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**It is possible to simultaneously evaluate all the experimental parameters and their relative importance in a DSSC?**

**This is the author's manuscript**

*Original Citation:*

*Availability:*

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# What's the correlation between dye-loading, efficiency and stability in DSC? A chemometric study on dipping conditions.

Simone Galliano <sup>a</sup>, Giada Favaro <sup>b</sup>, Claudia Barolo <sup>a</sup>, Valentina Gianotti <sup>b</sup>, Marco Milanese <sup>b</sup>, Pierluigi Quagliotto <sup>a</sup>, Guido Viscardi <sup>a</sup>

<sup>a</sup> University of Turin, Department of Chemistry and NIS Interdepartmental Centre, Via Pietro Giuria 7, Torino 10125, Italy

<sup>b</sup> University of Eastern Piedmont, Department of Science and Technological Innovation, Viale Teresa Michel 11, Alessandria 15121, Italy

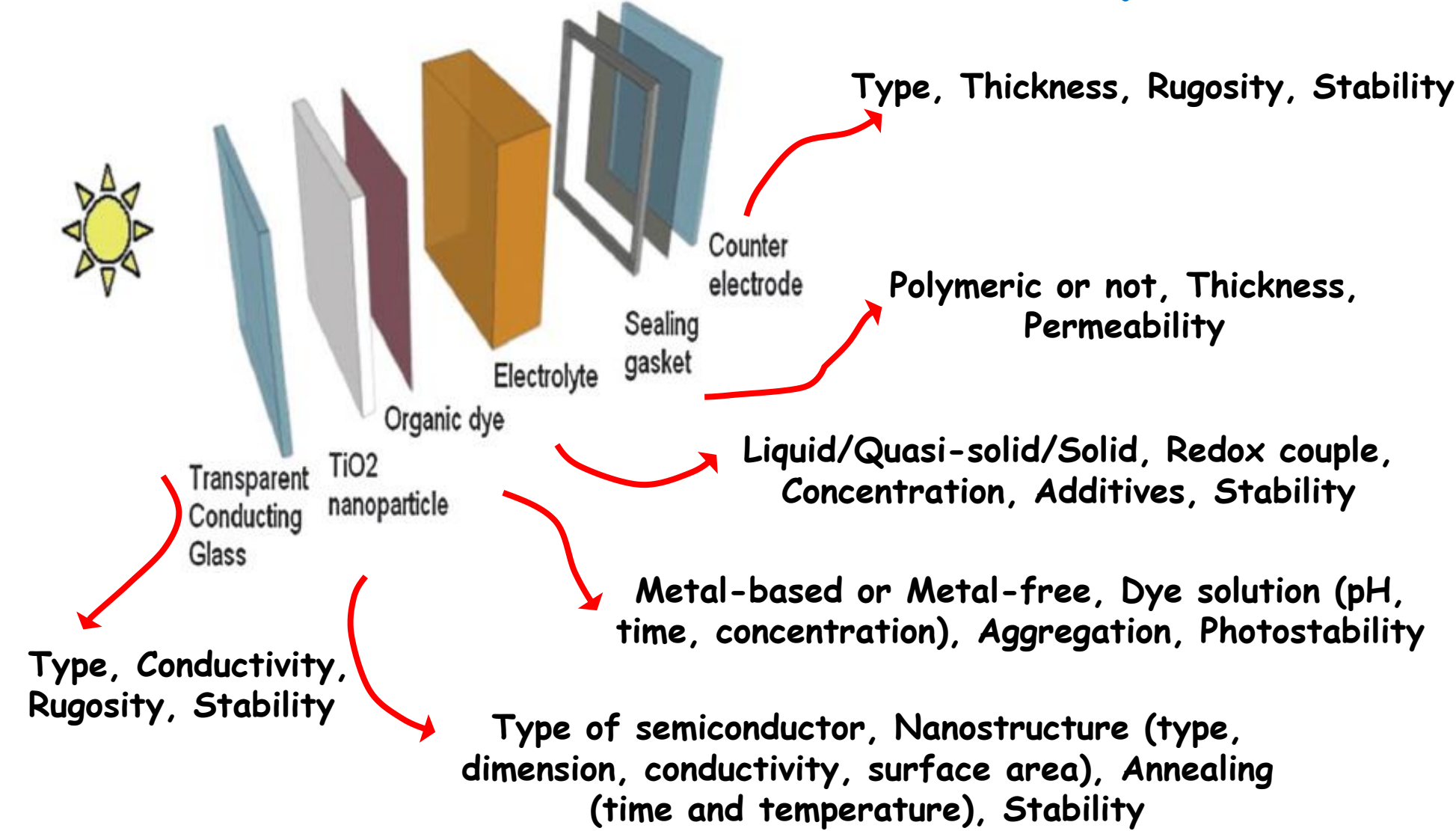
Tel: +390116708384 - Fax: +390116707591 - E-mail: [simone.galliano@unito.it](mailto:simone.galliano@unito.it)

