PC	456	0.12; 0.04
Co/N-PC	272	0.03; 0.09
Co/N-PC-pp-C	298	0.08; 0.03
Co/N-PC-pp-M	<60	?/?
Co/N-PC-pp-U	147	0.01; 0.08
Co/N-PC-pp-MU	147	0.02; 0.07

The metal loading of the samples was investigated through ICP-MS analysis. According to the results reported in Table 2

(column “Co / %wt”), the average cobalt loading was found to be ~3.4%, with a standard deviation of ~0.4. Remarkably, as explained in the electrocatalytic tests, a (slightly) higher metal loading didn’t directly imply a higher activity.

Table 3 Cobalt content %wt, determined by ICP-MS and XPS analysis (atomic concentration %) of the metal loading on the samples.

Sample	Co / %wt	C	O	N	K	Co
Co/CC	3.72	65.85	23.93	0.55		6.41
Co/PC	3.92	45.22	40.29	0.37	1.22	12.90
Co/N-PC	2.93	43.62	40.82	0.98	1.26	13.32
Co/N-PC-pp-C	2.94	59.01	32.96	0.68	1.47	5.88
Co/N-PC-pp-M	3.54	63.46	29.21	1.23	0.69	5.41
Co/N-PC-pp-U	3.51	62.68	30.37	1.19	0.26	5.50
Co/N-PC-pp-MU	3.58	56.64	32.19	1.04	2.84	7.29

XPS measurements were performed in order to examine and study the chemical composition of the external surface of the solids as well as the chemical state of their different elements. More in details, XPS analysis allowed the evaluation of the surface chemical composition (atomic concentration %) of C, O, N, K and Co.

As reported in Table 2, K was not found in sample Co/CC, whereas P (3.26%) was observed in the form of phosphate (P 2p at 134.1 eV).⁷² On the contrary, K derived from the addition of KOH was found in all the other samples, being Co/N-PC-pp-U and Co/N-PC-pp-MU samples with the lowest and highest K content at the surface, respectively. Surface N content of the samples prepared by conventional-heating was lower than those using “unconventional-heating” (i.e. M, U and MU). Furthermore, it is remarkable that the Co content at the surface was found to be much higher than in the bulk (i.e. measured through ICP-MS) in all samples, being very high in the case of samples Co/PC and Co/N-PC. A high content of O was also observed in the case of these high Co content two samples, and the corresponding lower C content. It was attributed to the addition of polyphenols which provokes a rearrangement on the Co distribution on the surface, and the Co contents decreased to lower values.

Concerning the chemical state of the different constituent elements, Table 3 shows the binding energy in eV. In all cases, the C 1s signal can be decomposed into four contributions with different percentages at 284.8 eV assigned to adventitious carbon and –C-C- and –C=C- bonds, 286.0-286.4 eV to C-OH or C-O-C bond and C-N bonds, at about 288.0-288.5 eV assigned to urea and carboxylic or carboxylate groups, and finally at > 289 eV due to carbonate.⁷² The percentage of the contribution assigned to C-OH or C-O-C and C-N bonds increased upon the addition of urea. All samples contained N, but N from urea was first detected in the case of sample Co/N-PC with a N 1s maximum at 395.8 eV.⁷³

