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(Article begins on next page)



# UNIVERSITÀ DEGLI STUDI DI TORINO

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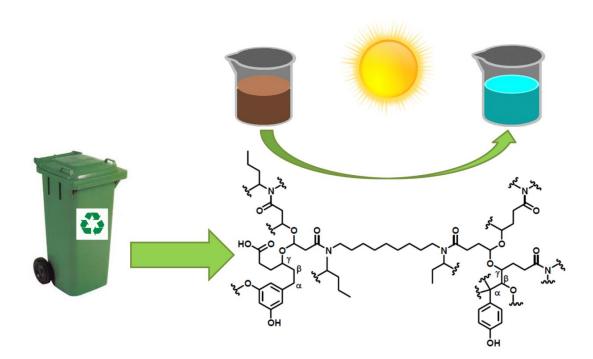
1	Bio-based substances from urban waste as auxiliaries for
2	solar photo-Fenton treatment under mild conditions:
3	optimization of operational variables
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19	Abstract

The use of soluble bio-based organic substances (SBO) obtained from urban wastes to expand the pH region where the photo-Fenton process can be applied has been

investigated in this study. For this purpose, a mixture of six pollutants, namely 22 acetaminophen, carbamazepine, amoxicillin, acetemiprid, clofibric acid and caffeine, at 23 an initial concentration of 5 mg  $L^{-1}$  each, has been employed. Surface response 24 methodology, based on the Doehlert matrix, has shown to be a useful tool to determine 25 the effect of pH (in the range 3-7), concentration of SBO (15-25 mg  $L^{-1}$ ) and iron (2-6 26 mg L<sup>-1</sup>) on the performance of the photodegradation of the studied pollutants, measured 27 by their half-life. Results indicate that, at high SBO concentration, the optimum pH 28 29 shifts in most cases to a higher value (between 3 and 4) and that a significant loss of efficiency of the process was only observed at pH values above 5. An iron concentration 30 of 4-5 mg L<sup>-1</sup> and an amount of SBO of 19-22 mg L<sup>-1</sup> have been determined to be the 31 optimal conditions for the degradation of most of the studied pollutants at pH = 5. 32

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### 34 Graphical abstract



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40	Highlights
41	The effect of operational variables on the photo-Fenton process has been studied.
42	Surface response methodology has been applied for this purpose.
43	Soluble bio-organic substances enables an efficient photo-Fenton at higher pH
44	
45	Keywords
46	Photo-Fenton, emerging pollutants, pH, soluble organic matter, SBO
47	

#### 48 **1. Introduction**

Wastes have deserved attention from researchers, as they could be a sustainable source 49 of materials with a wide range of potential applications [1]. In particular, soluble bio-50 based organic substances (SBO) have been isolated from solid organic wastes submitted 51 to aging under aerobic fermentation conditions, following a process that involves 52 53 extraction of the soluble fraction at basic pH and posterior precipitation at acidic media [2]. SBO are constituted by a mixture of macromolecules, which average molecular 54 weight ranges from 67 to 463 kg mol<sup>-1</sup>; they consist of long aliphatic chains, aromatic 55 rings and several oxygen and nitrogen-containing functional groups [2]. Hence, these 56 materials show basic structural similarities with some macromolecules found in natural 57 organic matter (NOM), such as humic and fulvic acids, which play an important role in 58

photochemical processes leading to the self-remediation of ecosystems [3]. In this 59 60 context, determining the potential use of SBO for water detoxification is meaningful, as this may be considered a green process since it valorises solid wastes as sources of 61 62 photoactive materials with similar properties as less available NOM. Information on this issue is very scarce, and only some recent papers have been published reporting on the 63 ability of these compounds to act as photocatalysts in the degradation of chlorophenols 64 [4, 5], sulphonic acids [6], dyes [7, 8] or pharmaceuticals [9]. SBOs action can be 65 related to an enhanced photogeneration of reactive species; however, the strong screen 66 effect produced by these coloured materials negatively affects the degradation of 67 pollutants that can undergo direct photolysis. When simulated sunlight was employed as 68 irradiation source, the screen effect becomes predominating, thus making SBOs 69 70 unattractive as solar photocatalysts [9].