Dye-sensitized Solar Cells (DSCs), despite the continuous advances of the last years, show still a certain difficulty in realizing devices able to guarantee at the same time

- ✓ high photovoltaic performances
- ✓ long term stability
- ✓ reliable reproducibility

The reason is that the cells are assembled with different and heterogeneous layers, each one affected by intrinsic variability; moreover the layers influence each other. But people still perform their optimizations investigating one variable at a time.

## DSC device: a multivariate system!



Design of Experiment (DoE) is a powerful technique based on multivariate mathematical models. This approach is useful for:

the interpretation of any experimental procedure in which several variables may influence the result

It allows to determine:

- ✓ significant factors
- ✓ interactions

that have influence on the selected responses.

A minimum number of suitable selected experiments is needed to obtain the required information in the whole considered experimental region.

## AIM OF THE WORK

The present work aims at improving the more critical PV cell parameters (dye-loading, efficiency and stability are considered the responses of the system), by studying and optimizing the **DIPPING PROCESS** of the photoelectrode. By a **multivariate approach**, several factors, i.e. solvent, concentration of sensitizer and co-adsorbent (CDCA), time and temperature of soaking, are taken into account **simultaneously** highlighting the importance of their **INTERACTIONS**. Here we present the same approach tested both on a organic (D5) and a NIR dye (VG4-C8).

### D5: dye-loading optimization

... for 3 variables: DYE, CDCA, Contact time

ONLY 2<sup>3</sup> (black circles) EXPERIMENTS Plus 6 (2x3) red are carried out

A REGRESSION MODEL IS OBTAINED that describes the variation of the experimental response IN THE WHOLE INVESTIGATED DOMAIN

$y = a + b_1 D5 + b_2 CDCA + b_3 t + b_{12} D5 * CDCA + b_{13} D5 * t + b_{23} CDCA * t + b_{123} D5 * CDCA * t$

Main effects: D5, CDCA, t  
Two, three factor interactions effects: D5\*CDCA, D5\*t, CDCA\*t