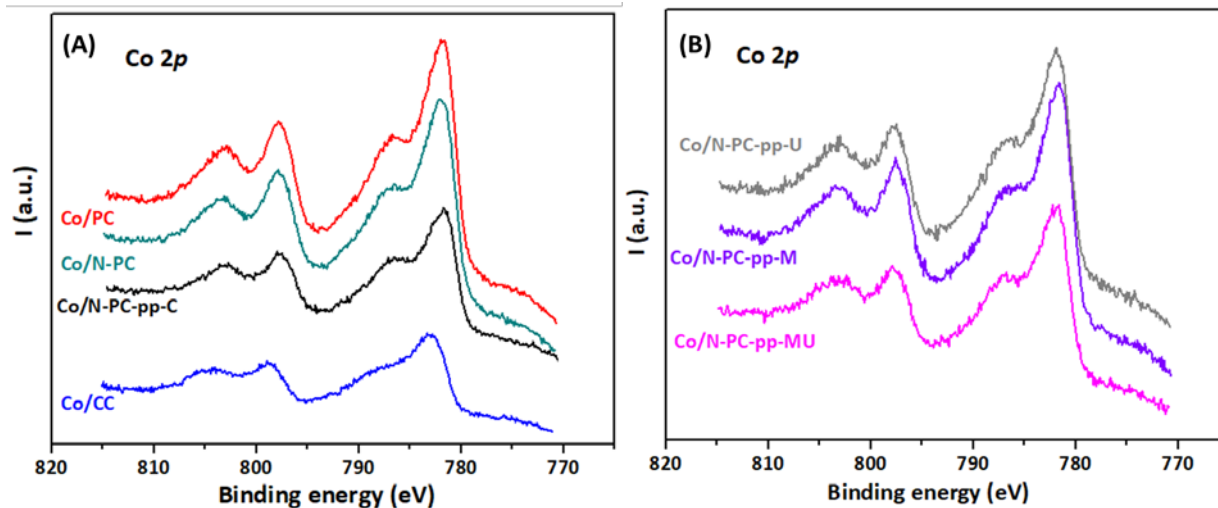


Fig. 6 (A) Co 2p core level spectra for samples Co/CC, Co/PC, Co/N-PC and Co/N-PC-pp-C; (B) Co 2p core level spectra for samples Co/N-PC-pp-U, Co/N-PC-pp-M and Co/N-PC-pp-MU

Table 4 Binding energy values, in eV, of the different constituent elements and percentages of each deconvoluted contribution, in brackets, of the studied samples.

Sample	C 1s	O 1s	N 1s	Co 2p _{3/2}	K 2p _{3/2}
Co/CC	284.8 (76)	532.7	400.0	781.8	
	286.4 (16)				
	287.7 (5)				
	289.2 (3)				
Co/PC	284.8 (64)	532.1 (92)	400.2	781.7	293.4
	286.0 (18)				
	288.6 (4)				
	289.9 (14)				
Co/N-PC	284.8 (57)	532.1 (89)	399.5	781.9	293.6
	286.0 (26)				
	288.5 (3)				
	290.0 (14)				
Co/N-PC-pp-C	284.8 (56)	531.9 (68)	400.0	781.7	293.5
	286.4 (29)				
	288.1 (9)				
	289.5 (6)				
Co/N-PC-pp-M	288.4 (59)	531.9	398.2 (37)	781.6	293.0
	286.4 (25)				
	288.2 (9)				
	289.5 (7)				
Co/N-PC-pp-U	284.8 (53)	532.1 (63)	398.2 (38)	781.9	293.5
	286.4 (30)				
	288.0 (10)				
	289.5 (7)				
Co/N-PC-pp-MU	284.8 (53)	532.3	398.4 (42)	781.7	293.3
	286.4 (28)				
	287.7 (119)				
	289.4 (8)				

