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## A 64-channel waveform sampling ASIC for SiPM in space-born applications

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## 5 **A 64-channel waveform sampling ASIC for SiPM in** 6 **space-born applications**

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12 **ABSTRACT:** The architecture of a 64-channel ASIC for the readout of Silicon Photomultipliers in  
13 space experiments is described. Each channel embeds a front-end amplifier with a common gate  
14 topology followed by a 256 cells analogue memory with a sampling frequency of 200 MHz. A  
15 single memory cell includes a storage capacitor, a single-slope Analog-to-Digital Converter (ADC)  
16 with programmable resolution between 7 and 12 bits and the digital control logic. To save power,  
17 the A/D conversion is carried-out only when a trigger signal is received. The trigger can either be  
18 generated inside the ASIC or provided by an external source. The analogue samples are digitized in  
19 parallel, thus reducing the conversion dead time. The memory cells can be arranged in a single array  
20 or they can be grouped in shorter slots of 32 or 64 cells that work in a multi-buffer configuration.  
21 The channels can work independently or they can be synchronised to acquire the same time-frame  
22 in the full chip. The target power consumption is 5 mW/channel. The ASIC is being designed in a  
23 65-nm CMOS technology. A digital-on-top flow is applied for the integration and final validation  
24 of the chip. The tape-out is scheduled in the first quarter of 2023.

25 **KEYWORDS:** VLSI circuits, Front-end electronics for detector readout

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32 **1 Introduction**

33 Silicon Photomultipliers (SiPMs) are today employed in many different fields such as High Energy  
34 Physics (HEP) instrumentation [1], LIDAR [2], Positron Emission Tomography (PET)[3]. Due to  
35 their good detection efficiency, compactness and capability to work with moderate power supply  
36 voltages they are becoming more and more attractive also for space-born applications. SiPM are  
37 considered, for instance, to equip on board cameras of future satellite-based cosmic ray observato-  
38 ries. In this context, they will be used to detect the Cherenkov light produced by the interaction of  
39 Ultra-High Energy Cosmic Rays (UHECRs) and neutrinos with the terrestrial atmosphere [5].

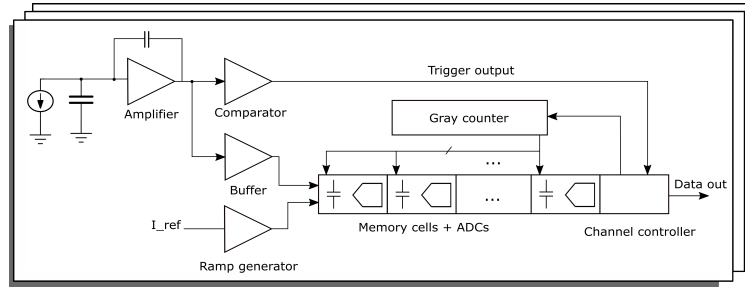
40 Two common approaches to readout SiPMs rely on charge integration [6] or photon counting  
41 technique [7]. However, these solutions do not allow to study in detail the signal waveform and,  
42 as a consequence, to distinguish the signal of interest from spurious signals created by the direct  
43 interaction of cosmic rays within the sensor. For the method to be effective, the waveform should  
44 be captured with a sampling frequency of at least 100 Ms/s. A large dynamic range (up to 12 bits)  
45 is also required as the energy of the primary particle can span several orders of magnitudes. High  
46 integration density is desired to keep the overall system compact and lightweight and low power  
47 dissipation is mandatory. Therefore, a single channel should offer a complete signal processing  
48 chain with a power budget of only a few milliwatts. Care must be paid to radiation tolerance as  
49 well, with particular emphasis on Single Event Effects. On the basis of these considerations, the  
50 design of a custom ASIC optimized to read-out a SiPM-based Cherenkov radiation imager has been  
51 undertaken. The key target specifications are a sampling frequency of 200 Ms/s, a maximum power  
52 consumption of 5 mW/channel and a dynamic range of 12 bits.

53 **2 ASIC architecture**

54 The 64-channel ASIC is being designed in a commercial 65-nm CMOS technology and must operate  
55 with a power supply of 1.2 V. The choice of the technology stems from the fact that it provides a good  
56 integration density and its radiation tolerance has been extensively studied. The straightforward  
57 approach in a waveform sampling system, is having one free running ADC per channel followed by  
58 a digital signal processor. Despite the impressive progress made in ADC developments [8], [9], the

59 use of one 12-bit ADC per channel would hardly be compatible with the target power consumption.  
 60 Furthermore, since the flux of UHECRs is extremely low (0.1 to 100 particles per hour are expected  
 61 [10]), a continuous digitization is unnecessary. Analog memories provide instead an interesting  
 62 alternative to capture fast transient signals occurring sparsely in time.