71

72 Alternatively, SBOs might also be employed as complexing agents to drive photo-73 Fenton processes at mild conditions. Photo-Fenton is based on the ability of iron salts to catalyse decomposition of hydrogen peroxide into highly oxidizing species (mainly 74 hydroxyl radicals, although other species might also contribute) in a process that is 75 76 accelerated by irradiation [10]. One major drawback of this process is the highly acid media required to avoid formation of non-active iron oxides or hydroxides. However, 77 78 some efforts have been recently made for the implementation of photo-Fenton at circumneutral pH. This approach might be especially useful to treat emerging pollutants 79 (EPs) as a certain loss of efficiency in the generation of reactive species might be 80 81 acceptable in this case, as EPs are commonly found at low concentration, and hence lesser amounts of oxidizing species are necessary [11, 12]. This strategy can be 82 improved by using chemical auxiliaries, able to form photoactive complexes, at mild 83

pH, with the iron added [13]. Humic acids are among the materials employed for this
purpose, because of their ability for iron complexation [13-16].

86

Because of their similarity with humic substances, SBOs are also candidates to extend 87 the application of photo-Fenton to pH conditions where iron ions are normally not 88 soluble. Indeed, photo-Fenton process in the presence of SBOs have been recently 89 90 shown to be able to remove a mixture of EPs at pH=5.2 [9]. Hence, a logical step 91 beyond is to determine the role of the operational parameters on the efficiency of the process. For this purpose, a response surface methodology based on Doehlert design has 92 93 been chosen in this work in order to determine the effect of SBOs and iron concentrations at the pH interval between 3, close to the optimal value, and 7. The 94 95 Doehlert design has been commonly employed as a chemometric tool, enabling to minimize the number of experiments required to obtain the surface [17, 18]. The 96 97 mixture of EPs employed in previous work [9, 16] has been chosen as target solution: 98 acetaminophen, carbamazepine, amoxicillin, acetamiprid, clofibric acid and caffeine (see Figure 1 for structures). 99

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## 101 **2. Experimental**

102 2.1 Reagents

Acetaminophen, caffeine, amoxicillin, clofibric acid, carbamazepine and acetamiprid
were purchased from Sigma-Aldrich and used as received. Hydrogen peroxide (30%
v/v), ferric chloride, sulphuric acid and sodium hydroxide, were obtained from Panreac.
Water was Milli-Q grade.

The SBO employed in this work, namely CVT230, was obtained from urban biowastes 108 supplied by ACEA Pinerolese waste treatment plant (Pinerolo, Italy) following a 109 110 procedure detailed elsewhere [19]. Briefly, the starting material was compost from gardening-park trimming residues matured for 230 days: it was digested 4 h at 60 °C at 111 112 alkaline conditions (pH = 13) and 4 V/w water/solid ratio to favour hydrolysis of 113 organics. Alkaline hydrolyzed solution have been recognized as very similar to the humic matter, in turn characterized by the presence of a dimensionally smaller fraction 114 115 (fulvic acid) soluble in all the pH range, and of a bigger one (humic acid), not soluble 116 below pH 3. Instead of separating the two fraction by means of pH variation, the size 117 difference was exploited. The recovered liquid phase was therefore circulated through a 118 polysulfone ultrafiltration membrane with 5 kD molecular weight cut-off to yield a retentate with 5-10 % dry matter content. The membrane retentate was dried at 60 °C to 119 yield the final water soluble bio-based product (SBO). It contained 72.1% (w/w) of 120 volatile solids and the carbon content was 38.3 % (see [8] for further details). 121

#### 123 2.2 Reactions

Experiments were performed in a 250 mL cylindrical Pyrex vessel irradiated with a solar simulator (Sun 2000, ABET Technologies) equipped with a 550 W Xenon Short Arc Lamp. A pyrex glass filter was used to cut off radiation below 300 nm (which only accounted for a residual fraction of the lamp irradiance). The vessel was loaded with an aqueous solution containing the six EPs at an initial concentration of 5 mg L<sup>-1</sup> each. SBO concentration was varied in the range 15-25 mg L<sup>-1</sup>; FeCl<sub>3</sub> was added to reach a concentration of iron between 2 and 6 mg L<sup>-1</sup>. The initial amount of hydrogen peroxide

was 2.2 mmol  $L^{-1}$  in all cases, which is half the stoichiometric amount required to 131 132 mineralize the EPs; this concentration was employed in order to obtain a relatively slow kinetics, which allows a better determination and comparison of illumination times 133 required to remove the EPs under the different conditions that have been studied. The 134 pH was adjusted to the desired value (3-7) by dropwise addition of either 0.1 mmol  $L^{-1}$ 135 NaOH or 0.1 mmol L<sup>-1</sup> H<sub>2</sub>SO<sub>4</sub>. Temperature was kept in the range 30-35 °C throughout 136 the reaction. Samples were periodically taken from the solution, filtered through a 137 138 polypropylene membrane  $(0.45\mu m)$  and diluted 1:1 with methanol.