Can highlight synergic and/or antagonist effects

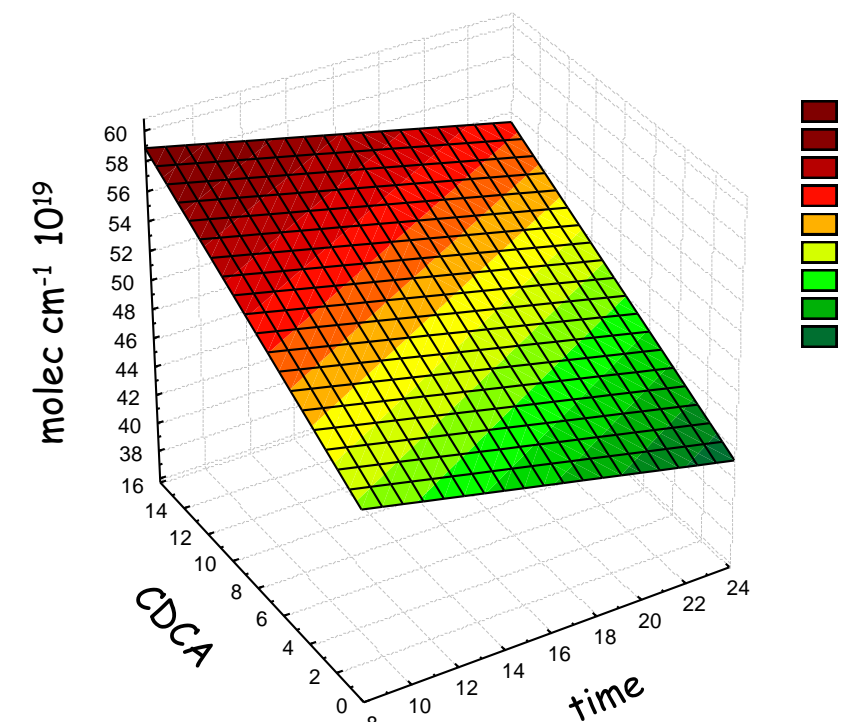
ChemSusChem 11/2014

V. Gianotti et al., Chem Sus Chem (2014) DOI: 10.1002/cssc.201402194 (INSIDE COVER)

$$D5 \text{ molec cm}^{-3} = 28.2 + 23.1 \cdot D5 + 3.0 \cdot CDCA + 3.9 \cdot t + CDCA + 2.0 \cdot D5 \cdot CDCA + 3.6 \cdot t \cdot D5 \cdot CDCA$$

Exp	t (h)	D5 (mM)	CDCA (mM)	D5 uptake (molec cm <sup>-3</sup> 10 <sup>19</sup> )
1	8	0.05	0	4.03
2	24	0.05	0	3.46
3	8	0.50	0	56.30
4	24	0.50	0	35.71
5	8	0.05	16	5.26
6	24	0.05	16	6.26
7	8	0.50	16	51.34
8	24	0.50	16	60.84
9	16	0.27	8	29.09
10	16	0.27	8	28.94
11	16	0.27	8	29.16

CDCA (mM)	D5 uptake (molec cm <sup>-3</sup> 10 <sup>19</sup> )			
	D5 (mM)			
	0.05	0.50	0.05	0.50
16.0	51.3	60.8	5.3	6.3
0.0	56.3	35.7	4.0	3.5
	8.0	24.0	8.0	24.0
	t (h)	t (h)	t (h)	t (h)



Take-home message: [CDCA] has comparable importance respect to its interaction with time and dye concentration!

SYNERGIC EFFECT!