63 The block diagram of one channel is shown in figure 1. The current pulse coming from the  
 64 sensor is amplified and converted into a voltage by the input amplifier. The resulting voltage is  
 65 buffered into a 256-cells analog memory which is used to store temporarily the signal information.



**Figure 1:** Channel block diagram.

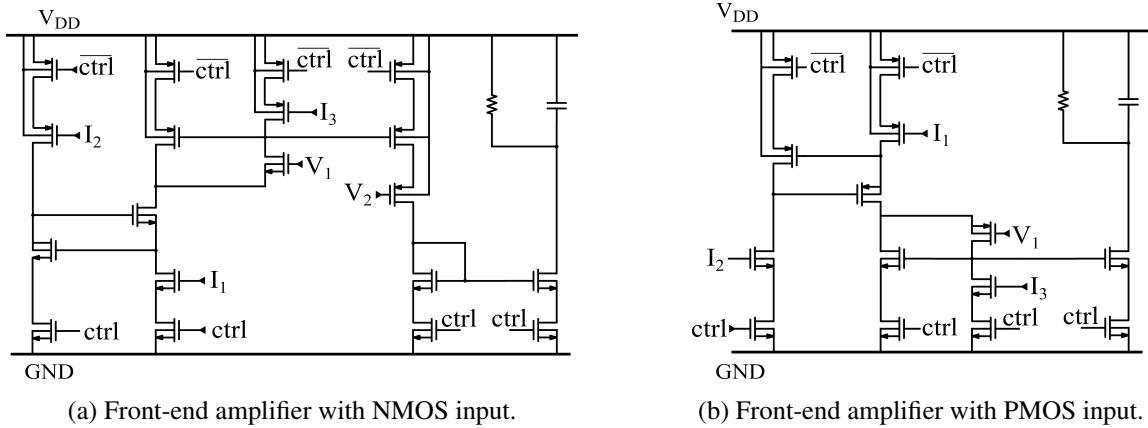
66 When the sampling is enabled, the cells are written with a frequency of 200 MHz and the  
 67 memory works as a ring buffer. If an event occurs, a trigger signal is issued and the cells enter the  
 68 digitization phase, otherwise they are overwritten. In order to perform background monitoring, an  
 69 external trigger can be sent to the chip. The analog memory can work as a single buffer or it can  
 70 be divided into a maximum of 8 segments of 32 cells each thus enabling multi-buffering mode. By  
 71 segmenting the analog memory, the data are derandomized, so the system can acquire an event even  
 72 if the processing of the previous one is still in progress. Furthermore, the channels of the ASIC can  
 73 be programmed to operate in parallel (imaging mode) or independently from each others (sparse  
 74 mode). The digitized data are transmitted off-chip by employing a 8-channel Double Data Rate  
 75 (DDR) serializer operating with a frequency of 400 MHz.

## 76 2.1 Front-End

77 The front-end amplifier is based on the common gate topology [11]. Both polarities of the amplifier  
 78 have been implemented to read positive and negative pulses thus increasing the flexibility of the  
 79 chip. The two schematics are shown in figures 2a and 2b. This stage includes also a comparator  
 80 to provide a local trigger. In sparse mode, each channel is triggered independently. In imaging  
 81 mode, two trigger modalities are foreseen: a fast or between the channels and a topological trigger  
 82 that looks at the firing on nearby channels. The generated information can either be used to trigger  
 83 a readout sequence directly on the chip or it can be provided as primitive to an external trigger  
 84 processor, that looks at the trigger outputs of different ASICs before issuing a final trigger decision.

## 85 2.2 Analog Memory

86 The basic building blocks of the analogue memory is the sampling cell. Several options can be  
 87 considered to digitize the sampled data. One possibility is to have a fast ADC per channel or  
 88 per group of channels. However, even using a moderate speed ADC (e.g. 20 Ms/s), 12.8  $\mu$ s are