139

140 Control experiments showed that direct photolysis of the pollutants was negligible 141 under the employed conditions and irradiation in the presence of  $H_2O_2$  solely resulted in 142 a moderate degradation of amoxicillin (less than 20% after 200 min of irradiation).

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144 2.3. Analysis

145 The concentration of each EP was determined by UPLC (Perkin Elmer model Flexar UPLC FX-10). A Brownlee Analytical column (DB-C18) was employed as stationary 146 phase. The eluent consisted in a mixture of acetonitrile (A) and a 0.1% formic acid 147 aqueous solution (B); the relative amount of each solvent was changed following a 148 linear gradient, from 3% A to 70% A in 8 min; the flow rate was 0.3 mL min<sup>-1</sup>. 149 150 Detection wavelengths were 205 nm (acetaminophen, amoxicillin, caffeine and carbamazepine), 225 nm (clofibric acid) and 245 nm (acetamiprid). Identification and 151 quantification of the EPs were performed by comparison with standards. 152

In order to gain further insight into the effect of the studied operational variables (pH, 156 SBO and iron concentration), an experimental design methodology based on a Doehlert 157 array [20]. In this case, a total of 15 experiments  $(k^2+k+1)$ , where k is the number of 158 analysed variables, 3 in this study, plus two replicates of the central point) were 159 performed. Experimental conditions of all experiments are found in Table 1. The 160 software Statgraphics Centurion XVI was used for response surface model fitting by 161 162 means of the least squares method. The illumination time required to degrade each pollutant to 50% of its initial concentration ( $t_{50\%}$ ) was used as response; it was obtained 163 164 from the plot of the relative EP concentration vs. illumination time.

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#### 166 **3. Results and discussion**

167

Plots of the relative concentration of each EP vs illumination time were obtained for 168 169 each experiment (see Figure 2 for an example). Considering an illumination time of 90 minutes, the results show complete removal of all EPs for the experiments carried out at 170 171 pH 3. At pH 5, removals between 90 and 100% were obtained for all EPs except 172 acetamiprid, for which removals in the range 54-68.5% were obtained. These results confirm the efficiency of the photo-Fenton reaction under acidic and mildly acidic 173 conditions, the later favoured by the presence of SBOs. Finally, maximum percent 174 175 removals between 5.7 and 64.7% were obtained for the experiments carried out at pH 7, again the lowest removals after 90 minutes of illumination (5.7-21%) corresponding to 176 acetamiprid. These trends show that the choice of a response like the illumination time 177

178 necessary to obtain pollutant removals of 90% or greater could not be considered for all 179 EPs and pH for the conditions used in the present study (pollutants initial 180 concentrations,  $H_2O_2$  and iron concentrations) and in some cases would require too long 181 illumination times to be observed.

182

As a result, the illumination time required for the removal of 50% of each pollutant 183 184  $(t_{50\%})$  was considered for every experiment (Table 1). From the practical point of view, the response t<sub>50%</sub> is not submitted to phenomena such as lack of hydrogen peroxide or 185 changes in the experimental conditions that can affect the kinetic behaviour and/or 186 187 reproducibility (mainly under the less efficient conditions, where too long illumination 188 times would be required. Based on the response values in Table 1, six three-dimensional 189 full quadratic response surface models were obtained, one for each EP (see Table 2, Equations I-A to I-F). For all EPs the values of the determination coefficient ( $R^2$ ) were 190 high (92.4; 97.4; 98.1; 97.1; 95.9; and 99.4% for amoxicillin, carbamazepine, 191 192 acetamiprid, clofibric acid, caffeine, and acetaminophen, respectively), indicating good 193 agreement between experimental and calculated values of the response variable. In each 194 case, the values of the residuals (differences between calculated and measured values of 195 t<sub>50%</sub>) as a function of measured values were randomly distributed with error zero with 196 zero mean.