### Toward efficiency optimization

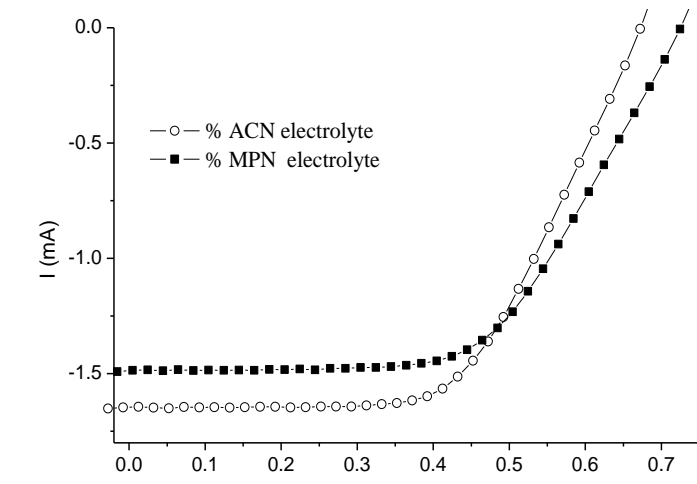
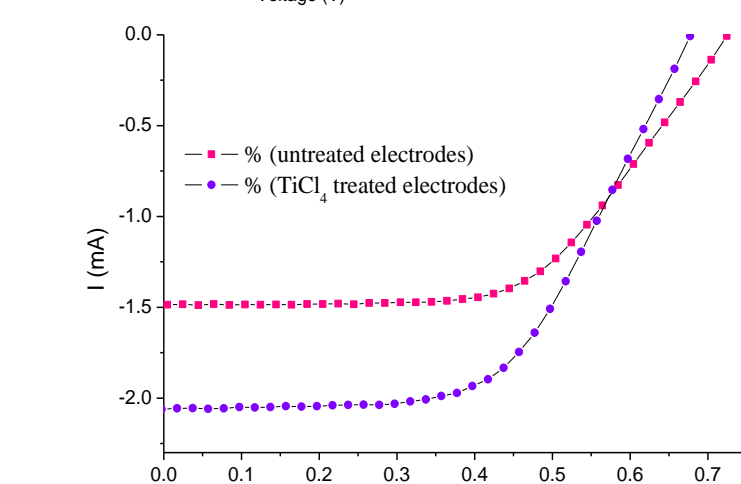
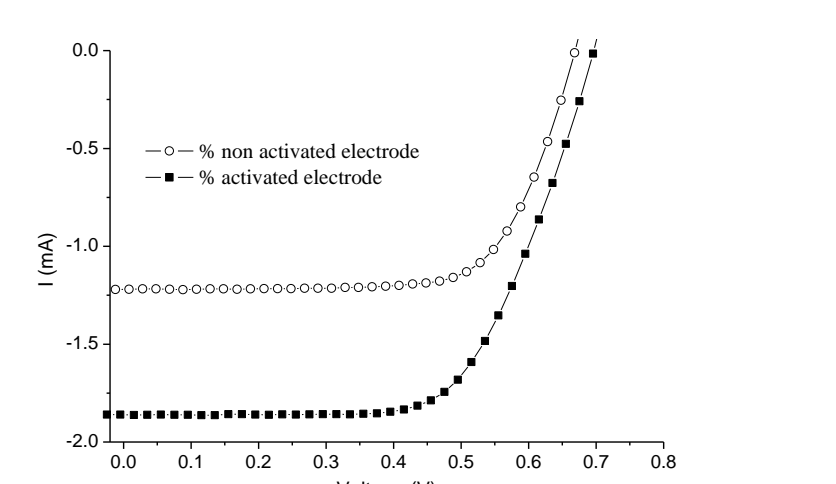
1<sup>st</sup> STEP: to verify reproducibility and effects of fixed parameters (with statistical significance).

	V <sub>oc</sub> (mV)	I <sub>sc</sub> (mA)	FF (%)	η (%)	Dev. s.
No att	660	1.11	70.3	2.12	0.09
No att	657	1.03	68.2	1.84	0.20
Att	691	1.68	62.7	2.90	0.05
Att	688	1.82	63.2	3.09	0.09

Three genuine replicates for each experiment

#### ANOVA - F test

Source	Sum of squares (SS)	d.f.	MS	F <sub>MSA/MSE</sub>
Between-groups	SSA=5.48	1	SSA/d.f.=5.48	F=143.54
Within-groups	SSE=0.95	25	SSE/d.f.=0.04	F <sub>V1=1, V2=25, α=0.05</sub> =4.24



2<sup>nd</sup> STEP: to select the experimental region (see dipping conditions) and to check the CENTRAL POINT (verify the reproducibility again!).

Reproducible result: η=3,85±0,03% (still not optimized!)