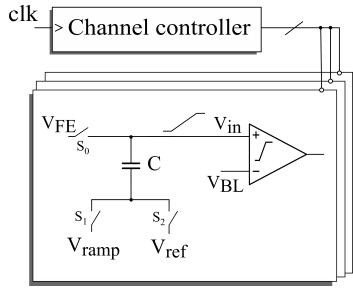
**Figure 2**

89 needed to readout 256 cells. The Wilkinson ADC topology is attractive for its simplicity, but it has  
 90 long conversion time. However, it requires a limited number of hardware resources. Therefore, a  
 91 massive parallelism can be used to keep the overall conversion time of the memory to an acceptable  
 92 level. For instance, in [12] a fast sampling ASIC with an analog memory of 128 cells is described.  
 93 The digitization is fulfilled by using 128 10-bit single-slope ADCs placed at the periphery of the  
 94 chip. Therefore, all the cells in a single channel are converted in parallel. However, the scaling  
 95 in CMOS technologies allows to develop chip with even higher integration density. Hence, in our  
 96 device a 12-bit single-slope ADC has been embedded directly in each memory cell. This allows to  
 97 digitize all the samples in the ASIC in parallel thus reducing the dead time. The time needed for  
 98 the conversion is given:

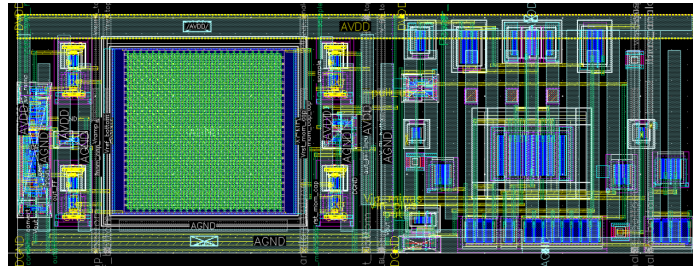
$$2^N \times T_{clk} = 20.48 \mu m \quad (2.1)$$

99 where  $N$  is the resolution and  $T_{clk}$  represents the clock period of 5 ns. The resolution of  
 100 the converter can be programmed between 8 and 12 bits. Hence, with a lower resolution, this  
 101 time interval is decreased. For instance, for a 10-bit resolution (that could still adequate for our  
 102 purpose) the conversion shrinks to  $5.12 \mu s$ . However, in a waveform sampling ASIC an important  
 103 contribution to dead time is also given by data transmission. In fact, the digital data stream is  
 104 composed of a 27-bit long header and the digitized data. By selecting the maximum resolution  
 105 for the ADC, an amount of 3099 bits per channel must be transmitted to readout 256 cells. Even  
 106 using 10 Gbit/s serializer per chip the time to send the raw data out would be  $19.83 \mu s$ . Data could  
 107 be of course zero-suppressed and compressed on chip before transmission. However, it has been  
 108 preferred to defer a more elaborated signal processing to the on-board FPGA. To increase the system  
 109 modularity and thus its fault tolerance, instead of using a single, fast serializer 8 DDR serializers  
 110 working with a 400 MHz clock have been implemented. This allows to segment the ASIC in  
 111 modules of 8 channels which are basically independent of each other. The data transmission time  
 112 thus becomes  $30.99 \mu s$  in the worst case in which all the 256 cells are used to capture a single event.

113 The building blocks of the memory cell are shown in figure 3a. Each cell includes the sampling  
 114 capacitor, the comparator of the ADC, some switches and a control logic (not illustrated in the  
 115 figure). A single Gray counter whose outputs are shared among the ADCs, is embedded in each



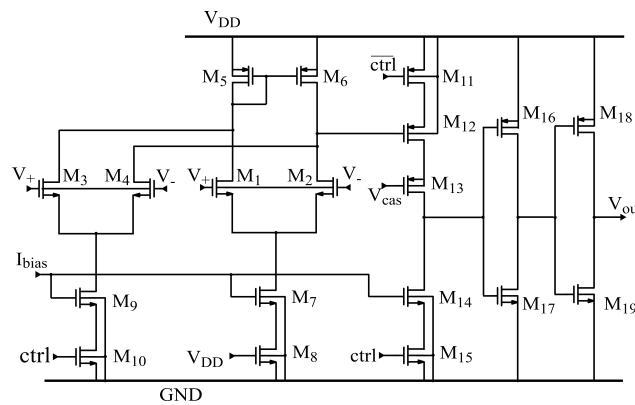
(a) Memory cell building blocks.



(b) Layout of the memory cell.