197

The corresponding ANOVA tables (see Supplementary Data, Tables T1-T6) and the Pareto charts (Figure 3) show that except for acetaminophen, the only significant effect on  $t_{50\%}$  at 95% confidence level (*p*-values < 0.05) was due to pH, as expected, being the reaction faster at lower pH values; the quadratic effect of this variable was significant, 202 indicating the important curvature of the response surfaces. For acetaminophen, the quadratic effect of SBO concentration was also significant. Therefore, simplified model 203 equations for t<sub>50%</sub> were fitted by considering the effect of pH only, as presented in Table 204 205 2 (cf. Equation II-A to II-F) (see Supplementary Data, Tables T7-T12 for the 206 corresponding ANOVA tables). In comparison with the complete model equations, in most cases the values of  $R^2$  decreased as the simplified fitted models exhibit lack-of-fit 207 208 and fail to predict  $t_{50\%}$  for the experiments in which the effects of SBO and Fe(III) 209 concentrations on the response are important (see Supplementary Data, Figures F1-F6). In other words, the effect of pH on the response is so pronounced that it masks the 210 211 effects of the other variables, especially that of SBO concentrations for some pH conditions. For that reason, in order to discuss some trends concerning the effects of 212 SBO and Fe(III) concentrations and to better determine the pH domain where the photo-213 214 Fenton could be applied, the complete fitted response surface models were considered, 215 and two-dimensional contour plots were built for each EP by fixing [SBO] at the higher 216 and lower values.

217

Figure 4A shows data obtained for carbamazepine. At low SBO concentration, a fast 218 219 decrease in the efficiency of photo-Fenton with increasing pH is observed, as the line corresponding to  $t_{50\%} = 20$  min can be found at a pH of ca. 4 and that of 60 min at a pH 220 221 of approximately 5.5. At low pH (below 4) an increase in [Fe(III)] results in a slight enhancement of the process. This behaviour could be attributed to differences in iron 222 223 availability: at acidic medium, higher amounts of iron can be kept in solution, what 224 results in a faster degradation reaction; however, above pH = 4, SBOs are not able to 225 prevent efficiently iron precipitation and reaction rate decreases.

In contrast, at the highest SBO concentration (25 mg  $L^{-1}$ ) a different trend can be found: 227 the loss of efficiency of the process occurs at higher pH, as differences are not acute in 228 the pH range 3-5.5, what suggests that SBOs are useful materials to apply the photo-229 230 Fenton reaction at milder pH conditions. Furthermore, the optimum pH shifted to higher values (ca. 4). This might indicate a change in the photo-Fenton mechanism, in which 231 the key species is not only  $Fe(OH)^{2+}$  (responsible for the optimal pH value of 2.8), but 232 photoactive iron-SBO complexes might also contribute. Modification of the optimum 233 234 pH has already been described when species able to modify iron complexation are present. For instance, at high concentration of chloride, photo-Fenton exhibits the best 235 236 performance at a pH slightly above 3 [21]. In addition, changes in photo-Fenton mechanism at circumneutral values and or in the presence of chelating agent, such as 237 EDTA [22, 23] or citrate [24, 25], have been proposed, eventually changing the key 238 239 species [26]. Interestingly, when ethylenediamine-N,N'-disuccinic acid (EDDS) was 240 used as complexing agent, best results were reached at neutral or even slightly basic 241 medium; this variation was attributed to a completely different mechanism in which 242 superoxide plays a key role [27]. In the case of SBOs, experiments carried out with chemical probes have shown that other species, in addition to •OH radicals, are 243 244 responsible for pollutants degradation [8-9].

245

Results obtained with clofibric acid (Figure 4E) and caffeine (Figure 4F) are very similar to carbamazepine and for these compounds the photo-Fenton reaction showed to be efficient until pH slightly above 5 at [SBO] of 25 mg L<sup>-1</sup>. In fact, previous experiments involving mild photo-Fenton conditions with non-complexed iron or in the presence of humic substances or SBOs have demonstrated that they follow similar behaviour with only quantitative differences. Acetamiprid (Figure 4D) is the most

recalcitrant compound towards the photo-Fenton process [8, 9]. This low reactivity 252 results in a poor efficiency of photo-Fenton, which quickly decreases with increasing 253 pH (the line of  $t_{50\%} = 60$  is at pH ca. 5 at low and high SBO concentrations). 254 Amoxicillin, on the other hand, is the most reactive among the EPs towards photo-255 Fenton and at [SBO] = 25 mg  $L^{-1}$  shows the highest efficiency at pH = 5 and reaction 256 rate did not decrease significantly until values close to 7 (Figure 4C). Finally, for 257 acetominophen (Figure 4B) a slow but continuous decrease in reaction rate with 258 259 increasing pH is observed (line  $t_{50\%} = 60$  min at pH = 6). In fact, in a previous study [9] this compound has been shown to have a different reactivity in comparison to the other 260 EPs, in which other species than •OH play an important role. 261