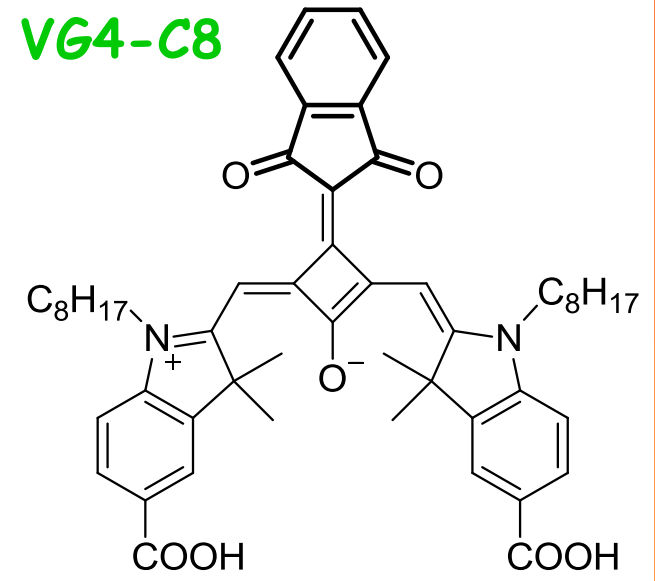
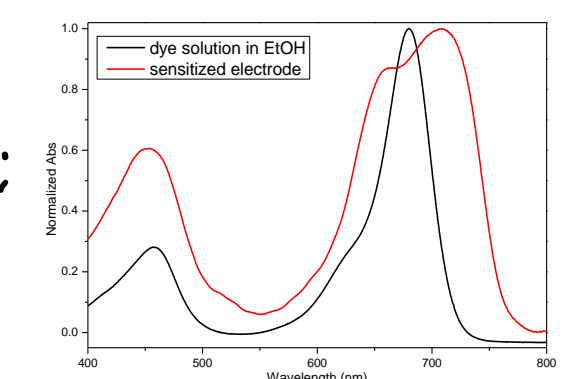
→ READY FOR MULTIVARIATE OPTIMIZATION!

ACKNOWLEDGEMENTS: Authors gratefully acknowledge financial support by DSSCX project (PRIN 2010-2011, 20104XET32) from MIUR, University of Torino (Ricerca Locale ex-60%, Bando 2013), and DYEPOWER Consortium.