**Figure 3**

116 channel. In the sampling phase, the storage capacitor is charged to a voltage equal to  $V_{FE} - V_{ref}$ ,  
 117 where  $V_{FE}$  is the output of the input amplifier and  $V_{ref}$  is a reference voltage. In contrast with the  
 118 most common architecture [13], the minus terminal of the comparator is not connected to a ramp  
 119 generator. In fact, this solution can deteriorate the linearity of the system because the common mode  
 120 of the comparators changes between the cells. A possible solution consists in fixing the threshold  
 121 to a steady value while charging the capacitor through a constant current generator. However, the  
 122 mismatch between the current sources can lead to gain variation between the cells. Hence, a single  
 123 ramp generator is applied to all the storage capacitor. During the digitization the top plate of the  
 124 capacitor is connected only to a gate terminal of a MOS transistor, so this node remains floating.  
 125 Hence, if a ramp generator is connected to the bottom plate, the same voltage variation is replicated  
 126 on the top thanks to charge conservation. When the voltage on this terminal reaches the threshold,  
 127 the comparator flips triggering the storage into local latches of the output of the Gray counter. This  
 128 allows to embed a single ramp generator which is common to all the cells in a single channel as  
 129 shown in ref. [13], but this alternative approach ensures good gain uniformity between the cells.



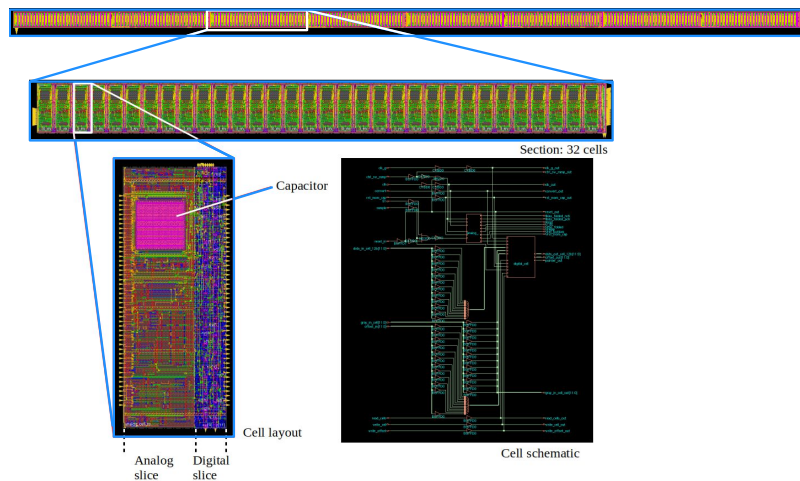
**Figure 4:** Comparator schematic.

130 The schematic of the comparator is shown in figure 4. It has two possible states which are  
 131 called power-up and power-down mode. In power-up mode, a bias current of  $2 \mu A$  is provided to  
 132 this block. On the other hand, when the digitization is disabled, the current is reduced by three  
 133 quarter in order to reduce the power wasting when the comparator is not operating. However, this

134 block is not completely switched off thus allowing a fast warm-up. Hence, before digitization, 1-2  
135 clock cycles are dedicated to power up of the converters and to switch the bottom plates of the  
136 capacitors from the fixed reference to the voltage ramp.

137 The final layout of the cell has a size of  $43.62 \times 15.20 \mu\text{m}^2$  and it is illustrated in figure 3b.  
138 This sizing allows to integrate the analog memory in a chip with final dimensions of  $6\text{mm} \times 4\text{mm}$ .

139 The analog cell is integrated with a digital-on-top methodology. Figure 5 reports a preliminary  
140 layout where the Wilkinson ADC is included alongside the latches. The upper part of the image  
141 depicts the layout of block named section in which the cells are hierarchically organized and the  
142 ensemble of the eight sections. Each section is managed by a digital channel controller (not shown  
143 in the layout) where dedicated Finite State Machines (FSMs) are implemented. These FSMs take  
144 into account the partitioning of cell array by appropriately managing the sampling, digitizing and  
145 readout states. The channel controller also drives the configurable Gray counter whose output is  
146 distributed to each section. A first estimate of the digital power was evaluated by synthesizing each  
147 block and the consumption is limited to 1.3 mW per channel. Since this value does not consider  
148 the final routing, a variation around 30 % is typically expected.



**Figure 5:** Layout of a section

### 149 3 Conclusions

150 This paper presented the architecture of a 64-channel ASIC for SiPM readout in space environment.  
151 The input current pulse is amplified, converted into a voltage value and stored into a 256-cells analog  
152 memory. The memory cells allow to acquire a snapshot of the incoming event with a resolution  
153 of 12 bits. Sampling and digitization steps are decoupled since the conversion starts only if a  
154 trigger signal (both generated internally or provided from the outside) is received. This allows to  
155 obtain lower power consumption compared to the implementation of a free-running converter. The  
156 chip flexibility has been increased by applying the derandomization technique. The ASIC is being  
157 designed in a commercial 65-nm CMOS technology. The power consumption aims to be 5 mW/ch  
158 considering both analog and digital circuits. The integration of the building blocks is ongoing and  
159 the chip tape-out is scheduled at the beginning of 2023.

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