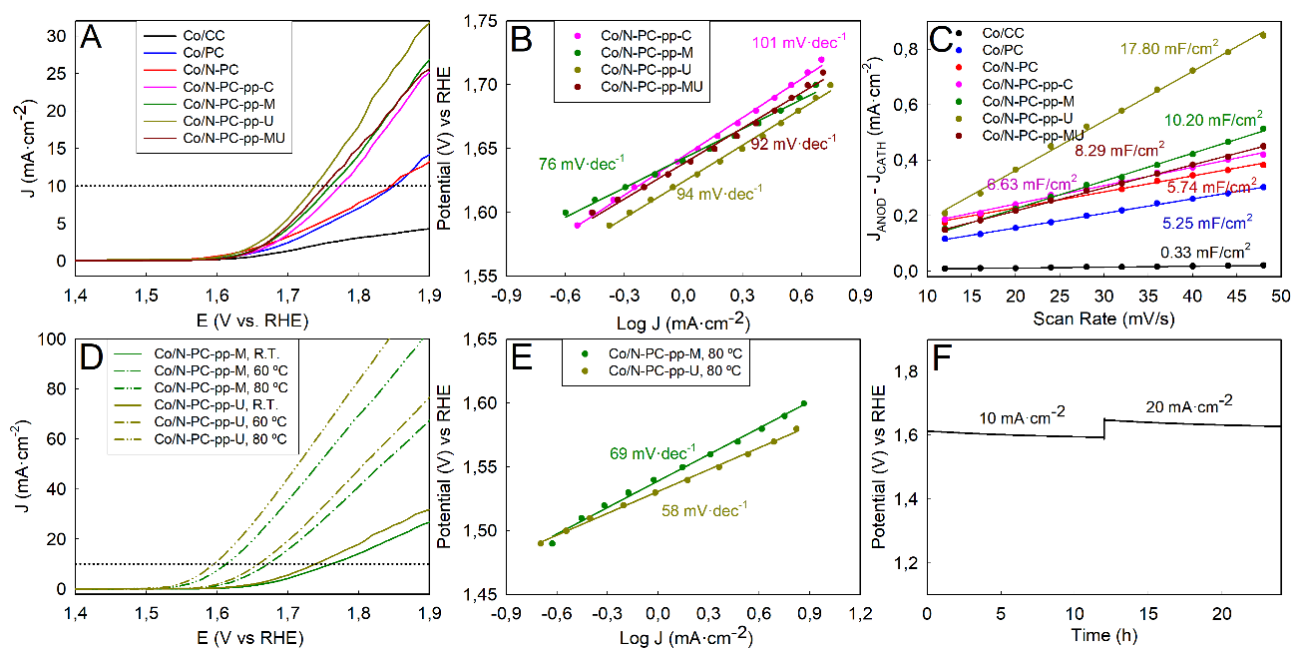


Fig. 7 (A) LSV curves of GC modified with the different Co-carbon hybrid structures; (B) Tafel polarization plot obtained from (A); (C) Plots of the difference of anodic and cathodic current densities against the scan rate for all samples; (D) Effect of the temperature increase on the LSV curves of Co/N-PC-pp-M and Co/N-PC-pp-U samples, respectively; (E) Tafel polarization plot obtained from the latter samples at 80°C; (F) Chronopotentiometric curve obtained at current densities of 10 and 20 mA cm⁻² for Co/N-PC-pp-U.

Table 5 OER electrocatalytic parameters obtained from Figure 7A and 7B at room temperature.

	Onset potential (V)	Overpotential (mV) at 10 mV cm ⁻²	Maximum current density (mV cm ⁻²)	Tafel slope (mV dec ⁻¹)
BareGC	1.70	-	1.0	-
Co/CC	1.60	-	1.9	-
Co/PC	1.59	610	14.1	-
Co/N-PC	1.58	605	13.2	-
Co/N-PC-pp-C	1.57	540	25.2	101
Co/N-PC-pp-M	1.57	526	27.1	78
Co/N-PC-pp-U	1.56	497	32.0	94
Co/N-PC-pp-MU	1.57	520	26.3	92

In the case of the samples obtained by treating with microwaves or ultrasound, the N 1s signal can be decomposed into two contributions at 398.2 and 400.4 eV derived from nitrogen reduced species the former and nitrogen with a lower electronic density bonded to cobalt ions the later (for the complete C 1s and N 1s spectra please see ESI Fig. S5 and S6).⁷⁴ Potassium, with K 2p_{3/2} binding energy values of about 293.4 eV was, as expected, always as K⁺.⁷²

The Co 2p core level spectra (see Fig. 6) showed maxima at high binding energy values (781.6–781.9 eV). These values are typical of Co(II) species where cobalt is strongly interacting with oxygen, such is the case of CoAl₂O₄.⁷² The values of the observed doublet Co 2p_{1/2}-Co 2p_{3/2} energy separation were in a range of 15.8–16.2 eV, values observed for CoAl₂O₃, Co(OH)₂.⁷² However, the presence of Co(III) species cannot be ruled out. The satellites of the Co 2p_{3/2} signals for samples Co/PC, Co/N-PC and Co/N-PC-pp-C appeared in a range of

786.2–786.5 eV, more frequent for Co(II) species. These satellites were broader for samples Co/N-PC-pp-U, Co/N-PC-pp-M and Co/N-PC-pp-MU, probably due to the enhanced coordination of Co with polyphenols.