### VG4-C8: dye-loading vs photostability and photocurrent

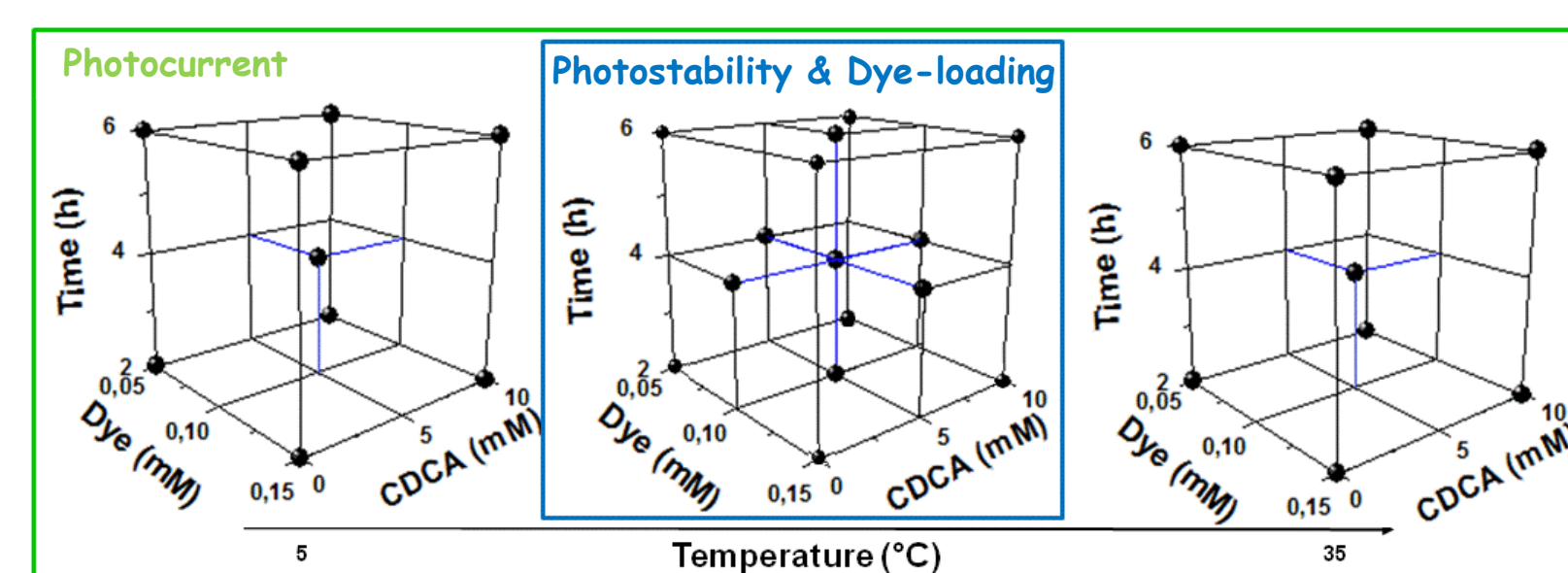
#### FACTORS

CDCA and dye concentration in dipping solution; time and temperature of dipping process.