262

263 Based on those results, it could be hypothesised that the presence of SBOs modifies the photo-Fenton mechanism and, although some differences in the individual behaviour of 264 265 each EP have been evidenced, the process can be extended, in most cases, at least up to 266 pH = 5. Hence it is interesting to determine at this pH value the role of [Fe(III)] and 267 [SBO] in view of optimizing these variables. Contour plots obtained at pH = 5 for all six EPs can be observed in Figure 5; the corresponding fitted equations are shown in Table 268 269 2 (cf. Table 2, Equations III-A to III-F) (see Supplementary Data for the ANOVA tables, Tables T13-T18). In general, an optimum can be found in the region 4-5 mg  $L^{-1}$ 270 of iron and 19-22 mg  $L^{-1}$  of SBO, which should be considered as the best conditions for 271 the removal of the EPs from water by the photo-Fenton process. Under those conditions, 272  $t_{50\%}$  was ca. 20 min for all EPs, except for amoxicillin ( $t_{50\%}$  < 10 min) and for 273 274 acetamiprid, which was the most refractory; in fact, acetamiprid was the only compound which did not show a minimum for  $t_{50\%}$  in the studied region. 275

The behaviour of SBO can be explained by considering that this species is necessary to keep iron in solution and to allow the photo-Fenton process at pH = 5. However, beyond a given point the role of SBO might be detrimental because it can act as scavenger of the reactive species, competing with the pollutants, or because of a light screening effect related to its brown colour. In the case of iron, it seems that amounts above 4 mg L<sup>-1</sup> play a negative role; this can be attributed to the faster precipitation of iron to form oxides/hydroxides, which, in turn, decrease the photo-Fenton efficiency.

284

#### 285 Conclusions

286

287 SBOs have been demonstrated as useful materials to allow the implementation of the 288 photo-Fenton processes at higher pH values (at least 5). This can be due to the ability of these materials to complex iron, thus avoiding its precipitation as oxides or hydroxides. 289 290 The surface response methodology enabled to study the effect of iron, SBO and pH on the process. Surface responses obtained at pH = 5 showed that optimal conditions of 291 Fe(III) and SBO concentrations were in the range 4-5 mg  $L^{-1}$  and 19-22 mg  $L^{-1}$ 292 293 respectively. Extending this methodology to other variables (e.g. H<sub>2</sub>O<sub>2</sub> concentration) or 294 other compounds is a logical step forward.

295

Although a mechanistic study for such a complex system falls beyond the aim of this study, our results seem to point to a modification of the photo-Fenton mechanism in which the optimum pH shifts to higher values (in most cases in the range 3-4, slightly above the optimal value described for photo-Fenton, 2.8). Furthermore, some differences in the behaviour of each EP have been identified, which may be explained 301 by their reactivity with the new species formed, whose nature remains to be elucidated.

302 Hence, further research on the mechanistic issues of the process seems meaningful.

303

Finally, future work is also required to study the process at pH = 5 under real sunlight at pilot plant with more realistic aqueous matrixes, estimating values such as  $H_2O_2$ consumption, irradiation time or changes in biocompatibility, in order to better assess the real applicability of this methodology.

308

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Exp	[Fe(III)]	[SBO]	pН	А	В	C	D	Е	F
number									
1	4	20	5	21.6	25.8	14.4	57.6	24.3	25.5
1'	4	20	5	18.1	24.9	16	54.1	24.6	26.6
1"	4	20	5	15	22	10	48.8	20.4	23.2
2	6	20	5	23.8	26.6	12.8	59.5	28.2	31.3
3	5	25	5	27.8	33.8	22	68.9	32.1	36.4
4	2	20	5	27.9	28.4	24.4	57	29.5	35.1
5	3	15	5	34.4	41.6	26.3	83.9	40.3	47.1
6	5	15	5	33.3	36.4	24.4	68.9	36.1	39.6
7	3	25	5	27.5	33	22.3	65.8	33.7	35.8
8	5	21.7	7	129.4	86.3	111.5	320	133.3	207.5
9	3	21.7	7	88.4	82.1	62.4	218	87.4	109.7
10	4	16.7	7	154	75.5	174.3	242.7	156.4	150
11	3	18.3	3	2.3	3.3	2.3	6.4	2.7	3.1
12	5	18.3	3	1.7	1.5	1	3.9	2.1	1.8
13	4	23.3	3	1.3	2.4	1.3	4.6	1.8	2.1