Electrochemical hydrogen evolution

The OER electrocatalytic activities of the different Co-carbon samples were initially measured at room temperature. Fig. 7 displays the resulting OER polarization curves of the Co-functionalized carbonaceous materials performed in O₂-saturated 0.5 M KOH electrolyte at 2 mV s⁻¹. Remarkably, the samples containing pinecones-derived carbon outperformed the electrocatalytic performances of commercially available carbons (Co/CC). As shown in Fig. 7A and Table 5 the onset potentials values at j_{geo} = 10 mA cm⁻² were significantly lower for

the catalysts composed of pinecones-derived carbon materials. These results most likely derived from the large microporous network structures that facilitated the OH⁻ ionic transport to the catalytic active sites, shortening the ion-diffusion pathways.^{75, 76} Interestingly, a remarkable enhancement of the electrocatalytic response was observed after the addition of polyphenols to the nitrogen-doped carbon materials. More in details, the onset potential values at $j_{\text{geo}}=10 \text{ mA cm}^{-2}$ decreased from 620 mV to 530 mV. In this sense, the polyphenolic networks (*i.e.* all samples named "Co/N-PC-pp-") had a dual function into the hybrid inorganic-organic architectures: (i) the stabilization of the Co²⁺ cations through highly stable metal-phenol complexes and (ii) the increasing of the surface density of the catalytically sites providing a enrich in Co-OH (metal oxides) and Co-O-Co functional groups as evidenced by XPS as described above, which notably boost the catalytic activity by favouring the adsorption of OER intermediate species.⁷⁷ Additionally, the hybrid organic-inorganic Co-based heterostructures were synthesized following different procedures for the adsorption of the metal (*i.e.* different heating methods): conventional heating, microwave-assisted heating, ultrasound heating and combined US/MW heating. The OER measurements demonstrated that the synthetic route displayed an important influence on the surface chemical composition and, therefore, on the resulting electrocatalytic properties of the samples. In fact, according to the OER curves, all the catalysts prepared through ultrasound, microwave and US/MW-assisted heating procedures (Co/N-PC-pp-U, Co/N-PC-pp-MW, Co/N-PC-pp-MU) showed better electrocatalytic performances than the catalyst prepared by the conventional heating procedure (Co/N-PC-pp-C). According to the literature,^{78, 79} ultrasound assisted techniques can lead to a uniform and homogeneous distribution of the treated compounds (*i.e.* the polyphenols), sensibly enhancing the electrocatalytic activity. On the other hand, also microwave assisted techniques have been reported as efficient methods to boost the electrocatalytic activity of catalysts, due to rapid and uniform heating, which avoid the formation of thermal gradients (and consequent inhomogeneous particles distribution).^{80, 81} These thesis were enforced by the strong interaction Co-polyphenols observed in XPS.

The comparison of the activity between these "unconventionally" (MW, US and MW/US) synthesised catalysts demonstrated that sample Co/N-PC-pp-U was the most active one. In order to investigate this behaviour, the differences of anodic and cathodic current densities were plotted against the scan rates, obtaining slopes (areal capacitances) proportional to the number of active sites as well as to the electrochemical surface area of each sample (Fig. 7C).^{59, 60} The findings demonstrated that Co/N-PC-pp-U provided the highest areal capacitance of 17.80 mF cm^{-2} , which was significantly higher than those of the other samples. As a result, the compositional and structural features of the Co/N-PC-pp-U sample provided

the highest number of active sites and the most favourable material for charge transfer reactions.

Basing on the study reported by Nurlaela *et al.*,⁸² the OER electrocatalytic performance of the two bests samples (*i.e.* Co/N-PC-pp-U and Co/N-PC-pp-M), were sequentially carried out at higher temperatures (Fig. 7D). As reported in the Tafel polarization plots in Fig. 7E, a higher temperature significantly improved the OER electrocatalytic response of both samples, providing cathodic shift of the onset potential and increasing the maximum current density (please see ESI Table S1 and S2 for the complete list of the obtained electrocatalytic parameters).

More in details, Fig. 8A and 8C display the Tafel plots trends of the OER curves obtained for the Co/N-PC-pp-M and Co/N-PC-pp-U samples at room temperature, 60° C and 80° C in 0.1 M KOH.