#### CENTRAL COMPOSITE DESIGN

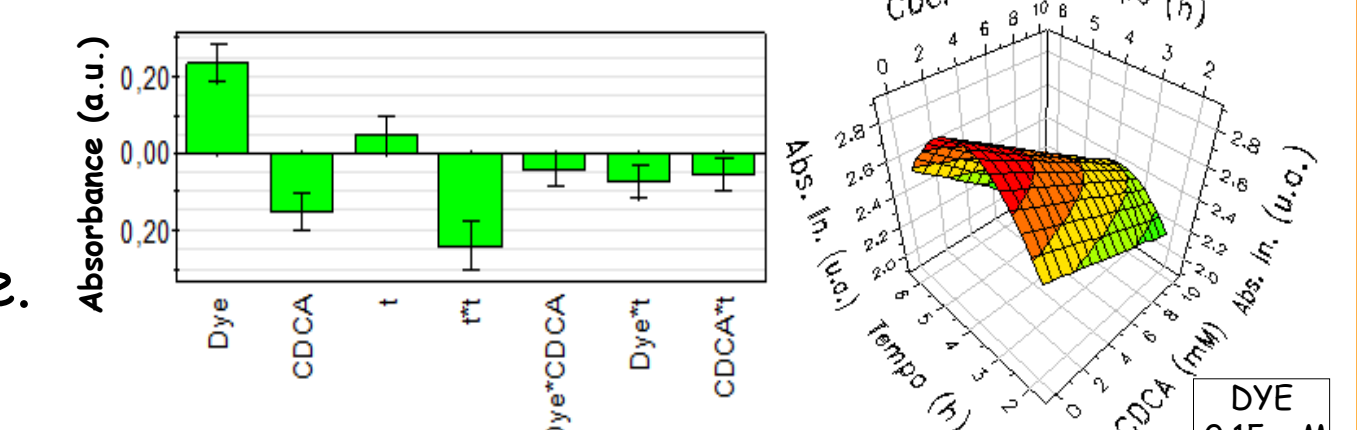
Quadratic effects are highlighted



#### RESPONSES

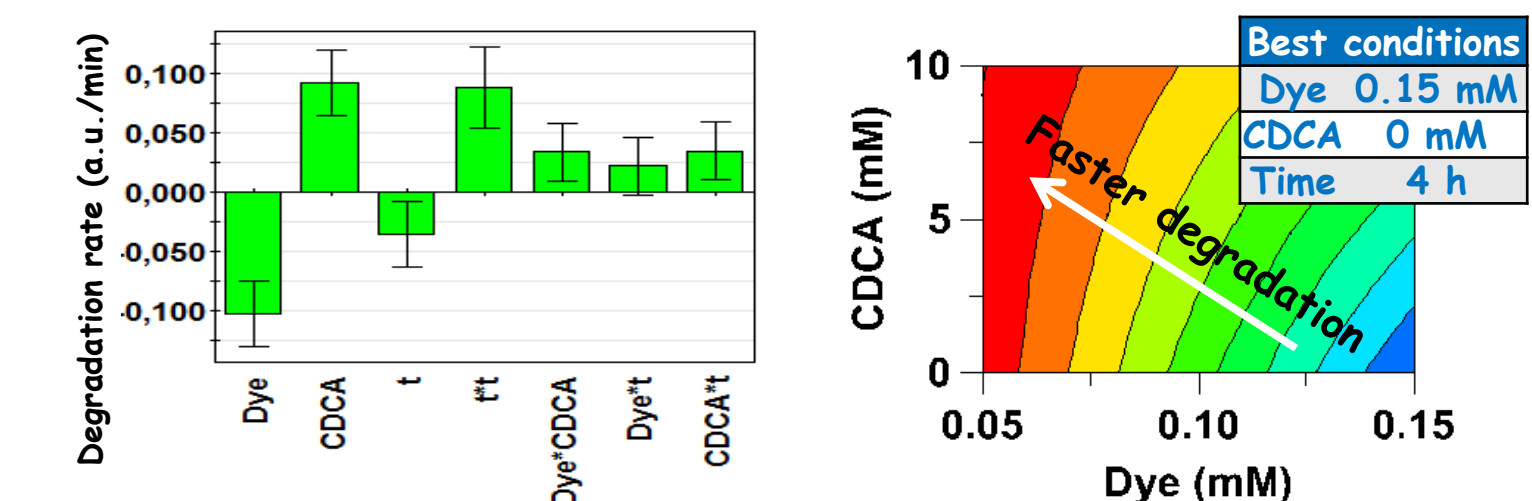
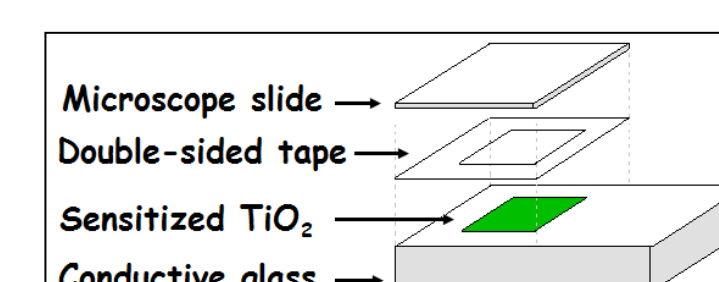
.. on Dye-loading

Absorbance (a.u.) of sensitized electrode.



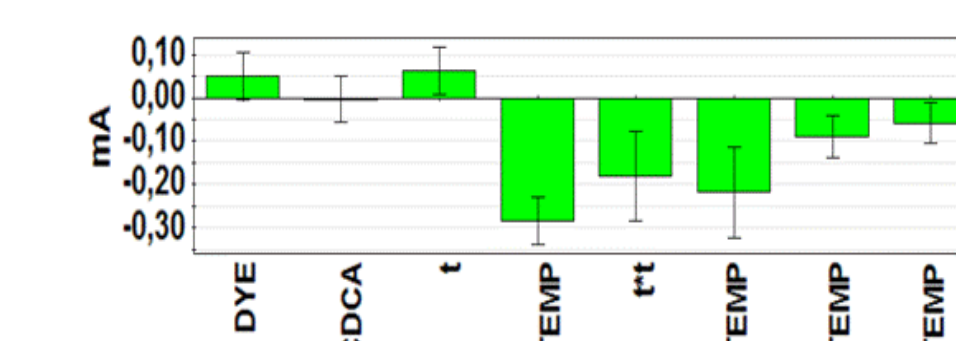
.. on Photostability

Degradation rate (%), absorbance variation of the main peak in function of irradiating time on dummy cell.