Table 1: Experimental points used to obtain the response surface (Doehlert matrix). The concentrations of SBO and iron are expressed as mg  $L^{-1}$ ; data given in the last six columns correspond to the time (in min) required to decrease concentration of each EP to 50% of the initial value for carbamazepine (A), acetaminophen (B), amoxicillin (C), acetamiprid (D), clofibric acid (E) and caffeine (F)

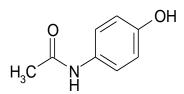
Compound	Equation
Carbamazepine	$ t_{50\%} (min) = 248.38 - 40.37 \cdot [Fe] - 8.52 \cdot [SBO] - 51.39 \cdot pH + 1.90 \cdot [Fe]^2 + 0.07 [Fe] \\ [SBO] + 5.14 \cdot [Fe] \cdot pH + 0.43 [SBO]^2 - 2.08 \cdot [SBO] \cdot pH + 10.28 \cdot pH^2 (R^2 = 0.974) (I-A) $
	$t_{50\%}$ (min) = 106.29 - 62.86 pH + 9.34 pH <sup>2</sup> (R <sup>2</sup> = 0.915) (II-A)
	$t_{50\%}$ (min) = 239.50 - 17.38 [Fe] - 17.88 [SBO] + 1.90 [Fe] <sup>2</sup> + 0.43 [SBO] <sup>2</sup> + 0.07 [Fe] [SBO] (R <sup>2</sup> = 0.930) (III-A)
Acetominophen	$      t_{50\%} \ (min) = 318.33 - 15.36 \cdot [Fe] - 22.79 \cdot [SBO] - 32.82 \cdot pH + 0.82 \cdot [Fe]^2 + 0.30 \ [Fe] \\ [SBO] + 0.50 \ [Fe] \ pH + 0.45 \ [SBO]^2 + 0.71 \cdot [SBO] \cdot pH + 3.64 \cdot pH^2 \ (R^2 = 0.994) \ (I-B) $
	$t_{50\%}$ (min) = 3.98 - 9.21 pH + 2.89 pH <sup>2</sup> (R <sup>2</sup> = 0.963) (II-B)
	$t_{50\%}$ (min) = 253.57 - 13.20·[Fe] - 19.60 [SBO] + 0.82 [Fe] <sup>2</sup> + 0.45 [SBO] <sup>2</sup> + 0.3 [Fe] [SBO] (R <sup>2</sup> = 0.972) (III-B)
Amoxicillin	$t_{50\%} (min) = 56.92 - 41.63 \cdot [Fe] + 3.80 \cdot [SBO] - 19.34 \cdot pH + 1.28 \cdot [Fe]^2 + 0.08 [Fe] [SBO] + 6.23 \cdot [Fe] \cdot pH + 0.36 [SBO]^2 - 4.19 \cdot [SBO] \cdot pH + 10.69 \cdot pH^2 (R^2 = 0.924) (I-C)$
	$t_{50\%}$ (min) = 123.65 - 70.42 pH + 9.91 pH <sup>2</sup> (R <sup>2</sup> = 0.794) (II-C)
	$t_{50\%}$ (min) = 199.27 - 13.98 · [Fe] - 15.04 [SBO] + 1.28 [Fe] <sup>2</sup> + 0.36 [SBO] <sup>2</sup> + 0.08 [Fe] [SBO] (R <sup>2</sup> = 0.879) (III-C)
Acetamiprid	$ \begin{array}{l} t_{50\%} \ (min) = 966.42 - 83.28 \cdot [Fe] - 40.02 \cdot [SBO] - 206.76 \cdot pH + 1.19 \cdot [Fe]^2 + \\ 0.91 \cdot [Fe] \cdot [SBO] + 12.29 \cdot [Fe] \cdot pH + 0.69 \cdot [SBO]^2 + 1.77 \cdot [SBO] \cdot pH + 18.59 \cdot pH^2 \\ (R^2 = 0.981) \ (I-D) \end{array} $
	$      t_{50\%} \ (min) = 180.38 - 110.88 \ pH + 17.47 \ pH^2 \ (R^2 = 0.946) \ (II-D) \\       t_{50\%} \ (min) = 440.30 - 28.18 \cdot [Fe] - 32.03 \ [SBO] + 1.19 \ [Fe]^2 + 0.69 \ [SBO]^2 + 0.91 \ [Fe] \\       [SBO] \ (R^2 = 0.915) \ (III-D) $
Clofibric acid	$ \begin{array}{l} t_{50\%} \ (min) = 242.78 \ - \ 40.30 \cdot [Fe] \ - \ 9.39 \cdot [SBO] \ - \ 44.58 \cdot pH \ + \ 1.44 \cdot [Fe]^2 \ + \ 0.13 \ [Fe] \\ [SBO] \ + \ 5.70 \cdot [Fe] \cdot pH \ + \ 0.44 \ [SBO]^2 \ - \ 2.06 \cdot [SBO] \cdot pH \ + \ 9.40 \cdot pH^2 \ (R^2 \ = \ 0.971) \ (I-E) \end{array} $
	$t_{50\%}$ (min) = 88.28 - 54.22 pH + 8.51 pH <sup>2</sup> (R <sup>2</sup> = 0.907) (II-E)
	$t_{50\%}$ (min) = 246.10 - 14.80 · [Fe] - 18.67 [SBO] + 1.44 [Fe] <sup>2</sup> + 0.44 [SBO] <sup>2</sup> + 0.13 [Fe] [SBO] (R <sup>2</sup> = 0.955) (III-E)
Caffeine	$ \begin{array}{l} t_{50\%} \ (min) = 702.53 - 79.39 \cdot [Fe] - 25.36 \cdot [SBO] - 147.13 \cdot pH + 2.02 \cdot [Fe]^2 + 0.41 \ [Fe] \\ [SBO] + 12.04 \cdot [Fe] \cdot pH + 0.50 \cdot [SBO]^2 + 0.65 \ [SBO] \ pH + 12.44 \cdot pH^2 \ (R^2 = 0.959) \ (I-F) \end{array} $
	$t_{50\%}$ (min) = 126.86 - 75.73 pH + 11.41 pH <sup>2</sup> (R <sup>2</sup> = 0.890) (II-F)
	$      t_{50\%} \ (min) = 310.83 - 25.51 \cdot [Fe] - 22.51 \ [SBO] + 2.03 \ [Fe]^2 + 0.50 \ [SBO]^2 + 0.41 \ [Fe] \\ [SBO] \ (R^2 = 0.984) \ (III-F) $