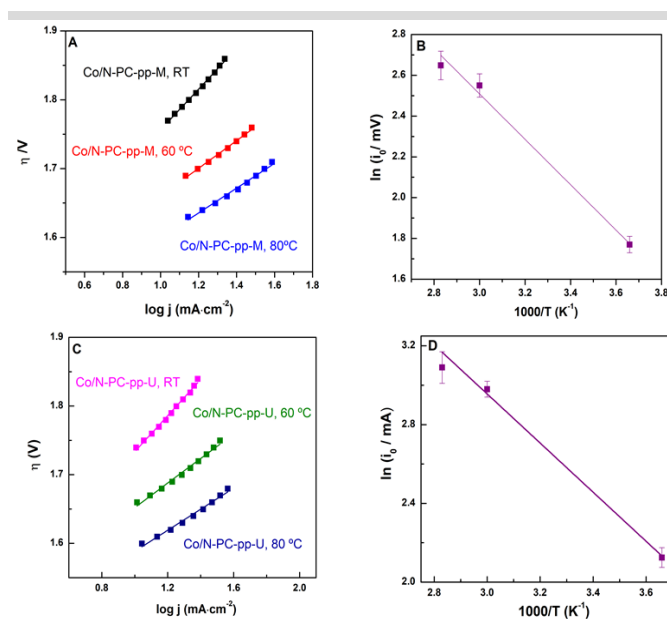


Fig. 8 Tafel plots for OER polarization curves at RT, 60°C and 80°C of (A) Co/N-PC-pp-M and (B) Co/N-PC-pp-U, respectively. Arrhenius plots of the (C) Co/N-PC-pp-M and (D) Co/N-PC-pp-U, respectively.

Notably, the slopes of both materials slightly decrease at higher temperatures which is related with the improvement of the OER efficiency of the samples from room temperature to 80°C. According to best result, sample (Co/N-PC-pp-U) can be considered as an "excellent" OER catalyst in comparison with the literature,⁵⁵ requiring an overpotential of 365 mV to deliver the current density of 10 mA cm^{-2} , with a Tafel slope of 58 mV dec^{-1} . This performance was validate through durability tests performed by chronopotentiometry at current densities of 10 and 20 mA cm^{-2} (Fig. 7F).⁵⁸ As the potentials remained almost constant for 24 h at each current density, sample Co/N-PC-pp-U was demonstrated to have a good electrochemical stability and the best performance was confirmed.

Finally, using the experimental Tafel curves, the values of currents at zero-overpotentials i_0 ($E = 1.23 \text{ V vs RHE}$) were

obtained. The i_0 values were plotted versus temperature following an Arrhenius representation (equation (i), Fig. 8B and 8D), allowing the calculation of the activation energies.

$$(i) \quad (d\ln(i^0)) / (d(T^{-1})) = -E_a/R$$

where E_a , R and T are the apparent activation energy, the typical gas constant and the temperature. The values obtained for Co/N-PC-pp-M and Co/N-PC-pp-U were 9.70 ± 0.06 kJ mol⁻¹ and 9.97 ± 0.04 kJ mol⁻¹, respectively, which are smaller than the activation energies of almost all the metal transition-based OER electrocatalysts reported up to now in the literature.⁸²⁻⁸⁵ These results strongly support the significant enhancement observed in the OER electrocatalytic behaviour at higher temperatures for the Co-synthesized electrocatalysts, which may be linked with the increasing of OER actives sites driven by some temperature-dependent structural changes at the polyphenolic networks.

Conclusions

In conclusion, a novel approach for the preparation of active and stable low-metal content cobalt-based carbonaceous electrocatalysts for the OER was demonstrated. The materials were prepared exploiting the metal adsorbing properties of carbon derived from pinecones, the nitrogen doping with eco-friendly urea as well as the metal chelating and stabilization characteristics of polyphenols extracted from green tea. Moreover, the approach allowed the investigation of different unconventional heating methodologies, including ultrasound, microwave and combined ultrasound-microwave techniques. The electrocatalytic tests demonstrated the co-activity and synergism of the carbon derived from pinecones, the importance of the doping with nitrogen as well as the good stabilization and enhance of activity of cobalt thanks to the presence of polyphenols. Importantly, the influence of the synthetic procedure also demonstrated that both MW and US techniques provided more active sites than conventional heating procedures, being the US one the most effective one.

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