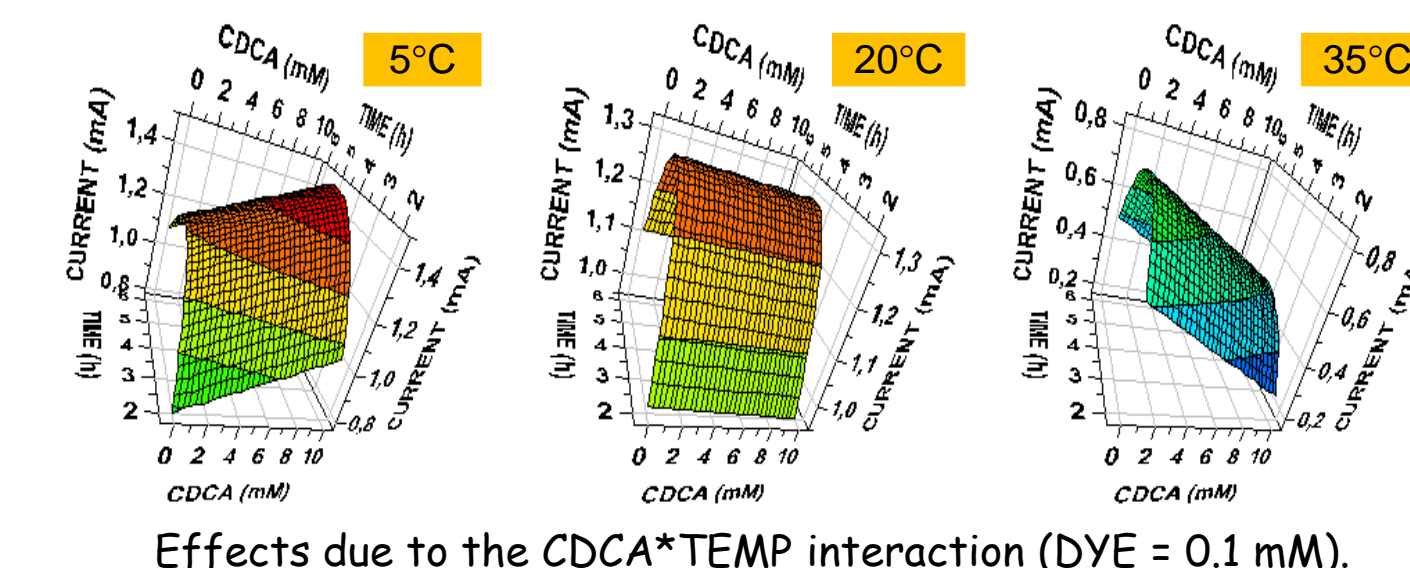


.. on Photocurrent

Current (mA), measured with complete cell under standard conditions (1 Sun).



TiO<sub>2</sub> area: 0.25 cm<sup>2</sup>  
TiO<sub>2</sub> thickness: 7 μm (transparent)  
Electrolyte: HSE Dyesol



Effects due to the CDCA\*TEMP interaction (DYE = 0.1 mM).

#### CONCLUSIONS

- Dye concentration and dipping time, until 4 hours, increase all the responses.
- CDCA concentration and its interaction have negative effect on dye-loading and stability and seem not to affect the photocurrent. Really the presence of CDCA decreases the current at 35°C, while at low temperature it has a significant positive effect, that enhance the maximum achievable photocurrent.
- Temperature is the main factor that negative influence the photocurrent.

This work demonstrates the power of DoE analysis to study DSC system and that the control of all conditions in dipping process is a crucial task to simultaneously improve performances, stability and reliability of DSC device.