Table 2: Response surface models obtained for each EP, where the values of the

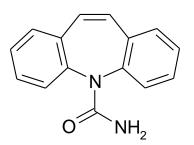
variables are specified in their original units. (I) refer to the complete fitted model, (II)

to the simplified fitted model without the non-significant variables, and (III) to the fitted

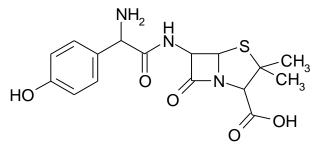
model considering only the experiments performed at pH 5



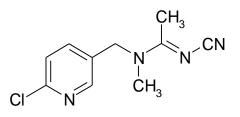
Acetominophen



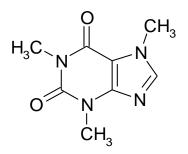
Carbamazepine



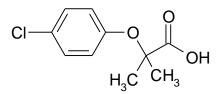
Amoxicillin



Acetamiprid



Caffeine



Clofibric acid

Figure 2: Example of the photodegradation of a mixture of 6 EPs by means of the photo-Fenton reaction. Plot of the relative concentration vs time: amoxicillin ( $\blacktriangle$ ), acetaminophen ( $\odot$ ), acetamiprid ( $\times$ ), caffeine ( $\Box$ ), clofibric acid ( $\diamond$ ) and carbamazepine ( $\diamond$ ). Data correspond to the central point ([SBO] = 20 mg L<sup>-1</sup>, [Fe(III)] = 4 mg L<sup>-1</sup>, pH = 386 5)

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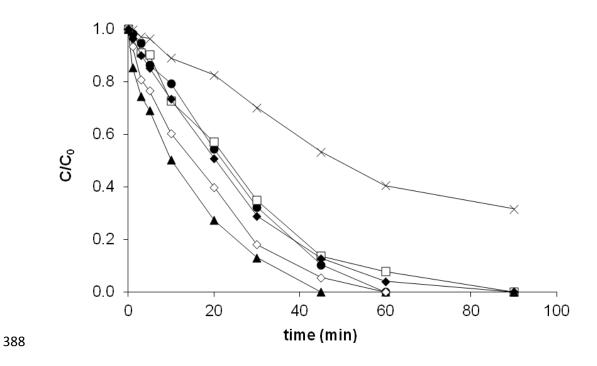


Figure 3: Pareto charts for the response t<sub>50%</sub> (min) obtained for the photo-Fenton
degradation of EPs in the presence of SBO. The EPs are carbamazepine (A),
acetaminophen (B), amoxicillin (C), acetamiprid (D), clofibric acid (E) and caffeine (F)

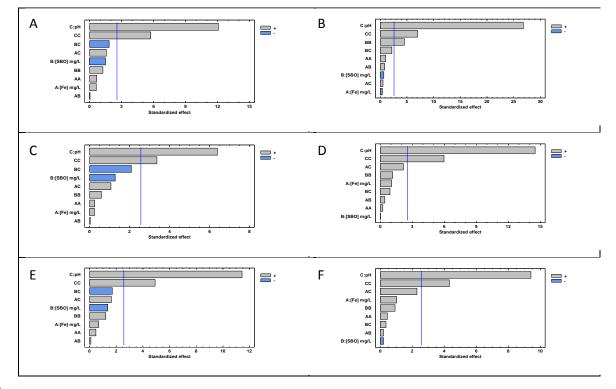
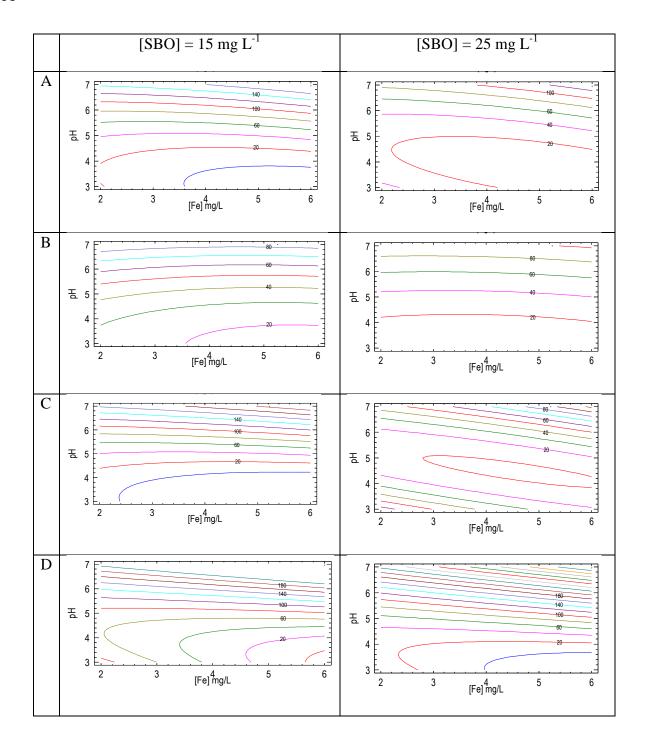


Figure 4: Contour plots for  $t_{50\%}$  (min) obtained for the photo-Fenton degradation of EPs in the presence of SBO. The EPs are carbamazepine (A), acetaminophen (B), amoxicillin (C), acetamiprid (D), clofibric acid (E) and caffeine (F)

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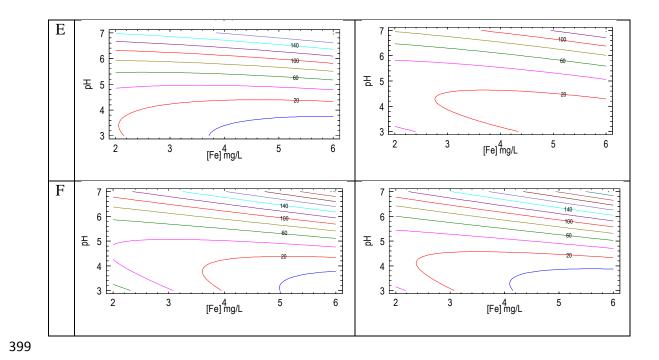


Figure 5: Contour plots for  $t_{50\%}$  (min) obtained for the photo-Fenton degradation of EPs at pH = 5. The EPs are carbamazepine (A), acetaminophen (B), amoxicillin (C), acetamiprid (D), clofibric acid (E) and caffeine (F)

